# POWER FORGED ${ }^{T M}$ 

Battery Charger Service Parts

## 697012 Connection Instructions to Replace Century 246-057-XXX Switches

The 697012 switch replaces a variety of switches used in chargers manufactured by Century Mfg. The original switches are no longer available, and includes part numbers 246-057-100, 246-057-200, 246-057-666, and others. Two of the more popular styles are shown in the diagram below. Regardless of the style, all of the terminal labels and connections are the same on the $246-057-\mathrm{XXX}$ series switches. The original switches are no longer available.
In order to properly connect the wires to the new switch, it is STRONGLY recommended that you do not remove the wires from your old switch until you can connect them to the new switch. Alternative methods are to take pictures of the switch connections for later reference or label the wires before disconnecting.

We are frequently asked for connection diagrams by wire color. It is difficult to be accurate with this information, due to the variety of combinations used by Century across differing models/transformers. Also, wire colors fade over time, and can sometimes resemble other colors. After replacing the switch, ALWAYS test voltage outputs at each switch position to ensure proper function. USE WIRE COLORS AS BACK-UP ONLY. TERMINAL LABELING IS MORE ACCURATE.
With that in mind, two of the more popular wire color combinations are listed here:

| Wire Color | Note | Old Terminal | New Terminal | Switch Position (OFF at 12 O'clock) |
| :---: | :---: | :---: | :---: | :---: |
| White | AC input to switch, can be black | A (or B) | 1 | N/A |
| Yellow |  | 1 | 4 | 4 O'clock |
| Black | can fade to blue-ish purple | 2 | 8 | 8 O'clock |
| Blue | can fade to gray | 3 | 6 | 6 O'clock |
| Orange | can fade to red | 4 | 2 | 2 O'clock |
| Wire Color | Note | Old Terminal | New Terminal | Switch Position (OFF at 12 O'clock) |
| White | AC input to switch, can be black | A (or B) | 1 | N/A |
| Red | can fade to pink | 1 | 4 | 4 O'clock |
| Yellow |  | 2 | 8 | 8 O'clock |
| Blue | can fade to gray | 3 | 6 | 6 O'clock |
| Black | can fade to blue-ish purple |  | 2 | 2 O'clock |

BE VERY CAREFUL WITH WIRE COLORS, ESPECIALLY BLUE AND BLACK!

| 246-057-XXX Style 1 | Old |  | New | New Switch (697012) |
| :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & 1 \\ & 2 \\ & 3 \\ & 4 \\ & \text { A } \end{aligned}$ | = <br> = <br> = <br> = <br> = | $\begin{aligned} & 4 \\ & 8 \\ & 6 \\ & 2 \\ & 1 \end{aligned}$ | $\left[\begin{array}{\|llll} & & 1 \\ & & & 1 \\ 8 & 4 & 2 & 6 \\ 0 & 0 & 0 & 0\end{array}\right]$ |
| 246-057-XXX Style 2 | Old |  | New | New Switch (697012) |
| $\begin{array}{\|llll\|} \hline \hline \square & \square & \\| & \\ 1 & 2 & 3 & \\ & & & \\ & & & \\ \hline & & & B \\ \hline \end{array}$ | $\begin{aligned} & 1 \\ & 2 \\ & 3 \\ & 4 \\ & \text { A/B } \end{aligned}$ | $\begin{aligned} & = \\ & = \\ & = \\ & = \\ & = \end{aligned}$ | $\begin{aligned} & 4 \\ & 8 \\ & 6 \\ & 2 \\ & 1 \end{aligned}$ |  |

