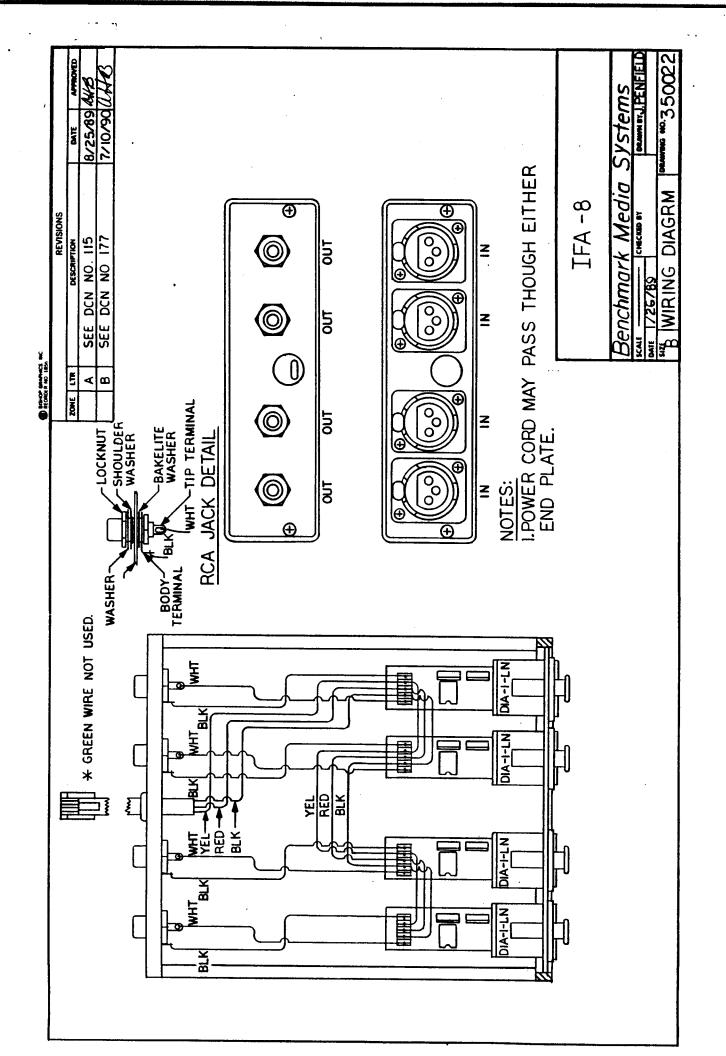
IFA-8 INSTRUCTION MANUAL

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BENCHMARK MEDIA SYSTEMS, INC.

DIA-1 and 2 Instruction Manual

Table of Contents

1.0 Introduction	1
2.0 General Features	1
2.1 Gain Structures	1
3.0 Unpacking and Installation	
3.1 Physical Installation	
3.2 Electrical Installation	2
3.2.1 Power Connections	
3.2.2 Input and Output Connections	4
3.2.2.1 Equipment Interconnection	
3.2.3 Output Impedance	
3.2.4 Trim Adjustments	
3.2.4.1 DC Offset Adjustment	
3.2.4.2 Common Mode Rejection Adjustment	7
4.0 Troubleshooting and Repair	8
4.1 Soldering Technique	8
5.0 Component Assembly	10
6.0 Electrical Schematic	11

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1.0 Introduction

The standard DIA-1 & 2 and the Low Noise DIA-1-LN & 2-LN Differential Input Amplifiers are universal input devices designed to provide both a balanced input and the gain reduction necessary to interface consumer and semi-professional audio equipment to the professional environment.

2.0 General Features

The DIA-1&2 balanced input devices have fixed gain that must be selected at the time of order, an input impedance of 100 k Ω with the standard series and 10 k Ω with the low noise series, and an output impedance of 47 Ω , single ended. This circuitry is on a small printed circuit board that may be mounted on either a 1/4" TRS jack or a female XLR type jack, both Switchcraft and Neutrik types, or the device may be used card only. The operational amplifiers used are either a TLO71 or 72 with the standard DIA series and a NE5534 or NE5532 in the low noise series.

The DIAs may be purchased with a choice of two connectors, a female XLR type or a 1/4" Tip Ring Sleeve type. The DIAs may also be purchased with no connector. The gain options that are available are; unity, -6 dB, and -12 dB. Additional gain structures may be purchased on a custom basis with surcharge added.

2.1 Gain Structures

Most of the applications of the DIAs will be in converting Semi-Pro or High Fidelity equipment to operate in the professional environment. Therefore a loss in amplification is most commonly needed. The choice of gain directly effects the input headroom of the device. All DIAs operating at the power voltage limits, will have an output clip point of approximately +22 dBu. (The dBu is a voltage reference of 0.7746 volts without an impedance reference) The input clip point of a unity gain DIA, operating at the power voltage limit, will be equal to its output clip point. A DIA with 6 dB of loss, however, will have an input clip point that is 6 dB higher than its output clip point, +28 dBu, and a DIA with 12 dB of loss will have an input clip point that is 12 dB higher than its output clip point, +34 dBu. Likewise any custom positive gain structures will directly reduce the input clip point (referenced to unity gain) by the amount of that gain.

In the professional environment, most equipment is capable of putting out +27 to +30 dBu. All of this is to say that if you want to maintain the system dynamic range, input clip points of +27 or higher should be considered necessary in your modified equipment. This necessitates that 6 dB loss be taken in the DIA, and this is what we recommend. If a direct drop from +4 dBu to -10 dBV (-8 dBu) is desired then the -12 dB gain structure may be chosen. In our opinion, however, the 6 dB loss is preferable. This is because most IHF type equipment has an input attenuation potentiometer directly after the RCA pin jack, and the additional loss necessary may be taken at this point. This preserves some gain capability, should it be necessary from time to time, without sacrificing the input clip point.

3.0 Unpacking and Installation

As with any delicate electronic equipment, care must be exercised in the handling of this board. Carefully unpack the DIA-1 or 2 and place it on the work table for installation in the intended equipment. Care has been taken during packing to assure the withstanding of normal shipping conditions. Examine the equipment carefully as it is unpacked. If the shipping carton appears to have been damaged

during shipment check the equipment and notify the carrier and Benchmark immediately if there are signs of damage.

3.1 Physical Installation

The appropriate holes must be drilled or punched in the intended equipment chassis. For 1/4" jack installation a 3/8" hole should be drilled. From a practical standpoint it is well to start with a small drill size, such as a 1/8", to be used as a pilot hole, with a 1/4" intermediate hole also a genuine help before drilling the 3/8" final size. This will enable more precise location of the jack. If you no not have a deburring tool, a larger drill bit will work for that operation.

!!! Warning !!!

Be careful not to over tighten the nut on the plastic threads of the 1/4" jack. It is very possible to strip the threads on this connector.

Figure 3.1 shows the drill pattern for the Switchcraft D3F female XLR type connector.

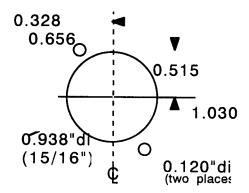


Fig 3.1 Switchcraft D3F Drill Template

You may find it convenient to have removed the inner portion of the D3F connector, with the board attached, while mounting the metal portion of the D3F.

3.2 Electrical Installation

The DIA-1 must be powered from bipolar supplies. The power voltage range is from ± 9 to ± 18 volts for the standard series, and to ± 22 with the low noise series. If the devices need to be installed in equipment that have high voltage supplies only, such as in power amplifiers, on board zener regulation may be added. A group of three wires at the rear of the DIA-1 are used to bring power into the device. The red wire must connect to the positive supply, the blue wire to the negative supply, and the black wire ties to the power supply common point. See figure 3.2 for the correct pin assignments.

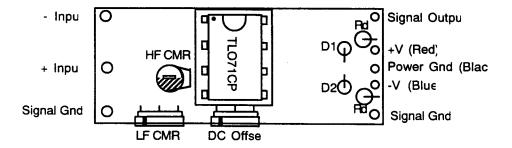


Fig 3.2 DIA-1 Connections and Controls

The DIA-2 must be powered from a single positive supply. The power voltage range is from +18 to +36 volts for the standard series, an to +44 volts for the low noise series. Two wires at the rear of the DIA-2 are used to bring power into the device. The red wire must be connected the supply's positive terminal and the black wire to the supplies negative terminal. See figure 3.3 for the correct pin assignments.

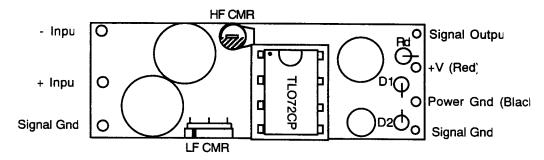


Fig 3.3 DIA-2 Connections and Controls

Output connections are made at the right end of the board. Output wires should be soldered to the two extreme outside holes. The output signal to the top hole and the ground to the bottom hole. The input connections, shown on the left end of the board are solder connections if you ordered "board only". The inputs, as identified on the pictorial, are correct for the board only, the 1/4" TRS jack, and for the XLR type connector.

3.2.1 Power Connections

Use the highest power supply voltage possible within the constraints of the op-amp limits. Often within a piece of equipment you will find both unregulated voltages of \pm 15 to \pm 18 volts as well as \pm 9 to \pm 12 volts regulated (+30 and +24 respectively for the DIA-2). It is sometimes possible to power the DIA-1 or 2 using the raw DC voltages, provided the ripple content is very low, but since the NE5532 and NE5534 do not have high power supply rejection ratios, caution must be exercised when doing this. Using the highest voltage available will give the best headroom, but high ripple content will degrade the signal to noise ratio, particularly in the annoying 120 Hz range. So use this option only if you can measure the results of your work.

Once again the maximum supply voltage that the TLO series op amps may use is ± 18 volts (+36 on the DIA-2) and ± 24 on the DIA-1-LN (+48 on the DIA-2-LN). Powering the amplifiers from higher voltages than these, <u>must</u> be accomplished using the optional on board zener regulation. When installing the DIA-1 or 2 in a power amplifier, it is preferable to power the device from the high voltage power supply by using this zener regulation. The ± 10 volt supply that exists in many of the

CROWN power amplifiers will limit the headroom of the DIA-1 by approximately 3.5 dB.

There is no limitation to the maximum power supply voltage that may be used when using zener regulation. The physical space limitations necessary for the dropping resistors limit the maximum supply voltage to ±42 volts in the case of the DIA-1 and +58 volts in the case of the DIA-2. Higher supply voltages than these require the dropping resistors be mounted external to the DIA board. A convenient place to mount the external dropping resistors is directly at the power amplifiers filter capacitors. The chart on the schematic lists the appropriate resistor values for varying supply voltages. A set of dropping resistors is necessary for each DIA board to be installed within a power amplifier. The values for resistors not listed for the DIA-1 may be calculated by

$$R = \frac{V_{ps} - 18}{0.01} \Omega$$
 [3.1]

and the power rating of the resistor may be calculated by

$$P_r = (V_{ps} - 18) \times 0.02$$
 Watts, [3.2]

rounded off to the next higher standard power rating. The formulas for the DIA-2 are

$$R = \frac{V_{ps} - 36}{0.01} \Omega$$
 [3.3]

and

$$P_r = (V_{ps} - 36) \times 0.02$$
 Watts, [3.4]

again rounded to the next higher standard power rating.

For example, the DIA-1 will power from the following;

Bipolar Supplies	R_d	P_r
±60 Volt Supplies	$450\overline{0}~\Omega$	1 Watt
±70 Volt Supplies	5500Ω	1 Watt
±80 Volt Supplies	6500Ω	2 Watt
±90 Volt Supplies	7500Ω	2 Watt

3.2.2 Input and Output Connections

If the DIA-1 or 2 was purchased with a connector attached, then of course no input connections need to be made to the board. If you purchased a board only, then the intended input wires must be soldered to the P.C. board according to figures 3.2. and 3.3 The unbalanced output connection must also be made. Use the Figure 3.2 and 3.3 to identify the correct hole locations.

!!! Warning !!!

The DIA 1&2 are constructed on single sided printed circuit boards that may be easily damaged by excessive heat while soldering. It is very easy to "lift" a run from the board hence extreme caution must be exercised during the soldering process. We strongly recommend the use of a temperature controlled soldering station, set for a temperature of 600°. See the section on soldering in the Troubleshooting and Repair section 4.0

The DIA-1 is a DC coupled device, therefore you must be sure that no DC voltage is present at the output of the original equipment. If this is not done the DIA-1 will amplify this DC voltage. If DC is present, $100~\mu F$ aluminum electrolytic capacitors should be installed between the signal source and the input of the DIA-1. This large a capacitor is necessary to preserve the common mode rejection ratio of the DIA-1. Even larger capacitors are needed for the DOA-1-LN, and $330~\mu F$, or larger, capacitors are recommended. The DIA-2 has no need for further isolation, as it already is an AC coupled device. Connect the existing input lead (original input in equipment) to the signal output of the DIA board.

When connecting the power and signal wires of the DIA-1 to their respective points, you should be aware of the jumper strap that ties the power ground and the signal ground together. This jumper offers an option for the installer. While there is normally no problem, it is possible to separate the power and signal grounds as a means of achieving hum free audio. It is our experience that this option is rarely needed since there is very little current flowing in the ground lead, unless the zener option is installed on the card, and then only to the amount allowed by the combined tolerance limits of those components.

The "ground" lead is the signal reference, therefore it is important where this lead is connected. We have found that some bipolar power supply common points are not necessarily a clean audio reference, whereas, the signal ground originally used with the equipment is almost always a good reference point. Care at this point is necessary in order to achieve the noise floor as a system, to which the DIA is capable. Perform close noise measurements and/or careful listening tests under high gain, to determine the result of your work.

3.2.2.1 Equipment Interconnection

Connect the output of the equipment that is feeding the newly modified piece (in which the DIAs were installed) in the following fashion. Balanced outputs are connected using both the black wire as the inverting and red wire as the non-inverting signal path in normal foil shielded audio cable. Connect the non-inverting output to non-inverting input and inverting output to inverting input. The shield of the interconnecting cable should be connected at only one end, either the output end or the input end. Additionally a separate insulated wire should tie the pieces of equipment together. See the Benchmark Media application note, "A Clean Audio Installation Guide" by Allen H. Burdick for the particulars as to how this external wire should be connected.

Unbalanced feeds should be connected to the input of the DIA in a similar fashion with the exception of the black wire (inverting input), which should connect to the

signal reference (usually chassis ground) of the sending equipment. This is known as forward referencing. It allows the DIA to reject voltage differences between the two pieces of equipment. Again see the "Clean Audio Installation Guide".

!!! Notice !!!

It is not uncommon for the manufacturers of high fidelity and semi-professional equipment to place a series resistor between the output of the internal amplifier and the RCA connector, whose value may be as high as $10 \text{ k}\Omega$. The purpose of this resistor is to protect against those who would "mix" two outputs via a "Y" connector. This resistor will <u>destroy</u> the exceptional common mode rejection expected from the DIA and hence it should be removed.

3.2.3 Output Impedance

The output impedance of the DIAs is $47~\Omega$ resistive. The purpose of this resistor is to isolate cable capacitance from the operational amplifiers output and thus preserve its phase margin. These devices are designed to work into input impedances not lower than $2~k\Omega$. If you intend to drive a long line, from 10' to 300' with your input unit, you will need to use a DOA line driver. If you have to drive a line longer than 300' then a CBO-1, with its high current output capability is the appropriate line driving device. This is due to the current requirements that are necessary to feed the cables capacitance at high frequencies. Further information on this may be found in "A Clean Audio Installation Guide".

3.2.4 Trim Adjustments

All of the variable controls on the DIAs are for factory presets, and are not user adjustments.

!!! Warning !!!

The factory sealed adjustments must <u>not</u> be adjusted by the installer or user without precise measuring equipment and a knowledge of the circuit parameters affected. <u>These are not gain controls</u>.

The DIA-1 has three controls that are sealed. Two of these are the common mode rejection adjustments and the third is a DC offset null. The DIA-2 has only the two common mode rejection adjustments.

If you have strong reason to believe that any of the factory presets have been changed or are not correct then the following procedure may be used to correct these settings.

3.2.4.1 DC Offset Adjustment

The DC offset control, shown in figure 3.2, allows the "no signal" DC voltage at the output of the DIA-1 to be adjusted to near zero volts. To perform this adjustment a 4&1/2 digit DVM, with 0.05% accuracy or better, is necessary. We recommend the Fluke 8050A voltmeter.

1. With no signal present, connect the voltmeter to the output of the ${\rm DIA}\text{-}1$

2. Measure the output voltage and adjust it as close to zero as possible. This should be at least lower than 1.0 millivolt and in many cases may be adjusted to less than 10 microvolts. The resolution of the 8050A is 10 μV . The DIA should not be expected to maintain this low an offset voltage under varying temperature conditions. Op-amp thermal instabilities will prevent the tight maintenance of this setting over temperature. Therefore, if it is possible, adjust the offset voltage at or near the temperature the device will see in actual use.

3.2.4.2 Common Mode Rejection Adjustment.

Common mode rejection adjustment must be performed using an oscillator with a "single ended" output (ground referenced), a function generator will work very well and a sensitive, wideband analog, AC type voltmeter. The voltmeters found in distortion analyzers with sensitivities down to -100 dBu or better are good. A digital voltmeter is <u>not</u> a proper choice for this measurement. Most preferable, however, is a logarithmic type voltmeter, such as those formerly made by **dbx** and Valley People. Unfortunately these are no longer available, except perhaps on the used market. Additionally an oscilloscope is very advantageous in this test setup. The oscilloscope should receive its signal from the output of the <u>voltmeter</u>, where the voltmeter is acting as a preamplifier for the scope. The scope should be triggered from the output of the function generator.

Connect the test equipment to the Differential Input Amplifier as shown in figure 3.4

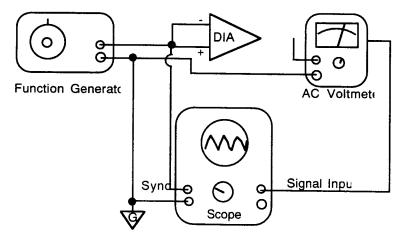


Fig 3.4 CMR Test Setup

The common mode rejection adjustment is actually a series of iterative adjustments between the resistive portion of the bridge and the capacitive portion. This adjustment should be performed at a frequency of 2 kHz.

Adjust the trim resistor for the best null possible at the output of the DIA while observing the voltmeter. If you have an oscilloscope as a part of your test setup, observe the phase shift of the remnant signal as you pass through a voltage minimum. The phase change is a more easily observable parameter when near the voltage minimum than is the voltage itself. Set the potentiometer for the center of the phase shift, and then proceed to the capacitive adjustment and adjust for a further reduction in output voltage. You will most likely need to switch the voltmeter to progressively lower ranges during this process. You will find the adjustments progressively more sensitive. Observing the

oscilloscope will allow a significantly faster achievement of the desired null.

The common mode adjustment involves passive components that form a bridge around the active operational amplifier and this adjustment is <u>independent</u> of the operational amplifier. If an amplifier integrated circuit ever needs replacing, the common mode rejection adjustments will <u>not</u> need to be performed. The only possible exception to this would be the equivalent of a lightning strike that would take out or change the values of these passive components, in which case those parts would also need to be changed.

4.0 Troubleshooting and Repair

The DIA-1&2 are carefully constructed of very high quality components and therefore will probably never need servicing. Should a problem occur with your device, the following will aid in locating the problem.

The first step in troubleshooting, is to check for solder shorts and other mechanical problems that may have occurred during the installation. Many of the problems with electronic circuits may be solved by close visual inspection. We heartily recommend the use of an "OptiVISOR", manufactured by Donegan Optical Co., or an equivalent stereo optical magnifier.

If after inspection you have determined that no solder bridges were created during installation, the DC operating voltages should be checked. First determine that the proper power voltages exist at the pins of the operational amplifier, pins 4 and 7 on the DIA-1 and pins 4 and 8 on the DIA-2. With the DIA-1 a positive voltage, referenced to ground, at pin 7 (the full power supply voltage) should be present. Likewise a negative voltage at pin 4 should be present. In the case of the DIA-2, pin 4 is ground and pin 8 should have the full power voltage present. The output pins of the amplifier should be checked next, that is, pin 6 on the DIA-1 and pin and 7 on the DIA-2. The DIA-1 should have less than 5 mV at its output, and in reality 100 μV or less, should be typical. These measurements should be made with no audio signal present. The DIA-2, on the other hand, should have a voltage that is nearly one half that of the power voltage present at its outputs. If the output voltages are not correct, under no signal conditions, the replacement of the operational amplifier will in most cases fix the device.

On extremely rare occasions a faulty passive component may exist. If you are unable to locate the problem, a reasonable amount of troubleshooting assistance is available, via telephone, from the customer service department at Benchmark Media Systems.

4.1 Soldering Technique

Once the faulty component is isolated extreme caution must be exercised when removing the component and soldering in a replacement. Benchmark strongly recommends the use of a vacuum de-soldering station such as the Pace MBT-100.

The proper technique is to apply the de-soldering iron tip to the area to be de-soldered and wait for the solder to liquefy. As the solder becomes liquid the vacuum is applied while moving the tip of the iron and rotating the lead of the component coming through the circuit board. Rotate the lead <u>without</u> applying pressure to the pad. If this procedure is correctly applied the component will often drop from the circuit board.

The following is a soldering technique that was developed by NASA to ensure highly reliable solder joints.

The component lead is heated first since it usually has the larger mass and has little chance of being damaged by excess heat. This is done by applying a small amount of solder to the tip of the soldering iron while simultaneously applying the iron to the component lead. This allows some flux to make it to the component lead. The iron should be slightly above the circuit board. When the lead reaches temperature it liquefies the solder adjacent to it and has good wetting. Slide the soldering iron down the lead and heat the printed circuit board pad while applying a controlled amount of solder to the joint. All of this should take no longer than as couple of seconds.

The component to be mounted on the circuit board may have leads that are oxidized. Clean them with a "Scotch Bright" abrasive pad, a fine bristle fiberglass brush or equivalent method.

This completes the DIA-1&2 instruction manual.

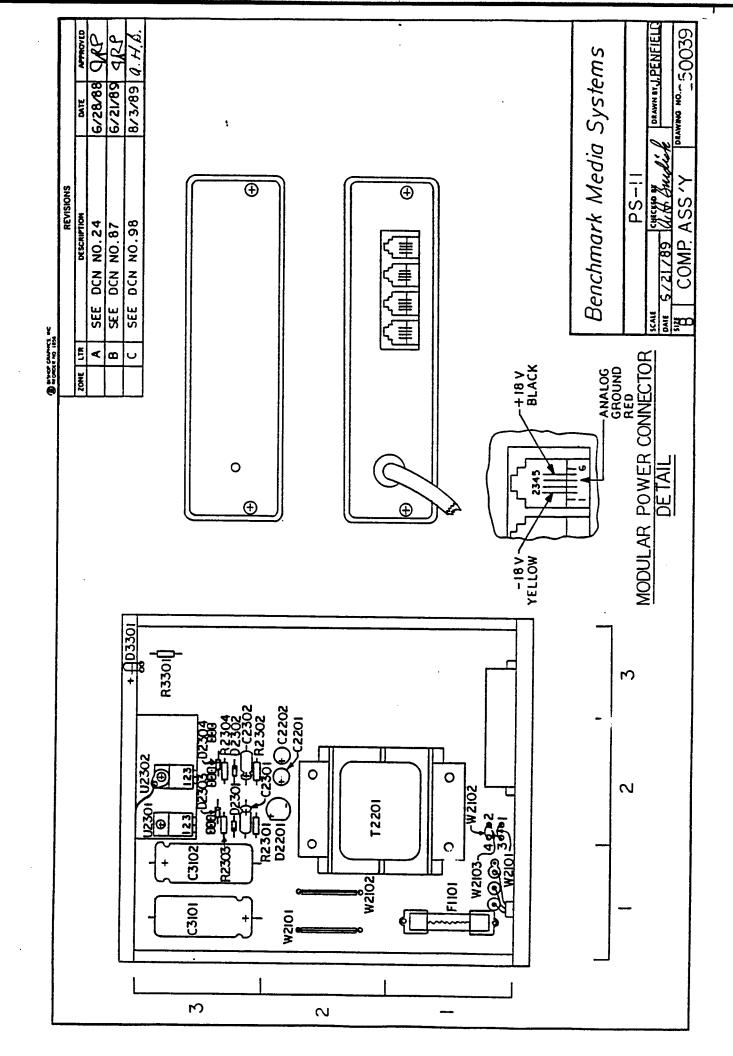
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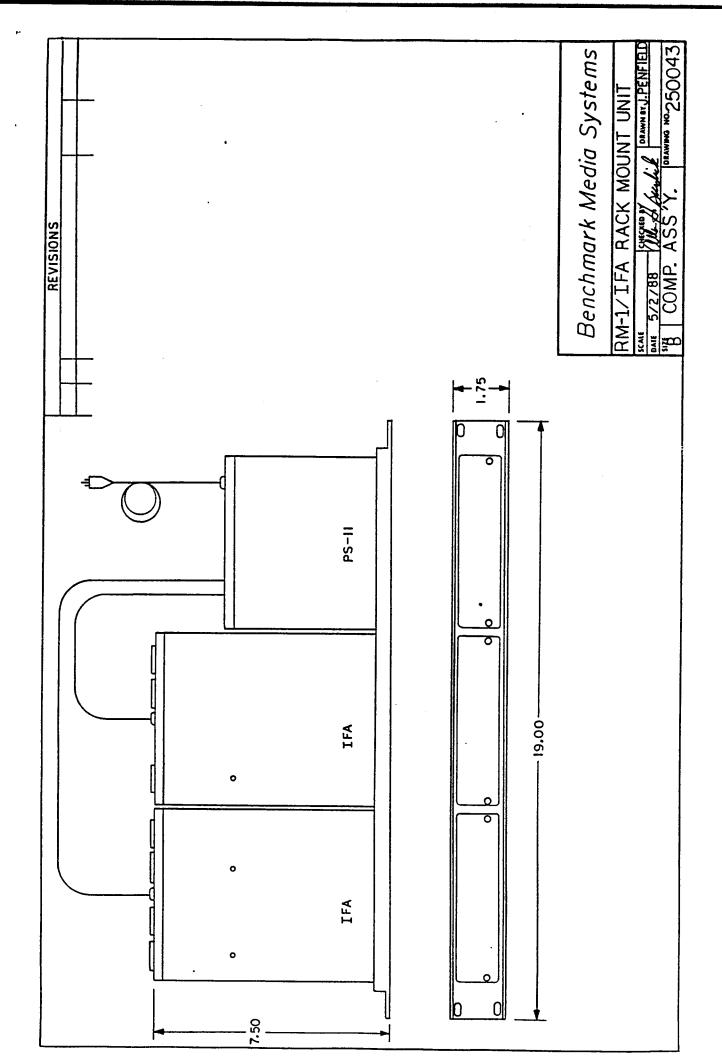
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