



## Lubie® 3

Customers find Lubie<sup>®</sup> 3 to be very effective on all thin kerf circular saws, finger joint knives and moulders knives. Lubie<sup>®</sup> 3 is a water based lubricant, cleaner and coolant formulated to prevent heat and pitch build-up on thin kerf tooling. Customers report thin kerf saws do not over heat and distort and that finger joint knives and molder tooling runs longer with less tear-out.

- #3 is non flammable, non toxic and biodegradable.
- It does not contain any chemicals listed in SARA Title III, Section 313 or in OSHA 29 CFR 1910.
- #3 does not contain silicones and will not stain or discolor wood.

Lubie<sup>®</sup> 3 is most effectively applied undiluted through Biolube's Lubie<sup>®</sup> spray systems, which give the ultimate in application and volume adjustment. Other spray systems have also run #3 effectively.

## PHYSICAL DATA

Raw Material Base Waterbased Emulsion Color Milky White

Boiling Point >100C, 212°F Specific Gravity 1.0

Flash Point None Freeze Point 0°C, 32°F

Percent Volatiles by Weight N/A Lubricity Rating 0.032 (diesel fuel=0.074)

Solubility 100% Odor None

## **USED ON:**

Finger Jointers by: Western Pneumatics (Aceco and Wisconsin Tooling).

Gang Rip Saws by: Mereen-Johnson, SCMI, Cornell, Diehl, Brewer and Yates.

Band Saws by: McDonough, Salem, Filer & Stowell, Wheiland, Brewer, Kimwood, Ferrari,

Forester.

Moulders by: Weinig, Wadkins, Madison, Tri State and Diehl.

UNIT (Gallons) CATALOG #

CASE (4 Gallons) BL 3-1 PAIL (5 Gallons) BL 3-5 DRUM (55 Gallons) BL 3-55



## **Smith Sawmill Service**

181 County Road 4763 Timpson, TX 75975 USA

Phone: 1-800-598-6344

Fax: 936-354-3975 sawmill.shop

info@smithsawmillservice.com

