

**1. Identification**

Product Identifier: **Ultra Clear Marine Epoxy Traditional Marine Resin**  
 Use: **Epoxy Resin. For Industrial/Professional use only.**  
 Manufacturer: **Polytek Development Corp.**  
 55 Hilton Street, Easton, PA 18042  
 Phone Number: **800-858-5990 (8am to 6:30pm EST)**  
 Emergency Phone: **CHEMTREC 800-424-9300 or +1 703-527-3887**  
 E-mail: **sds@polytek.com**

**2. Hazards Identification**

**GHS Classification:**

- Acute Toxicity (Inhalation) – Category 4
- Skin Irritation – Category 2
- Eye Irritation – Category 2A
- Skin Sensitizer – Category 1
- Carcinogenicity – Category 2
- Specific Target Organ Toxicity – Single Exposure Category 3

**Label Elements:** Warning



**Hazard Phrases**

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H351 Suspected of causing cancer.

**Precautionary Phrases**

- P203 Obtain, read and follow all safety instructions before use.
- P261 Avoid breathing fumes, vapors, mists or sprays.
- P264 Wash with soap and water thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves, protective clothing, eye protection, and face protection.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P317 Get medical help.
- P318 IF exposed or concerned, get medical advice.
- P319 Get medical help if you feel unwell.
- P333+P317 If skin irritation or rash occurs: Get medical help.
- P337+P317 If eye irritation persists: Get medical help.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.
- P501 Dispose of contents and container in accordance with local, regional, and national regulations.

**Supplemental Information:** This is one part of a two-part system. Read and understand the hazard information on curative before using.

**3. Composition/Information on Ingredients**

Chemical Name	CAS #	%
Epoxy Resin	25068-38-6	60-70
Trade Secret Ingredients	Proprietary	30-40

Exact concentrations are withheld as trade secret. Other ingredients are not listed because they are either not hazardous or are below cut-off/concentration thresholds.

**4. First-Aid Measures**

**Eye Contact:** Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists. Wash contaminated clothing before reuse. Discard clothing that cannot be decontaminated.

**Inhalation:** Remove person to fresh air. Get medical attention immediately.

**Ingestion:** Do not induce vomiting unless instructed to do so by a medical professional. Get medical attention if you feel unwell.

**Most Important Symptoms/Effects:** Harmful if inhaled.

**Indication of Immediate Medical Attention/Special Treatment:** Get medical attention immediately if inhaled.

**5. Fire-Fighting Measures**

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus, and full-body protective clothing.

**6. Accidental Release Measures**

**Personal Precautions, Protective Equipment and Emergency**

**Procedures:** Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment.

**7. Handling and Storage**

**Safe Handling:** Use with adequate ventilation. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Do not eat, drink, or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

**8. Exposure Controls/Personal Protection**

**Occupational Exposure Limits:** None established.

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory Protection:** If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form, and concentration. For higher exposures or in an emergency, use a supplied-air respirator. Use

respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety glasses/goggles.

**Other Protective Measures:** Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

## 9. Physical and Chemical Properties

**Appearance:** Liquid

**Odor:** Slight

**Odor Threshold:** No data available

**pH:** Not determined.

**Melting Point:** No data available

**Boiling Point:** No data available

**Flash Point:** No data available

**Evap. Rate:** No data available

**Upper/Lower Flammability Limits:** No data available

**Vapor Pressure:** No data available

**Vapor Density:** No data available

**Relative Density:** No data available

**Solubility:** Nil to slightly soluble in water

**Partition Coefficient: n-octanol/Water:** No data available

**Auto-Ignition Temp:** No data available

**Decomposition Temp:** No data available

**Viscosity:** No data available

## 10. Stability and Reactivity

**Reactivity:** Not normally reactive.

**Chemical Stability:** Stable under recommended conditions.

**Possibility of Hazardous Reactions:** Masses of  $\geq 1$  lb. (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.

**Conditions to Avoid:** Avoid excessive heat.

**Incompatible Materials:** Avoid contact with strong oxidizing agents, acids, alkalis, amines, mercaptans.

**Hazardous Decomposition Products:** Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye irritation.

**Skin Contact:** Causes skin irritation. May cause allergic skin reaction.

**Inhalation:** Harmful if inhaled. May cause respiratory irritation.

**Ingestion:** No data available.

**Chronic Health Effects:** May cause an allergic skin reaction.

**Acute Toxicity Values:** For Epoxy Resin (CAS 25068-38-6):

Oral LD50 (rat): 11,400 mg/kg

Dermal LD50 (rabbit): >2,000 mg/kg

For Trade Secret Ingredients:

Oral LD50 (rat): 1,-4,200 mg/kg

Inhalation LC50 (rat): 4.178 mg/L, 4hr.

**Respiratory Sensitization:** Components are not classified as respiratory sensitizers.

**Skin Sensitization:** May cause an allergic skin reaction.

**Germ Cell Mutagenicity:** Components are not classified as mutagens.

**Carcinogenicity:** Suspected of causing cancer.

**Reproductive Toxicity:** Components are not classified as reproductive toxins.

**Specific Target Organ Toxicity:** May cause respiratory irritation, drowsiness, or dizziness.

## 12. Ecological Information

**Ecotoxicity:** No data available. Avoid release to the environment.

Do not release into waterways.

**Persistence and Degradability:** No data available.

**Bioaccumulative Potential:** No data available.

**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Dispose according to local, state, and federal regulations. Do not dump in drains or sewers.

## 14. Transport Information

**DOT:** Non-bulk packages (<882lb. or <119 gal) are not regulated for transport by truck.

Bulk Packages: UN3082, Environmentally hazardous substance, liquid, n.o.s (epoxy resin), 9, III.

**IATA/IMDG:** UN3082, Environmentally hazardous substance, liquid, n.o.s (epoxy resin), 9, III, MARINE POLLUTANT.

Excepted from IMDG and IATA regulations if shipped in quantities of 5L (1.32gal) or less. (See IATA SP A197 and IMDG 2.10.2.7)

**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**

**CERCLA 103 Reportable Quantity:** This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements.

**SARA TITLE III**

**Section 311/312:** Acute/Chronic Health Hazard

**Section 313 Toxic Chemicals:** This product does not contain chemicals subject to SARA Title III Section 313 reporting requirements.

**Section 302 Extremely Hazardous Substances (TPQ):** None

**EPA Toxic Substances Control Act (TSCA) Status:** All components in this product are listed on TSCA.

**STATE REGULATIONS:**

**California Proposition 65: WARNING:** This product can expose you to chemicals including Epichlorohydrin, which is known to the State of California to cause cancer and/or reproductive harm.

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

**Recommended Uses and Restrictions:** This product is intended for industrial/professional use only.

**SDS Revision Notes:** GHS Format: September 14, 2022

**Disclaimer:** The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.