



# **RX Tanks**

# No Tank is built like an RX Tank



**RX PLASTICS LTD** PO Box 360 Ashburton Phone +64 3 307 9081 Email sales@rxplastics.co.nz www.rxplastics.co.nz

# **RX Tanks**



Whether you are storing, transporting or distributing water or wastewater, RX Plastics has the solution for you, with manufacturing facilities
New Zealand wide and selections of strong supporting brands RX Plastics can assist whatever your requirements.

RX Plastics MAX™ Tanks are compliant to the standard AS/NZS 4766:2006 ApprovalMark International Ltd. Our entire process from tank design and manufacture through to the finished product is compliant to meet the highest design and manufacturing standard AS/NZS 4766 – ApprovalMark International Ltd.

#### **Tanks**

- Compliant to the highest standard AS/NZS4766
- RX Tanks meet the highest design and manufacturing standards
- · UV stabilised, food grade polyethylene (FDA approved)
- Resistant to algae growth
- Lab tested to ensure tank meets our strict guidelines
- Use of diagnostic tooling during manufacturer ensures heating and cooling cycles are optimised
- · One piece construction for strong robust tanks
- The size of our tanks in (litres) refers to actual amount of usable water that can be stored - that's guaranteed

#### Standard tank colours



Other colours available on request.

#### MAX<sup>TM</sup> Tanks

- 15,000, 26,000 and 30,000 litres

RX Plastics MAX™ Tanks are approved and certified to the Standard – AS/NZS 4766:2006 – ApprovalMark International Ltd.

#### Features:

- 400mm manhole for easy inspection (15,000 litres)
- 600mm manhole for easy inspection (26,000 & 30,000 litres)
- Building permit not required for 30,000 litre tank
- 6 large lugs for lifting, carrying and tying down
- Flat panel for ballcock and accessories, and for ladder stability
- For water use 1SG only (1m<sup>3</sup> =1000kgs water)
- For use of potable water storage between 1 23 °C
- All tanks are supplied with a clip on lid
- · 20 year warranty

15,000, 26,000 and 30,000 litre MAX<sup>™</sup> Tanks have two pre drilled BSP threaded outlets and are supplied with 1 x 50mm hex nipple and 1 x 50mm bung.

#### **Water Tanks**

- 500, 1,100, 2,000, 3,200, 5,250, 7,500 litre

RX Plastics water tanks are approved and certified to the Standard – AS/NZS 4766:2006 – ApprovalMark International Ltd.

Easy to install and suited to any industrial, agricultural or domestic application requiring storage of 500 to 7,500 litres.

#### Features:

- 400mm manhole for easy inspection
- 500 1,100 litre tanks have centre placement for manhole
- 2,000 7,500 litre tanks have outside edge placement for manhole
- · Easy to fit outlets and valves
- 4 lugs for lifting, carrying and tying down
- For water use 1SG only (1m<sup>3</sup> =1000kgs water)
- For use of potable water storage between 1 23 °C
- Tanks are supplied without fittings or pre-drilled holes
- All tanks are supplied with a clip on lid
- 20 year warranty
- Standard colours: Mist Green, Heritage Green, Beige and Black

## **Water Tanks**



3,900mm 6,600 gallons, 476kg 30,000 Litres

3,000mm

3,550mm 5,700 gallons, 378kg 26,000 Litres



3,000mm 3,300 gallons, 303kg

15,000 Litres



2,500mm 1,650 gallons, 152kg

**7,500 Litres** 



2,150mm 1,154 gallons, 117kg 5,250 Litres



1,850mm 705 gallons, 82kg **3,200 Litres** 



1,500mm 440 gallons, 52kg 2,000 Litres



1,200mm 242 gallons, 35kg **1,100 Litres** 



840mm 110 gallons, 21kg 500 Litres



## Correct method for siting & fitting a MAX™ Tank

Advise RX Plastics Ltd immediately of transport damage prior to siting and installing your tank

- It is the responsibility of the purchaser to ensure the tank is installed correctly using the guidelines supplied by RX Plastics Ltd and best plumbing practice
- Select a site that is flat and level
- The foundation can be made from concrete, sand, crusher dust or compact native soil, measuring approximately 100mm deep and 600mm wider than the tank base. All bases (except concrete) must be supported to prevent erosion from wind, water and any other factor
- On sloping ground, ensure actual tank site and surrounding area are level and that the area will remain free from any possible erosion damage in the future
- RX Plastics Ltd DO NOT recommend that any RX Plastics tank is buried
- Immediately after delivery, secure the Tank by either tying down
  with rope (avoid over tightening) or partially filling with water,
  approximately 300mm depth. NOTE DO NOT attempt to lift a tank
  containing water it must be completely drained before moving
- RX Plastics require an overflow to be fitted. Ensure that the
  overflow does not erode the foundation. Overflow can be fitted in
  one of the panels beside the manhole. Minimum recommended
  overflow size is 90mm (subject to inlet size)

- Ensure all pipe work from the tank is supported to reduce stress on the tank. Use flexible pipe or bellows on all pipe work to allow the tank to expand and contract (up to 100mm). NOTE – PE pipe is not considered flexible
- To avoid the possibility of internal pressure, vacuum or heat buildup (when empty or full), a vent must be installed. A recommended vent of 100mm is required for AS/NZS 4766 certified tanks. Always seek advice from tank manufacturer before installing
- Any tank with an outlet that is over 50mm BSP is not certified to AS/NZS4766
- Any tank with an outlet exceeding 100mm in the lower section of the tank wall will NOT be covered by the RX Plastics warranty
- Cleaning of tanks is advised if used for potable water supply.
   Seek advice from specialist tank cleaning company
- Ensure any fittings that may be screwed into the tank are not cross threaded and are not overtightened to avoid leaking
- No unauthorised repairs, modifications or alterations should be undertaken without prior written approval from RX Plastics as this will void the warranty
- RX Plastics Ltd do not recommend entering the tank for any reason, but if required follow MBIE guidelines on confined spaces entry before and during the procedure

RX PLASTICS

an O Aliaxis company

 Heavy, unsupported loads are not permitted on the tank dome or wall – this includes standing on the dome under any circumstances or unsupported pipework

NOTE – to view the Tank Warranty conditions go to RX Plastics Ltd website: www.rxplastics.co.nz/tanks

RX PLASTICS LTD PO Box 360 Ashburton Phone +64 3 307 9081 Email sales@rxplastics.co.nz www.rxplastics.co.nz