# SAFETY DATA SHEET

# RioTinto

Section 1. Identification		
Product name	: Calcined Alumina	
Product code	: 220	
Other means of identification	: Smelter grade alumina, SGA, alumina, aluminum oxide, Alumina multi-phase (AMP)	
Product type	: Powder.	
Relevant identified uses of	the substance or mixture and uses advised against	
Material uses	: Industrial applications: feedstock for the manufacture of aluminium metal and various aluminium oxide based materials e.g. tabular alumina, fused alumina, bubble alumina, sintered alumina, Spinel, Mullite, calcium aluminate cement, beta-alumina, zirconia alumina. Manufacture of ceramics, tiles, porcelain, hotel-ware, refractories, abrasives, polishing and cleaning compounds, wear parts, brake linings, electrical insulating materials, spark plugs, fillers, toothpaste, cosmetics. Media for sand blasting and heat treatment.	
Supplier's details	: Rio Tinto Aluminium	
	North America: 400-1190 Avenue des Canadiens-de-Montréal, Montreal, Quebec H3B 0E3, Canada Telephone: +1 514 848 8000	
	Europe-Middle East-Africa: Tour Reflets CB16 17 place des Reflets 92097 Paris La-Défense Cedex, France Telephone: +33 1 57 00 20 01	
	Asia Pacific: 155 Charlotte Street, Midtown Centre, Brisbane QLD 4000, Australia Telephone: +61 7 3625 3003 (BH)	
	12 Marina Boulevard, #20-01 Marina Bay Financial Centre Tower 3 Singapore 018982 Telephone: +65 6679 9000	
e-mail address of person responsible for this SDS	: rta.msds@riotinto.com	
Emergency telephone number	: +1 215 207 0061 (Rio Tinto Aluminium) For advice on chemical emergencies, spillages, fires or first aid.	

## Section 2. Hazard identification

Classification of the : Not classified. substance or mixture

GHS label elements		
Signal word	:	No signal word.
Hazard statements	1	No known significant effects or critical hazards.
Precautionary statements		
Prevention	:	Not applicable.
Response	1	Not applicable.
Storage	1	Not applicable.
Disposal	:	Not applicable.
Hazards not otherwise classified	:	Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

## Section 3. Composition/information on ingredients

Substance/mixture

: Substance

#### CAS number/other identifiers

CAS number	: 1344-28-1			
Ingredient name		% (w/w)	CAS number	Trade secret
aluminium oxide		>98	1344-28-1	

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

#### **Additional information**

Grades available (list subject to variation and change): SGA, C1, AMP, AMB, APN, ATS, COPES, M4R, XMD01, P series, A4 series, AC series, AR series, GA series, P series, PEX 2XXX series, ARZ series, AFRZ series.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact	<ul> <li>Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.</li> </ul>
Inhalation	: Move exposed person to fresh air. Get medical attention if symptoms occur.
Skin contact	: Wash with soap and water. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

# Potential acute health effects Eye contact : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes. Inhalation : Exposure to airborne concentrations above statutory or recommended exposure

Inhalation	<ul> <li>Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.</li> </ul>
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/	symptoms

## Section 4. First aid measures

Eye contact	: Adverse symptoms may include the following: irritation redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediat	e medical attention and special treatment needed, if necessary

Notes to physician	No specific treatment. Treat symptomatically.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No special protection is required. See Section 8 for information on appropriate personal protective equipment.

## See toxicological information (Section 11)

#### Section 5. Fire-fighting measures **Extinguishing media** Suitable extinguishing : Use an extinguishing agent suitable for the surrounding fire. media **Unsuitable extinguishing** : None known. media Specific hazards arising : No specific fire or explosion hazard. from the chemical **Hazardous thermal** None. decomposition products **Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable for fire-fighters training. **Special protective** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. equipment for fire-fighters

## Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures			
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate personal protective equipment.	
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non- emergency personnel".	
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).	
Methods and materials for containment and cleaning up			

Small spill	: Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled
	waste container. Recycle, if possible. Waste must be disposed of according to
	applicable regulations.

Date of	issue/Date	of revision	

## Section 6. Accidental release measures

Lar	ae	sn	ill
	90		

: Avoid creating dusty conditions and prevent wind dispersal. Waste must be disposed of according to applicable regulations. Recycle, if possible. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust.
Advice on general occupational hygiene	•	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store so as to avoid dust generation and dispersal.

## Section 8. Exposure controls/personal protection

#### **Control parameters**

#### Occupational exposure limits

Ingredient name	Exposure limits	
aluminium oxide	CA British Columbia Provincial (Canada, 6/2021).	
	[Aluminum metal and insoluble compounds]	
	TWA: 1 mg/m <sup>3</sup> 8 hours. Form: Respirable	
	CA Ontario Provincial (Canada, 6/2019). [Aluminum metal	
	and insoluble compounds]	
	TWA: 1 mg/m <sup>3</sup> 8 hours. Form: Respirable particulate matter.	
	CA Quebec Provincial (Canada, 6/2021).	
	TWAEV: 10 mg/m <sup>3</sup> , (as AI) 8 hours. Form: Total dust.	
	CA Alberta Provincial (Canada, 6/2018).	
	8 hrs OEL: 10 mg/m <sup>3</sup> 8 hours.	
	CA Saskatchewan Provincial (Canada, 7/2013).	
	STEL: 20 mg/m <sup>3</sup> 15 minutes.	
	TWA: 10 mg/m <sup>3</sup> 8 hours.	

Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Avoid creating dusty conditions and prevent wind dispersal.

## Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.
Skin protection	

Date of issue/Date of revision

4/10

## Section 8. Exposure controls/personal protection

•	• •
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	<ul> <li>Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Other skin protection	<ul> <li>Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Respiratory protection	<ul> <li>Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.</li> </ul>
Personal protective equipment (Pictograms)	

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

#### Appearance

Physical state	: Solid. [Powder.]
Color	: White.
Odor	: Odorless.
Odor threshold	: Not applicable.
рН	: Not applicable.
Melting point/freezing point	: 2072°C (3761.6°F)
Boiling point, initial boiling point, and boiling range	: 2977°C (5390.6°F)
Flash point	: Not applicable.
Evaporation rate	: Not applicable.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not applicable.
Vapor pressure	: Not applicable.
Relative vapor density	: Not applicable.
Relative density	: 3.97
Bulk density	: 0.7 - 1.1 [g/cm <sup>3</sup> ]
Granulometry	: 0.5 - 100 Microns
Solubility(ies)	÷
Media	Result
cold water hot water	Not soluble Not soluble
Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not applicable.

#### **Particle characteristics**

Viscosity

Date of issue/Date of revision

: Not applicable.

## Section 9. Physical and chemical properties

Median particle size : 0.5 to 100 µm

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: None known.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

## Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
aluminium oxide	LD50 Intraperitoneal	Mouse	>3600 mg/kg	-
Conclusion/Summary	: No known significant effe	cts or critical hazar	ds.	
Irritation/Corrosion				
Conclusion/Summary				
Skin	: No significant irritation ex	pected other than p	ossible mechanical	irritation.
Eyes	: No significant irritation ex	pected other than p	ossible mechanical	irritation.
Respiratory	: No significant irritation ex	pected other than p	ossible mechanical	irritation.
Sensitization				
Conclusion/Summary				
Skin	: Non-irritant to skin.			
Respiratory	: Non-irritating to the respire	ratory system.		
<u>Mutagenicity</u>				
Conclusion/Summary	: No mutagenic effect.			
<u>Carcinogenicity</u>				
Conclusion/Summary	: No carcinogenic effect.			
<b>Classification</b>				
Product/ingredient name		IARC	NTP	ACGIH
aluminium oxide		-	-	A4
Reproductive toxicity		Ļ	Ļ	Ļ
Conclusion/Summary	: Not considered to be toxi	c to the reproductiv	e system.	
Teratogenicity				
	: No teratogenic effect.			
Conclusion/Summary				
Conclusion/Summary Specific target organ toxici	<u>ty (single exposure)</u>			
Specific target organ toxici	<u>ty (single exposure)</u>	Category	Route of exposure	Target organs
· · · · · · · · · · · · · · · · · · ·	<u>ty (single exposure)</u>	Category		Target organs

# Section 11. Toxicological information

Name	•••	Route of exposure	Target organs
Not available.			

Aspiration hazard

Information on the likely	: Not available.
routes of exposure	

Potential acute health effects

Eye contact	: Exposure to airborne concentrations above statutory or recommended exposure limits
	may cause irritation of the eyes.
Inhalation	: Exposure to airborne concentrations above statutory or recommended exposure limits

Inhalation	Exposure to airborne concentrations above statutory or recommended exposu
	may cause irritation of the nose, throat and lungs.
Skin contact	: No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

## Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: irritation redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: No specific data.
Ingestion	: No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

Delayed and initiate energy	dise enrene encets nem shert and long term exposure	
Short term exposure		
Potential immediate effects	t available.	
Potential delayed effects	t available.	
<u>Long term exposure</u>		
Potential immediate effects	t available.	
Potential delayed effects	t available.	
Potential chronic health eff		
<b>Conclusion/Summary</b>	known significant effects or critical hazards.	
General	peated or prolonged inhalation of dust may lead to chronic respirato	ry irritation.
Carcinogenicity	known significant effects or critical hazards.	
Mutagenicity	known significant effects or critical hazards.	
Reproductive toxicity	known significant effects or critical hazards.	

#### Numerical measures of toxicity

Acute toxicity estimates

N/A

Taxialt

## Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
aluminium oxide	EC50 >100 mg/l	Algae - Selenastrum capricornutum	72 hours
	EC50 >100 mg/l	Daphnia - Daphnia magna	48 hours
	EC50 >100 mg/l	Fish - Salmo trutta	96 hours
Conclusion/Summary	<ul> <li>No acute or chronic classification is appropriate for AI metal massive based on non toxic results below the Ecotoxicity Reference Value (ERV) of tests with aluminium metal, oxide and hydroxide at loadings of 100 mg/L at pH 8-8.5 (maximum solubility of AI expected).</li> <li>All aluminium in soil or the aquatic environment comes from natural sources. Local sources has an insignificant contribution and impact on environment.</li> </ul>		

#### Persistence and degradability

Conclusion/Summary	: Not readily biodegradable.		
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
aluminium oxide	-	-	Not readily

#### **Bioaccumulative potential**

Not available.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not mobile under normal environmental conditions. May be leached from the ground at low pH (<5.5) or high pH (>8.5)

- Other adverse effects
- : No known significant effects or critical hazards.

## Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible.<br/>Dispose of surplus and non-recyclable products via a licensed waste disposal<br/>contractor. Disposal of this product, solutions and any by-products should at all<br/>times comply with the requirements of environmental protection and waste disposal<br/>legislation and any regional local authority requirements. Avoid dispersal of spilled<br/>material and runoff and contact with soil, waterways, drains and sewers. Recycle, if<br/>possible.

## Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

# Section 14. Transport information

Special precautions for user : Not applicable.

#### Transport in bulk according to IMO instruments

Proper shipping name	: ALUMINA, CALCINED
Remarks	: Solid bulk cargoes Harmful to the marine environment with regard to MARPOL Annex V: No Material is hazardous only in bulk according to the IMSBC: No IMSBC shipping group: C

IMSBC Code	: Alumina, Calcined: Group C
------------	------------------------------

## Section 15. Regulatory information

#### Canadian lists

- undurun noto		
Canadian NPRI	:	The following components are listed: Aluminum oxide (fibrous forms only)
CEPA Toxic substances	:	None of the components are listed.
International regulations		
Chemical Weapon Conventi	on	List Schedules I, II & III Chemicals
Not listed.		
Montreal Protocol		
Not listed.		
Stockholm Convention on F	or	sistent Organic Pollutants
Not listed.		sistem organic ronatants
Rotterdam Convention on P	rio	r Informed Consent (PIC)
Not listed.		
UNECE Aarhus Protocol on	<u>P(</u>	DPs and Heavy Metals
Not listed.		
Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: All components are listed or exempted.
Japan	:	Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): All components are listed or exempted.
New Zealand	1	All components are listed or exempted.
Philippines	1	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	1	All components are listed or exempted.
Turkey	1	All components are listed or exempted.
United States	1	All components are active or exempted.
Viet Nam	1	All components are listed or exempted.

## Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 8/29/2022
Date of previous issue	: 11/16/2016
Version	: 2
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods IMSBC = International Maritime Dangerous Goods IMSBC = International Maritime Solid Bulk Cargoes Code LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

#### Procedure used to derive the classification

Classification	Justification
Not classified.	

#### References

: Not available.

Indicates information that has changed from previously issued version.

Canada / 4.13 / EN-US

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.