

# **UltraSonic Paint Gun Cleaning**

#### Always wear PPE, such as gloves and safety glasses

The TF-SONIC 33 is Heat Activated and will not work without heat. Recommend heating solution to desired temp (15-20 minutes) prior to putting parts in tank.

Fluid level MUST not fall further than 1/2" below the fill line indicator (as pictured below)



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Shake (thoroughly) the 5g pail w the solution in it prior to filling tank to the fill line

#### **2** Tablespoons of water will neutralize the solution in the tank.

Do not put wet (w/  $H_2O$ ) parts in the ultrasonic or add water. If a part has water on it - dry with compressed air prior to putting in the UltraSonic.



#### Maximum temp for all spray tips = 55°C

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## UltraSonic Paint Gun Cleaning Directions for Use



Always use the timer.

When not in use:

- Unplug unit
- Remove the Parts Basket
- Place the Lid on the Ultra Sonic Unit



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Always make sure the unit is off or unplugged when not in use/end of shift. To make sure the unit is not left on overnight, we recommend using an outlet timer similar to the one pictured below



Place lid on the basket when cleaning to contain majority of the vapor.

It is not intended to seal when the basket is in the tank.

**NEVER** use anything flammable in the tank especially not solvents like Acetone or N-Buyle Acetate

Small parts that can fall through the basket can be placed in a nylon strainer bag or cheese cloth.

See Video for Demonstration of Use

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