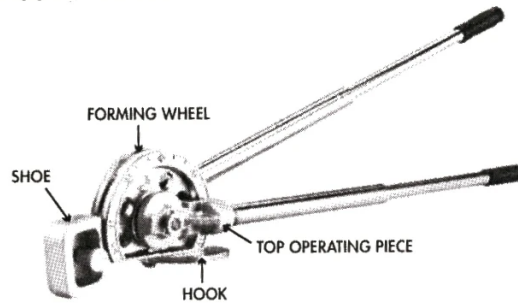


INSTRUCTIONS FOR NO. 364-FHA IMPERIAL® TUBE BENDER

Conforms to Federal Specification GGG-B-191a, 3-1-63, Type III, Class 2

**This model can be used for bending soft tubing -
Copper, Aluminum, Brass and Steel**



With this tool, bends can be made to any angle up to a full 180° return bend.

Screw handles, with extensions, into base and top operating piece. Fasten the bending shoe to base of bender by means of knurled head screw.

To ensure easy operation, it is important to lubricate surface of bending shoe or tubing before starting a bend.

Place tube in groove of bending shoe and slide forming wheel up to the shoe until pin in forming wheel drops into hole in base. Rotate forming wheel so that hook can be dropped over tube to right of bending shoe.

Place operating handle in most convenient position, with pins of top operating piece engaging holes of forming wheel. Proceed to make the bend.

The design of this bender is such that bends need not be made with one continuous sweep of the handle. During the course of a bend, the top operating piece can be lifted and rotated so that pins will engage other holes in order to maintain the most convenient position for easy operation throughout the bend.

After completing bend, back up forming wheel slightly to release tension on tubing and pull up the pin holding forming wheel. This releases forming wheel and frees tubing.



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