

Sling otection

Web Slings

pur

Synthetic hain Slings

Slings

ain /

Turnbuckles (x)

Hooks & Links

Points

Blocks

evices

Hose Restraints

Tie Down Assemblies

Tie Down Accessories/

Towing & Recovery

Rope S Cordag

# Years of Secure Solutions

#### ASME B30.10 Hook

Inspection Criteria and Best Practices for Use A look at the ASME B30.10 Hooks standard and Similar to sling inspections, all hook what you need to know about the inspection and use inspections shall be performed by a of vour hooks.

#### **ASME B30.10 Chapter 10-1**

This chapter specifically refers to all hooks that by a Qualified Person as to whether they support the load in the base (bowl, saddle, or pinhole) of the hook. This includes all of the following types of For hooks in regular service, inspection load-bearing hooks:

Clevis Hook (with or without latch)

Eye Hook (with or without latch)

Shank Hook (with or without latch)

Duplex Hook—also known as a "Sister Hook" (with or requirements for hooks as stated in without latches)

Articulated Duplex Hook (with or without latches) Quad Hook (with or with latches)

Single Plate Hooks and Laminated Plate Hooks

#### **ASME B30.10 Chapter 10-2**

This chapter specifically refers to all hooks that do not repaired hooks shall be inspected to support a load in a direct-pull configuration, such as:

- Grab hooks,
- Foundry hooks
- Sorting hooks
- Choker hooks

make sure your hooks are being used, inspected, and should be based on: maintained in accordance with industry standards. •

#### **Hook Identification Requirements**

ASME B30.10 requires the manufacturer's identification and rated load identification be forged, cast, or die stamped on a low-stress and non- Guidelines for frequent inspection intervals: wearing area of the hook. If the hook is Normal Service - Monthly used in conjunction with equipment Heavy Service - Weekly to Monthly described in other B30 standards, such as Severe Service – Daily to Weekly low-stress and non-wearing area of NOT required. the hook.

#### How Often Do You Need to Inspect Your Hooks?

Designated Person with any deficiencies further examined and determination made constitute a hazard.

procedures and record keeping requirements are governed by the kind of equipment in which they are used. If there are more stringent inspection standards for specific equipment, those inspection requirements take precedence over the requirements listed below:

#### **Initial Inspection**

Prior to use, all new, altered, modified, or verify compliance with the applicable ASME B30.10 Hooks standard. Written records of initial inspections are NOT required.

#### **Frequent Inspection**

Chapter 10-1 and Chapter 10-2 may have different Frequent inspections include observations of the hook information related to the materials and components, being used during operation, as well as visual proof testing, fabrication and configurations, and inspections to identify any conditions or removal repair and modification requirements—depending on if criteria outlined in ASME B30.10. For semi-permanent you're using load-bearing hooks, or hooks that don't and inaccessible locations where frequent inspections support the load in a direct-pull configuration. Our are not feasible, a Qualified Person will determine the recommendation is to obtain a copy of the most frequency of periodic inspection requirements to recent edition of ASME B30.10 - Hooks and review to satisfy ASME B30.10 requirements. Inspection intervals

- The frequency of hook use
- Severity of service conditions
- Nature of load-handling activities
- Experience gained on the service life of hooks used in similar circumstances

on a sling assembly, or as part of a below- Conditions listed under Removal Criteria, or any other the-hook lifting device, the equipment condition that may result in a hazard, shall cause the manufacturer's identification and hook to be removed from service. Hooks shall not be rated load identification shall be returned to service until approved by a Qualified forged, cast, or die stamped on a Person. Written records of frequent inspections are



# Lift it up, Tie it down, Pull it around =

#### **Periodic Inspection**

A complete and thorough inspection of the hook shall be performed. Disassembly of the hook may be required to perform a complete examination and identify conditions based on the removal criteria outlined in ASME B30.10. Periodic inspections shall be performed at a minimum interval of 12 months, unless approved by a Qualified Person. Periodic rigging inspection intervals should be based on:

Frequency of hook use

Severity of service conditions

Nature of load-handling activities

Experience gained on the service life of hooks used in similar circumstances

#### Guidelines for periodic inspection intervals:

Normal Service – Yearly with equipment in place Heavy Service – Semi-annually, with equipment in place unless external conditions indicate that disassembly should be done to permit detailed inspection monthly to quarterly

Severe Service – Quarterly, as in heavy service, except that the detailed inspection may show the need for a non-destructive type of testing

Hooks shall not be returned to service until approve by a Qualified Person. Written records of periodic inspections ARE required.

#### **ASME B30.10 Inspection Criteria for Hooks**

The goal of a rigging inspection is to thoroughly evaluate the condition and remaining strength of all equipment used to perform overhead lifts or used for load-handling activities.

Hooks shall be removed from service if damage or evidence of any of the following is present. A hook may not be returned to service until it has been approved by a Qualified Person.

#### Removal Criteria:

- Missing or illegible hook manufacturer's identification or secondary manufacturer's identification
- Missing or illegible rated load identification
- Excessive pitting or corrosion
- Cracks, nicks, or gouges
- Wear—any wear exceeding 10% (or as recommended by the manufacturer) of the original section dimension of the hook or its load pin
- Deformation—any visible apparent bend or twist from the plane of the unbent hook
- Throat opening—any distortion causing an increase in throat opening of 5% not to exceed 1/4" (6mm), or as recommended by the manufacturer
- Inability to lock—any self-locking hook that does not lock
- Inoperative latch (if provided)—any damaged latch or

- malfunctioning latch that not close the hook's throat
- Damaged, missing, or malfunctioning hook attachment and securing means
- Thread wear, damage, or corrosion
- · Evidence of heat exposure or unauthorized welding
- Evidence of unauthorized alterations such as drilling, machining, grinding, or other modifications

#### **Best Operating Practices When Using Hooks**

Utilize best practices when using, inspecting, and storing your hooks. Make sure all of your rigging equipment has the proper markings/identification, is in acceptable working condition and passes a visual inspection, and is stored in an area where it's not susceptible to extreme temperatures, excess moisture, chemical exposure, or mechanical damage.

Operators or riggers using hooks shall be aware of the following:

#### **Extreme Temperatures**

Consult with the manufacturer or a Qualified Person if you are planning to use a hook in an environment where temperatures exceed  $400^{\circ}F$  ( $204^{\circ}C$ ) or  $-40^{\circ}F$  ( $-40^{\circ}C$ ).

#### **Chemically Active Environments**

The strength of hooks can be affected by chemically active environments, such as caustic or acid substances or fumes. The hook manufacturer or a Qualified Person should be consulted before hooks are used in chemically active environments.

#### Use of Latches on Hooks

We advise that the end user must evaluate the work activity with regards to the safety of their employees. If the activity makes the use of the latch impractical, unnecessary, or more dangerous, then the end user may choose to eliminate the latch. It is also recommended that each lifting activity is considered independently as far as the use of a hook latch is concerned.

# Super Slings recommends that hook latches should be used.

- Any hook that is designed to have a latch, should have the latch installed
- New slings are sold with the latch installed unless the customer requests no latch
- If customers make an inquiry about the use of a latch on a hook, we may recommend for them to consider OH&S, among them the following:

#### Safety latches

303(1) An employer must ensure that a hook has a safety latch, mousing or shackle if the hook could cause injury if it is dislodged while in use.

303(2) Despite subsection (1), if a competent worker disconnecting the hook would be in danger if the hook has a safety latch, mousing or shackle, the employer may use another type of hook.

Alberta Occupational Health and Safety Code 2009

# Years of Secure Solutions

# Safe Use Safety is our first priority

- Never load in excess of the rated capacity for the application.
- Keep a record of all slings in use.
- User should remove all twists from a chain leg before lifting and, should never knot a chain.
- Always use YOKE shortening hook or clutch when chain slings should be shortened.
- Always inspect to insure that chain is free from damage or wear before use.
- Always inspect all sling components prior to each use.
- Ensure that chain is protected from any sharp cornerson the load.
- Ensure that the master link articulates freely on the hook of the crane or other lifting appliance.
- Never tip load hooks. The load should always be

supported correctly in the bowl of the hook.

- Always use the correct size sling for the load, allowing for the included angle and the possibility of unequal loading.
- Personnel must keep all body parts from between the sling and the load, and from between the sling and the crane/
- hoist hook. Persons shall never ride the chain sling/rope sling or web sling or the load during lifting or while suspended.
- Persons must stand clear of all loads while lifting or while suspended. During lifting, with or without the load, personnel
- must be alert for possible snagging of the load or the chain sling.

#### **MAINTENANCE**

- A thorough examination should be carried out by a competent person at intervals at least every year or more frequently according to statutory regulations, type of use and past records.
- Chains with bent links or with cracks or gouges in the link should be replaced, as should deformed components such as bent master links, deformed hooks and any fittings showing signs of damage.
- Chain and components wear should never exceed 10% of the original dimensions.
- Once a chain sling has been overloaded it must be taken out of service.
- Store chain slings on a properly designed rack. They should not be left lying on the floor where they may suffer mechanical or corrosion damage or may be lost.

#### **LIMITATION ON USE**

- YOKE alloy chain or chain slings should not be used in acid or caustic solutions nor in heavily acidic or caustic laden atmospheres. The high tensile strength of the heat treated alloy material in alloy steel chains and components is susceptible to hydrogen embrittlement when exposed to acids.
- YOKE slings must not be heat-treated, galvanized, plated, coated or subject to any process involving heating or pickling. Each of these processes can have dangerous effects and will invalidate the manufacturer certificate.
- YOKE slings may be used at temperatures between -40°C to 200°C with no reduction in the working load limit. The use of YOKE chain slings within the permissible temperature range in the table below does not require any permanent reduction in working load limit when the chain sling is returned to normal temperatures. A sling accidentally exposed to temperatures in excess of the maximum permissible should be withdrawn form service immediately and returned to the distributor for thorough examination.
- When using YOKE slings in exceptionally hazardous conditions, the degree of hazard should be assessed by a competent person and the Working Load Limit adjusted accordingly. Examples are lifting of potentially dangerous loads such as molten metals, corrosive materials or fissile material and including certain offshore activities.



Sling temperature (F)	Sling temperature ©°)	Reduction in Working Load Limit				
-40 ° to 400	-40 to 200°	None				
400° to 550°	200° to 300°	10%				
550° to 750°	300° to 400°	25%				
Above 750°	Above 400°	Do not use.				

# **Quality Management System:**





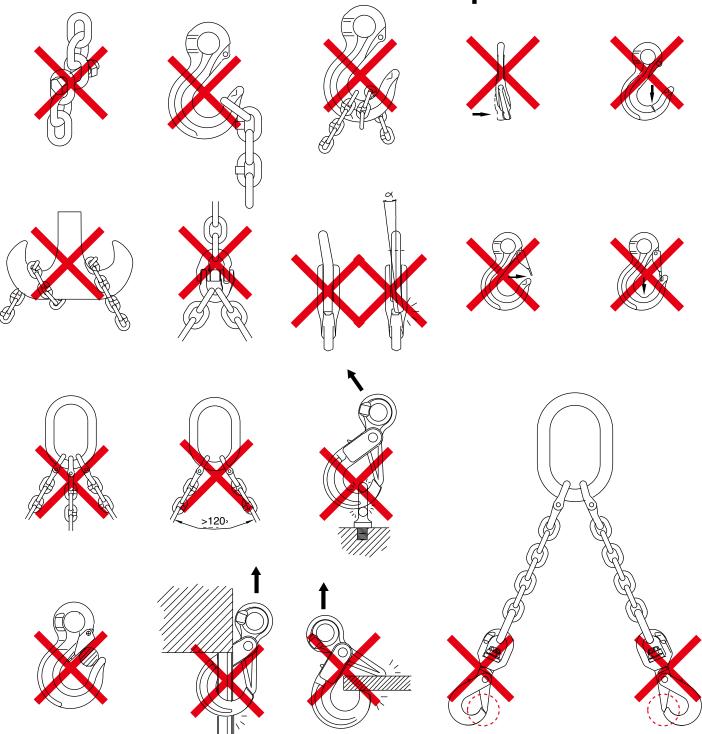








# Hook & Attachment Use Limitations Incorrect Use Examples



Sling Protectic

Web Slings

gs

Sling

Chain Slings

Slings

Slings

Turnbuckles

ij

Blocks /

Devices

Hose Restraints

Assemblies

Accessories

Recovery

Rope & Cordage

# O Years of Secure Solutions

## X-027 G-100 Self-Locking Swivel Hook

#### **G-100 Eye Self Locking Hook**

Product details

#### **Aapplication**

- Quenched and Tempered Alloy
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-3 and ASME B30.26, ASME B30.10.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05



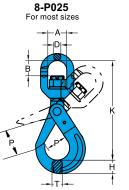
Safety is our first priority™

- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1, Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.





8-P025T





Item Code	WLL	[lbs]	Chain Size			Dim	ensions	[in]			Net Weight
	4:1	5:1	[in]	Α	В	D	Н	K	Р	Т	Lbs
X-027-06	3,200	2,600	7/32	1.26	0.87	0.47	0.75	5.87	1.10	0.59	1.54
X-027-07	5,700	4,600	9/32-5/16	1.42	1.14	0.51	0.94	7.32	1.34	0.79	2.65
X-027-10	8,800	7,000	3/8	1.61	1.34	0.63	1.18	8.58	1.73	1.02	4.41
X-027-13	15,000	12,000	1/2	1.81	1.69	0.83	1.54	10.87	2.01	1.18	9.04
X-027-16	22,600	18,100	5/8	2.40	1.97	0.91	1.93	12.95	2.36	1.42	15.87
X-027-20	35,300	28,200	3/4	2.91	3.23	0.98	2.56	15.24	2.76	2.09	28.66
X-027-22	42,700	34,200	7/8	3.82	3.74	1.30	2.48	17.99	3.15	1.93	44.09
X-027-26	59,700	47,800	1	4.84	4.53	2.05	2.72	21.06	3.90	2.20	72.75

# X-027N G-100 Self-Locking Swivel Hook w/ Bearing

#### **G-100 Eye Self Locking Hook**

Product details

#### **Aapplication**

- Quenched and Tempered Alloy
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-3 and ASME B30.26. ASME B30.10. PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.



Safety is our first priority™

- Design Factor 4:1, Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum
- Magnaflux crack detection is performed 100% on each batch.
- Built with ball bearing and enable full swivel feature under load.





			<del>-</del> -		
	ļ	D			
n	B				T
	Ī			//	
	, -	<u> </u>	E-		K
es_	P				
	\\ \	P			1
					Ĥ.
	34	<b>→</b>  T	<del>  -</del>		



"Special Order"

Item Code	WLL	[lbs]	Chain Size			Dim	ensions	[in]			Net Weight
	4:1	5:1	[in]	Α	В	D	Н	K	Р	Т	Lbs
X-027N-06	3,200	2,600	7/32	1.26	0.87	0.47	0.75	5.87	1.10	0.59	1.54
X-027N-07	5,700	4,600	9/32-5/16	1.42	1.14	0.51	0.94	7.32	1.34	0.79	2.87
X-027N-10	8,800	7,000	3/8	1.61	1.34	0.63	1.18	8.58	1.73	1.02	4.41
X-027N-13	15,000	12,000	1/2	1.81	1.69	0.83	1.54	10.87	2.01	1.18	9.48
X-027N-16	22,600	18,100	5/8	2.40	1.97	0.91	1.93	12.95	2.36	1.42	16.09
X-027N-20	35,300	28,200	3/4	2.91	3.23	0.98	2.56	15.24	2.76	2.09	28.66
X-027N-22	42,700	34,200	7/8	3.82	3.74	1.30	2.48	17.99	3.15	1.93	44.09
X-027N-26	59,700	47,800	1	4.84	4.53	2.05	2.72	21.06	3.90	2.20	72.09

Product details

#### Aapplication

- Quenched and Tempered Alloy Steel.
- Manufactured in accordance with EN 1677- 1.
- Manufactured in accordance with ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.

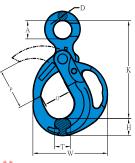


Safety is our first priority™

- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.



8-P950 For push lock replacement





Web Slings

\*Special Order\*

Item Code	WLL	[lbs]	Chain Size				Dimensi	ons (in)				Net Weight
	4:1	5:1	[in]	Α								Lbs
X-950-10	8,800	7,000	3/8	1.26	6 0.51 1.22 6.89 1.93 2.80 1.06 5.47							
X-950-13	15,000	12,000	1/2	1.57	.57 0.63 1.54 8.94 2.24 3.15 1.34 6.85						6.85	6.61
X-950-16	22,600	18,100	5/8	1.97	0.83	1.85	10.91	3.07	4.49	1.54	8.35	13.89
X-950-20	35,300	28,200	3/4	2.36	2.36   0.91   2.20   12.95   3.58   5.00   2.13   9.84							
X-950-22	42,700	34,200	7/8	2.76	2.76 0.94 2.32 13.78 4.13 5.94 2.20 10.24							31.97

# X-950 G-100 Swivel Grip Safe Locking Hook

#### **G-100 Swivel Self Locking Hook**

Product details

#### **Aapplication**

- Quenched and Tempered Alloy Steel.
- Manufactured in accordance with EN 1677- 1.
- Manufactured in accordance with ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.

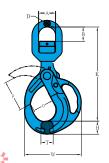


Safety is our first priority  $^{\scriptscriptstyle{\mathsf{TM}}}$ 

- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.
- Built with <u>ball bearing</u> and enables full swivel feature under load.



8-P950
For push lock replacement





\*Special Order\*

Item Code	WLL	[lbs]	Chain Size				Dir	nensions	[in]				Net Weight
	4:1	5:1	[in]	Α	В	D	Τ	K	0	Р	Т	W	Lbs
X-952N-10	8,800	7,000	3/8	1.61	1 1.34 0.63 1.22 8.86 1.93 2.80 1.06 5.47								
X-952N-13	15,000	12,000	1/2	1.81	1.73	0.83	1.54	11.22	2.24	3.15	1.34	6.85	11.46
X-952N-16	22,600	18,100	5/8	2.40	1.97	0.91	1.85	13.58	3.07	4.49	1.54	8.35	18.52
X-952N-20	35,300	28,200	3/4	2.91	91 3.23 0.98 2.20 17.05 3.58 5.00 2.13 9.84								
X-952N-22	42,700	34,200	7/8	3.82	3.82   3.74   1.30   2.32   18.70   4.13   5.94   2.20   10.24								43.87

Hooks Links

# X-025 G-100 Eye Self Locking Hook

#### **G-100** Eye Foundry Hook

Product details

#### **Aapplication**

Item Code

X-025-06

X-025-07

V 025 10

- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products. Manufactured in accordance with EN 1677-3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05.

4:1

3,200

5,700

0 000

WLL [lbs]

5:1

2,600

4.600

7 000



- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection performed 100% on each batch.

D

0.39

0.43



8-P025T

For trigger

12.79 22.05 27.56

33.07



ction is ach	5	T	<u> </u>	
Dimensi	ions (in)			Net Weight
I	K	Р	Т	lbs
0.75	4.33	1.10	0.59	1.10
0.94	5.35	1.34	0.79	1.76
1.18	6.57	1.73	1.02	3.31
1.54	8.15	2.01	1.18	6.61

∧-025-10	0,000	7,000	٥/٥	1.20	5.5	1.10	0.57	1./0	1.02
X-025-13	15,000	12,000	1/2	1.57	0.63	1.54	8.15	2.01	1.18
X-025-16	22,600	18,100	5/8	1.97	0.83	1.93	9.92	2.36	1.42
X-025-20	35,300	28,200	3/4	2.36	0.91	2.56	11.42	2.76	2.09
X-025-22	42,700	34,200	7/8	2.76	0.94	2.48	12.56	3.15	1.93
X-025-26	59,700	47,800	1	3.15	0.98	2.72	13.50	3.90	2.20

Α

0.83

0.98

Chain

Size

[in]

7/32

9/32-5/16

## X-047 G-100 Eye Foundry Hook

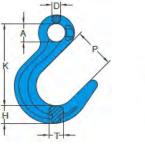
#### **G-100** Eye Foundry Hook

Product details

#### **Aapplication**

- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061 and ASTM A952/A 952M,EN 1677-1,
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not used for general chain sling applications, rather for use where a large throat opening is necessary.
- Before using the hook, check whether hooks without safety latches are allowed to be used for the particular application.







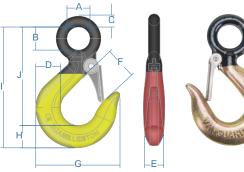
Item Code	WLL	[lbs]	Chain Size	Dimensions [in]						Net Weight
	4:1	5:1	[in]	Α		Н	K	Р	Т	Lbs
X-047-07	5,700	4,600	9/32-5/16	0.94	0.47	1.06	4.84	2.44	0.75	1.76
X-047-10	8,800	7,000	3/8	1.26	0.59	1.26	5.87	2.91	0.91	3.53
X-047-13	15,000	12,000	1/2	1.57	0.75	1.54	7.09	3.46	1.26	5.73
X-047-16	22,600	18,100	5/8	1.97	0.98	1.85	8.39	3.86	1.61	9.92
X-047-20	35,300	28,200	3/4	2.36	1.02	2.24	9.76	4.45	1.81	20.50

#### **Eye Type Hoist Hook**

Product details

#### **Aapplication**

- Forged Carbon or Alloy Steel, quenched & tempered
- Embossed Working Load Limit (WLL) with 5:1 safety factor
- Colour coding prevents mix-ups
- Carbon Steel black eye, red body
- Alloy Steel black eye, gold body





,		-,-, 5	,	<u> </u>										
Item	Code	WLL	[lbs]					Dimens	ions (i	nl				Net Weight
Carbon	Alloy	Carbon	Alloy	Α	В	С	D	Е	F	G	Η	I	J	lbs
1022205	-	0.50	-	0.56	6 0.62 0.35 0.75 0.53 0.76 2.55 0.75 3.83 2.75									0.38
1022216	1022380	0.75	1.00	1.50	50 0.75 0.38 0.88 0.63 0.94 2.88 0.75 4.38 3.25									0.50
1022227	1022391	1.00	1.50	1.75	0.88	0.44	1.00	0.69	1.06	3.13	0.81	4.88	3.63	0.80
1022238	1022402	1.50	2.00	2.00	1.13	0.50	1.19	0.81	1.12	3.50	1.00	5.50	4.13	1.10
1022246	1022413	2.00	3.00	2.38	1.25	0.59	1.38	0.94	1.22	3.94	1.19	6.31	4.56	1.70
1022260	1022424	3.00	4.50	3.00	1.56	0.69	1.63	1.19	1.50	5.00	1.50	7.94	5.75	3.60
1022271	1022435	5.00	7.00	3.81	3.81 2.00 0.88 2.06 1.50 1.88 6.25 1.75 10.00 7.38									7.00
1022277	1022446	7.50	11.00	4.70   2.43   1.19   2.53   1.68   2.23   7.25   2.37   12.25   9.00									13.27	

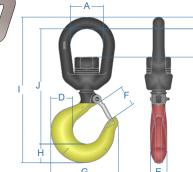
# Swivel Eye Hoist Hooks

#### **Swivel Eye Type Hoist Hook**

Product details

#### **Aapplication**

- Forged Carbon or Alloy Steel, quenched & tempered
- Embossed Working Load Limit (WLL) with:
   5:1 safety factor for Carbon hooks
   4.5:1 safety factor for Alloy hooks







├──-G──															
	ltem	Code	WLL	[lbs]					Dimer	sions	[in]				Net Weight
	Carbon	Alloy	Carbon	Alloy	Α	В	С		Е	F	G	Н	1	7	lbs
	1048603	1048807	0.75	1.00	1.23	0.92	0.40	0.83	0.60	0.98	2.95	0.86	5.50	4.35	0.55
1048612 1048816 1.00 1.50 1.50 1.35 0.52 0.94 0.66 1.07 3.33 0.86 6.50 5.23										0.75					
	1048621	1048825	2.00	1.73	1.70	0.64	1.13	0.75	1.10	3.75	1.04	7.50	6.00	1.25	
	1048630	1048834	2.00	3.00	1.70	1.60	0.64	1.36	0.87	1.21	4.25	1.20	8.00	6.25	1.70
	1048639	1048840	3.00	4.50	1.95	1.84	0.78	1.66	1.11	1.52	5.00	1.55	9.50	7.50	3.60
	1048648	1048859	5.00	7.00	2.42	2.42	1.02	2.10	1.35	2.04	7.00	1.99	11.75	9.75	7.08
1048657         1048868         7.50         11.00         2.70         2.51         1.10         2.65         1.75         2.40         8.00         2.45         14.50         11.12									13.00						
	1048666	1048880	10.00	15.00	4.10	3.76	1.50	3.50	2.69	3.41	10.34	3.00	21.34	16.71	22.00
	1048675	1048889	15.00	22.00	4.10	3.76	1.50	4.63	3.00	4.00	13.62	3.61	23.25	18.01	41.00

# Stainless Latch Kits (FOR HOIST HOOKS)

Item No.	Carbon	Alloy
75-1090027	3/4	1
75-1090045	1	1-1/2
75-1090063	1-1/2	2
75-1090075	2	3

Carbon	Alloy
3	4-1/2
5	7
7-1/2	11
11	15
	3 5 7-1/2



Web

<u>s</u>

ings S

chain (



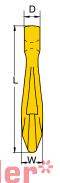
## 8-073 Container Hook. Code "KL"

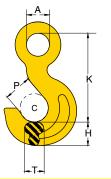
#### Container Lifting Eve Hook

Product details

#### **Aapplication**

- · Specifically designed for use with container fittings
- Container Hooks shall always be used with a spreader, either a 2 point spreader bar or a 4 point spreader.
- We recommend that you use a spreader and lift from the bottom when the container is loaded as this is where the container is sstrongest







*5	pecial	Urder"	-T-	
nain Size		Dimensions [in]		

Item Code	WLL	[lbs]	Chain Size *Gr.80		Dimensions [in]						Net Weight		
	4:1	5:1	[in]	Α	С	D	Н	K	L	Р	Т	W	Lbs
8-073-16	22,600	18,100	5/8	1.93	2.37	1.26	1.97	7.44	10.31	2.28	1.61	1.73	8.16

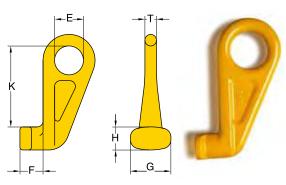
# 8-067 Eye Container Hook Code "KA"

#### **Container Lifting Eye Hook**

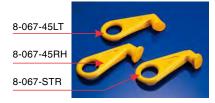
Product details

#### **Aapplication**

- Specifically designed for use with container fittings
- Container Hooks shall always be used with a spreader, either a 2 point spreader bar or a 4 point spreader.»
- Available as a straight and turned 45 degrees. To avoid the risk of disengagement during use, a tolerance of +- 15 degrees from nominal should be adhered to.
- We recommend that you use a spreader and lift from the bottom when the container is loaded as this is where the container is strongest



Item Code	WLL [lbs]		Desc.	Dimens			imensions (in)			
	4:1	5:1	[in]	Е	F	G	Н	K	Т	Lbs
8-067-STR	27,500	22,100	Straight	2.76	1.77	2.95	1.89	7.56	0.98	8.60
8-067-45LT	27,500	22,100	Left 45°	2.76	1.77	2.95	1.89	7.56	0.98	8.60
8-067-45RH	27,500	22,100	Right 45°	2.76	1.77	2.95	1.89	7.56	0.98	8.60



# Oceanside Alloy Sorting Hook w/Handle

#### Sorting Hook w/ Handle

Product details

#### **Aapplication**

Material: Steel

Finish: Powder Coated

• Design Factor: 4:1

- · Identification: Trademark. Size/WLL, Batch Code
- Rated in Metric Ton(s)



Item Code	WLL 4:			Dimensions [in]					
	Bottom	Tip	Α	R	L	0	Lbs		
74-6-2TSH	16,500	4,400	1.38	0.63	9.69	2.81	6.25		

# Rope & Cordage

super slings

# VCOH Cobra - Eye Hoist Hooks

#### **Eye Type Hoist Hook**

#### Product details

#### Aapplication

• The Cobra hook with a ring connection and of course all the advantages of a RUD - clevis hook.

Lift it up, Tie it down, Pull it around =

- A very robust design and without a protruding tip of the hook.
- The forged safety latch engaged in the tip of the hook, and is thus protected against lateral bending.
  - With a triple coiled corrosion protected double leg spring.
- · Thickened tip of the hook prevents improper use.
- · Gauge marks for measuring the width of the hook opening .



Item Code	WLL	[lbs]	Chain Size		Dimensions [in]				Net Weight				
	4:1	5:1	[in]	Т	Α	В	С	D	Е	F	G	Н	Lbs
8502323	1,390	1,100	5/32	2.95	0.71	0.71	0.47	0.51	0.55	0.71	2.05	0.31	0.33
8502203	3,300	2,600	7/32	3.82	0.94	0.87	0.63	0.79	0.94	0.98	2.87	0.43	0.84
8502142	5,500	4,400	5/16	4.96	1.26	1.10	0.79	1.10	1.22	1.18	3.74	0.51	1.76
8502145	8,800	7,000	3/8	5.91	1.50	1.42	1.02	1.42	1.54	1.38	4.65	0.67	3.48
8502204	15,000	11,800	1/2	6.85	1.89	1.77	1.18	1.46	1.89	1.57	5.31	0.83	6.83
8502146	22,000	17,600	5/8	8.19	2.48	2.20	1.42	1.93	2.28	1.89	6.34	1.06	10.91

#### VCGH Cobra - Clevis Hoist Hooks

#### **Clevis Type Hoist Hook**

Product details

#### **Aapplication**

- A robust improved version without a protruding hook tip.
- The forged safety latch engages in the tip of the hook and is thus protected against lateral bending.
- With a triple coiled corrosion protected double leg spring.
- Thickened tip of the hook to prevent misuse.
- Wear marks on both sides.
- · Gauge marks for measuring the width of the hook opening
- Connecting bolt and tensioning sleeve are pre-assembled.



Item Code	WLL [lbs]	Chain Size		Dimensions [in]							
	4:1	[in]	Т	Α	В	С	D	Е	F	G	Lbs
7984439	1,390	5/32	2.20	0.79	0.55	0.49	0.51	0.55	0.71	2.05	0.26
7100498	3,300	7/32	2.99	1.50	0.87	0.63	0.79	0.94	0.98	2.83	0.86
7100499	5,500	5/16	3.82	1.97	1.10	0.79	1.10	1.26	1.18	3.74	1.72
7100500	8,800	3/8	4.25	2.36	1.42	1.02	1.42	1.54	1.38	4.65	3.31
7100501	15,000	1/2	4.96	2.99	1.81	1.18	1.46	1.89	1.57	5.31	6.26
7100502	22,000	5/8	5.98	3.27	2.20	1.42	1.93	2.28	1.89	6.34	10.34

#### **WARNING:** NEVER EXCEED WORKING LOAD LIMIT!

Failure to follow instructions can result in serious property damage, injury or death!

For full user manual please visit www.superslings.ca

# Flat Webbing Choker. Code "FM"

#### Web Sling Choker Hook

Product details

#### **Aapplication**

· Material: Steel

Finish: Powder Coated

Design Factor: 4:1

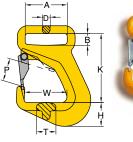


· Identification: Trademark, Size/WLL, Batch Code

• Rated in Metric Ton(s)









Item Code	WLL	[lbs]		Dimensions [in]							
	4:1	5:1	Α	В	D	Н	K	Р	Т	W	Lbs
8-031-02	4,400	3,500	3.19	0.94	0.55	1.73	5.51	1.73	1.57	3.15	4.85

# **Sliding Choker Hook**

#### **Sliding Choker Hook**

Product details

#### **Aapplication**

· Material: Steel

· Finish: Powder Coated

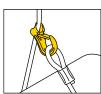
Design Factor: 5:1



Identification: Trademark, Size/WLL, Batch Code

Rated in Metric Ton(s)

A	1
E	N
H	V
i	



Item Code	WLL [lbs]	Wire Rope Size		Dim	ensions	[in]		Net Weight
	5:1	mm	Α	Е	Н	Р	S	Lbs
8-074-09/13	3,300	3/8-1/2	0.63	3.43	0.94	0.71	0.71	1.32
8-074-14/16	4,900	9/16-5/8	0.83	3.86	1.14	0.79	0.87	1.98

# 8-063 Twist Eye Choke Hook Code "KE"

#### **Sliding Choker Hook**

Product details

#### **Aapplication**

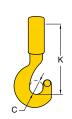
Material: Steel

Finish: Powder Coated

• Design Factor: 4:1



- · Identification: Trademark, Size/WLL, Batch Code
- Rated in Metric Ton(s)







# Order\*

Item Code	WLL [lbs]		Dimensions [in]						
	4:1	mm	Α	С	K	Lbs			
8-063-07	4,400	9/32-5/16	1.26	0.75	3.74	0.88			
8-063-10	6,900	3/8	1.61	0.83	4.57	1.76			
8-063-13	11,700	1/2	1.97	1.06	5.91	4.41			
8-063-16	17,600	5/8	2.64	1.26	7.28	6.83			





# 8-018 Omega Link Code "YO"

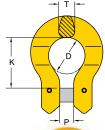
#### **Connecting Link**

Product details



Ì	T.Z	八			
ne	afety is ou	r first pi	ority™_	de	er;

ISX	
	9
Net	Yel





				,   (			100			
Item Code	WLL [lbs]	Chain Size		Dimensions [in]						
	4:1	[in]	D	D K P T						
8-018-06	2,100	7/32	0.83	1.18	0.31	0.35	0.22			
8-018-07	4,500	9/32-5/16	1.06	0.44						
8-018-10	7,100	3/8	1.26	1.73	0.47	0.59	0.88			
8-018-13	12,000	1/2	1.65	2.17	0.63	0.67	1.76			
8-018-16	18,100	5/8	1.97	2.72	0.71	0.87	3.53			

#### **Clevis Sling Hook**

Product details

#### **Aapplication**

- Quenched and Tempered Alloy
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-2 and ASME B30.26. ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05



Safety is our first priority™

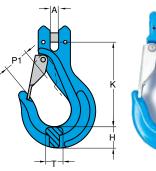


X-P026 For load pin replacement



8-P044 For latch replacement

- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum
- Magnaflux crack detection is performed 100% on each batch.





Item Code	WLL	Chain Size		Dimensions [in]							
	4:1 lbs	[in]	Α	Н	K	P1	Т	lbs			
X-043/S-06	3,200	7/32	0.24	0.91	3.82	0.91	0.59	0.66			
X-043/S-07	5,700	9/32-5/16	0.35	0.87	3.86	1.06	0.71	1.32			
X-043/S-10	8,800	3/8	0.43	1.18	4.80	1.34	0.94	2.43			
X-043/S-13	15,000	1/2	0.55	1.46	5.79	1.73	1.18	5.07			
X-043/S-16	22,600	5/8	0.67	1.65	6.54	1.89	1.54	8.38			
X-043/S-20	35,300	3/4	0.94	2.52	8.15	2.24	1.89	19.18			
X-043/S-22	42,700	7/8	0.98	2.40	8.54	2.87	2.05	20.94			

## X-026 G-100 Self-Locking Clevis Hook

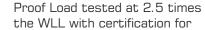
#### **Clevis Self-Locking Hook**

Product details

#### **Aapplication**

- · Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-3 and ASME B30.26. ASME B30.10, PAS1061.
- Certified by DGUV GS-MO-15-05





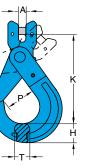
- each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature min 400°C
- Magnaflux crack detection is performed 100% on each batch.



X-P026 For load pin replacement



8-P025T For trigger replacement





Item Code	WLL	Chain Size		Dimensions [in]							
	4:1 lbs	[in]	Α	Н	K	Р	Т	lbs			
X-026-06	3,200	7/32	0.24	0.75	3.66	1.10	0.59	0.88			
X-026-07	5,700	9/32-5/16	0.35	0.94	4.69	1.34	0.79	1.98			
X-026-10	8,800	3/8	0.43	1.18	5.59	1.73	1.02	3.09			
X-026-13	15,000	1/2	0.55	1.54	7.01	2.01	1.18	6.61			
X-026-16	22,600	5/8	0.71	1.93	8.39	2.36	1.42	11.02			
X-026-20	35,300	3/4	0.83	2.56	9.61	2.76	2.09	24.25			
X-026-22	42,700	7/8	0.94	2.48	10.75	3.15	1.93	29.76			



#### X-042N G-100 Clevis Grab Hook

#### **Clevis Sling Hook**

Product details

#### **Aapplication**

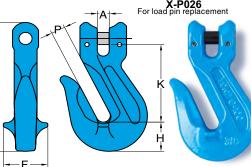
- Quenched and Tempered Alloy
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061. EN 1677-1 and ASTM A952/A 952M.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.



Design Factor 4:1, Fatigue rated to 20,000 cycles at 1.5 times the WLL.

- Tempering temperature min 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.
- Certified by DGUV GS-MO-15-05





Item Code	WLL	Chain Size		Dimensions [in]							
	4:1 lbs	[in]	Α	lbs							
X-042-06	3,200	7/32	0.28	0.98	0.71	1.85	3.11	0.31	0.44		
X-042-07	5,700	9/32-5/16	0.39	1.18	0.87	2.13	3.66	0.39	0.88		
X-042-10	8,800	3/8	0.43	1.61	1.14	3.03	5.04	0.51	1.76		
X-042-13	15,000	1/2	0.59	2.05	1.50	3.90	6.50	0.67	3.53		
X-042-16	22,600	5/8	0.71	2.24	1.77	4.49	7.68	0.83	5.95		
X-042-20	35,300	3/4	0.87	2.87	2.05	5.12	8.74	0.91	10.58		
X-042-22	42,700	7/8	0.94	2.76	2.20	5.47	9.72	1.02	14.11		

Safety is our first priority"

#### X-046 G-100 Clevis Foundry Hook

#### **Clevis Foundry Hook**

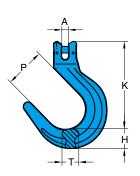
Product details

#### **Aapplication**

- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061 and ASTM A952/A 952M.EN 1677- 1.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not used for general chain sling applications, rather for use where a large throat opening is necessary.
- Before using the hook, check whether hooks without safety latches are allowed to be used for the particular application.



X-P026 For load pin replacement





Item Code	WLL	Chain Size		Dimensions [in]							
	4:1 lbs	[in]	Α	Н	K	Р	Т	lbs			
X-046-07	5,700	9/32-5/16	0.35	1.06	5.24	2.44	0.75	2.09			
X-046-10	8,800	3/8	0.43	1.26	6.42	2.91	0.91	3.97			
X-046-13	15,000	1/2	0.55	1.54	7.87	3.46	1.26	7.94			
X-046-16	22,600	5/8	0.71	1.85	9.41	3.86	1.61	14.11			
X-046-20	35,300	3/4	0.83	2.44	12.01	4.45	1.81	24.69			

# X-015 G-100 Connecting Link.

YEKE Safety is our first priority

**Connecting Link** 

Product details

Item Code	WLL	Chain Size	Dimension s [in]				Net Weight
	4:1 lbs	[in]	А	В		K	lbs
X-015-06	3,200	7/32	0.59	0.71	0.28	1.77	0.18
X-015-07	5,700	9/32-5/16	0.71	0.98	0.35	2.32	0.44
X-015-10	8,800	3/8	0.98	1.10	0.43	2.72	0.66
X-015-13	15,000	1/2	1.18	1.50	0.63	3.62	1.54
X-015-16	22,600	5/8	1.42	1.61	0.75	3.98	2.65
X-015-20	35,300	3/4	1.65	1.97	0.91	4.80	4.63
X-015-22	42,700	7/8	1.93	2.48	0.94	5.98	7.72
X-015-26	59,700	1	2.17	2.60	1.18	6.38	10.58

# K B



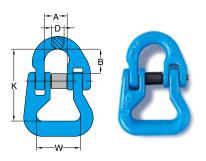
# X-016 G-100 Web Sling Connector

**Connecting Link** 

Product details

r	Y	/	9	K	E
	Safe	ty is	our f	irst pr	iority™

Item Code	WLL	Chain Size		Dimensions [in]						
	4:1 lbs	[in]	Α	В	D	K	W	lbs		
X-016-06	3,200	7/32	0.59	0.67	0.28	2.17	1.50	0.44		
X-016-07	5,700	9/32-5/16	0.71	0.87	0.35	2.44	1.57	0.66		
X-016-10	8,800	3/8	0.98	1.02	0.43	3.07	1.85	1.32		
X-016-13	15,000	1/2	1.18	1.38	0.63	3.74	2.09	2.43		
X-016-16	22,600	5/8	1.42	1.50	0.75	4.53	2.64	4.41		
X-016-20	35,300	3/4	1.65	1.81	0.87	5.20	3.15	7.05		
X-016-22	42,700	7/8	1.93	2.32	0.94	7.36	4.92	16.98		



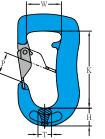
# X-032 G-100 100 Web Sling Hook

**Coupling Self-Locking Hook** 

Product details



Item No.		g Load (lbs)		Di	mensio	ns (mm)		Net Weight	
	4:1	5:1	Н	lbs	1				
74-X-032-01	2,200	1,700	0.79	3.50	0.98	0.59	1.69	1.54	Ī
74-X-032-02	4,400	3,500	1.06	4.57	1.18	0.79	2.09	3.31	_
74-X-032-03	6,600	5,200	1.26	4.69	1.26	1.02	2.52	5.29	
74-X-032-05	11,000	8,800	1.73	5.71	1.77	1.50	2.40	7.72	-





# 8-066 G-80 "YR" Clevis Shackle

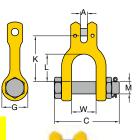
YOKE

**Connecting Link** 

Product details

**\*Special Order\*** 

Item Code	WLL [lbs]	Chain Size		Dimensions [in]								
	4:1	[in]	Α	С	G	K	┙	М	W	lbs		
8-066-07	4,500	9/32-5/16	0.35	3.11	1.34	2.32	1.38	0.63	1.30	0.88		
8-066-10	7,100	3/8	0.43	3.66	1.57	3.07	1.89	0.79	1.34	1.76		
8-066-13	12,000	1/2	0.55	4.65	1.73	3.86	2.52	0.87	1.93	3.09		
8-066-16	18,100	5/8	0.71	5.55	2.13	4.41	2.72	1.10	2.36	5.29		





super slings

Protectio

Web Slings

> ound lings

Synthetic Chain Slings

Slings

Chain Slings

Turnbuckles

İ

Blocks /

evices

Hose Restraints

Assemblies

Tie Down Accessories

Towing & Recovery

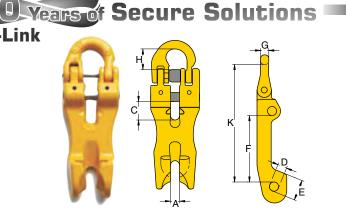


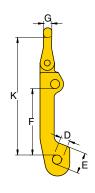
ety is our first priority<sup>™</sup>





8-078 Grade 80 Shortening Clutch w/ Half-Link





Item Code	WLL [lbs]	Chain Size		Dimensions [in]							
	4:1	[in]	Α	С		Е	F	Н	G	K	lbs
8-078-07	4,500	9/32-5/16	0.47	0.79	0.39	0.91	2.76	0.87	0.35	5.04	1.54
8-078-10	7,100	3/8	0.51	1.02	0.47	1.14	3.43	1.02	0.43	6.06	2.87
8-078-13	12,000	1/2	0.59	1.30	0.63	1.46	4.53	1.42	0.59	7.99	6.17
8-078-16	18,100	5/8	0.83	1.54	0.75	1.81	5.63	1.54	0.75	9.76	11.68

# 055 Grade 80 Coupling Sling Hook. Code "EB"

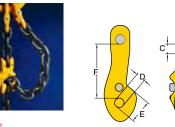
Chain Shortener

**Chain Shortener** Product details

Product details







\*Special Net Chain WLL [lbs] Item Code **Dimensions [in]** Size Weight 4:1 [in] Α В С D Ε lbs 8-061-06 2,100 7/32 0.28 0.28 0.39 0.28 0.71 1.97 0.66 8-061-07 4,500 9/32-5/16 0.39 0.39 0.39 0.39 0.94 2.20 1.10 8-061-10 1.98 7,100 3/8 0.47 0.47 0.47 0.47 1.10 2.60 8-061-13 12,000 1/2 0.59 0.59 0.63 0.63 1.54 3.46 4.85 0.71 8-061-16 18,100 0.83 0.75 4.06 5/8 0.75 1.89 8.16 28,300 3/4 0.87 | 0.91 | 0.91 | 0.83 2.17 5.20 12.79 8-061-20

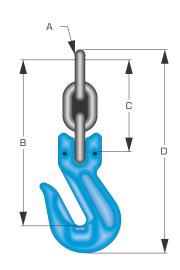


# Grade 100 Grab Hook Shortening Leg

Chain Shortener

Product details

Item Code	WLL [lbs]	Chain Size	Dimensions (in)			Net Weight	
	4:1	[in]	Α	В	С		lbs
53-ADJ932	5,700	9/32-5/16	0.29	4.91	2.55	6.05	1.76
53-ADJ38	8,800	3/8	0.40	5.49	3.59	7.95	3.53
53-ADJ12	15,000	1/2	0.52	8.82	4.71	10.88	7.06
53-ADJ58	22,600	5/8	0.64	10.95	5.79	13.55	11.9



# Lift it up, Tie it down, Pull it around — Midgrab Chain Shortener

#### **Chain Shortener**

Product details

#### **Aapplication**

- · Instant mounting and positioning on any part of the chain.
- Designed to prevent inadvertent chain disengagement.
- Can be set idle on the chain leg when shortening is not
- For high visibility in the field.
- Fatique tested
- Forged alloy steel
- Quenched and tempered

- 100% proof load of each MIG
- Secure mounting with locking set on any desired part of the chain with one chain direction open for shortening
- Close-open function in both chain directions for safe retention of the chain
- Spring and trigger in stainless steel
- Easy-to-use shortening in either chain direction up-down
- The design makes it easy to place the MIG on the chain correctly.

## Locking options













# f-locking devices for MIG

Note! The MIG should be used with at least one locking devices.

L - fixed locking sel for fixed mounting

Code:

L-8: B14905 L-10: B14915 L-13: B14917



#### C - close/open locking set

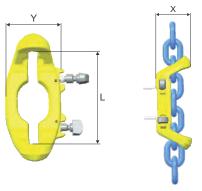
Spring operated locking device. Can be placed either in open or closed position.

#### Code:

C-8: B14904 C-10: B14914 C-13: B14916

1	
	1-
	T
	M

Item Code	WLL (lbs) 4:1	Dim	Net Weight		
	EN 1677-4	┙	Χ	Y	lbs
MIG- 8-10	5,700.00	3.74	1.97	2.36	1.38
MIG-10-10	8,800.00	4.92	2.76	3.03	2.34
MIG-13-10	15,000.00	5.91	3.54	3.15	5.38
MIG CC-8-10	5,700.00	3.74	1.97	2.36	2.18
MIG CC-10-10	8,800.00	4.92	2.76	3.03	2.18
MIG CC-13-10	15,000.00	5.91	3.54	3.15	5.73



# 20 Years of Secure Solutions

#### YOKE Insulation Solution

- YOKE Insulated Swivel is designed for winch protection in overhead crane during welding operations.
- Heavy hoisting with a strong but lightweight system.
- Individual swivels & components are 100% proof load tested to a minimum of 2.5 times the working load limit.
- All Swivels are individually tested during manufacturing to assure 1000 Volts insulating property. Test certificate is packaged with each unit shipped.
- YOKE Insulated Swivels are designed with ball bearing which performs to fully swivel under Load.
- Acquired (%) certificate approved by Deutsche Gesetzliche Unfallversicherung (DGUV).



# Lift it up, Tie it down, Pull it around =

# Yoke Coupling System

YOKE's innovative, fine design with " Coupling Pin " system hook is able to solve any of your problems in Chain, Wire Rope and Synthetic Slings. The hook:

- 1. Create safer lifting with the use of "Self Locking" system.
- 2. Assembly is fast and easy with only a hammer required.
- 3. Acquired certificate approved by BG German company.
- 4. Patent : Taiwan, China, France, Germany, Italy, Japan, USA, Switzerland.

#### **088N Grade 80 Insulated Blank Swivel**

Chain

Size

[in]

9/32-5/16

3/8

1/2

5/8

3/4

#### "BSI" Insulated Blank Swivel

WLL [lbs]

4:1

4,500

7,100

12,000

18,100

28,300

Product details

Item Code

8-088N-07

8-088N-10

8-088N-13

8-088N-16

8-088N-20

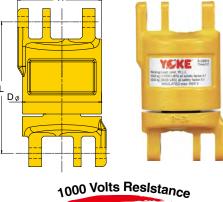


	, ,	p
Dimensi	Net Weight	
D	L	lbs
1.97	2.95	1.32
2.44	3.70	0.05
3.03	4.84	0.09
3.70	5.63	0.17

6.46

0.26

4.29

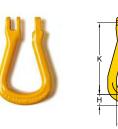


# 051 Grade 80 Coupling Master Link. Code "EC"

#### **Coupling Masterlink**

Product details





Item Code	WLL [lbs]	Chain Size		Net Weight				
	4:1	[in]	А	Н	K	Т	W	lbs
8-051-07	4,500	9/32-5/16	0.59	0.59	3.94	0.59	1.97	0.66
8-051-10	7,100	3/8	0.75	0.75	5.00	0.75	2.60	1.32
8-051-13	12,000	1/2	0.98	0.87	5.71	0.91	2.83	2.20
8-051-16	18,100	5/8	1.18	1.02	6.85	0.98	3.15	3.53
8-051-20	28,300	3/4	1.42	1.42	7.95	1.22	4.09	6.17

# 054 Grade 80 Half Coupling Link. Code "BST"

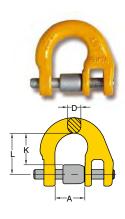
#### **Half-Coupling Link**

Product details



Safety is our first priority

Item Code	WLL [lbs]	Chain Size	Dimensions [in]			Net Weight	
	4:1	[in]	Α	D	K	L	lbs
8-054-06	2,100	7/32	0.59	0.28	0.67	0.87	0.22
8-054-07	4,500	9/32-5/16	0.71	0.35	0.87	1.10	0.22
8-054-10	7,100	3/8	0.98	0.43	1.02	1.34	0.44
8-054-13	12,000	1/2	1.18	0.63	1.38	1.77	0.88
8-054-16	18,100	5/8	1.42	0.75	1.50	1.97	1.32
8-054-20	28,300	3/4	1.65	0.87	1.81	2.36	2.43
8-054-22	34,200	7/8	1.93	0.94	2.32	2.99	3.75
8-054-26	47,700	1	2.17	1.18	2.44	3.15	5.95
8-054-32	72,300	1-1/4	2.72	1.42	3.11	3.94	11.02









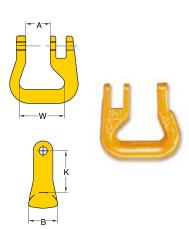
# 053 Grade 80 Round Sling Coupling. Code "YW"

#### **Round Sling Coupling**

Product details



	Safety is our first priority™										
Item Code	WLL [lbs]	Chain Size		Dimensions [in]			Net Weight				
	4:1	[in]	Α	В	K	V	lbs				
8-053-06	2,500	7/32	0.59	0.87	1.30	1.50	0.44				
8-053-07	4,500	9/32-5/16	0.71	0.94	1.30	1.57	0.44				
8-053-10	7,100	3/8	0.98	1.14	1.65	1.85	0.88				
8-053-13	12,000	1/2	1.18	1.38	2.01	2.09	1.54				
8-053-16	18,100	5/8	1.42	1.73	2.48	2.64	2.87				
8-053-20	28,300	3/4	1.65	2.05	2.80	3.15	4.63				
8-053-22	34,200	7/8	1.93	2.83	4.41	4.92	12.57				
8-053-26	47,700	1	2.17	3.31	5.12	5.91	19.84				
8-053-32	72,300	1-1/4	2.72	3.35	6.50	7.48	30.86				



# 055 Grade 80 Coupling Sling Hook. Code "EB"

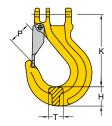
#### **Coupling Sling Hook**

Product details



Safety is our first priority™

Item Code	WLL [lbs]	Chain Size		Dimensions [in]			Net Weight		
	4:1	[in]	Н	K	Р	Т	lbs		
8-055-07	4,500	9/32-5/16	0.91	3.66	1.18	0.75	0.88		
8-055-10	7,100	3/8	1.22	4.53	1.42	0.91	1.98		
8-055-13	12,000	1/2	1.42	5.55	1.65	1.10	3.97		
8-055-16	18,100	5/8	1.77	6.54	1.85	1.26	6.61		
8-055-20	28,300	3/4	1.89	7.52	2.05	1.69	10.36		





# 023 Grade 80 Coupling Self Locking Hook. Code "YL"

#### **Coupling Self-Locking Hook**

Product details



Safety is our first priority™

		Sujety is our first priority									
Item Code	WLL [lbs]	Chain Size		Dimensions [in]			Net Weight				
	4:1	[in]	Η	K	Р	Т	lbs				
8-023-06	2,500	7/32	0.75	4.13	1.14	0.59	1.10				
8-023-07	4,500	9/32-5/16	0.94	5.35	1.34	0.79	1.76				
8-023-10	7,100	3/8	1.18	6.06	1.73	1.02	2.87				
8-023-13	12,000	1/2	1.54	7.95	2.17	1.18	6.17				
8-023-16	18,100	5/8	1.93	9.53	2.36	1.42	12.57				
8-023-20	28,300	3/4	2.44	10.12	3.54	1.89	18.74				
8-023-22	34,200	7/8	2.48	11.97	3.15	1.93	24.25				
8-023-26	47,700	1	2.72	12.95	3.90	2.20	33.07				





# YEKE Safety is our first priority

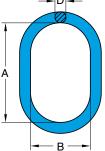
**Masterlink** 

Product details

#### **Aapplication**

- · Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTMA952/A952M, ASME B30.9, ASME B30.10, ASME B30.26 andOHSA 1910.184, EN-1677-4
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Designed for Wire Rope and Chain.
- Each link is marked with batch number that links to the test certificate with traceability to raw materials.





Item No.	WL 0-4!	_	Chain Size Grade 100 (in)		Trade Size	Dimensions (in)			Net Weight
	4:1 lbs	5:1 lbs	1 Leg	2 Leg	(in)		IL	IW	lbs
X-003-06	3,100	2,500	7/32		3/8	0.43	3.94	2.36	0.44
X-003-0806	6,400	5,100	9/32-5/16	7/32	1/2	0.55	4.72	2.76	1.10
X-003-1008	12,000	9,000	3/8	9/32-5/16	5/8	0.67	5.51	3.15	1.54
X-003-13	15,000	12,300	1/2		3/4	0.75	5.91	3.54	2.43
X-003-1310	19,000	15,000	1/2	3/8	7/8	0.87	6.30	3.74	3.31
X-003-16	22,000	17,600	5/8		1	0.98	7.48	4.33	5.07
X-003-1613	31,100	24,900	5/8	1/2	1 1/8	1.10	7.09	4.13	5.95
X-003-19	35,300	28,200	3/4		1 1/4	1.18	7.87	4.72	7.72
X-003-2216	46,300	37,000	7/8	5/8	1 3/8	1.34	9.45	5.51	11.68
X-003-26	58,400	46,700	1		1 1/2	1.50	9.84	5.91	16.31

# **DNV 2.7-1 Master Link Assembly**

#### **Clevis Shackle**

Product details

#### Aapplication

Material: Alloy Steel

Standard: EN 1677-4, ASME B30.26,

DNV 2.7-1

• Finish: Painted Orange



• Design Factor: 5:1 (Wire Sling)

· Identification: Trademark, Size/WLL,

Batch Code

• Rated in Metric Ton(s)

Item Code	W	LL		I	<mark>Dimens</mark> i	i <mark>ons (in</mark>	)		Weight
	lbs (4:1)	lbs (5:1)	D	IL	IW	d	il	lw	lbs
2-MA16QA	11,200	9,000	0.63	5.91	2.95	0.51	4.92	2.36	2.90
2-MA23QA	15,900	12,800	0.87	10.63	5.51	0.63	5.91	2.95	8.40
2-MA22QAS	24,200	19,500	0.87	6.38	3.54	0.79	5.51	2.76	7.90
2-MA25QA	24,200	19,500	0.98	10.63	5.51	0.79	5.51	2.76	11.70
2-MA26QA	32,400	26,000	1.10	10.63	5.51	0.79	5.51	2.76	13.00
2-MA28QAS	39,900	32,000	1.10	7.87	4.33	0.87	5.51	2.76	12.10
2-MA32QA	46,900	37,700	1.26	10.63	5.51	1.02	7.48	4.02	21.40
2-MA36QA	63,300	50,700	1.42	10.63	5.51	1.10	7.48	3.94	26.20
2-MA40QA	77,400	61,900	1.57	11.02	6.10	1.26	7.87	4.33	36.10
2-MA45QA	105,400	84,400	1.77	12.60	6.89	1.42	8.86	4.92	51.80
2-MA50QA	123,900	99,200	1.97	13.78	7.68	1.57	10.24	5.12	71.20



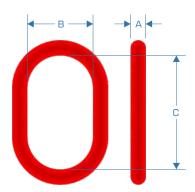
# V-line Grade 80 Alloy Master Links

#### **Masterlink**

Product details

#### **Application**

- Alloy Steel Quenched and Tempered
- Individually proof tested per ASTM 906/952 prescribed loads
- Meet EN1677 standard (20,000 cycle fatigue test)
- · Permanently embossed with VGD, size, model number and trace code
- · Approved for overhead lifting when all components are grade 80
- Proof tested to 2 times the Working Load Limit (WLL)
- Design factor 4:1



Item Code	Dimensions			WLL (lbs)		Weight Chain Size		e Gr. 80
	А	В	С	(4:1)	(5:1)	(lbs)	Single	Double
5983-00046	(1/2") 0.50	2.75	4.72	6,100	4,900	0.83	9/32-5/16	9/32
5983-10001	(5/8") 0.63	3.15	5.50	7,750	6,200	1.50	3/8	5/16
5983-10002	(3/4") 0.75	3.75	6.30	12,300	9,800	2.60	1/2	3/8
5983-10003	(1") 1.00	4.33	7.50	20,800	16,600	5.40	5/8	1/2
5983-10004	(1-1/4") 1.25	5.10	9.00	31,300	25,000	10.30	3/4	5/8
5983-10005	(1-1/2") 1.50	5.90	10.80	49,000	39,200	16.50	7/8	3/4
5983-10006	(1-3/4") 1.75	7.10	13.40	73,500	58,800	28.20	1	7/8

# V-line Grade 80 Alloy Sub-assembly

#### **Masterlink Assembly**

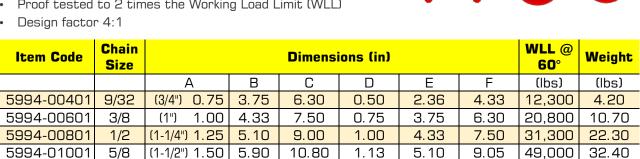
Product details

#### **Aapplication**

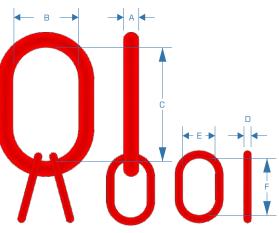
- Alloy Steel Quenched and Tempered
- Individually proof tested per ASTM 906/952 prescribed loads
- Meet EN1677 standard (20,000 cycle fatigue test)
- Permanently embossed with VGD, size, model number and trace code
- Approved for overhead lifting when all components are
- Proof tested to 2 times the Working Load Limit (WLL)

(1-3/4") 1.75 | 7.10 |

5994-01201



13.40



3/4

58.60

73,500

1.25

5.10

9.05

#### **Pear Ring**

Product details

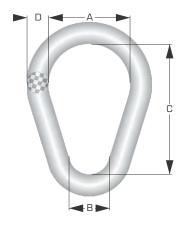
#### **Application**

- Drop Forged Alloy Steel Quenched and Tempered
- · Hot dipped galvanized finish
- Permanently embossed with Vanguard, size, Working Load Limit (WLL) and trace code
- · Proof Load 2 times WLL
- Design factor 5 times WLL

NOTE!: Working Load Limit (WLL) is based upon single leg (in-line load), or resultant load on multiple legs with an included angle less than or equal to  $120^\circ$ 

Item Code		Dimens	ion (in)		WLL	Net Weight
	D			С	lbs	lbs
75-1013897	3/8	1.50	0.75	2.25	1,800	0.23
75-1013913	1/2	2.00	1.00	3.00	7,000	0.55
75-1013931	5/8	2.50	1.25	3.75	9,000	1.10
75-1013959	3/4	2.75	1.38	4.50	12,300	1.95
75-1013977	7/8	3.50	1.75	5.25	15,000	2.78
75-1013995	1	3.75	1.88	6.00	24,360	4.30
75-1014011	1-1/4	5	2.50	7.75	16,750	7.60
75-1014039	1-3/8	5.50	2.75	8.25	20,500	11.30





## **OCE WELDLESS ROUND RINGS**

#### **Pear Ring**

Product details

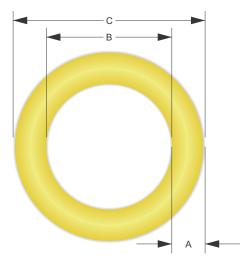
#### **Application**

Standard: RR-C-271FFinish: Painted YellowDesign Factor: 6:1

• Identification: Trademark, Size/WLL, Batch Code

		-	
S.	The same of the sa	· wei	
	W.E.		

Item Code	Size	Dir	mension (	WLL	Net Weight	
		A B C		lbs	lbs	
75-1013780	7/8 x 4	7/8	4.00	5.75	7200	2.72
75-1013806	7/8 x 5-1/2	7/8	5.50	7.25	5600	3.47
75-1013824	1 x 4	1	4.00	6.00	10,800	3.69
75-1013482	1-1/8 x 6	1-1/8	6.00	8.25	10,400	6.60
75-1013860	1-1/4 x 5	1-1/4	5.00	7.50	17,000	8.36
75-1013888	1-1/4 x 10	1-1/4 10.00 12.50			17,000	12.65
						_







#### MG - Master Grab

**Masterlink** 

Product details





All-in-one compact top link. Safety factor 4:1

Item Code	WLL [lbs]	Chain Size		Dimensions [in]			Net Weight
	4:1	[in]	L	Α	Е	D	lbs
MG-6-10	3,300	7/32	5.71	3.46	2.36	0.59	1.11
MG-8-10	5,700	9/32-5/16	6.73	3.62	2.36	0.71	2.12
MG-10-10	8,800	3/8	8.31	4.45	2.95	0.87	4.09
MG-13-10	15,000	1/2	10.28	5.43	3.54	1.02	7.88
MG-16-10	22,600	5/8	12.24	6.18	4.13	1.22	13.30

#### CG - C-Grab

Masterlink

Product details



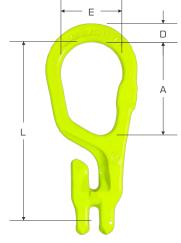


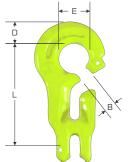
Industries

**Industries** 

For use with master link, eye hooks and choke. All GrabiQ Cconnectors can be equipped with Quick Pin.

Item Code	WLL [lbs]	Chain Size	Dimensions [in]			Net Weight	
	4:1	[in]	L	В	Ш	D	lbs
CG-6-10	3,300	7/32	3.15	0.43	0.94	0.75	0.79
CG-8-10	5,700	9/32-5/16	4.21	0.47	1.26	0.94	1.74
CG-10-10	8,800	3/8	5.28	0.59	1.57	1.14	3.48
CG-13-10	15,000	1/2	6.77	0.71	2.05	1.50	7.28
CG-16-10	22,600	5/8	8.46	0.87	2.52	1.85	13.40





#### CL - C-Lok

**Masterlink** 

Product details



For use with master links, eye hooks and choke. All GrabiQ Cconnectors can be equipped with Quick Pin.

Item Code	WLL [lbs]	Chain Size	Dimensions [in]			Net Weight	
	4:1	[in]	L	В	Е	D	lbs
CL-6-10	3,300	7/32	1.69	0.43	0.94	0.71	0.49
CL-8-10	5,700	9/32-5/16	2.28	0.47	1.26	0.94	1.12
CL-10-10	8,800	3/8	2.91	0.59	1.57	1.14	2.10
CL-13-10	15,000	1/2	3.70	0.71	2.05	1.50	4.69
CL-16-10	22,700	5/8	4.69	0.87	2.52	1.89	8.20





#### MGD - Master Grab Duo

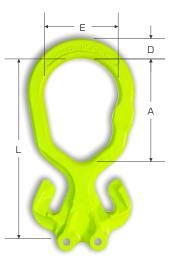
#### **Masterlink**

Product details



All-in-one compact top link for 2-leg slings. Safety factor 4:1

Item Code	WLL [lbs]	Chain Size	Dimensions [in]			Net Weight	
	4:1	[in]	L A		Е	D	lbs
MGD-6-10	4,600	7/32	5.67	3.54	2.36	0.67	1.46
MGD-8-10	7,700	9/32-5/16	6.73	3.94	2.95	0.83	2.97
MGD-10-10	12,300	3/8	8.31	4.88	3.54	0.94	5.32
MGD-13-10	20,900	1/2	10.31	5.87	4.13	1.22	10.46
MGD-16-10	30,900	5/8	12.20	6.89	4.72	1.38	17.98



#### CGD - C-Grab Duo

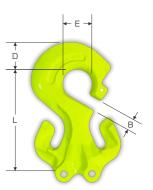
#### **Masterlink**

Product details



For use with master links. All GrabiQ C-connectors can be equipped with Quick Pin.

Item Code	WLL [lbs]	Chain Size	Dimensions [in]			Net Weight	
	4:1	[in]	L	В	Е	D	lbs
CGD-6-10	4,600	7/32	3.11	0.43	0.94	0.87	1.12
CGD-8-10	7,700	9/32-5/16	4.21	0.47	1.26	1.14	2.61
CGD-10-10	12,300	3/8	5.28	0.59	1.57	1.46	5.20
CGD-13-10	20,900	1/2	6.81	0.75	1.89	1.89	12.06
CGD-16-10	30,900	5/8	8.46	0.87	2.52	2.24	20.70



## CLD - C-Lok Duo

#### Masterlink

Product details



For use with master links. All GrabiQ C-connectors can be equipped with Quick Pin.

Item Code	WLL [lbs]	Chain Size	Dimensions [in]			Net Weight	
	4:1	[in]	L B		Е	D	lbs
CLD-6-10	4,600	7/32	1.69	0.43	0.94	0.87	0.70
CLD-8-10	7,700	9/32-5/16	2.28 0.47		1.26	1.14	1.55
CLD-10-10	12,300	3/8	2.91	0.59	1.57	1.46	3.00
CLD-13-10	20,900	1/2	3.70	0.71	2.05	1.81	5.85
CLD-16-10	30,900	5/8	4.69	0.98	2.52	2.24	11.91



Sling

Web

pun

S Siii

Chain S

Sling

uckles /

Links

Lifting Points

Hoists & Blocks

Lifting

Hose Restraints

Tie Down Assemblies

Tie Down Accessories

lowing & Recovery

Cordage

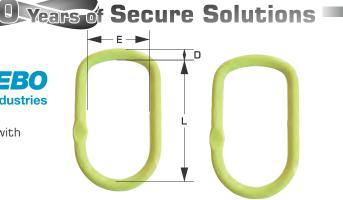
MFH - Masterlink Hybrid

#### **Masterlink**

Product details



Designed for crane hooks DIN 15401 and 15402. Designed for use with CL, CLD, CG and CGD. 3- and 4-leg chain slings require CLD / CGD.



Item Code	WLL [lbs]		Chain Size [in]			Dime	Net Weight		
	(SF 5:1) EN 1677-4	(SF 5:1) ASTM A-952	1-leg	2-leg	3-4-leg	L	Е	D	lbs
MFH-1310-10	16,500	17,600	1/2	3/8	9/32-5/16	9.06	4.92	0.87	4.63
MFH-1613-10	22,000	30,000	5/8	1/2	3/8	9.84	5.31	1.10	8.09
MFH-2016-10	37,500	45,400	3/4	5/8	1/2	11.02	5.31	1.26	11.62
MFH-2220-10	61,700	68,100	1	3/4	5/8	12.60	6.89	1.57	21.50
MFHW-2220-10	58,600	61,700	1	3/4	5/8	13.98	8.86	1.57	24.43

## **MFX - Oversized Masterlink**

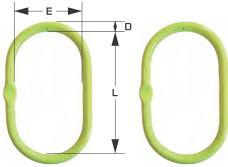
#### **Masterlink**

Product details





Oversized, for 1- and 2-leg sling. Designed for use with CL, CLD, CG and CGD.



Item Code	WLL [lbs]		Chain Size [in]		Dim	Net Weight		
	(SF 5:1) EN1677-4	(SF 5:1) ASTM A-952	1-Leg	2-Leg	L	E	D	lbs
MFX-108-10	9,400	11,500	1	9/32-5/16	13.39	7.09	0.98	8.06
MFX-1310-10	16,500	17,600	1/2	3/8	13.39	7.09	1.10	10.18
MFX-1613-10	24,700	30,000	5/8	1/2	13.39	7.09	1.34	15.43
MFX-2016-10	35,300	45,400	3/4	5/8	13.39	7.09	1.57	21.29

# MF - Masterlink w/ Engineered Flat

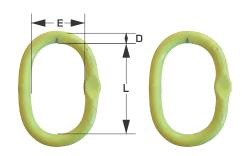
#### **Masterlink**

Product details





For 1-, 2-, 3- and 4-leg slings. Designed for use with CL, CLD, CG and CGD. 3- and 4-leg chain slings require CLD / CGD.



Item Code	WLL [lbs]		С	Dim	Net Weight				
	(SF 5:1) EN 1677-4	(SF 5:1) ASTM A-952	1-leg	2-leg	3-4-leg	L	Е	D	lbs
MF-6-10	3,300	3,300	7/32	-	-	3.94	2.36	0.43	0.51
MF-86-10	5,500	7,100	7/32, 5/16	7/32	-	4.92	2.76	0.55	0.97
MF-108-10	8,800	11,500	3/8	9/32-5/16	7/32	5.51	3.15	0.67	1.70
MF-1310-10	16,500	17,600	1/2	3/8	9/32-5/16	6.30	3.74	0.87	3.26
MF-1613-10	22,000	30,000	5/8	1/2	3/8	7.48	4.33	1.10	6.17
MF-2016-10	37,500	45,400	3/4	5/8	1/2	9.45	5.51	1.34	11.64
MF-2220-10	55,100	68,100	7/8	3/4	5/8	9.84	5.91	1.57	17.13