



Advanced Innovative Machinery

AIM Corp. PERFORMANCE PRODUCTS

Kevler Clutch Plate Kit

Installation Instructions

Parts#EN001-001 For '98 and later Big Twin 6 Studs Style Clutch

This kit consists of 9 wide friction plates, 1 narrow friction plate and 9 Steel plates. Plates should be pre-soak in the same fluid you will be using in the bike for about 10 to 15 minutes. The type of fluid we recomend are any HD petroleum based, non-synthetic, primary oil, as light weight as possible, or even good petroleum based motor oil such as 10/40 or 20/50 in weight. You can even use ATF Type F or B&M Trickshift. ***The use of synthetics is not recommended as they tend to cause slippage.***

1. Take a damper spring and damper spring sheet off from your stock clutch.
2. Soak all friction and steel plates in the same fluid you will be using in the bike for about 10 to 15 minutes.
3. Install the narrow friction plate on the clutch hub engaging tabs on plate with slots in clutch shell.
4. Install damper spring sheet on clutch hub so that it seats inboard of narrow friction plate.
5. Install damper spring on clutch hub with the concave side up (facing opposite damper spring seat)
6. Install a steel plate and then a friction plate on the clutch hub. Install eight remaining sets in the same manner, alternating between steel plates and friction plates.

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