



Using a high heat gun with condenser attachment, apply heat to the sphere at the end of the spoke. Heat will soften the glue used to hold the sphere at the end of the spoke. Be sure not to apply heat directly to the spoke as it will cause the spoke to enlarge and make it nearly impossible to remove from the umbrella without cutting.







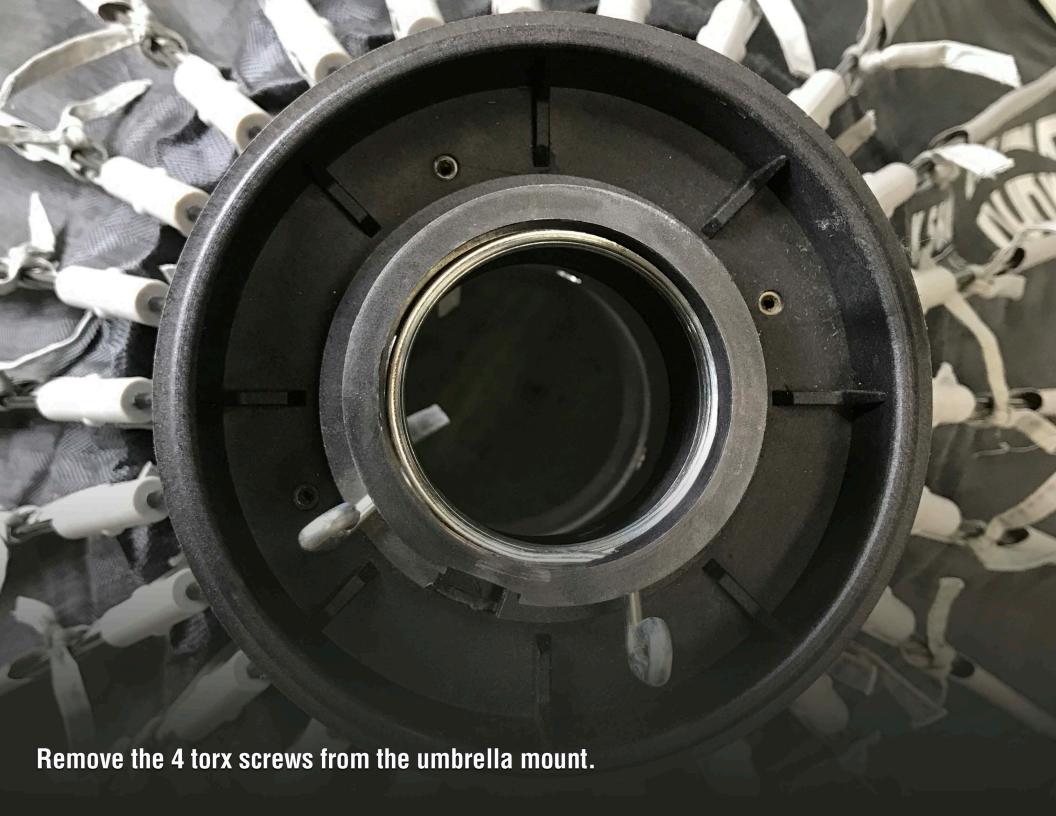
Collapse the umbrella by rotating the locking ring. Half way between the lock and unlock positions, locate the four torx screws.



remove as they hold the locking ring assembly together.





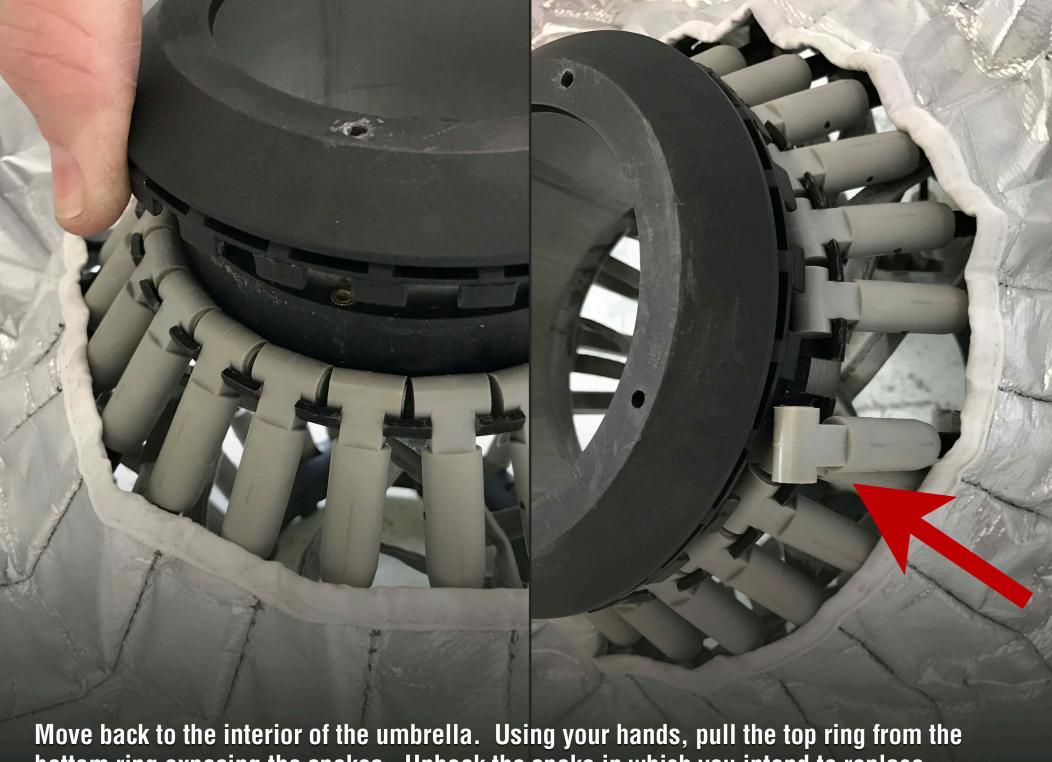








to prevent all other spokes from falling out of their holders.



bottom ring exposing the spokes. Unhook the spoke in which you intend to replace.