

## 1. Identification

Product Identifier: **Ultra Clear Marine Epoxy Fast Marine Hardener**  
 Use: **Decoupage Coating. For Industrial/Professional use only.**  
 Manufacturer: **Polytek Development Corp.**  
**55 Hilton Street, Easton, PA 18042**  
 Phone Number: **800-858-5990 (8am to 6:30pm EST)**  
 Emergency Phone: **CHEMTREC 800-424-9300 or +1 703-527-3887**  
 E-mail: **sds@polytek.com**

## 2. Hazards Identification

### GHS Classification:

- Acute Toxicity (Oral) – Category 4
- Acute Toxicity (Dermal) – Category 4
- Acute Toxicity (Inhalation) – Category 4
- Skin Corrosion – Category 1B
- Serious Eye Damage – Category 1
- Skin Sensitizer – Category 1
- Germ Cell Mutagenicity – Category 2
- Specific Target Organ Toxicity – Repeated Exposure Category 2

Label Elements: Danger



### Hazard Phrases

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H332 Harmful if inhaled.
- H341 Suspected of causing genetic defects.
- H373 May cause damage to organs through prolonged or repeated exposure.

### Precautionary Phrases

- P203 Obtain, read, and follow all safety instructions before use.
- P260 Do not breathe fumes, vapors, mists, or sprays.
- P264 Wash with soap and water thoroughly after handling.
- P270 Do not eat, drink, or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves, protective clothing, eye protection, and face protection.
- P301+P317 IF SWALLOWED: Get medical help.
- P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P302+P361+P354 IF ON SKIN: Take off immediately all contaminated clothing. Immediately rinse with water for several minutes.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P316 Get emergency medical help immediately.
- P317 Get medical help.
- P318 IF exposed or concerned, get medical advice.
- P319 Get medical help if you feel unwell.
- P330 Rinse mouth.
- P333+P317 If skin irritation or rash occurs: Get medical help.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P363 Wash contaminated clothing before reuse.
- P405 Store locked up.

P501 Dispose of contents and container in accordance with local, regional, and national regulations.

**Supplemental Information:** This is one part of a two-part system. Read and understand the hazard information on resin before using.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Proprietary Amines	Proprietary	80-90
Epoxy Resin	25068-38-6	10-20

Exact concentrations are withheld as trade secret. Other ingredients are not listed because they are either not hazardous or are below cut-off/concentration thresholds.

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention immediately.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention immediately. Wash contaminated clothing before reuse. Discard clothing that cannot be decontaminated.

**Inhalation:** Remove person to fresh air. Get medical attention immediately.

**Ingestion:** Rinse mouth. Do not induce vomiting unless directed to do so by a medical professional. Get medical attention immediately.

**Most Important Symptoms/Effects:** Harmful if swallowed, in contact with skin or inhaled.

**Indication of Immediate Medical Attention/Special Treatment:** Get immediate medical attention if on skin, in eyes, swallowed, or inhaled.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus, and full-body protective clothing.

## 6. Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency

**Procedures:** Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment.

## 7. Handling and Storage

**Safe Handling:** Use with adequate ventilation. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Do not eat, drink, or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed. Store locked up.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** For Proprietary Amines:

ACGIH TLV 1 ppm TWA

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory Protection:** If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form, and concentration. For higher exposures or in an emergency, use a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety glasses/goggles.

**Other Protective Measures:** Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

## 9. Physical and Chemical Properties

**Appearance:** Liquid, clear amber

**Odor:** Amine-like

**Odor Threshold:** No data available

**pH:** Not determined.

**Melting Point:** No data available

**Boiling Point:** No data available

**Flash Point:** >132°C

**Evap. Rate:** No data available

**Upper/Lower Flammability Limits:** No data available

**Vapor Pressure:** < 1mm Hg @ 25°C

**Vapor Density:** No data available

**Relative Density:** 1.03

**Solubility:** Nil to slightly soluble in water

**Partition Coefficient: n-octanol/Water:** No data available

**Auto-Ignition Temp:** No data available

**Decomposition Temp:** No data available

**Viscosity:** 454 cps @ 25°C

## 10. Stability and Reactivity

**Reactivity:** Not normally reactive.

**Chemical Stability:** Stable under recommended conditions.

**Possibility of Hazardous Reactions:** Masses of  $\geq 1$  lb. (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.

**Conditions to Avoid:** Avoid excessive heat.

**Incompatible Materials:** Avoid contact with strong oxidizing agents, acids, amines, acid chlorides, and acid anhydrides.

**Hazardous Decomposition Products:** Carbon monoxide, carbon dioxide, and oxides of nitrogen.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye damage.

**Skin Contact:** Harmful in contact with skin. Causes severe skin burns. May cause an allergic skin reaction.

**Inhalation:** Harmful if inhaled.

**Ingestion:** Harmful if swallowed.

**Chronic Health Effects:** May cause an allergic skin reaction.

**Acute Toxicity Values:** For Proprietary Amines:

Oral LD<sub>50</sub> (rat): 1,080-2,200 mg/kg

Dermal LD<sub>50</sub> (rabbit): 1,000-1,090 mg/kg

Inhalation LC<sub>50</sub> (rat): 0.3 mg/L, 4hr

For Epoxy Resin

Oral LD<sub>50</sub> (rat): 11,400 mg/kg

Dermal LD<sub>50</sub> (rabbit): 2,000 mg/kg

**Respiratory Sensitization:** Components are not classified as respiratory sensitizers.

**Skin Sensitization:** May cause an allergic skin reaction.

**Germ Cell Mutagenicity:** Suspected of causing genetic defects.

**Carcinogenicity:** Components are not classified as carcinogens.

**Reproductive Toxicity:** Components are not classified as reproductive toxins.

**Specific Target Organ Toxicity:** May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological Information

**Ecotoxicity:** No data available. Avoid release to the environment.

**Persistence and Degradability:** No data available.

**Bioaccumulative Potential:** No data available.

**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Dispose according to local, state, and federal regulations. Do not dump in drains or sewers.

## 14. Transport Information

**DOT:** UN2735, Polyamines, Liquid, Corrosive, n.o.s (diethylenetriamine, epoxy resin), 8, III. LTD QTY if shipped in quantities of 5L (1.32 gal) or less.

**IATA/IMDG:** UN2735, Polyamines, Liquid, Corrosive, n.o.s (nonyl phenol, isophoronediamine), 8, III, MARINE POLLUTANT.

**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**

**CERCLA 103 Reportable Quantity:** This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements.

**SARA TITLE III**

**Section 311/312:** Acute/Chronic Health Hazard

**Section 313 Toxic Chemicals:** This product does not contain chemicals subject to SARA Title III Section 313 reporting requirements.

**Section 302 Extremely Hazardous Substances (TPQ):** None

**EPA Toxic Substances Control Act (TSCA) Status:** All components in this product are listed on TSCA.

**STATE REGULATIONS:**

**California Proposition 65: WARNING:** This product can expose you to Epichlorohydrin, which is known to the State of California to cause cancer and/or reproductive harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

**Recommended Uses and Restrictions:** This product is intended for industrial/professional use only.

**SDS Revision Notes:** GHS Format: September 14, 2022

**Disclaimer:** The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.