



The home of Lubie® saw lubricating systems and Lubie lubricants.

Lubie® 5

A concentrated waterbased high-grade synthetic lubricant designed to be diluted with water. #5 is formulated to provide maximum lubrication on narrower band saws. Additionally, #5 cools and retards resin build-up along with providing outstanding rust and corrosion protection.

Lubie® 5 is commonly used as a low cost lubricant, coolant and cleaner on band saws and edgers. When diluted between 5:1 to 10:1 with water it provides similar performance to diesel fuel at a lower cost per shift and eliminates the fire hazard, odor, personal safety and environmental problems of diesel fuel.

- #5 is non flammable, non toxic and biodegradable.
- It does not contain any chemicals listed in SARA Title III, Section 313 or in OSHA 29 CFR 1910.
- #5 does not contain silicones and will not stain or discolor wood.

Band saws find #5 is most effectively applied through Biolube's Lubie® spray systems. #5 can be used in wick or drip lubrication systems.

IMPORTANT NOTE; Always add Lubie® 5 to water. (fill the tank or bucket with water then add #5)

PHYSICAL DATA

Raw Material Base	Synthetic Emulsion	Color	Amber/Clear
Boiling Point	100C; 212°F	Specific Gravity	1.03
Flash Point	None	Freeze Point	0°C; 32°F
Percent Volatiles by Weight	<3%	Lubricity Rating	0.044 (diesel fuel=0.074)
Solubility	100%	Odor	Mild

USED ON:

Gang Rip Saws by: Mereen-Johnson, SCMI, Cornell, Diehl, Brewer and Yates.

Band Saws by: McDonough, Salem, Filer & Stowell, Wheiland, Brewer, Kimwood, Ferrari, Forester, West Plains, Baker, Brewco, Woodmizer and others.

Guided Gang Saws: Ligna

UNIT (Gallons)	CATALOG #
CASE (4 Gallons)	BL 5-1
PAIL (5 Gallons)	BL 5-5
DRUM (55 Gallons)	BL 5-55



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