



Lubie® 4

A high-grade synthetic emulsifiable water based lubricant fortified with special cleansers, designed to remove pine pitch and resin while providing superior lubrication and cooling.

Lubie® 4 can be used full strength or up to 10:1 diluted with water in wick, drip and spray systems to cool, lubricate and remove heavy SPF resin build-up on band saw blades, circular saws, gang rip blades and other wood cutting tools. (Contact Biolube Inc for additional information before using for finger joint knives).

- Non flammable, non toxic and biodegradable, and environmentally friendly.
- It does not contain any chemicals listed in SARA Title III, Section 313 or in OSHA 29 CFR 1910.
- 4 does not contain silicones and will not stain or discolor wood.

Lubie[®] 4 full strength or diluted up to 10:1 with water is most effectively applied through Biolube's Lubie[®] spray systems, which give the ultimate in application and volume adjustments.

PHYSICAL DATA

Neat: Light Yellow Color Raw Material Base Synthetic Emulsion Color Diluted: Milky White

Neat: 285°F Neat: 0.855 Diluted: 100°C, 212°F Specific Gravity **Boiling Point**

Diluted: 1.00 Neat: >235°F Neat: N/A

Flash Point Freeze Point Diluted: N/A Diluted: 0°C, 32°F

Percent Volatiles by Weight <20% Lubricity Rating Neat: 0.035 (diesel fuel=0.074)

Solubility 100% Odor **Light Pine**

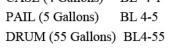
USED ON:

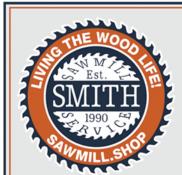
Finger Jointers by: Western Pneumatics, Industrial (Aceco and Wisconsin tooling). Gang Rip Saws by: Mereen-Johnson, SCMI, Cornell, Diehl, Brewer and Yates.

Band Saws by: McDonough, Salem, Filer & Stowell, Wheiland, Brewer, Kimwood, Ferrari, Forester.

Moulders by: Weinig, Wadkins, Madison, Tri State and Diehl.

UNIT (Gallons) CATALOG# CASE (4 Gallons) BL 4-1





Smith Sawmill Service

181 County Road 4763 Timpson, TX 75975 USA

Phone: 1-800-598-6344 Fax: 936-354-3975

sawmill.shop

info@smithsawmillservice.com

