



Locating Yoke

Model - ILY-1



Description

Used in conjunction with the Mechanical Scissor Grab, the **Locating Yoke** reduces the potential of a swinging load and with its unique locating mechanism allows accurate positioning of blocks at 90 degrees centres.

Model	Capacity (kg)	Load Centre (mm)	Weight (kg)	C of G (mm)	LLC (mm)
ILY-1	2500	750	35	400	N/A

Standard Features

- Multi use with our mechanical type grabs
- Maximum fork section 150 x 50 mm at 525 mm centres
- Zinc plated heel pins for safe attachment to truck
- Painted bright orange for safety







INVICTA TECHNICAL FILE OPERATION, MAINTENANCE, & HEALTH AND SAFETY INSTRUCTIONS MODEL: FORK MOUNTED LOCATING YOKE

Operation

- 1. Position the forks to the correct distance apart to locate into fork pockets.
- 2. Remove the heel pins from the attachment.
- 3. Drive the forks into the fork pockets.
- 4. Insert fork pocket heel pins directly behind the heel of the fork and attach safety lynch pin into hole provided.
- 5. The attachment is now ready for use.

Maintenance

- 1. The Fork Mounted Hook should be inspected weekly for general condition with particular attention paid to:
 - A All weld points
 - B Wear and distortion of fork pockets and heel pin attachments
 - C Any damaged/worn components
 - D General condition of incremental locking mechanism
- 2. Damage or failure must be reported and rectified immediately prior to re-use of the attachment.
- 3. General surface rusting especially in the critical areas should be treated with proprietary inhibitors, primers and paint on a regular basis.
- 4. This product is certified for twelve (12) months from the date of manufacture after which it is the customer's responsibility to have the product re-tested at an approved testing facility or inspected and logged in a register by a competent person as advised by the HSE.

Health and Safety

- The manager of the department or section where the attachment is to be used must be responsible for ensuring the operators are fully conversant with the attachment, its operation, maintenance and that the heel pins are fitted.
- 2. Ensure both the truck and attachments are capable of handling the intended load and its contents.
- 3. Ensure that the heel pins are correctly inserted, retained and positioned in relation to the heel of the fork prior to each and every use.
- 4. Do not drive into the fork pockets without removing the heel pins.
- 5. Do not shock load the attachment under any circumstances.
- 6. The safe working load must not be exceeded at its lifting point.

The Operator should ensure that the above product is used for the purpose that it has been designed, tested and intended to do and no deviation to this occurs. If in doubt, consult your fork truck dealer or approved attachment supplier.