



MDH800, MDH802, MDH803, MDH804, MDH810, MDH811, MDH812, MDH813, MDH814, MDH815, MDH816, MDH817, MDH818, MDH819, MDH830, MDH831, MDH832, MDH832, MDH833, MDH834, MDH835, MDH841, MDH848, MDH849, MDH850, MDH855, MDH858, MDH859





Copyright © MB connect line GmbH 2007 – 2019

No part of this document and its contents may be reproduced, used or distributed without the express permission of MB Connect Line GmbH. Damages will be claimed in the event of infringement. All rights reserved.

By purchasing the *mbNET* router, you have chosen a product *made in Germany*.

Our products are produced exclusively in Germany, which guarantees the highest quality and safe-guards jobs in Europe.

This user manual (please read carefully and keep safely) describes the functions and use of the *mbNET* router MDH800 – MDH59.

The latest information and updates can be found on our homepage www.mbconnectline.com.

We welcome comments, suggestions for improvement or constructive criticism at any time.

Trademarks

The use of any trademark not listed herein is not an indication that it is freely available for use. No part of this document and its contents may be reproduced, used or distributed without our express permission. Damages will be claimed in the event of infringement.

All rights reserved.

MB Connect Line hereby confirms that the device **mbNET** (MDH8xx) complies with the basic requirements and all other relevant regulations of the European Directive 2014/30/EU resp. 2014/53/EU. You can view the Declaration of Conformity at: www.mbconnectline.com

Issued by:

MB connect line GmbH Fernwartungssysteme Winnettener Str. 6 91550 Dinkelsbühl GERMANY

Phone: +49 (0) 700 MBCONNECT

+49 (0) 700 62 26 66 32

Website: www.mbconnectline.com

Page 2 of 237

Version: 5.1.6 – June 4th, 2019

mbNET.



1. Table of contents

1. 2.		ole of contentsrneral	
	2.1	Purpose of this documentation	
	2.2	Validity of this documentation	
	2.3	Brief description	
	2.4	Features	
	2.5	Prerequisites/components:	
	2.6	Releas notes:	
3. 4.	Saf	reteas notes: Tety Instructions (English and France)	10
	4.1	General Information	12
	4.2	Special Liability Regulations	12
5.	4.3 Tec	Used Open-Source Softwarebhnical specification	
	5.1	Dimensional drawing	13
	5.2	Datasheet	14
	5.3	General approvals	16
6.		at is included in the package	17
7.		plays, controls and connections	
	7.1	Front panel view	
	7.2 Inte	Top, bottom and back panel viewserfaces	
	8.1	Pinout of top panel terminal blocks X1 and X2	20
	8.2	Pinout of bottom panel RJ11 jack	20
	8.3	Pinout of front panel serial interfaces COM1 and COM2	20
	8.4	Pinout of front panel LAN / WAN ports	21
	8.5	Pinout front panel USB port	21
9.	Firs	st time operation	22
	9.1	Router installation	
	9.1. 9.1.		
	9.1. 9.2	Connecting the router to the power supply and switching on	
	9.3 . Roı	Connecting the router to a configuration PCuter configuration prerequisites	
	10.1	How to set computer address (IP address) and subnet mask in Windows 7	
	10.2	How to set computer address (IP address) and subnet mask in XP	
		cess the web interface of the router	
	11.1	Cloudserver	28
	11.1		
	11.1		
	11.1		_
	11.1		_
	11.1		
	11.2	Classic router	34





11.3 Configuration screen of the mbNET	
12.1 Web interface home page	
12.2 Icons, buttons and fields	37
12.3 System > CTM (Configuration Transfer Manager)	38
12.4 System > Settings	39
12.5 System > WEB	41
12.6 WLAN Configuration	
13. Description of different connection scenarios	
13.2 Configuring the industrial router for connection over the telephone network	
13.2.1 Connecting and configuring the router	
13.2.1.1 Connecting and configuring the router	
<u> </u>	
13.2.1.2 Configuring the router using the web interface	
13.2.2 Configuring a client (PC) to access the router	
13.2.3 Establishing a connection between the client PC and the industrial router	
13.2.4 Displaying and verifying connection status	55
13.3 Configuring the industrial router for connection via the Internet	56
13.3.1 Connection and configuration of the router	
13.3.1.1 Connecting the router	
<u> </u>	
13.3.1.2 Configuring the router – client connection over the telephone network	
13.3.2 Router Internet dial-in	
13.3.3 Displaying the Internet connection	62
13.4 Configuring the industrial router for connection to the Internet using a DSL modem	63
13.4.1 Connecting and configuring the router	
13.4.1.1 Connecting the router	
13.4.1.2 Configuring the router using the web interface	
<u> </u>	
13.4.3 Displaying connection status	66
13.5 Configuring the industrial router for connection to the Internet via an existing router	67
13.5.1 Connecting the router	
13.5.2 Configuring the router using the web interface	
13.6 Configuring the industrial router for VPN connection to a client	71
13.6.1 Connecting and configuring the router	72
13.6.1.1 Connecting the router	72
13.6.1.2 Adding VPN dial-in users	
13.6.1.3 Configuration of the router (VPN-Server)	
13.6.2 Configuring a client PC for a VPN connection to the router	
13.6.3 Setting up a VPN connection between client PC and router	
13.6.3.1 Router Internet dial-in	
13.6.3.2 Setting up a VPN connection from client to router	
13.6.3.3 Additional settings	//
13.7 Configuring a connection between two routers via VPN PPTP	78
13.7.1 Settings for connecting two industrial routers – PPTP – server	
13.7.2 Settings for connecting two industrial routers - PPTP-Client	
14. Creating certificates and revocation lists using XCA.	
14.1 Certificates overview	83
14.2 Creating certificates	
14.2.1 Creating a root certificate	
14.2.1.1 Root certificate source	
14.2.1.2 Root certificate subject	
14.2.1.3 Root certificate extensions	88

mbNET.



	1	4.2.1.4 Root certificate key usage	90
	14.2	2.2 Creating a client certificate	91
	1	4.2.2.1 Client certificate source	
	1	4.2.2.2 Client certificate subject	
	1	4.2.2.3 Client certificate – Extensions	
	1	4.2.2.4 Client certificate – Key usage	
	1	4.2.2.5 Client certificate – Netscape	96
1.	4.3	Generating CRL-Files (Certificate Revocation Lists)	98
_		porting certificates in Windows XP	
		tem settings	
	•	•	
1	6.1	System – Users	
	16.1	···	
	16.1	G	
	16.1	•	
	16.1	1.4 Deleting Users	104
1	6.2	System – Certificates	105
	16.2	Personal Certificates	105
	16.2	2.2 Root certificate (CA)	107
	16.2	Peer certificates (IPSec)	108
	16.2	2.4 CRL	109
4	<i>-</i> -	System - USB	110
1	6.3	System - USB	110
1	6.4	System – Logging	111
1	6.5	System – Configuration	113
1	0.5	,	
1	6.6	System – Firmware	113
	16.6	5.1 Upgrade via USB	113
	16.6	5.2 Upgrade via Network	114
17.	Net	work	115
1	7.1	Network – LAN	115
1	7.2	Network – WAN	116
1	7.3	Network – Modem	118
	17.3	3.1 Network – Modem –Incomming	118
	17.3	3.2 Network – Modem – Outgoing	120
	17.3		
	17.3	3.4 Network – Modem – Callback	124
	17.3		
	17.3	8.6 Remote service control commands using SMS	126
		<u> </u>	
1	7.4	Network – Internet	
	17.4		
	17.4	··· · · · · · · · · · · · · · · · ·	
	17.4	I.3 Internet failover connection	130
1	7.5	Network – DHCP	133
1	76	Network – DNS server	124
1	7.6		
1	7.7	Network – Hosts	135
1	7.8	Network – DynDNS	125
1	7.8 17.8	,	
	17.8		
19		ial interfaces	
10.	Jei		
1	8.1	General	
	18.1		
	18.1	2 MPI/PROFIBUS Interface	139
4	8.2	Redirecting serial interfaces to your PC (VCOM LAN2)	1./1
1.0	0.2	Redirecting serial interraces to your PC (VCOIVI LANZ)	14 I





	18.	2.1	Settings for Simatic Manager	142
1	8.3	Enab	ling RFC1006 on the mb <i>NET</i>	. 142
	18.		Settings for NETPro Step 7	
	18.	3.2	Create subnets	
	18.	3.3	Add PC station	144
	18.	3.4	Configure PC station	145
	18.	3.5	Add PC/PG station	146
	18.	3.6	Configure mbNET PC station	149
	18.	3.7	Routing	151
1	8.4	Conn	ecting to S7 using the mbNET S7 driver	152
			etting to 37 using the <i>mbver</i> 37 uriver	
		-		
	9.1		rall General	
1	9.2		> LAN	
1	9.3	LAN:	> WAN	. 158
1	9.4	Forw	arding	. 160
1	9.5	ΝΔΤ		162
-			SimpleNAT	
	19.		1:1 NAT	
20.				
2			IPSec	
			Configuring a VPN-IPSec connection with two routers	
			Connection settings	
		20.1.1.2	ü	
		20.1.1.3		
		20.1.1.4	5 · · · · · · · · · · · · · · · · · · ·	
	2	20.1.1.5	L2TP Server Configuration	169
2	0.2	VPN	- PPTP	. 170
	20.	2.1	Server settings	170
	20.	2.2	Client settings	171
,	0.2	VDN	- OpenVPN	172
Z	. u.s 20.:		Basics about OpenVPN	
			•	
	20.		Connection scenarios	
		20.3.2.1		
		20.3.2.2	Router-Router	
	20.			
		20.3.3.1	ü	
		20.3.3.2	•	
		20.3.3.3		
		20.3.3.4	·	
		20.3.3.5		
			Authentication	
		20.3.4.1		
		20.3.4.2	•	
		20.3.4.3		
	20.		Inactivity settings	
24	20.		Protocol options	
۷۱.	1/0		ger	
2	1.1	Conf	guring the connection	. 197
	21.		Creating the PLC connection	
	2	21.1.1.1	Creating the tags	199
2	1.2	Confi	guring the logging function	. 200
2	1.3	Tag s	tatus	. 201

mbNET.



21.	.4 DiagnosticAlarm management	
22.		
22.	.2 Digital inputs	
22.		
	Status messages	
23.	.1 General	207
23.	.2 Status – Interfaces	207
23.	.3 Status - Network	208
2	23.3.1 Firewall	
	23.3.1.2 NAT	
23.	.4 Status – Modem	211
23.	.5 Status – Internet	214
23.	.6 Status – DHCP	215
23.	.7 Status – DNS Server	216
23.	.8 Status – DynDNS	216
23.	.9 Status – NTP	217
23.	.10 Status – VPN-IPSEC	218
23.	.11 Status – VPN-PPTP	219
23.	.12 Status – VPN OpenVPN	220
23.	.13 Status – Diagnostics	221
23.	.14 Status – USB	222
23.	.15 Status – Alarmmanagement	222
23.		
	Extras	
24.		
24. 25	.2 ToolboxFirmware update directly via USB	
	Importing the portal configuration into an <i>mbNET</i> via USB	
27. I	Factory settings on delivery	228
27.	.1 Username and password	228
27.		
	Loading the factory settings Restart the mbNET router	
29.	.1 Via webinterface	229
29.	.2 Via reset button	229
	Initializing the modem	
30.		
30. 30.	-	
	Appendix	
31.	.1 Country codes for analog devices	233



2. Gerneral

2.1 Purpose of this documentation

This user manual describes the functions and use of the mbNET router MDH800 – MDH859. Please read carefully and retain this information.

2.2 Validity of this documentation

This manual is valid for the router mbNET MDH800, MDH802, MDH803, MDH804, MDH810, MDH811, MDH812, MDH813, MDH814, MDH815, MDH816, MDH817, MDH818, MDH819, MDH830, MDH831, MDH832, MDH832, MDH833, MDH834, MDH835, MDH835, MDH844, MDH849, MDH850, MDH855, MDH858, MDH859

from firmware version V 5.1.6

2.3 Brief description

The *mbNET* industrial router offers you optimum flexibility and security, making remote communication with your systems both easy and secure. Thanks to its compact design, the *mbNET* router will fit into any switch cabinet, and with its multiple interfaces and drivers, is the perfect solution for integrating different control systems. The *mbNET* router is configurable using a web interface.

2.4 Features

Ш	Fully configurable using web interface via locally connected computer, or remotely.		
	Deployable worldwide using different modem connections, (ISDN, analog, mobile broadband) plus acces via LAN and Internet.		
	Secure connection using an integrated firewall with IP filter, NAT and port forwarding, VPN with AES,		
	DES/3DES/DESX, Blowfish or RC2 encryption, and authentication via pre-shared key (PSK), static key or		
	certificate (X.509).		
	Alarm management:		
	o Fully configurable digital inputs and outputs, and the ability to send via email, SMS or Internet		
	dial-up.		
	 Via remote output switching in the event of a fault or with an active Internet connection. 		
	Integrated server secures all settings, keys and certificates and allows data sharing within the network via		
	connected USB flash or hard drive.		
	Variable RS232, RS485, RS422 RS interface or optional MPI/PROFIBUS for connecting control systems.		

2.5 Prerequisites/components:

RSP mbCONNECT24from firmware V 2.4mbCONNECT24from firmware V 1.7mbDIALUP*from firmware V 3.8mbCHECK*from firmware V 1.1.2mbNET*from firmware V 5.0

Page 8 of 237

^{*} The latest version can be downloaded from www.mbconnectline.com.





2.6 Releas notes:

Version	Date	
V 5.0	01.10.2017	

Comment

Previous version: V 3.3.5 DR 05 (23.03.2017)

Changes:

Chapter 11.1.4 Cloudserver

Here, for the purpose of hardening the system, the verification via certificates was additionally added.

Chapter 12.4 System > Settings > Time Settings

The following functions have been added:

- "NTP Server Interval" and
- "NTP Server Defaulttime"

Chapter 12.4 System > Settings > ...

The "System Services" area has been added here and the functions (security features)

- "Disable Network Configuration (Conftool)" and
- "Enable Manufacturer System Access".

Chapter 12.5 System > WEB > HTTP or HTTPS Access from Network

A selection field (http or https) has been added here.

Chapter 12.5 System > WEB > ...

Here, as an additional security feature, the "Services" area has been added, including the functions

- "Disable complete Web-GUI (only recoverable with Factory Reset!)"
- "Disable Factory Webservice"
- "Disable Communication Webservice (SMS/Email)"

Chapter 16.3 System > USB

Changing the access function (access to USB only via SFTP).

Chapter 18.1.1 RS232/485 serial interfaces and 18.1.2 MPI/PROFIBUS interface

For additional hardening of the system, the function "Disable Service" has been added.

Chapter 19.1 Firewall General

Fundamental revision of the firewall.

Chapter 19.2 WAN > LAN

The "WAN Interface" selection field has been extended and a "LAN Interface" selection field for the target interface has been added.

You can now enter ranges or enumerations in the fields IP and Port.

Chapter 19.3 LAN > WAN

Here, a selection field "LAN Interface" has been added and the existing selection field "WAN Interface" has been extended. You can now enter ranges or enumerations in the fields IP and Port.

Chapter 19.4 Forwarding

Change the interface target for forwarded packets from a checkbox to a selection field.

You can now enter ranges or enumerations in the fields IP and Port.

Chapter 19.5 NAT

The menu has been extended by the "SimpleNAT" function.

Chapter 22.3 Digital outputs

Here the selection field "Function" was expanded by the option

"On by any User -Cloudserver-connection".

Added / inserted:

Chapter 25 Firmware update directly via USB

Chapter 26 Importing the portal configuration into an mbNET via USB





Version	Date	Comment	
V 5.0 DR01	18. 07. 2018	Chapter 25. Firmware update directly via USB: Additional information.	
V 5.0 DR01-1	13. 12. 2018	Chapter 25. Firmware update directly via USB: error correction	
		Now push and hold down the Dial Out button (1)	
		until LED Fc3 flashes 2.	
		"until LED FC3 flashes" is wrong, it has to be Fc2.	
V 5.1.6	08. 04. 2019	In chapter 19.1 Security > Firewall General the function SNAT (WAN) has been added.	
		Correction of the description in chapters 19.2 - 19.4 "Input of ranges" in the input fields for IP addresses and "Input of ranges or enumerations" in the input fields for ports.	
	04. 06. 2019	Updating the company logo	

3. Safety Instructions (English and France)

- Only qualified specialist personnel may install, start up, and operate the router. The national safety and accident prevention regulations must be observed.
- The router is built to the latest technological standards and recognized safety standards (see Declaration of Conformity).
- The router is only intended for operation in the control cabinet and with SELV according to IEC 60950/EN 60950/VDE 0805.
- The router is for indoor use only.
- Never open the router chassis. Unauthorized opening and improper repair can pose a danger to the
 user. Unauthorized modifications are not covered by the manufacturer's warranty

Opening up the device voids the warranty!

 The router must be disposed of in line with European regulations and German legislation on electronics and electronic device (WEEE), and not as general household waste



The router may only be connected to devices, which meet the requirements of EN 60950.

ADVICE:

• The unit should be connected and operated on a telephone switchboard only. The unit is not intended to be direct connected to a public telephone system.



NOTE:

Electrostatic discharge!

Observe the necessary safety precautions when handling components that are vulnerable to electrostatic discharge (EN 61340-5-1 and IEC 61340-5-1)!

Page 10 of 237





Consignes de sécurité

- Le routeur est construit selon l'état actuel de la technique et les règles techniques reconnues en matière de sécurité (voir la déclaration de conformité).
- Le routeur doit être monté à un endroit sec. Aucun liquide ne doit pénétrer dans le routeur, car cela pourrait occasionner des chocs électriques ou des courts-circuits.
- Le routeur est uniquement prévu pour l'utilisation dans des bâtiments et non pas à l'extérieur.
- Ne jamais ouvrir le boîtier du routeur. L'ouverture du routeur ou des réparations non adaptées peuvent mettre en danger l'utilisateur du routeur. Le fabricant n'assure aucune garantie concernant les modifications arbitraires.
 - La garantie devient caduque en cas d'ouverture de l'appareil!
- Conformément aux prescriptions européennes et à la loi allemande relative à l'électronique et les appareils électroniques, il est interdit de mettre au rebut l'appareil avec les déchets domestiques normaux. L'appareil doit être éliminé dans le respect des prescriptions.

AVERTISSEMENT:

Les modèles MDH830, MDH820, MDH800, MDH810 et MDH815 doivent être utilisés et raccordés uniquement via des centrales téléphoniques. Il est interdit de les faire fonctionner directement sur le réseau téléphonique public.

Page 11 of 237 Version: 5.1.6 – June 4th, 2018



4. Using Open Source Software

4.1 General Information

Our products contain, amongst others, so-called open-source software that is provided by third parties and has been published for free public use. The open-source software is subject to special open-source software licenses and the copyright of third parties. Basically, each customer can use the open-source soft-ware freely in compliance with the licensing terms of the respective producers. The rights of the customer to use the open-source software beyond the purpose of our products are regulated in detail by the respective concerned open-source software licenses. The customer use the open-source software freely, as provided in the respective effective license, beyond the purpose that the open-source software gets in our products. In case there is a contradiction between the licensing terms for one of our products and the respective open-source software license takes priority over our licensing terms, as far as the respective open-source software is concerned by this.

The use of the used open-source software is possible free of charge. We do not demand usage fees or any comparable fees for the use of the open-source software contained in our products. The use of the open-source software in our products by the customer is not part of the earnings we achieve with the contractual compensation.

All open-source software programs contained in our products can be taken from the available list. The most important open-source software licenses are listed in the Licenses section at the end of this publication. As far as programs contained in our products are subject to the GNU General Public License (GPL), GNU Lesser General Public License (LGPL), the Berkeley Software Distribution (BSD), the Massachusetts Institute of Technology (MIT) or another open-source software license, which regulates that the source code must be made available, and if this software is not already delivered in source code on a data carrier with our product, we will send you this at any time upon request. If it is required to send this on a data carrier, the sending will be made against pay-ment of a cost compensation of € 10,00. Our offer to send the source code upon request ceases automatically 3 years after delivery of our product to the customer. Requests must be directed to the following address, if possible under specification of the serial number:

MB connect line GmbH Fernwartungssysteme Winnettener Str. 6 91550 Dinkelsbühl GERMANY

Tel. +49 (0) 98 51 / 58 25 29 0 Fax +49 (0) 98 51 / 58 25 29 99 info@mbconnectline.com

4.2 Special Liability Regulations

We do not assume any warranty or liability, if the open-source software programs contained in our product are used by the customer in a manner that does not com-ply any more with the purpose of the contract, which is the basis of the acquisition of our product. This concerns in particular any use of the open-source software programs outside of our product. The warranty and liability regulations that are pro-vided by the respective effective open-source software license for the respective open-source software as listed in the following are effective for the use of the open-source software beyond the purpose of the contract. In particular, we are not liable, if the open-source software in our product or the complete software configuration in our product is changed. The warranty granted with the contract, which is the basis of the acquisition of our product, is only effective for the unchanged open-source software and the unchanged software configuration in our product.

4.3 Used Open-Source Software

Please contact our support department (support@mbconnectline.com) for a list of the open-source software used in this product.

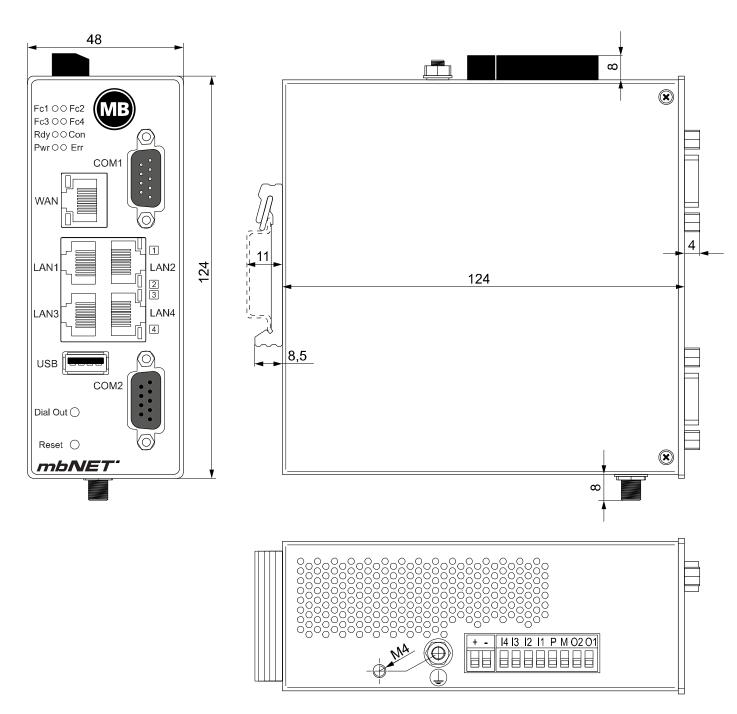
Page 12 of 237





5. Technical specification

5.1 Dimensional drawing





Datasheet

General data

Voltage ==== V (DC)	10 – 30V DC (external Power Supply or other SELV Power Supply Source, rated 10-30V DC, max. 40A)
Power consumption	max. 1300 mA @ 24 V
IP protection class	IP 20
Area of application	Dry environments
Operating temperature	0 – 50 °C
Storage temperature	-20 – 60 °C
Humidity	0 – 95% (non condensing)
Dimensions (max.)	48 mm x 137 mm x 140 mm (W x D x H)
Weight (max.)	650 g
Housing (material)	Metal with plastic front
Mounting	DIN rail mounting (based on DIN EN 50022)

I/Os and standard interfaces

Digital inputs	4 pcs. digital inputs (10-30V) (fuse-protected), (Low 0-3,2 V DC, High 8-30 V DC)
Digital outputs	2 pcs. digital outputs (200mA max. / output), 200 mA @ 12 V DC / 100 mA @ 24 V DC
LAN interfaces	4 pcs. 10/100 Mbit/s full and half duplex operation, autodetection patch cable / crossover cable
USB interface	USB Host 2.0

VPN

VPN protocol	IPsec/PPTP/OpenVPN, 64 tunnel	Item no.: 8810-UL, 8811-UL, 8812-UL, 8813-UL, 8814-UL, 8830-UL, 8831-UL, 8833-UL, 8834-UL,	
Encryption method	Blowfish, AES, DES/3DES	8850-UL-EU, 8850-UL-AT&T, 8855-UL-EU, 8855-UL-AT&T	
VPN protocol	OpenVPN, 1 tunnel	Item no.: 8815-UL, 8816-UL, 8817-UL, 8818-UL,	
Encryption method	Blowfish	8819-UL, 8835-UL*, 8841-UL, 8849-UL, 8858-UL-EU, 8858-UL-AT&T, 8859-UL-EU, 8859-UL-AT&T	
Encryption algorithm	MD5, SHA1		
Authorization	Pre-Shared-Key, X.509	Pre-Shared-Key, X.509	
*can only be operated with mbCONNECT24, mymbCONNECT24.hosted,virtual,mini,midi ormaxi			

Network / Security

Firewall	1:1 NAT, IP-Filter, Port forwarding, stateful inspektion
IP-Router	NAT-IP, TCP/IP routing, IP forwarding
Services	DHCP server, DHCP client, DNS server, NTP client, PPP server, DynDNS
Time synchronization	NTP server

Page 14 of 237 Version: 5.1.6 – June 4th, 2019





Optional interfaces

WAN interface	10/100 Mbit/s full and half duplex operation, autodetection patch cable / crossover cable
Interface 1 (COM1)	RS-232/485 (using software switchable)
Interface 2 (COM2) depending on the device	RS-232/485 (using software switchable) or MPI/PROFIBUS - 12 Mbit/s
SIM card slots	2 pcs. SIM card reader with ejector (for mini-SIM)

Communication

Devices with analog modem (Item no.: 8810-UL, 8815-UL, 8830-UL)		
Target region	240 countries	
Modulation type	V.21, V.22, V22bis, V.23, V.32, V.32bis, V.34	
Data compression	V.42bis, MNP5	
Error correction	MNP 2-4, V.42 LAPM	
Dialing method	MFV/IWV	
Modem connector	RJ11 socket	
FCC	Part 15 & Part 68	

Devices with UMTS (3G) m odem (Item no.: 8814-UL, 8819-UL, 8834-UL, 8849-UL)			
Target region	Global		
GSM / GPRS / EDGE	850, 900, 1800, 1900 MHz; downlink max. 296 kbps, uplink max. 236.8 kbps		
HSxPA	800/850, 900, AWS 1700, 1900, 2100 MHz; downlink max. 21 Mbps, uplink max. 5.76 Mbps		
Antenna connector	SMA socket ©		
FCC	FCC ID: R17HE910		

Devices with UMTS (3G) modem (Item no.: 8813-UL, 8818-UL, 8833-UL)		
Target region EMEA (Europe, the Middle East and Africa), Australia APAC (East Asia, Southeast Asia, Australia and Oceania) LATAM (Latin America)		
GSM / GPRS / EDGE 850, 900, 1800, 1900 MHz; downlink max. 296 kbps, uplink max. 236,8 kbps		
HSxPA	800/850, 900, AWS 1700, 1900, 2100 MHz; downlink max. 7.2 Mbps, uplink max. 5.76 Mbps	

Devices with LTE (4G) modem (Item no.: 8850-UL-EU, 8855-UL-EU, 8858-UL-EU, 8859-UL-EU)			
Target region	MEA (Europe, the Middle East and Africa), Australia		
GSM /GPRS / EDGE	850, 900, 1800, 1900 MHz; max. 236 kbps		
HSxPA	850, 900, 1900, 2100 MHz; downlink max. 42 Mbps, uplink max. 5.76 Mbps		
LTE	00, 900, 1800, 2100, 2600 MHz; downlink max. 100 Mbps, uplink max. 50 Mbps		
Antenna connector	MA socket O		
FCC	FCC ID: N7NMC7304		
Devices with LTE (4G) modem - AT&T (Item no.: 8850-UL-AT&T, 8855-UL- AT&T, 8858-UL- AT&T, 8859-UL-AT&T)			
Target region	AMER (North and South America)		
CDMA 1XRTT / EV-DO REV	800 (BC0), 1900 PCS (BC1), Secondary 800 (BC10) MHz; max. 236 kbps		
GSM / GPRS / EDGE	850, 900, 1800, 1900 MHz; max. 236 kbps		

Page 15 of 237 Version: 5.1.6 – June 4th, 2018





Communication

HSxPA	2100 (B1), 1900 (B2), AWS (B4), 850 (B5), 900 (B8) MHz CDMA EVDO/1x: BCO, BC1, BC10; downlink max. 42 Mbps, uplink max. 5.76
	Mbps
LTE	1900 (B2), AWS (B4), 850 (B5), 700 (B13), 700 (B17), 1900 (B25) MHz; down-
LIE	link max. 100 Mbps, uplink max. 50 Mbps
Antenna connector	SMA socket ©
FCC	FCC ID: N7NMC7355

Devices with WiFi modem (Item no.: 8811-UL, 8831-UL, 8841-UL) - not currently UL listed -			
WiFi	IEEE802.11b/g & 802.11n (1T1R mode), up to 150 Mbit/s		
WiFi specification	 EU (2.412 GHz-2.472 GHz, 1-13 Channel) USA (2.412 GHz-2.462 GHz, 1-11 Channel) WPA/WP2, 64/128/152bit WEP, WPS 802.11b: 1,2,5.5,11 Mbps 802.11g: 6,9,12,18,24,36,48,54 Mbps 802.11n: (20 MHz) MCS0-7, up to 72 Mbps 802.11n: (40 MHz) MCS0-7, up to 150 Mbps 		
Antenna connector	RP-SMA socket •		
FCC	FCC ID: YWTWFXM05		

5.3 General approvals

General approvals		EN 61000-6-4, interference emission for industrial enterprises EN 61000-6-2, immunity for industrial enterprises	C€
C UL US	I. T. E. E358792	The following models are UL listed MDH800, MDH802, MDH803, MDH804, MDH810, MDH812, M MDH814, MDH815, MDH816, MDH817, MDH818, MDH819, M MDH822, MDH823, MDH824, MDH830, MDH832, MDH833, M MDH835, MDH848, MDH849, MDH850, MDH855, MDH858, M	DH820, DH834,

Certificates (CE, UL etc.) can be downloaded from www.mbconnectline.com.

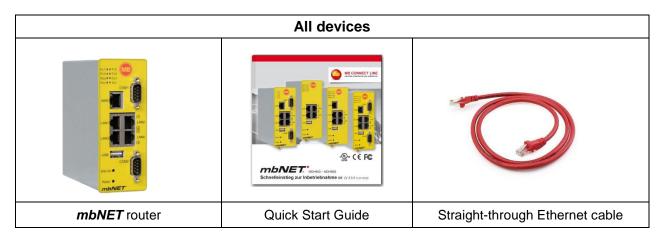
Page 16 of 237

Version: 5.1.6 – June 4th, 2019

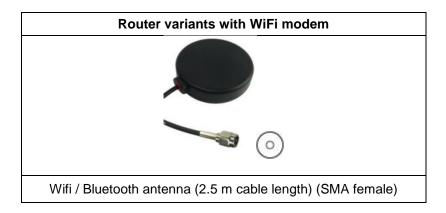


6. What is included in the package

First, check that the following parts are in the product package:



Router variants with analog modem		Router variants with GSM modem (3G, 4G)
RJ11 plug	RJ10 to TAE adapter	GSM antenna (SMA male)



Should any of these parts are missing or damaged, please contact the following address:

MB connect line GmbH Winnettener Str. 6 91550 Dinkelsbühl GERMANY

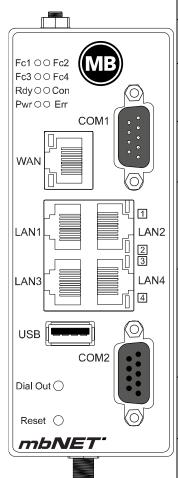
Tel.: +49 (0)9851/282529-0 Fax: +49 (0)9851/282529-99

Please keep the original box and the original packaging in case you need to send the device for repair at a later date.



Displays, controls and connections Front panel view 7.

7.1



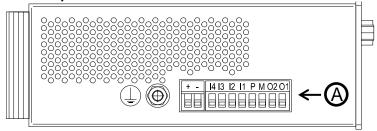
Label	Status	Description
	LED off	Serial interface COM1 not receiving data.
Fc1 (Function 1)	LED on	Serial interface COM1 receiving data.
,	LED off	
Fc2 (Function 2)		Serial interface COM1 not sending data.
(i dilotion 2)	LED flashing	Serial interface COM1 sending data.
Fc3	LED off	Serial interface COM2 not receiving data.
(Function 3)	LED flash- hing	Serial interface COM2 receiving data. On if MPI: bus communication OK
Fc4	LED off	Serial interface COM2 not sending data.
(Function 4)	LED flashing	Serial interface COM2 sending data. If MPI: bus transferring data
Rdy (Ready)	LED flashing	The Ready LED does this for approx. 35 seconds when the device is switched on. After this, flashing indicates boot sequence. This may take up to 90 seconds depending on the type of device.
	LED solid	The router is ready
	LED off	No connection to Internet or VPN
_	LED on	Connection to Internet
Con (Connect)	LED flashing (1,5Hz)	VPN connection active
	LED flashing (3 Hz)	Internet or VPN connection is being established
Pwr	LED off	Router power source is switched off or router is not connected to power source / power pack.
(Power)	LED on	Power source is connected to terminal block and switched on.
Err	LED off	Router working without errors
(Error)	LED on	Router error. Diagnostics under System Status(see <u>Status – System</u>)
WAN	_	Router WAN port (customer network, DSL modem).
	green light up	Network connection available
WAN LED	flashing orange	Network data transfer active
LAN 1 – 4	_	Local network ports (e.g. machine network)
LAN LED	green light up	Network connection available
1 – 4 (Dual LED)	flashing orange	Network data transfer active
USB	_	Portable USB drive port
Dial out	_	Among other things, this button establishes an Internet or VPN connection (hold down the button until the Con LED starts to flash).
Reset	_	Pushing this button restarts the router (so-called cold start).
COM1	_	COM1 port for connecting to devices with RS232 / RS485, RS422 interface.
COM2	_	COM2 port is for either connecting to devices with MPI interface or to devices with RS232 / RS485, RS422 interface. This depends on your device type.

Page 18 of 237 Version: 5.1.6 – June 4th, 2019



7.2 Top, bottom and back panel views



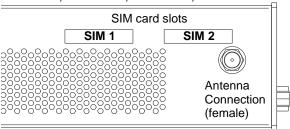


X1	X2	
+ -	I4 I3 I2 I1 P M O2 O1	
		← (A)

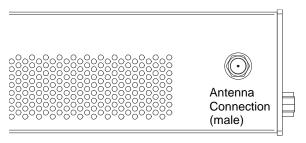
X1	+	Power supply connection
		10-30V DC
	-	0V DC connection
	4	Digital input I4 (10-30V)
	3	Digital input I3 (10-30V)
	2	Digital input I2 (10-30V)
X2	1	Digital input I1 (10-30V)
^2	Р	Fuse-protection 10-30V DC
	M	0V DC connection
	02	Digital output A2
	01	Digital output A1

Bottom view

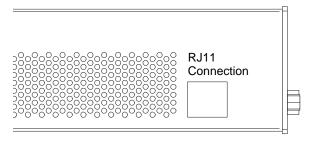
MDH814, MDH819, MDH834, MDH849, MDH850, MDH855, MDH858, MDH859



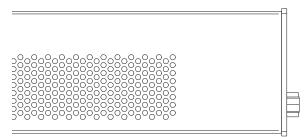
MDH811, MDH831, MDH841



MDH810, MDH815, MDH830



MDH816, MDH835

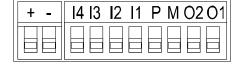




8. Interfaces

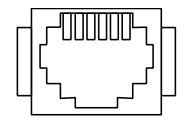
8.1 Pinout of top panel terminal blocks X1 and X2

X1	+	Power supply connection 10 – 30V DC
		0// 00
— X1	- 1	X2 ————
	1	וו זון זון ווווווווווווווווווווווווווו
	2	Digital input I2 (10 – 30V)
	3	Digital input I3 (10 – 30V)
X2	4	Digital input I4 (10 – 30V)
	Р	Fuse protection 10 – 30V DC
	M	0V DC connection
	02	Digital output A2
	01	Digital output A1



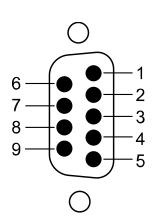
8.2 Pinout of bottom panel RJ11 jack

Pin	ISDN	Analog
1	Not confected	Not connected
2	TX+	Not connected
3	RX+	Lb/b
4	RX-	La/a
5	TX-	Not connected
6	Not connected	Not connected



8.3 Pinout of front panel serial interfaces COM1 and COM2

Pin	RS 232	RS 485	MPI
1	COM1 / COM2 DCD Data Carrier Detect	Not connected	Not connected
2	RxD Receive Data	RxD – Receive Data	GND 24V
3	TxD Transmit	TxD + Transmit Data	Data circuit B
4	DTR Data Terminal Ready	+5Volts (only in 4-wire operation)	Send request
5	Ground signal	Ground signal	GND 5V(200mA)
6	DSR Data Set Ready	Not Connected	5V output
7	RTS Request to Send	TxD – Transmit Data	24V supply input
8	CTS Clear to Send	RxD+ Receive Data	Data circuit A
9	RI Ring Indicator	Not connected	Send request

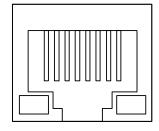


Page 20 of 237



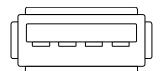
8.4 Pinout of front panel LAN / WAN ports

	Signal 5 6 7 8
1	TX+
2	TX-
3	RX+
4	Not connected
5	Not connected
6	RX-



8.5 Pinout front panel USB port

	Signal
1	VCC (+5V)
2	- Data
3	+Data 3 4
4	GND





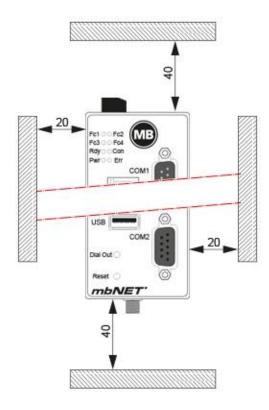
9. First time operation

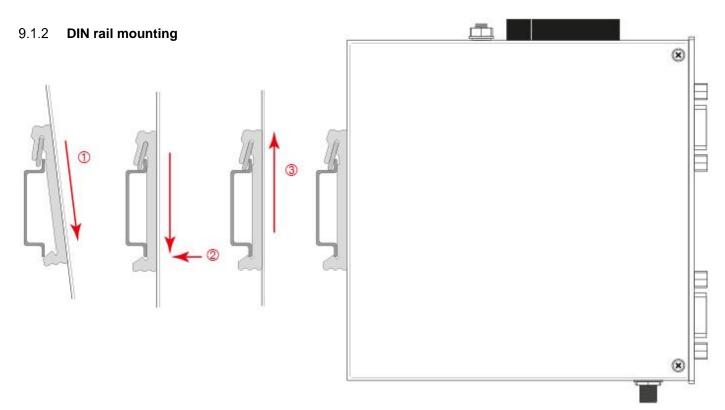
9.1 Router installation

9.1.1 Mounting position / minimum distances

The *mbNET* router is designed for mounting on DIN rails (in accordance with DIN EN 50 022) and is intended for switchgear installation. Installation and mounting must be carried out in accordance with VDE 0100 / IEC 364. The router may only be installed in vertical position as described.

Failure to observe the minimum distances can destroy the device at high ambient temperatures!





Insert the router into the DIN rail. To do this, position the upper guide on the rail and then press the router downwards against the rail until fully inserted.

Page 22 of 237



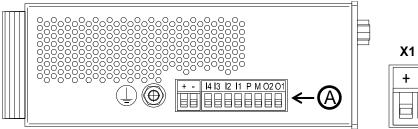
9.2 Connecting the router to the power supply and switching on

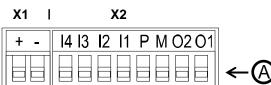
ADVICE

Before connecting the router to a network or PC, first ensure that it is properly connected to a power supply, otherwise it may cause damage to other equipment. You should therefore follow the instructions given below

IMPORTANT

Connect equipotential bonding to the grounding lug on the router's top panel!





- Connect the (10-30V DC) power supply to the **X1 terminal** of the router.
- ☐ Ensure correct polarity reversal!
- Now switch on the power supply. The green **Power** LED should light up immediately. After approx. 90-110 seconds (depending on device model) the **Ready** LED should be solid. The device is now ready for operation.



For further support on the mbNET industrial router, visit our online support forum at www.mbconnectline.de





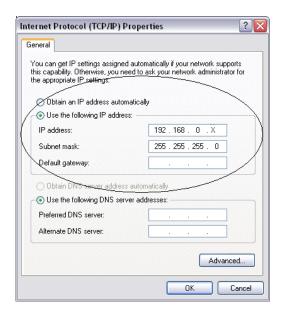
9.3 Connecting the router to a configuration PC

☐ Before configuring the router, connect it to the computer using the crossover cable supplied (1). To do this, connect one end of the cable to the router port labeled **LAN**, and the other end to your computer's network card.



10. Router configuration prerequisites

- □ a PC with a network card
- ☐ an Internet browser (HTML5-compatibility)
- ☐ The required settings on your PC are as follows:
 - the computer's IP address must be set to 192.168.0.X where X is variable
 - o the subnet mask must be 255.255.255.0





For instructions on how to create the required settings on a PC, please see the next page. If you already know how to set the IP address and subnet mask, set them as described above and then proceed with configuration as described in Initial Configuration

Page 24 of 237

Version: 5.1.6 – June 4th, 2019





10.1 How to set computer address (IP address) and subnet mask in Windows 7

To set the IP address, proceed as follows:

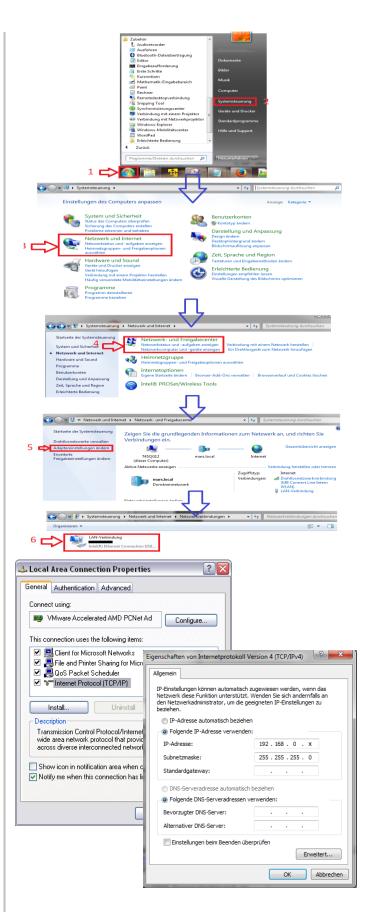
- ☐ First, select "Start" (1) then Control Panel from the Windows Start menu (2) and then click on Network Connections (3). Click on Network Center (4) then Change Adapter Settings (5).
- □ Right-click on Local Area Connection (6) and select Properties.
- ☐ In the next window, double-click on Internet Protocol (TCP/IP)
- □ In the next window, enter the appropriate IP address. An appropriate IP address would be e.g. 192.168.0.2.



Please note:

the Internet IP address must be 192.168.0.X and is not allowed to be already in use by another network subscriber.

- In Subnet mask, enter 255.255.255.0 and in Default gateway, enter the router IP address as shown in the section on Router IP address.
- □ Where a DNS server is in use, there is an option to select "Obtain DNS server address automatically".
- ☐ To save and close the settings, click **OK** on each of the open windows.



Version: 5.1.6 – June 4th, 2018



Local Area Connection

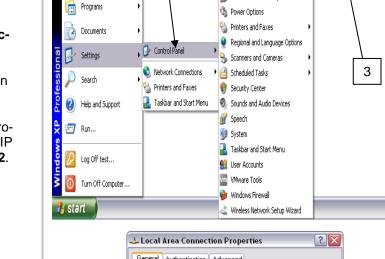
4



10.2 How to set computer address (IP address) and subnet mask in XP

To set the IP address, proceed as follows:

- ☐ First, select Control Panel from the Windows Start menu (1) and then double-click on Network Connections (2).
- □ Right-click on Local Area Connection (3) and select Properties.
- ☐ In the next window, double-click on Internet Protocol (TCP/IP) (4).
- ☐ In the next window, enter the appropriate IP address. An appropriate IP address would be e.g. **192.168.0.2**.

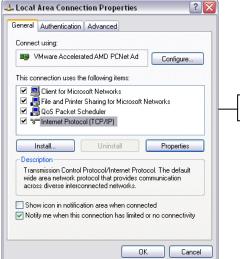


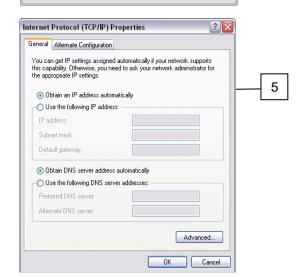
2

Network Connections

🐧 Network Setup Wizard

k Phone and Modem Options







Please note:

the Internet IP address must be 192.168.0.X and is not allowed to be already in use by another network subscriber.

- □ In Subnet mask, enter 255.255.255.0 and in Default gateway, enter the router IP address as shown in the section on Router IP address.
- Where a DNS server is in use, there is an option to select "Obtain DNS server address automatically".
- ☐ To save and close the settings, click OK on each of the open windows.



11. Access the web interface of the router

Proceed as follows:

Open your browser and enter the router's IP address in the address bar:

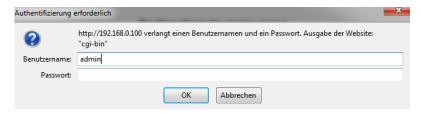
The factory setting is: 192.168.0.100



Log into the router using the following login data:

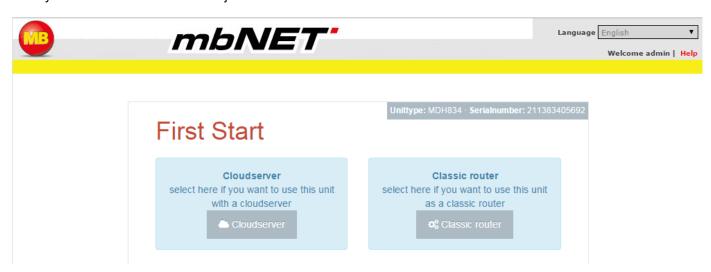
□ **Username**: admin

☐ Password: no password required



First Start on the Web interface.

Here you can select between the adjustment "Cloudserver" and "Classic router"



With the setting "Cloudserver", you can connect to the portal mbCONNECT24 and synchronize your configuration via CTM (Configuration Transfer Manager) to the device.

If you selected the adjustment "Classic router", you can create a router without a connection to the portal mbCON-NECT24, but you can create a VPN-connection on your own.

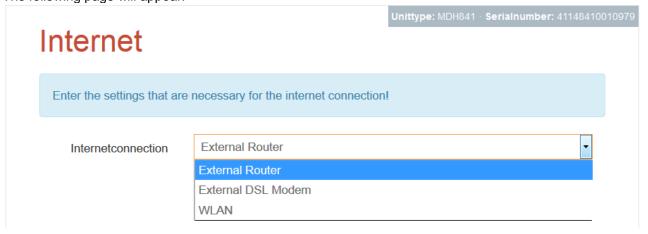




11.1 Cloudserver



If you selected "Cloudserver", you can synchronize your configurations per CTM to your device. The following page will appear.







11.1.1 External Router

If you selected **External Router**, you will be redirected to the WAN-Settings.

WAN Settings

Enter your WAN Settings for the ethernet<>internet connection		
WAN Typ	DHCP	•
Gateway	192.168.1.1	
DNS Server	8.8.4.4	
Use Proxy		

Label	Description
WAN Typ	DHCP: The router obtains his connection information like the IP address and the subnetmask via DHCP (Dynamic Host Control Protocol). The router will obtain connection information such as IP address and subnet mask using DHCP. Gateway and DNS servers can be specified as an option. Static IP: Set the connection information manually. There will appear the following two input fields, enter your required data here. IP address: Specify an IP address. Netmask: Specify the netmask for the IP address
Gateway	Enter the IP address of the Gateway.
DNS Server	Enter the IP address of the DNS Server.
Use Proxy	Check the checkbox if you need to use a proxy.

Click "Next"



11.1.2 External DSL Modem

If you selected DSL-Modem then you will be redirected to PPP-Settings.

PPP Settings

On this Page you can enter your PPP Configuration!

PPP Type	PPPoE	•
User	User	
Password	Password	
Password	Password Confirmation	
Confirmation		

Label	Description	
PPP Type	PPPoE:	
	Activate Point-to-Point Protocol over Ethernet.	
	Used Protocol for connections over ADSL.	
	PPTP:	
	Activate Point-to-Point Tunneling Protocol.	
	Protocol used for a transmission method with tunneling.	
User / Password	Please enter your username and the password for your Point-to-Point Connection.	
	You receive these information from your ISP (Internet Service Provider).	
	Places Note:	
	Please Note:	
	Important criterion: If you use this setting, then the router expects that a DLS-Mo-	
Labal	dem is connected direct to the WAN slot.	
Label	Description	
PPP Type	PPPoE:	
	Activate Point-to-Point Protocol over Ethernet.	
	Used Protocol for connections over ADSL.	
	DDTD.	
	PPTP:	
	Activate Point-to-Point Tunneling Protocol.	
User / Password	Protocol used for a transmission method with tunneling.	
User / Password	Please enter your username and the password for your Point-to-Point Connection.	
	You receive these information from your ISP (Internet Service Provider).	
	Please Note:	
	Important criterion: If you use this setting, then the router expects that a DLS-Mo-	
	dem is connected direct to the WAN slot.	

Click "Next"

Page 30 of 237





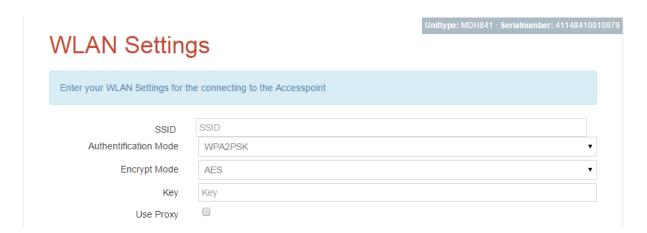
11.1.3 WLAN

If you have selected "WLAN", you will see this screen.



Label	Description
WLAN type	DHCP:
	The router obtains his connection information like the IP address and the subnet-mask via DHCP (Dynamic Host Control Protocol).
	The router will obtain connection information such as IP address and subnet
	mask using DHCP. Gateway and DNS servers can be specified as an option.
	Static IP:
	Set the connection information manually. There will appear the following two in-
	put fields, enter your required data here.
	IP address:
	Specify an IP address.
	Netmask:
	Specify the netmask for the IP address
Gateway	Enter the IP address of the Gateway.
DNS Server	Enter the IP address of the DNS Server.

Click "Next"



Label	Description
SSID	Enter the name of your WLAN-router or AP
Authentificationmode	Enter your kind of authentification
ciphering method	Enter the kind of ciphering your router has
Key	Enter the WLAN key
Use a proxy	Hook the field to activate a proxy-server

Click "Next"



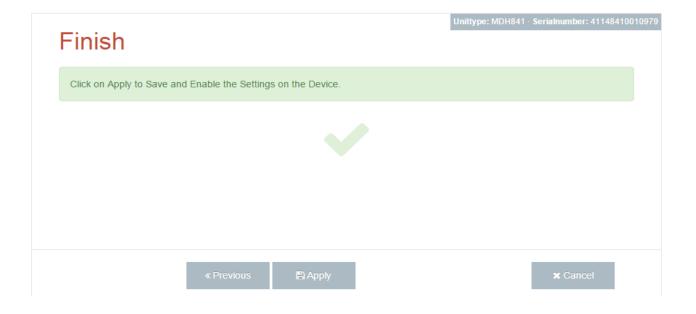


11.1.4 Cloudserver



Label	Description
Cloudserverlist	You can choose between:
Cloudserver address/name	The Cloudserver to be used is displayed / entered here.
Session-Key	If you have set a session key on the upload of the configuration file, then you have to enter this session key here.
Cloudserver certificate	If you select "User Defind" under Cloudserlist , you can select a CA certificate here. Self-issued certificates must first be integrated in the router's Setup menu.

Now click on "Next" and in the next site click on "Apply".



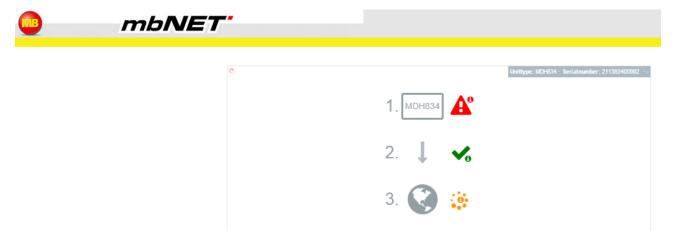
Page 32 of 237





11.1.5 Start screen of the mbNET

If you search for your mbNET in your web browser you get this screen. Here you can see the connection or network-problems of the mbNET. To see more detailed information click on the "I".



Click on "Setup" to go to the configuration menu.







11.2 Classic router

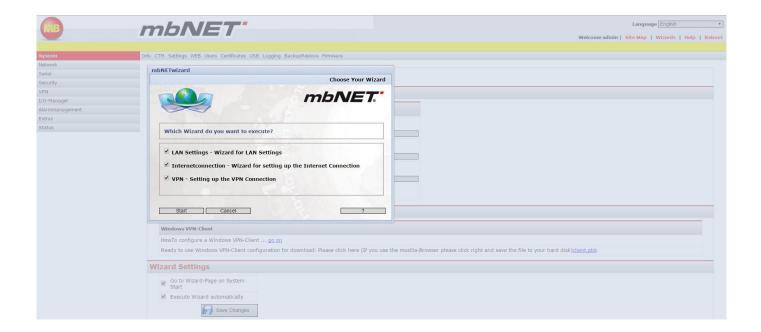


If you selected this option then you will be directed to the following page. A wizard appears which helps you to configure your **mbNET** router.

If you have selected "Classic router" a connection wizard will launch, simplifying network, Internet and VPN connection set up. The wizard is easy to use and takes you through the configuration process step by step. You can also launch the wizard manually. To do this, click on "Wizards" at the top right of your browser window.



If you have selected "Classic router", your router doesn't connect to the portal. If you want to use your router in the portal you have to set the configuration manually or restore the device to the factory settings.



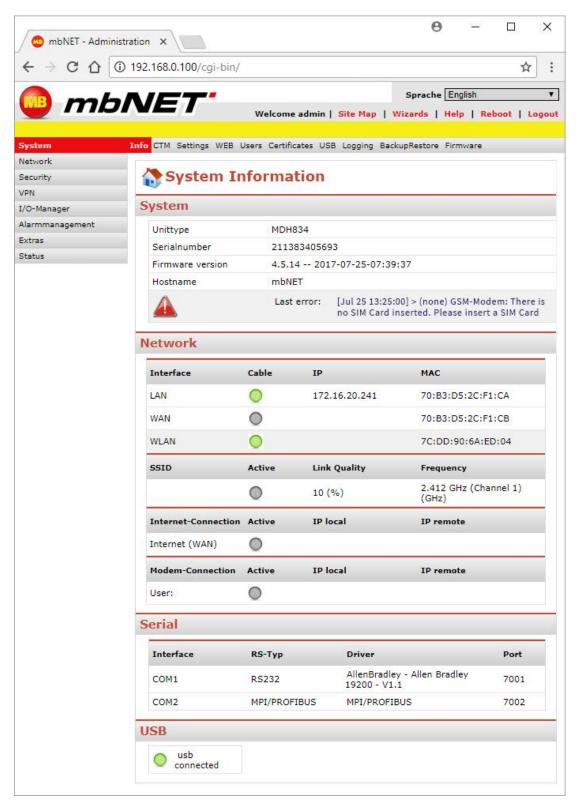
Page 34 of 237





11.3 Configuration screen of the mbNET

On successful log in you will be taken to the configuration interface home page.





12. Basic configuration of the router using the web interface

12.1 Web interface home page



The home page is designed to provide you with an at-a-glance view of the most important information on *mbNET* router access or status. The side (1) and top (2) navigation bars will provide the support you need when configuring the router. The navigation bar at the top (2) displays the submenu for each of the main menu items listed in the navigation bar at the side (1).

Pos.	Label	Description
3	System	System information such as device model, device name, current firmware version and serial number of the router.
4	Network	Interface: LAN – WAN: Displays which network connections are currently connected to the existing network via the respective ports. A green icon indicates an existing connection. SSID: Here you will find information about the WiFi network name (SSID), the connection status (if a connection is active, this is indicated by the green LED symbol), the signal strength of the connection quality (%) and the values for the frequency and the selected WiFi channel. Internet connection: A currently active Internet connection (or connections) is indicated by a green dot. If there is no currently active Internet connection, the circle is solid gray. Modem connection: Only incoming modem connections are shown here. A green dot means that a modem connection is established. The display also shows which user is connected to the modem.
5	Serial	This shows the current configuration of interfaces COM1 andCOM2.
6	USB	Information on connected USB storage devices. A connected storage device (e.g. flash drive or external hard drive) is indicated by a green dot.

Page 36 of 237





12.2 Icons, buttons and fields

In the rest of these operating instructions you will repeatedly encounter specific icons. These are listed and explained on the next page.

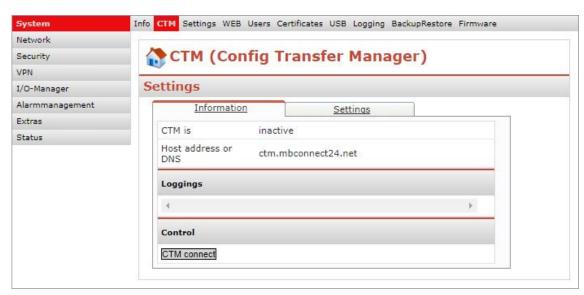
No.	Icon and field types		Description
1		0	Gray LED: connection inactive / cable or USB device disconnected. / Green LED: connection active / cable or USB device connected.
2	Save	Changes	This button appears wherever there are settings that can be changed. It saves the current configuration temporarily, i.e. if the router is restarted, any changes to settings will be lost. To save settings permanently, click button no.5
3	Clear Changes		If you saved your settings temporarily (see no.2), you can undo the changes by clicking on this button.
5	✓ Apply Changes		This permanently stores and applies all saved changes.
6	Г		This is a check box. Clicking on a box enables/disables the option associated with it.
7			If input is required in a field that looks like this, it must be entered manually.
8		V	Clicking on a checked box will present the available options as a drop-down field.
9	E	3	Clicking on this field allows you to change (edit) settings in the associated row.
10	3	\$	To reverse changes made to the associated row, click on this button.
11	6	-}	Use this to do a temporary save of the settings that you are currently working on. To save changes to the router permanently, click button no.5.
12	¢	F	This inserts additional input rows The currently displayed row must contain values or data before you click on this button. If not, an error message will appear at the top of the open configuration page.
13	6	0	This deletes the input of the row that you are currently working on.
14		\checkmark	This enables you to change the order of rules.



12.3 System > CTM (Configuration Transfer Manager)

The CTM allows the transmitting of the configuration via internet connection, or respectively the device receives his configuration as soon as it gets online. CTM has to be activated on the device, to ensure the transmitting of the configuration.

ADVICE: The CTM function is only relevant if you are using the router in the mbCONNECT24 portal. A description of this function can be found in the mbCONNECT24 online help.





Settings	
Active	Activate / Deactivate CTM.
Host address or DNS	Enter the Host address or the Name of your DNS-Server.
Session-Key	Enter the generated session key from the portal.
Enable connection through a HTTP proxy	Yes / No

Page 38 of 237 Version: 5.1.6 – June 4th, 2019

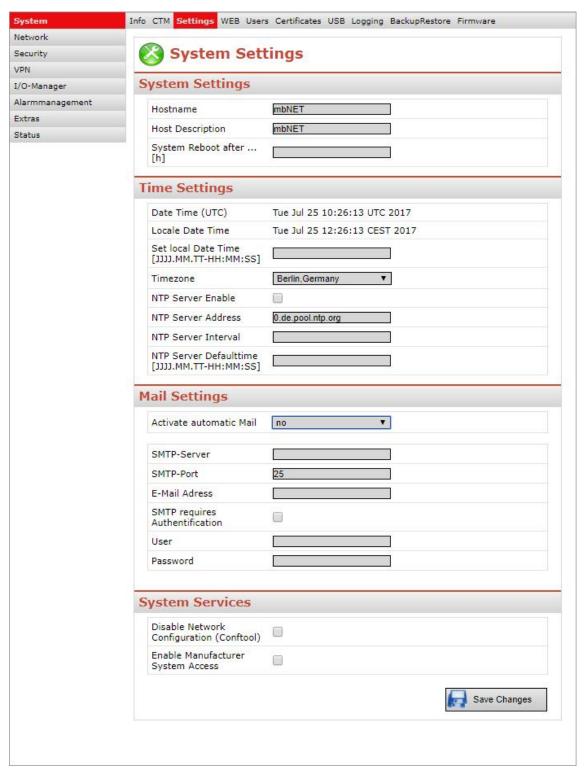




12.4 System > Settings

Before you configure the mbNET industrial router specifically for your application, you should first make certain basic settings. To do this, proceed as follows:

On the navigation bar at the top bar on the web interface home page, click **System** and **Settings**. This will display the system settings screen shown below. Now proceed as described on the following pages.



You can find the description on the next page.





System Settings		
Hostname	Assign a name to the router.	
Host Description	To identify the device within a network, provide a meaningful description here.	
System Reboot after [h]	Enter a period of time (in hours), after which the device performs an automatic reboot. ADVICE: The time interval is not linear to the operating time of the router, but counts every full hour. That is, if you enter 2 hours, a device reboot is performed every second hour. Exception: If you enter 24 hours, the device is rebooted every time at 00:00.	

Time Settings			
Date Time (UTC)	Displays the	current system time in UTC (Coordinated Universal Time).	
Local Date Time	Displays the	time based on local time zone.	
Set local Date Time [JJJJ.MM.TT-HH:MM:SS]		he here in case there is no NTP server installed, or in case it is unavailate: 2007.10.30-13:33:48 Meaning	
Timezone	Choose from the selection field the time zone in which you are located or, if different, the time zone in which the mbNET is operated. The preset time zone is: Berlin, Germany		
NTP Server Enable	Checkbox fo	or activating / deactivating the NTP function.	
server IP address instead of a name.		a name, there must be a DNS server entered in the network settings, or nternet connection. rver simply needs to be available.	
NTP Server Interval	Input => natural numbers [h] > 0. If you leave this blank or enter "0", there will be no time calibration.		
NTP Server Default time [JJJJ.MM.TT-HH:MM:SS]		time setting is required if access to the NTP server fails and the firmware ger than the default time.	

Mail Settings		
Activate automatic Mail	Selection field (yes / no) for activating / deactivating the automatic mail settings. If you select "yes", the router uses the MB connect line mail server with fixed specifications. If "no", you must enter the information of your mail server (for further information, please contact your service provider).	
SMTP-Server	The SMTP server is needed for the router to send emails.	
SMTP-Port	The port over which emails will be sent should be entered here. Usually this is port 25.	
E-Mail Address	Enter the appropriate sender address for emails from the router here.	

Page 40 of 237 Version: 5.1.6 – June 4th, 2019





SMTP requires Authentification	The box should be checked or unchecked depending on ISP. Ask your ISP for the correct setting.
User Password	A user name and password are required for SMTP server authentication, i.e. if the router wants to send an email to the SMTP, it must first authenticate itself if necessary.

System Services		
	Checkbox for activating / deactivating this function.	
Disable Network Configuration (Conftool)	ADVICE: The function "Disable Network Configuration (Conftool)" is only relevant if you are using the router in the mbCONNECT24 portal. A description of this function can be found in the mbCONNECT24 online help.	
	Checkbox for activating / deactivating this function.	
Enable Manufacturer System Access	ADVICE: This function is disabled by default. Activate the function if, in the support case, you want to allow the device manufacturer to access the mbNET via SSH. Activation starts the SSH server for the ROOT access to the mbNET, which is handled via PKI.	

12.5 System > WEB



HTTP oder HTTPS Access from Network		
Protocol	 Selection field for the connection type, how to access the web server. HTTP (accessible via http://; standard port: 80) HTTPS (accessible via https://; standard port: 443) 	
HTTP Port	Here you can change the default port, via the HTTP / HTTPS server can be reached. ADVICE: When you change the default port, you must specify the new port in the browser's address line (e.g., 192.168.0.100:84).	

Services





	Checkbox for activating / deactivating this function.
Disable complete Web-GUI (only recoverable with Factory Reset!)	If the function is activated, the web server of the mbNET is completely switched off. That is, the web interface of the mbNET is no longer accessible via the web.
Disable Factory Webservice	Checkbox for activating / deactivating this function. The "Factory Webservice" function serves the manufacturer during producing the mbNET.
Disable Communication Webservice (SMS/Email)	Checkbox for activating / deactivating this function. If the function is activated, neither an SMS nor an e-mail from the device (mbNET) can be sent.

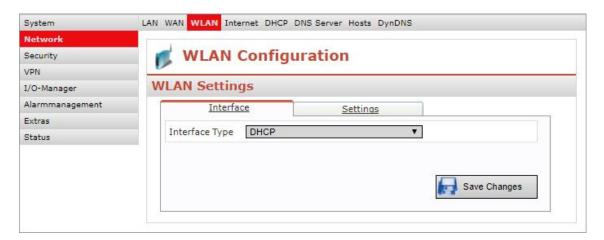
Page 42 of 237 Version: 5.1.6 – June 4th, 2019





12.6 WLAN Configuration

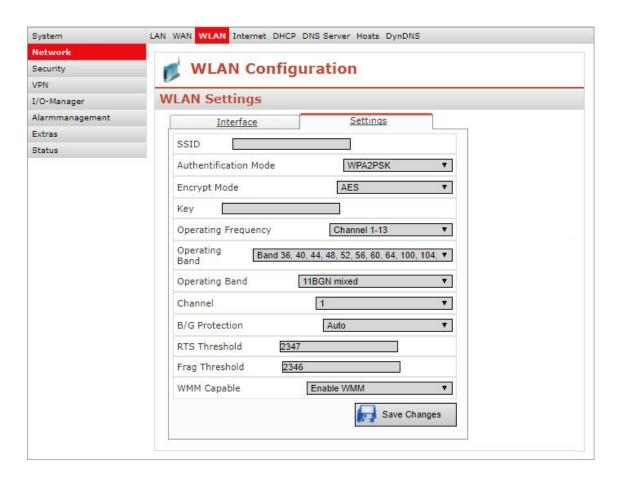
Network > WLAN



Interface
Interface Type:

DHCP: Settings are received with DHCP.

Static IP: You can set the settings manually.







Settings	
SSID	Define your SSID.
Authentification Mode	OPEN At this authentication method, every mobile Station is able to connect with the Access Point if the SSID matches. Some wireless clients know the option ALL or ANY, which allows to make a connection with every access point independently of the SSID. Assuming he is configured as "Open System". SHARED In this authentication, the access point and the mobile station must have the same WPA2 password. If the entered password does not match with the set password, then the access point denies the authentication of the station. A connection cannot be established if this is the case. WEPAUTO The setting is not unique. Depending on the manufacturer or the access point, it may have different impacts. Additionally you have to make specifications about the encryption, the code and
	eventually about the encryption strength. WPAPSK WPA-PSK is an encryption method that sends data through a pattern which changes the signal completely. It can only be readed again, if you put the same pattern with the key (Code/Key) which you can determine by yourself, above it WPA2PSK WPA2-PSK is the implementation of a high safety standards in accordance with the WLAN stand-
	ards. It is the successor of WPA and one of the safest methods of encryption. WPANONE No authentication
Encrypt Mode	AES The AES decryption requires necessarily that the same steps must be run as at the encryption. But just in reverse order. It is a weakness of AES. WEP Warning! WEP is considered as outdated and is known to be unsafe.
	WEP is an encryption method based on a RC4 encryption. For this purpose, a secure key is stored in each wireless terminal of anyone known and should not be traceable. For this WEP provides functions for packet encryption and authentication. **TKIP**
	TKIP uses the same algorithm as WEP. TKIP also ensures, that every data package gets his own key. Packet who are no fitting into the algorithm, are dropped. NONE No Encryption.
Key	Select a WLAN-key and enter it in this field.
Operating Frequency	Select this setting depending on how many devices and base stations, are sharing the frequency spectrum. You can divide the frequency spectrum of 2.4 GHz with the channel settings.
	<u>Channel 1-11</u> - The channels 1-11 are considered.
	Channel 1-13 - The channels 1-13 are considered.
	Channel 10,11 - The channels 10 and 11 are considered.
	Channel 10-13 - The channels 10 and 13 are considered.
	Channel 3-9 - The channels 3-9 are considered.
	<u>Channel 5-13</u> - The channels 5-13 are considered.
Settings	

Page 44 of 237 Version: 5.1.6 – June 4th, 2019





Operating Band	Select the operating band defined under IEEE 802.11 standard.		
	Operating Band 36, 40, 44, 48, 52, 56, 60, 64, 100, 104, 108		
	Band 36, 40, 44, 48, 52, 56, 60, 64, 149, 153, 157, 161, 165 ch		
	Band 36, 40, 44, 48, 52, 56, 60, 64, 100, 104, 108, 112, 116, 120, 124, 128, 132, 136, 140 ch Band 36, 40, 44, 48, 52, 56, 60, 64 ch		
	Band 52, 56, 60, 64, 149, 153, 157, 161 ch		
	Band 149, 153, 157, 161, 165 ch Band 149, 153, 157, 161 ch		
	Band 36, 40, 44, 48 ch Band 36, 40, 44, 48, 52, 56, 60, 64, 100, 104, 108, 112, 116, 120, 124, 128, 132, 136, 140, 149, 153, 157, 161, 165 ch		
Operating Band	Legacy 11 B only		
3	This is the oldest standard for radio networks. If your WLAN-adapter supports newer standards like 802.11g, then you should use them instead.		
	Max. speed: up to 11Mbit/s Frequency: 2.4 CHz		
	Frequency: 2.4 GHzBandwidth: 22 MHz		
	Range: Indoor -> 35m / Outdoor -> 120m		
	Legacy 11 G only		
	This WLAN-standard is used most at the present. It ensures a broad compatibility to a variety of WLAN-devices.		
	54477		
	Max. speed: max. 54Mbit/s Transverse: 0.4 CUT		
	Frequency: 2.4 GHzBandwidth: 20 MHz		
	Range: Indoor -> 38m / Outdoor -> 140m		
	range. Indoor > 56m / Outdoor > 146m		
	<u>11 N only</u>		
	This standard ensures high transmission speeds and ranges.		
	Modulation methods and antenna techniques like MIMO (Multiple Input, Multiple Output) are using the available frequency band more effectively then older standards.		
	• Max. speed: max. 54 – 600 Mbit/s		
	• Frequency: 2.4 / 5 GHz		
	Bandwidth: at 2.4GHz -> 20MHz		
	at 5GHz -> 40MHz		
	• Range: Indoor -> 70m / Outdoor -> 250m		
	11GN mixed		
	The standards 802.11 g and 802.11 n are mixed.		
	11BGN mixed The standards 200 44 h 200 44 n and 200 44 n are rejucted.		
	The standards 802.11 b, 802.11 g and 802.11 n are mixed. legacy 11 b/g mixed		
	The standards 802.11 g and 802.11 b are mixed.		
Channel	Auto: The channel is selected automatically.		
D/O Dest	1-13: Select a Channel between 1 and 13.		
B/G Protection	Always on		
	Always on Always off		
RTS Threshold	Request-to-send:		
	The RTS is a handshake-protocol for avoidance of data collision. If the device recognizes a		
	slower device, then he asks before sending the packet. This process can slow down the data		
	rate. A value of 500 is recommended.		
Frag Threshold	The fragmentation affects the data rate. You can specify the size of the packets here. Do not		
WMM Canabla	select a too high value.		
WMM Capable	Active WMM: WMM certification active Inactive WMM: WMM certification inactive		
	INGOLIAO AAIMINI OOTUIIOAUOTI IIIAOUAG		

Page 45 of 237 Version: 5.1.6 – June 4th, 2018





13. Description of different connection scenarios

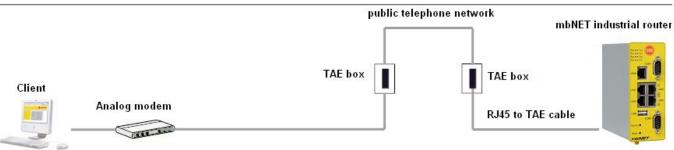
13.1 General

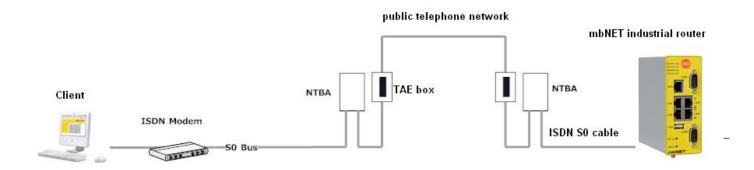
Now that you have completed basic configuration of the router (see previous pages), it needs to be connected via the appropriate connection type, and configured using the web interface.

A description of some basic connection scenarios follows.

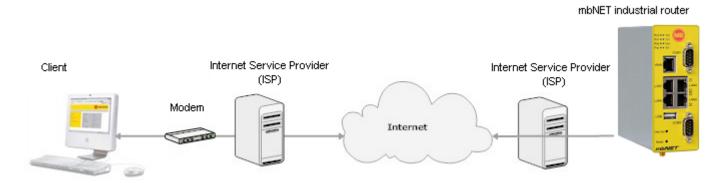
Choose the connection scenario that best applies to you and follow the instructions in the relevant section.

Configuring the **mbNET** industrial router's integrated modem for connection with a client PC via the public telephone network (PPP dial-up, dial-up networking) (see <u>section 9.2</u>)





Configuring the **mbNET** industrial router's integrated modem for connection with a client PC via the Internet (see section 9.3)



Page 46 of 237



Configuring the **mbNET** router for connection with a client PC via DSL Internet access, using a DSL modem (see section 9.4)

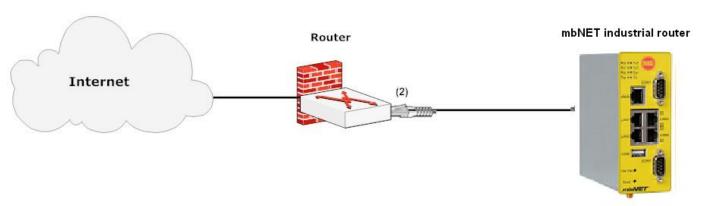
Client Internet Service Provider (ISP)

Internet Service Provider (ISP)

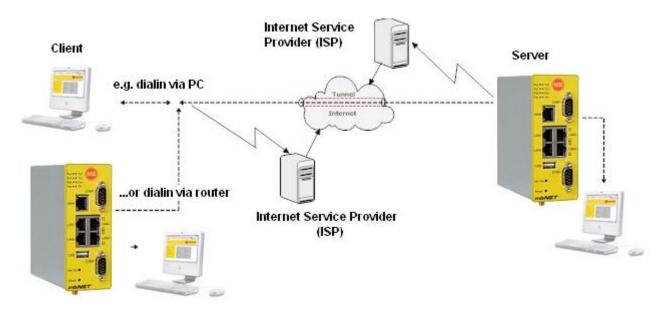
Internet Service Provider (ISP)

Internet Service Provider (ISP)

Configuring the **mbNET** industrial router for connection to the Internet using another router (see section 9.5)



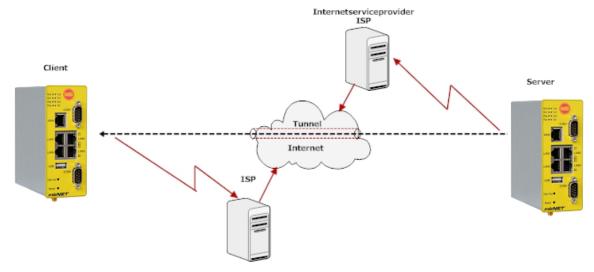
Configuring the **mbNET** industrial router for VPN connection with a client (client – router) (see <u>section 9.6)</u>







Configuring an **mbNET** industrial router for VPN connection to another **mbNET** router (router – router) (see <u>section 9.7)</u>

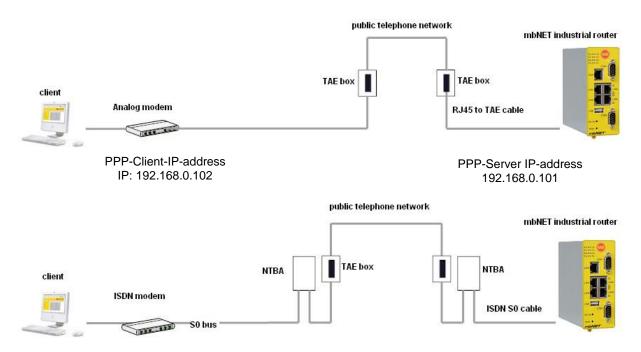


13.2 Configuring the industrial router for connection over the telephone network

The following diagram shows how to connect the industrial router to a client over the **public telephone network**.

Using this type of connection, the industrial router can be accessed over the telephone network via its serial interfaces (see **Serial Interfaces**) and LAN interface.

In the following example, the client is a PC with a modem connection.



Page 48 of 237





13.2.1 Connecting and configuring the router

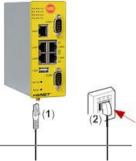
Before you begin:

The router should be connected to a suitable power source, and the Power and Ready LEDs should be solid green.

13.2.1.1 Connecting the router

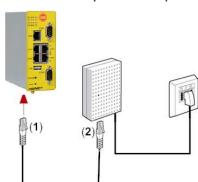
Analog connection (applies to device models MDH xx0)

- ☐ Connect TAE adapter to analog cable.
- □ Plug one end of the supplied cable into the RJ12 jack (1) on the bottom of the router, and the other end into the TAE jack (2).



ISDN connection (applies to device models MDH xx2)

☐ With an existing **ISDN connection**, plug one end of the ISDN cable into the jack (1) on the bottom of the router and the other end into the (2) **NTBA**.



GSM connection:

(applies to device models MDH xx3 and MDH xx4)

☐ With an existing **GSM connection**, plug the end of the GSM antenna cable into the jack on the bottom of the router.





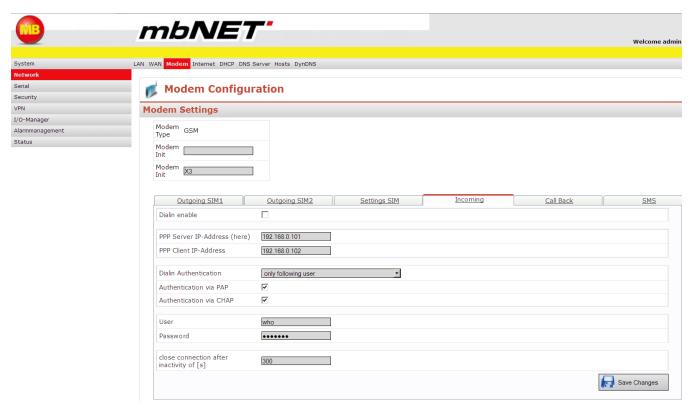
13.2.1.2 Configuring the router using the web interface

On the web interface home page, click on Network - Modem.

Note: Not possible at mbNET variant with WLAN (FW 4.1).



Configuring the router - client connection over the telephone network



For more detailed information, please see section <u>Network – Modem</u>

Label	Description
Modem Init	ANALOG: if using an analog device, enter the command +GCl=country code (for country codes, see Country codes for analog devices) here, and in the second row, the command X3 (do not wait for dial tone). ISDN: if using an ISDN device, you need to enter your MSN (multiple subscriber number) with the command AT#Z=n (n= MSN number) If you enter "n" as "*", every call will be accepted. GSM: if using a GSM device, you can either keep the preset X3 command, or use the +GCl=country code command.

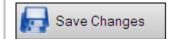
Page 50 of 237

mbNET.

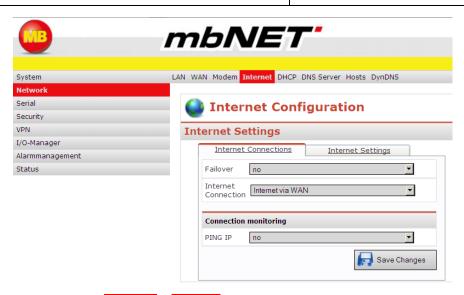


SIM PIN (GSM only)	If required, you can enter the SIM card PIN here. However, the device will also work without SIM card PIN protection
Provider (GSM only)	You can select your mobile broadband provider here. If it does not appear, select "Other"
Provider name (GSM only)	If your provider was not shown, you can also manually enter the APN (Access Point Name) here. You can obtain details of the APN from your mobile broadband provider or from our website at http://www.mbconnectline.de/gsm/grps/mobilfunk.html
Incoming	
Dial-in enable	Click on the check box to check it and enable a client computer to connect to the mbNET via a dial-up connection.
PPP Server IP address (here)	Enter the IP address of the PPP server. In this case: 192.168.4.100 This sets this address as the <i>mbNET</i> address for client computers dialing in
PPP Client IP address	Enter the IP address that you want the client to receive. In this case: 192.168.4.101
Dial-in Authentication	From the drop-down field, select only following user (as shown here in the example),or every User with dialin rights This determines whether any user registered under System – User, or only one specific user, can dial in to the mbNET .
Authentication via PAP	Authentication protocol that transfers your login credentials (P assword A uthentication P rotocol). However, we recommend using the more secure CHAP variant alongside this, as PAP sends your credentials unencrypted.
Authentication via CHAP	Authentication protocol that transfers your login credentials securely (CH allenge HA ndshake P rotocol)

■ Now save your changes by clicking Save Changes.



□ Now click on Network – Internet and enter the following settings.



For a detailed description of the Network - Internet settings, please see section Network - Internet

Page 51 of 237 Version: 5.1.6 – June 4th, 2018





Label	Description
Internet connection	Select either Internet via modem or Internet via WAN.

□ Save your changes by clicking Save Changes

☐ Click on

System – User and add a user with dialin rights. For further notes on adding users and assigning specific rights, please see section Adding users

☐ Finally, to save your changes permanently to the industrial router, click **Apply Changes.**







For devices to be able to communicate with the LAN interface, they must be configured using the *mbNET* LAN interface IP address as the device gateway.

Communication is not via PPP addresses, but via the **mbNET** LAN interface IP address and the IP addresses of connected devices.





Configuring the router - client connection over the telephone network (continued)

13.2.2 Configuring a client (PC) to access the router

You can connect directly to the router, and to a remote network, using a telephone line. Router access must first be correctly configured as described above. Then you need to set up a suitable dial-up connection on the computer, as follows.

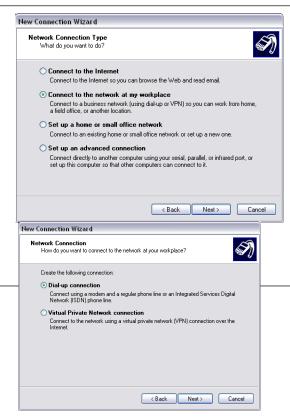
- ☐ Click on START and then Control Panel.
- ☐ Click on NETWORK CONNECTIONS and then NEW CONNECTION WIZARD. This launches the connection wizard which will make all the necessary settings.

The welcome screen of the connection wizard will appear. Click **NEXT.**



☐ In Network Connection Type, choose the second option, Connect to the network at my workplace and then click NEXT.

☐ Choose **Dial-up connection** and the modem that you wish to use to set up a connection with the industrial router.







< Back Finish Cancel

Configuring the router – client connection over the telephone network (continued)

New Connection Wizard Connection Name Specify a name for this connection to your workplace Type a name for this connection in the following box. Company Name ■ Now you need to give your connection a For example, you could type the name of your workplace or the name of a server you will connect to. then click NEXT. < Back Next > Cancel New Connection Wizard Phone Number to Dial
What is the phone number you will use to make this connection? Type the phone number below. Phone number: Enter the telephone number of your remote You might need to include a "1" or the area code, or both. If you are not sure you need the extra numbers, dial the phone number on your telephone. If you hear a modern sound, the number dialed is correct. station (the number that accesses the industrial router) < Back Next > Cancel New Connection Wizard Completing the New Connection Wizard You have successfully completed the steps needed to create the following connection: Dial-up connection
• Share with all users of this computer Click Finish. The connection will be saved in the Network Connections folder. Add a shortcut to this connection to my desktop To create the connection and close this wizard, click Finish.

Page 54 of 237





Configuring the router - client connection over the telephone network (continued)

13.2.3 Establishing a connection between the client PC and the industrial router

- □ Double-click on the connection that you created using the instructions in the previous section.
- ☐ In this window, enter the **user name** and **password** that you created previously when configuring the modem. If you selected the option "every User with dial in rights", you can enter the user name and password of a user who has dial-in rights.



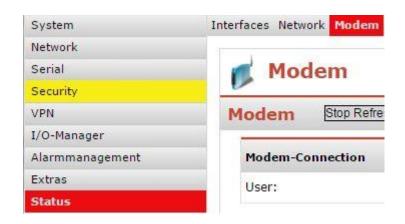
The default settings for Authentication via CHAP and Authentication via PAP must be the same as those on the router, otherwise no connection can be established.

- ☐ Click Connect.
 - ✓ You have established a connection to the router.

2 X ☐ Benutzemanen und Kenne @ No Gregory Novem C Ale Beylan dener Abgehend Einwahl zulassen PPP Server IP-Adresse (hier) 192.168.0.101 192.168.0.102 PPP Client IP-Addresse Einwahl Authentifizierung Nur der folgende Benutze Authentifizierung via PAP Authentifizierung via CHAP V Benutzer pppuser Passwort

13.2.4 Displaying and verifying connection status

On a computer connected to the router's LAN interface, clicking on Status – Modem shows whether a user has dialed in to the router, and where there is an established connection, who has dialed in.



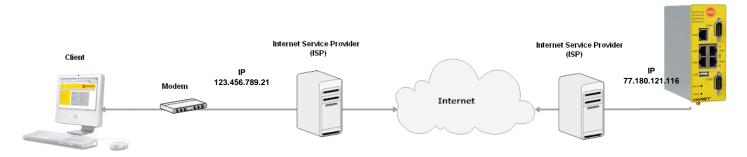




13.3 Configuring the industrial router for connection via the Internet

The following diagram shows how to connect the industrial router to a client computer via the Internet. The client is a computer with a modem connection.

mbNET industrial router



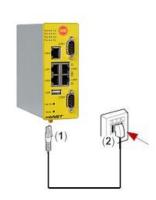
13.3.1 Connection and configuration of the router

Before you start make sure that the router is connected to a suitable power source and he **Power** and **Ready** LEDs are shining solid green.

13.3.1.1 Connecting the router

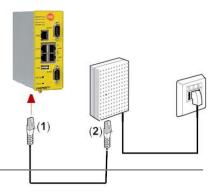
Analog connection only (applies to device models MDH xx0)

- ☐ Connect TAE adapter to analog cable.
- □ Plug one end of the supplied cable into the RJ12 jack (1) on the bottom of the router, and the other end into the TAE jack (2).



ISDN connection only (applies to device models MDH0x2)

□ Plug one end of the supplied cable into the jack (1), and the other end into (2) the NTBA.



GSM connection only (applies to device models MDHxx3 and xx4)

☐ With an existing **GSM connection**, plug the end of the GSM antenna cable into the jack on the bottom of the router.



Page 56 of 237



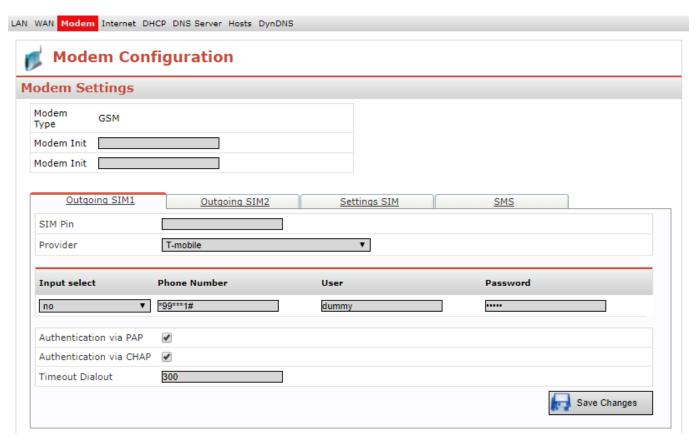


13.3.1.2 Configuring the router – client connection over the telephone network

 On the web interface home page, click on Network – Modem and then click the Outgoing SIM1 tab when a SIM card is in the SIM card Slot1.



The following screen is displayed.



Follow the descriptions on the following pages.

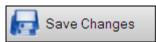




For a detailed description of the Network - Modem settings, please see section Network - Modem

Label	Description
Modem Init	ANALOG: If using an analog device, enter the command +GCl=country code (for country codes, see Country codes for analog devices) here, and in the second row, the command X3 (do not wait for dial tone). ISDN: If using an ISDN device, you need to enter your MSN number with the command AT#Z=n (n= MSN number) If you enter "n" as "*", every call will be accepted. GSM: if using a GSM device, you must use the preset X3 command. The +GCl=country code may not be used.
SIM PIN (GSM only)	If required, you can enter the SIM card PIN here.
Provider (GSM only)	You can select your provider here. If your provider is not shown, you can enter the APN (Access Point Name) yourself. You can obtain information on the APN from our website at http://www.mbconnectline.de/gsm/grps/mobilfunk.html or from your mobile broadband provider.
Provider name	If you do not see your provider listed, you can enter your APN manually. Ask your provider what details to enter for the APN, or visit our website at http://www.mbcon-nectline.de/gsm/grps/mobilfunk.html
Phone number	Enter the telephone number of the relevant provider. For example, the dial-up number for an analog data call: 019193384 See comment below table. For GSM Modems the dial-up number always uses the format *99***1#
User	Enter user name (refer to your mobile broadband provider's network details) In example shown: any For GSM modems you can obtain the necessary information at e.g. http://www.mbconnectline.de/gsm/grps/mobilfunk.html (In most cases, any user name can be used).
Password	Enter password (from provider details). In example shown: any For GSM modems you can obtain the necessary information at e.g. http://www.mbconnectline.de/gsm/grps/mobilfunk.html (In most cases, any password can be used).
Authentication via PAP	Use the default setting for the authentication protocol. This is set by default when a dial-up connection is set up.
Authentication via CHAP	Use the default setting for the authentication protocol. This is set e.g. when a dial-up connection is set up.
Timeout dialout in [s]	Enter a time of 300 (=5 minutes in the example shown here), after which dialing attempts will stop.

Now save your changes by clicking Save Changes.



Page 58 of 237 Version: 5.1.6 – June 4th, 2019





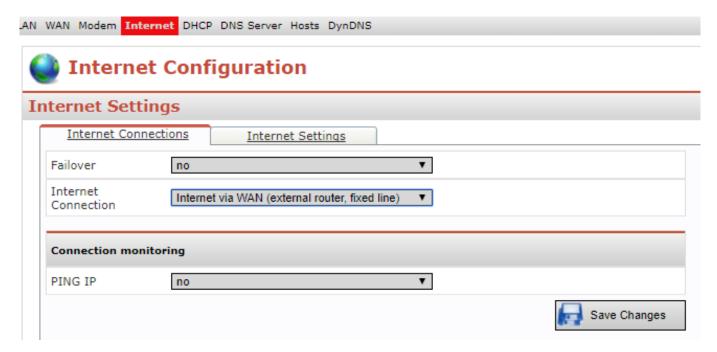


<u>Please Note:</u> The internet-by-Call providers are changing their prices often. MB connect line cannot be made responsible for any price changes.

■ Now click on Network – Internet and enter the following settings.



Internet Connections



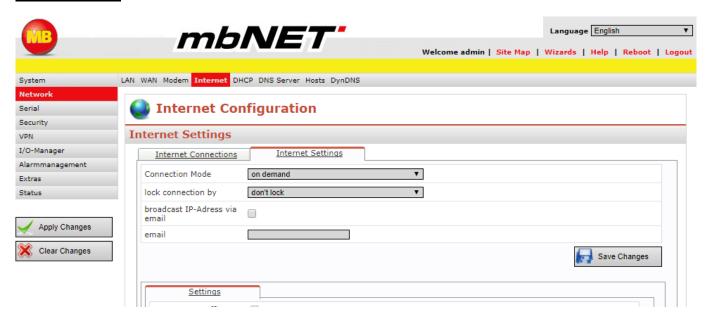
Internet Connections	
Label	Description
Failover	The Failover feature allows you to switch between different Internet connections. If this function is activated, the Internet interfaces can be entered in the desired priority depending on the device type.
Internet Connection	From the drop-down field, select the setting Internet via Modem

Page 59 of 237 Version: 5.1.6 – June 4th, 2018





Internet Settings



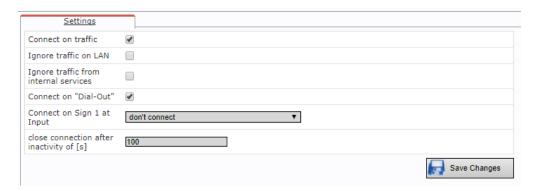
Internet Settings		
Label	Label Description	
Connection Mode	Select "keep connection" here.	
lock connection by	Using the drop-down field you can decide whether the Internet connection should be closed when one of the inputs receives a signal (internally-generated, between 10 and 30V).	
broadcast IP-Adress via email	Enable this setting. Select whether the IP address should be sent to the email address listed.	
email	Enter the email address to which the IP address is to be sent here.	

Page 60 of 237 Version: 5.1.6 – June 4th, 2019





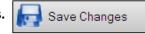
Internet Settings > Settings



Internet Settings > Settings	
Connect on traffic	Activate the checkbox if a connection to the Internet, initiated by data packets sent, is to be established.
Ignore traffic on LAN	If this check box is activated, no connection that differs from the setting under "Connection Mode" can be established. For example, a component connected to the LAN uses the device (router) as a gateway.
Ignore traffic from internal services	If this check box is activated, no connection that differs from the setting under "Connection Mode" can be established. For example, if an e-mail is to be sent by the device (router) or an automatic time synchronization is to be executed.
Connect on "Dial-Out"	If the connection to the Internet is to be triggered by pressing the Dial Out button on the device front, activate this checkbox.
Connect on Sign 1 at Input	don't connect Select this option if you do not want to set up an Internet connection, triggered by a digital signal at one of the inputs.
	 Input 1, Input 2, Input 3, Input 4 Select this option if an Internet connection is to be established by a signal at the corresponding input.
close connection after inactivity of [s]	This is used to set the time for the existing Internet connection to be disconnected as soon as data packets are no longer sent by the router. No input turns off this function.

For a detailed description of the Network - Internet settings, please see section Network - Internet

☐ Save your changes by clicking **Save Changes**.



☐ Click on System – User and add a user with dial-in rights. For further notes on adding users and assigning specific rights, please see section Adding users

☐ Finally, to save your changes permanently to the industrial router, click **Apply Changes**.







Configuring for connection over the Internet (continued)

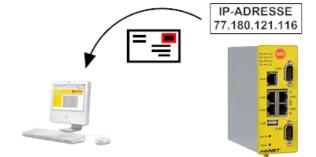
13.3.2 Router Internet dial-in

In the screen shown above, the router is configured to establish an Internet connection as soon as it is restarted

For other methods of Internet dial-in, please see section Network - Internet

□ Transmit IP address:

For the client to be able to access the router, it must know the router's IP address. Under the configuration settings made previously, the IP address is sent to the email address that was provided. This allows you to access the router via the IP address.





As the router IP address changes each time it dials in to the Internet, there is an alternative, which is to use our **DynDNS service**. For information on setting up and using the MB Connect Line DynDNS service, please see section <u>Network – DynDNS</u>

13.3.3 Displaying the Internet connection

Assuming that you can access the router, you can see information on the status of the Internet connection by clicking Status – Internet.





For more detailed information on status messages, please see section **Status Messages**

Page 62 of 237

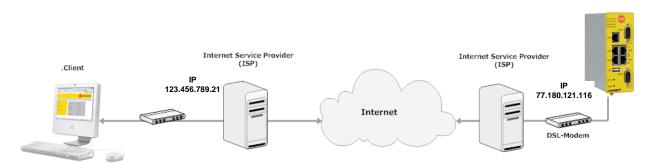




Industrierouter mbNET

13.4 Configuring the industrial router for connection to the Internet using a DSL modem

The picture below shows how to connect the **mbNET** industrial router to a client PC over the Internet, using a DSL modem. The client needs to use an existing Internet connection, or to set one up.



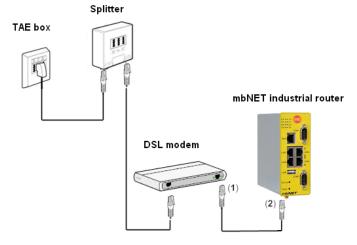
13.4.1 Connecting and configuring the router

Before you begin:

The router must already be connected to a suitable power source and the **Power** and **Ready** LEDs must both be solid green.

13.4.1.1 Connecting the router

- ☐ Connect the router to the DSL modem as shown in the diagram on the right.
- Plug one end of the straight-through Ethernet cable into the LAN connector (1) of the DSL modem and the other end (2) into the WAN connector on the router.



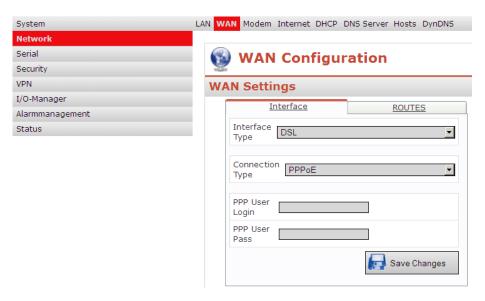




13.4.1.2 Configuring the router using the web interface

- ☐ The connection wizard helps you to configure your connections quickly and easily. To access the wizard, click on the Wizards link at the top right of your browser. If you have disabled the autolaunch function for wizards, click on the Start button for the Internet connection wizard.
- Now select the option for External DSL modem.
- ☐ Enter your Internet login details. You can obtain these from your Internet Service Provider.
- You can also choose whether the **mbNET** should send you an email, use a dynamic DNS service, or be accessible over the Internet via MB Connect Line's DynDNS.
- ☐ Confirm and save your entries. Finally, the *mbNET* must be restarted to fully implement the settings.

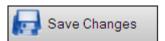
From the home page of the configuration interface, click Network – WAN and then the Outgoing tab. This will display the screen shown below. Follow the instructions below.



For a detailed description of Network - WAN settings, please see section "Network - WAN"

Label	Description
Interface Type	Select DSL here.
Connection Type	If you are in Germany, select PPPoE (most commonly used protocol in Germany). PPTP is most common in Austria.
PPP User Login	Enter your Internet access user name. Use the name provided by your ISP.
PPP User Pass	Enter your Internet access password. Use the password provided by your ISP.

☐ Save your changes by clicking Save Changes.



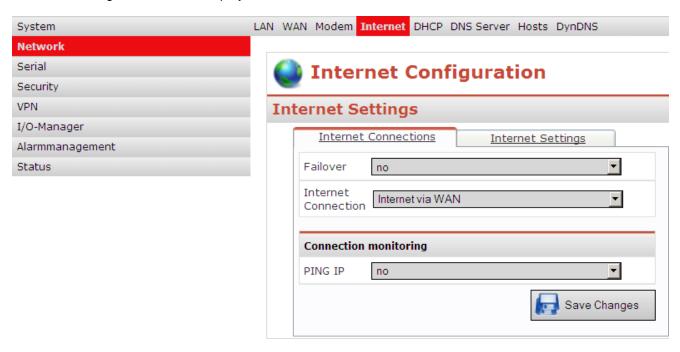
Page 64 of 237





Configuring for connection over the Internet (continued)

- From the web interface home page, click Network Internet
- ☐ The following site should be displayed.



For a detailed description of the Network - Internet settings, please see section "Network - Internet"

Label	Description
Internet connections	Here, select to connect over Internet via WAN.
Connection Mode	Select Connect immediately.
Connection Mode	The connection will be established whenever you restart the router.
Lock connection by	You can interrupt the Internet connection by means of a signal to one of the digital
Lock connection by	inputs.
Send IP address via	Check the box by clicking on it, to have the router's IP address sent to the email ad-
email	dress that you will enter below.
Email	When an Internet connection has been established, an email message will be sent to
Elliali	the email address entered here.

- ☐ Save your changes by clicking Save Changes.
- ☐ Finally, to save your changes permanently to the router, click **Apply Changes**.
- □ To finish, *restart the router*.







13.4.2 Establishing a connection between client PC and router

□ Router Internet dial-in. Depending on the router settings (see Internet Configuration), you need to either restart the router, or push the Reset button.

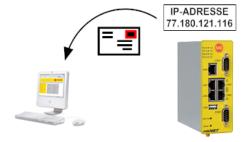
For further Internet dial-in settings, please see section Network - Internet

Shortcut to Connection

☐ Client PC Internet dial-in. Dial the client PC into the Internet.

□ Transmit IP address:

For the client to be able to access the router, it must know the router's IP address. The option to transmit the IP address is selected during router configuration. The IP address is identified by sending it to the email address specified during configuration.



As the router IP address changes each time it dials up to the Internet, a helpful alternative is to use our **DynDNS service**.



For information on setting up and using the MB Connect Line DynDNS service, please see section Network – DynDNS

13.4.3 Displaying connection status

Go to Status – Internet to check if there is an internet connection.





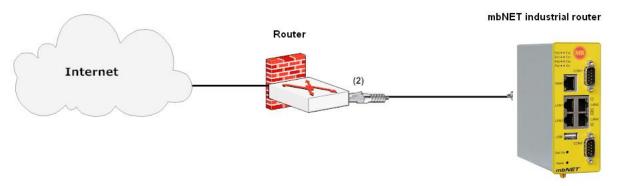
For further information about the status messages, read the chapter: Status messages

Page 66 of 237



13.5 Configuring the industrial router for connection to the Internet via an existing router

The diagram below shows how to link the industrial router up to a network which already has a router that is set up for connection to the Internet. The existing router must first be assigned the right settings. This operating mode is particularly useful if you need to set up a connection between the **mbNET** industrial router and a VPN gateway.



13.5.1 Connecting the router

- □ Connect the router to the existing router as shown in the picture at top of the page.
- ☐ To do this, plug one end of the crossover cable (1) into the (1) WAN connector on the *mbNET* router, and the other end into the LAN connector (2) of the existing network router.

13.5.2 Configuring the router using the web interface

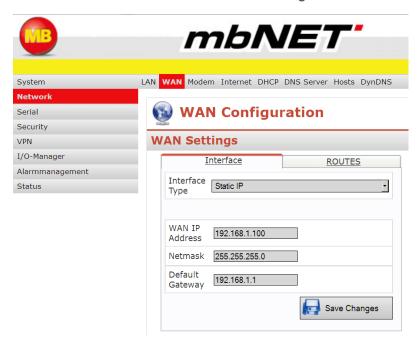
- ☐ The connection wizard helps you to configure your connections quickly and easily. To access the wizard, click on the Wizards link at the top right of your browser. If you have disabled the autolaunch function for wizards, click the Start button for the Internet connection wizard.
- Now select the option "External router (Firewall)".
- At this point you have a choice between automatic recognition of your network and interface details, or entering them manually.
- Read through the information and after clicking "Next", you can complete the wizard by clicking "Finish". A restart is required to complete the process.
- □ From the home page of the configuration interface, click Network WAN Interface. This will display the screen shown below.







Configuring the router for connection to the Internet via an existing router



For a detailed description of the Network - WAN settings, please see section "Network - WAN"

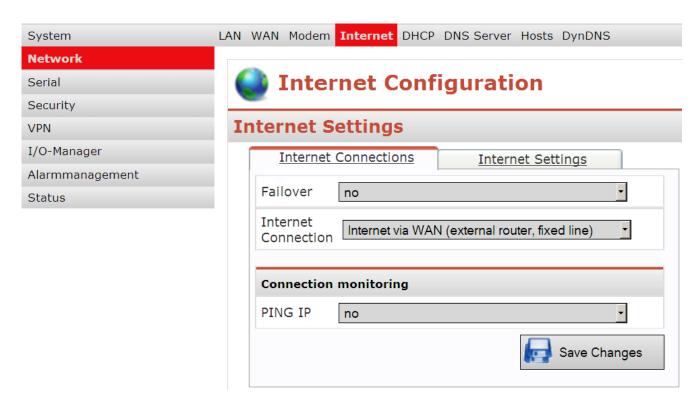
Label	Description
Interface Type	As in the example shown, select Static IP. This setting also requires a DNS server (see Network – DNS server).
WAN IP	Here, enter the IP address of the <i>mbNET</i> connected to the WAN port.
address	In the example: 192.168.1.100
Netmask	Enter the subnet mask. In this case: 255.255.255.0
Default Gateway	Enter details of the gateway that connects you to the Internet, i.e. the IP address of the existing router. In this case: 192.168.1.1





Configuring the router for connection to the Internet via an existing router

- ☐ On the web interface home page, click on Network Internet.
- ☐ The following screen will be displayed.
 Follow the instructions on the subsequent pages.



For a detailed description of the Network - Internet settings, please see section "Network - Internet"



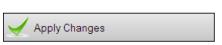
Label	Description
	From the drop-down field, select connect to Internet via WAN (external router, fixed line) , so that the Internet connection will be made by the existing router.

This option means "no Internet connection" because the *mbNET* itself is not connecting to the Internet.

☐ Save your changes by clicking Save Changes.



☐ Finally, to save your changes permanently to the router, click **Apply Changes.**







After applying the changes, please restart the router.

Page 70 of 237 Version: 5.1.6 – June 4th, 2019



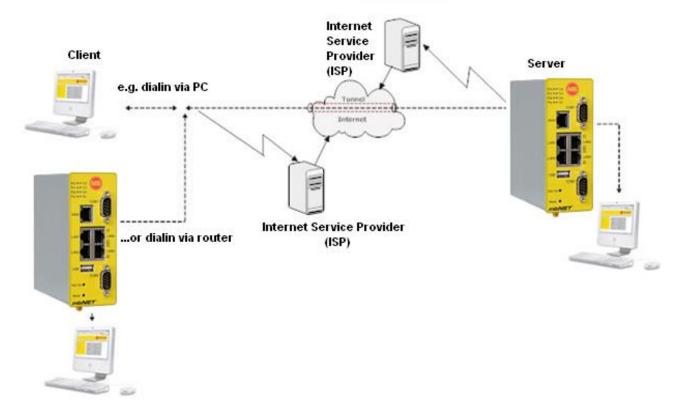


13.6 Configuring the industrial router for VPN connection to a client

Setting up a virtual network reduces the cost of a fixed connection between two or more LANs and ensures secure data transfer over the non-secure Internet. Using a tunneling protocol sets up a secure connection called a VPN tunnel.

In the connection scenarios described in 9.3 and 9.4, a client can only access the router's serial interfaces (for a description of serial interfaces, see **Serial Interfaces**). This does not allow for access to the LAN interface via the Internet. Using a VPN connection however, it is possible to reach or access subscribers connected to the LAN interface, such as panel PCs.

The diagram below represents a VPN connection. The client can be e.g. a PC or another industrial router, preconfigured for Internet access.





Configuring the router for VPN connection to a client

13.6.1 Connecting and configuring the router

13.6.1.1 Connecting the router

A VPN connection first requires that the router has an Internet connection in place. For instructions on how to configure the router for connection to the Internet, you can refer to the connection scenarios already described above, based on the connection mode required. As a basic principle, the router must be accessible via a public IP address.

13.6.1.2 Adding VPN dial-in users

☐ For a client to be able to dial into the industrial router via a VPN, a user must be added and have VPN dial-in rights assigned under user management. For instructions on exactly how to add a user with specific rights, please see section **System – Users**.



IPSEC and PPTP

PPTP and IPSEC are the available protocols for a VPN connection tunneling protocol. The diagram below shows a VPN configuration using PPTP.

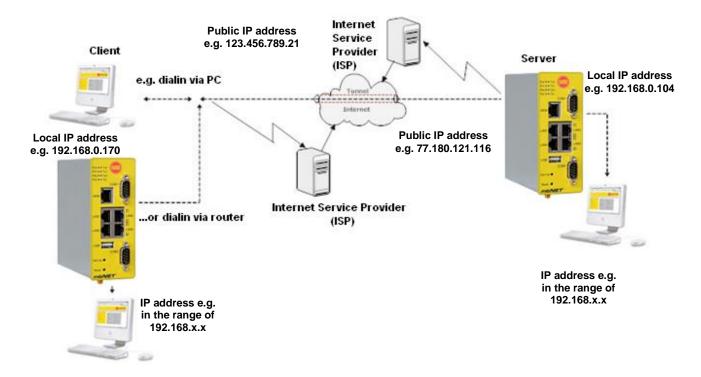
13.6.1.3 Configuration of the router (VPN-Server)

Go to VPN -> PPTP



Not possible with mbNET variant with WLAN (FW 4.1), because only OpenVPN.

The following screenshot shows the description of the various configuration settings.



Page 72 of 237





13.6.1.3.1 Connection-Wizard

<u>The connection wizard</u> helps you to configure your connections quickly and easily. To launch the wizard, click on the Wizards link at the top right of your browser. If you have disabled the autolaunch function for wizards, click on the Start button for the VPN connection wizard. Otherwise, check "VPN – set up a VPN tunnel" and ensure that everything else is unchecked.

<u>Important:</u> if you configured your Internet connection manually, the VPN wizard will display a warning. If you have not yet set up an Internet connection for the *mbNET*, please cancel the VPN wizard and set up an Internet connection first. Otherwise, check the box and click "Next".

Please note that with firmware versions 2.0 and higher, to enable IPSec configuration on the wizard page you first need to click on IPSec below the Start button for the VPN wizard, then on Save Changes, and Apply Changes.

	Here, select	"Connection	between	Networkclient	and n	nbNET"	and click	"Next"
_	1 1010, 301001		DOLWOOII	INCLINCTIC	and I		aria onon	IVOAL

- ☐ Type in your key (PSK) and click "Next". Note that you should not use any special characters, and that your client must receive the key via a secure path.
- □ Now you can download a ready configured Windows VPN connection for your computer from the *mbNET*.

13.6.1.3.2 Manual configuration

□ To configure manually, proceed as follows:

On the home page, click on VPN in the navigation bar on the left and on PPTP in the navigation bar at the top, then on the tab marked **Server**.

For a detailed description of the VPN – PPTP settings, please see section VPN – PPTP



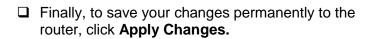
Version: 5.1.6 – June 4th, 2018





Label	Description
Enable	To enable the connection, check the box by clicking on it.
Auto config	If you select "yes" here, the PPTP server will be configured using the <i>mbNET</i> 's LAN address. This setting needs to be tried out first. You should only enter your PPTP server settings manually if there is an address conflict.
Local IP address or Range	Enter any local address in this input field. In the example it is: 192.168.10.100 Note: You can also use the router's LAN IP address. You should only re-host your PPTP server in a different address space if there is an address conflict.
Remote IP address or Range	Enter the remote addresses here. In the example: 192.168.10.160-170 This assigns the IP addresses of the connected clients within the range of 192.168.10.160 – 192.168.10.170. Important It is essential that the address or address range entered here is in the same address space as the local IP address chosen above
Give DNS address to the client	Enter the DNS server address. In this case: 192.168.0.100 (router IP address)
Encryption	Use the default setting (MPPE V2 All)
Authentication	Use the default setting (via CHAP and MS-CHAP V2).

☐ Save your changes by clicking Save Changes.







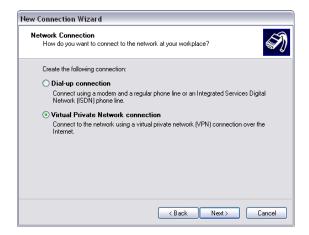


13.6.2 Configuring a client PC for a VPN connection to the router

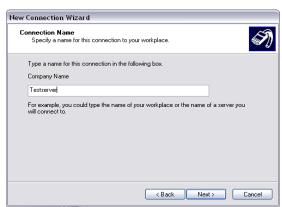
- ☐ To proceed with set up, the client PC must have an existing Internet connection. For information on setting up a client PC please see section Configuring a client (PC) for router access
- In Windows Control Panel,
 - click on Network Connections and then on Create a new connection.
- Now a wizard should appear, select Connect to the network at my workplace.



☐ On the next screen, select **VPN connection**.



□ Now enter a name for the **VPN connection**.







Here, enter either the DynDNS service forwarding name, or the current **IP address** of the router.

Note:

The example in Figure 86 uses an IP address assigned by the ISP.





For information on setting up and using the MB Connect Line DynDNS service, please see section Network - DynDNS

When entering the router's IP address, make sure that you always enter the current IP address (the IP address changes every time the router connects to the Internet).

- □ Now you can select if the connection should be created for all users or only for the current user
- Now add a desktop shortcut to the connection.
- √ The VPN connection is now set up.



Page 76 of 237





13.6.3 Setting up a VPN connection between client PC and router

13.6.3.1 Router Internet dial-in

Depending on the connection mode, the router must be configured for Internet access, connected to the Internet, and accessible via the IP address.

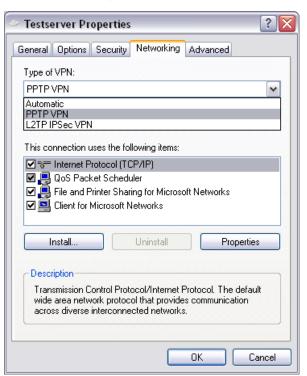
13.6.3.2 Setting up a VPN connection from client to router

□ Double-click on the VPN connection icon and in the next screen, enter the user name and password to which you assigned VPN dial-up rights in the router's user management settings.



13.6.3.3 Additional settings

□ Double-click on the VPN connection icon and then click Properties. In the "Networking" menu tab you can set the VPN type to LT2P or PPTP. Select "PPTP VPN".



Version: 5.1.6 – June 4th, 2018





The client PC will display a flashing screen icon the router is connected. You can display the connection properties by right-clicking on the icon

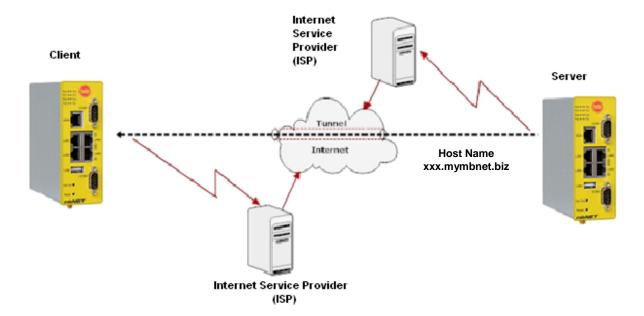
On a PC connected to the router, clicking Status on the sidebar and VPN-PPTP on the navigation bar at the top will show you information on the current status of the VPN connection, such as users currently dialed in, or current connection status.



Where an industrial router has been set up as a client, please see the next section for settings that will allow it to access another remote industrial router.

13.7 Configuring a connection between two routers via VPN PPTP

- □ Instead of a client PC, you can also configure another router as a client. As a client, a router must be configured such that the router on the other end of the connection is its VPN server. Both routers need an Internet connection. For details of configuring the industrial router as a VPN server, please see the previous section Configuring the industrial router for a VPN connection with a client.
- ☐ The following example should clarify the configuration.

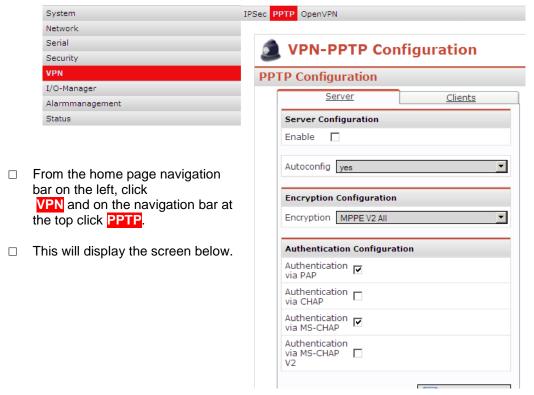


Page 78 of 237



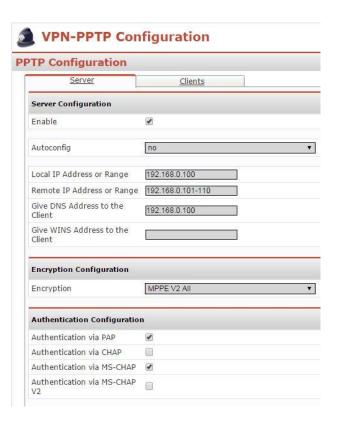


13.7.1 Settings for connecting two industrial routers – PPTP – server



If you now set the "**Enable**" box and save this setting, your server is live. It will then provide dial-in clients with addresses from its local network and use its LAN address as the PPTP server address.

If you wish to use other addresses, set the "Autoconfig" option to NO and you will see the picture on the right:







Label	Description		
Enable	To enable the connection, check the box by clicking on it.		
Autoconfig Selecting "yes" means that the <i>mbNET</i> 's local network range and IP address w By selecting "no", you can enter this information manually.			
Local IP address or Range	This is the PPTP server address		
Remote IP address or Range	Enter the address or address range of dial-up clients here.		
Give DNS address to the client	Here, enter the address of the server currently providing name resolution. Usually, you can enter the PPTP server address here.		
Give WINS address to	The WINS server IP address can also be entered here for compatibility with older Microsoft		
the client	operating systems.		
Encryption	This option selects the type of data encryption.		
	You should only select "none" if it is for test purposes. The data will not be transferred securely.		
Authentication via PAP, CHAP, MS-CHAP, MS-CHAP V2	You can select which authentication methods your PPTP server will support here. Place a check next to your chosen methods and click on Save Changes. Make sure that the client is also using one of the supported authentication methods, otherwise it will not be able to connect.		



Note that when using MPPE encryption, You must ALWAYS use MS-CHAP or MS CHAP $\nu 2$ as the authentication method.

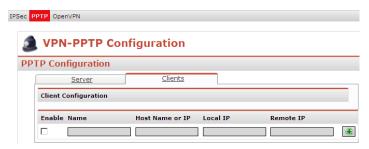
For more detail on VPN – PPTP please see section VPN – PPTP

Page 80 of 237





13.7.2 Settings for connecting two industrial routers - PPTP-Client



> Clicking on the green plus sign on the far right will open the following configuration screen.



- □Name: Enter a name of your choice for the connection. □Host Name or IP: Enter the public address or DynDNS name for the PPTP server.
- □**Local IP:** You can use the PPTP server address. Generally speaking, this field should be left blank, as the PPTP server sends its address when it establishes a connection.
- □Remote IP: You can enter a single address or a whole network. We recommend using the settings shown in the screenshot on the right, and entering a network address. This makes the network accessible to all subscribers.

Please note that the network address must be in CIDR notation as shown in the screenshot on the right (192.168.0.0/24)

- □ **Authentication**: Choose one of the methods supported by the PPTP server. You can see what they are on the PPTP server's web page, under VPN-PPTP.
- □ **Encryption**: Use the same type of encryption as the server. Please note that when using MPPE encryption, you must always enable MS-CHAP or MS-CHAP V2 authentication.
- User / Password: For the User and Password fields, the user must have been added to the PPTP server (e.g. standard user name ADMIN, without password). However you can add a new user to the server (to do this you need to change the

user on the server web page under System Users).

- □ Start Connection on: allows you to choose which events the client should connect for. The following options are available:
 - o Connect immediately
 - o Connect on traffic
 - o Connect on signal high at input 1-4
 - Now save your settings by clicking on the "Save Changes" button.
 - ☐ Click on "Apply Changes" to save this configuration permanently.



For more information on VPN - PPTP settings, please see section VPN - PPTP

Label Description	
-------------------	--





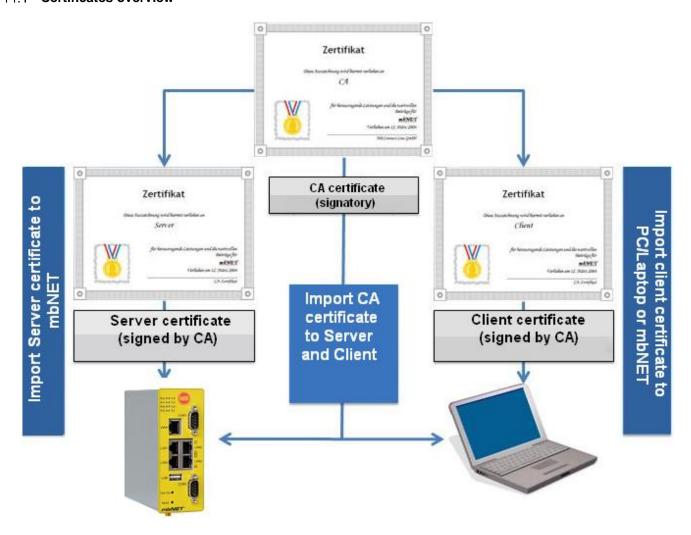
Enable	To enable the connection, check the box by clicking on it.			
Name	Assign a name to the client. In the example we used: PPTPclientConnection			
Host name or IP	Here, enter the name or IP address that the client uses to contact the server. In the example, this is: 123456789@mbNET.mymbnet.biz			
Local IP	The server address can be entered here. Generally speaking, this field can be left blank.			
Remote IP	Enter the address of the remote station, or the address for a whole network. We recommend entering a network address. In the example: 192.168.0.0/24. Note the CIDR notation (/24 after the network address)			
Authentication	Select an authentication method that is also enabled in the server settings.			
Encryption	We recommend selecting MPPE V2 encryption. Note that if you select "none", your data will NOT be sent securely.			
User & Password	Enter the user name and password of a user who has been added to the PPTP server as a system user (e.g. ADMIN, without password).			
Start connection on	Select Keep connection . A connection will be established on restart or boot up. It is also possible to start the connection only for specified events.			

Page 82 of 237 Version: 5.1.6 – June 4th, 2019



14. Creating certificates and revocation lists using XCA.

14.1 Certificates overview



Any subscriber communicating over a VPN connection needs 2 certificates. One certificate must be signed by a CA (Certificate Authority). Each subscriber must have the CA certificate plus a "server" or "client" certificate. In our case:

- > The server may be the *mbNET* or a separate server.
- > The client is either a computer or another *mbNET*.

The certificates are required to set up a secure VPN tunnel and are used to authenticate the VPN subscriber. If the subscriber has no certificate, or an invalid certificate, no VPN tunnel can be established between the two devices if the authentication setting on the *mbNET* is "X.509". To understand how to create certificates, please read the following pages.

Page 83 of 237



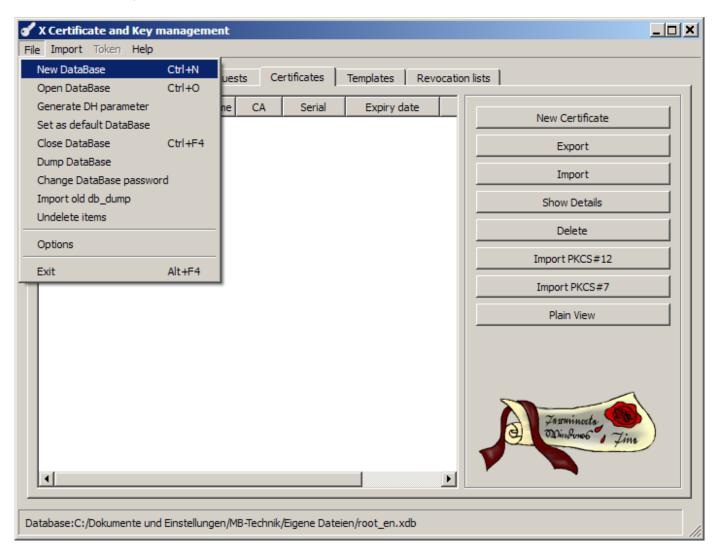


14.2 Creating certificates

Christian Hohnstädt's XCA freeware program is useful for creating certificates. Using this program makes it easy to create X.509 certificates as well as the necessary private keys.

You can download the program from http://sourceforge.net/projects/xca free of charge, and install it in Windows in the usual way (run the .exe file).

When you launch XCA for the first time, a new database has to be created to manage the certificates. To do this, click "File" and then "New DataBase"



After choosing a name, file save location and password for the database, you can open it and start creating a root (CA) certificate.

Page 84 of 237

Version: 5.1.6 – June 4th, 2019

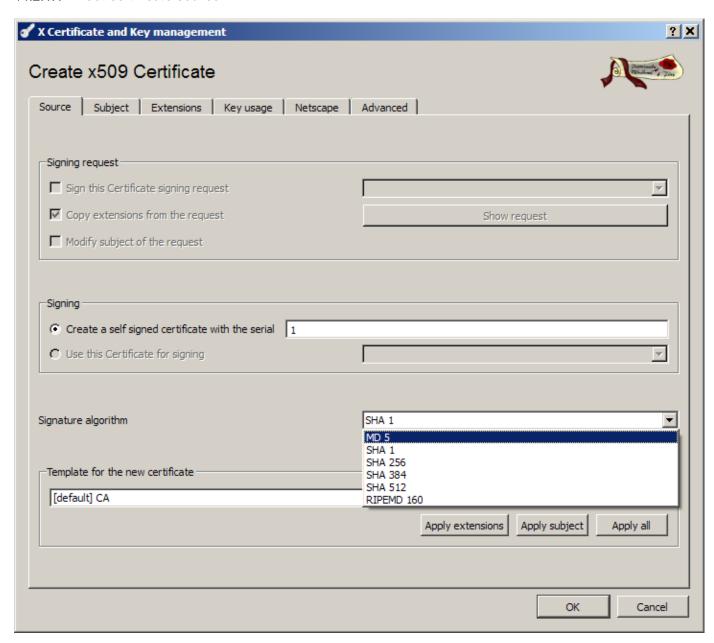




14.2.1 Creating a root certificate

To create a root certificate, click on the <u>"Certificates"</u> tab and open the following dialog box by clicking <u>"New Certificate"</u>.

14.2.1.1 Root certificate source

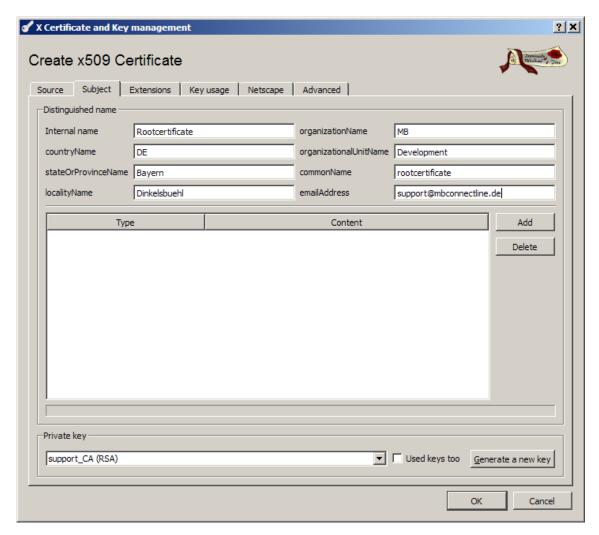


☐ First, change the Signature algorithm to MD5 so that the certificate is compatible with the *mbNET*. Then you can go straight to the <u>"Subject"</u> tab and create the certificate.





14.2.1.2 Root certificate subject



In the <u>"Subject"</u> tab, fill in the fields from "Internal Name" through "email address". For VPNs using IPSec, Subject settings can later be used as an ID (cf. section **Authentication**)

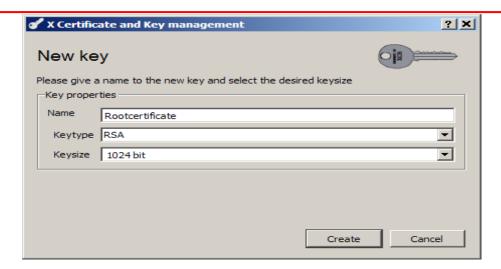
Next, create a private key by clicking on <u>"Generate a new key"</u>.



Please do not use accents (e.g. ü,ä,ö) (Example: Write Dinkelsbuehl instead of Dinkelsbühl in the locality field)







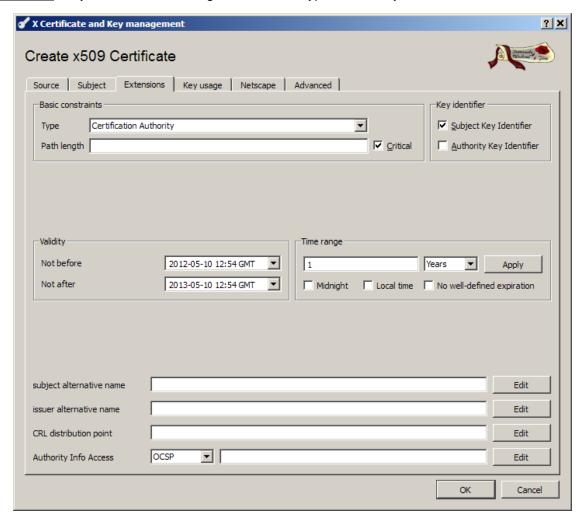
□ Select key type RSA. You can select any key size and of course, any name. The longer the key, the more secure the encryption but also the more processing power required.





14.2.1.3 Root certificate extensions

In the "Extensions" tab you will find the settings for certificate type and validity.



Basic constraints

Type = Certificate Authority (CA) Check the box labeled Critical

and Key identifier

Check the box labeled Subject Key Identifier

Validity

You can enter a specific start and end date in the relevant fields or use the adjacent Time Range field.

Time Range

In the dialog boxes to the right, enter the number of days, months or years. The list below specifies how long individual certificates should be valid for:

- Personal certificates should be valid for 1 year.
- · Server (SSL) certificates, 1 year.
- Router certificates should be valid for 1 year (external routers) or 10 years (internal routers).
- CA certificates should have an extended lifespan (e.g. >10 years).

Click "Apply" to confirm the Time Range values.





Subject alternative name

The subject alternative name is a list of alternative names for the certificate holder. These can be RFC822 names (email), DNS names, X.400 addresses, EDI names, URIs or IP addresses. In principle, any structured naming system is applicable. If using PKIX, this extension is essential when the certificate subject field is empty.

Issuer alternative name

For issuer alternative names, the same applies as for subject alternative names.

CRL distribution point

To be able to use a public access point for certificate revocation lists, you need to enter the LDAP or HTTP address of the list. The address should always be prefixed with a **URI** (universal resource indicator) (e.g. URI:http://de.wikipedia.de). For the field separator, use a colon. If you hold local revocation lists, this option is not relevant.

Authority Info Access

This PKIX extension defines how to access additional information and services from the issuer of the certificate. It can then provide more information about the CA (additional guidelines, root certificates ...) or online verification services (e.g. OCSP). Primarily, where certification applications like secure mail (S/MIME) do not return the entire certification path, using this extension in the end certificate is helpful for showing the verifying application where to retrieve the next higher level CA certificate.





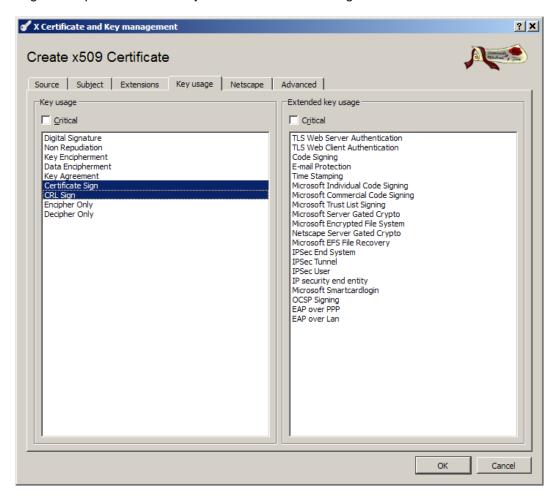
14.2.1.4 Root certificate key usage

In the <u>"Key usage"</u> tab you will find key usage and extended key usage options. Neither key should be critical i.e. you should leave the boxes marked Critical unchecked.

To create a root certificate, please select the following values in the left hand column:

- Certificate Sign
- CRL Sign

Selecting these options means that your root certificate can sign the client certificate and revocation lists.



Now click on <u>"OK"</u> to complete root certificate creation.

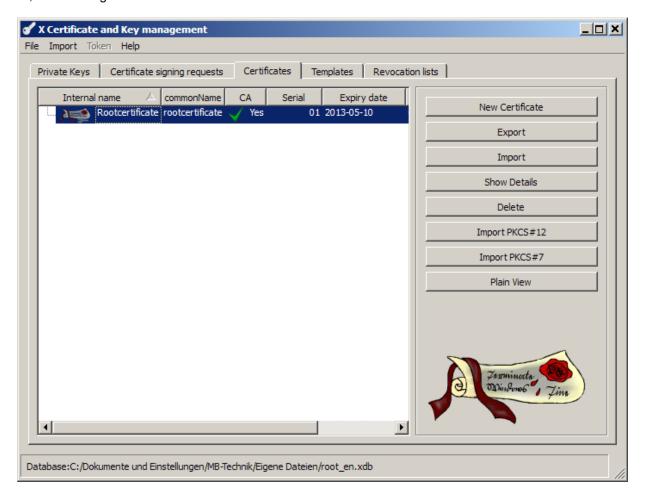
Your root certificate is now ready and you can now derive and sign your additional certificates.





14.2.2 Creating a client certificate

To create a certificate signed by this CA, in the <u>"Certificates"</u> tab, highlight the root certificate that you just created, and click again on "New Certificate".



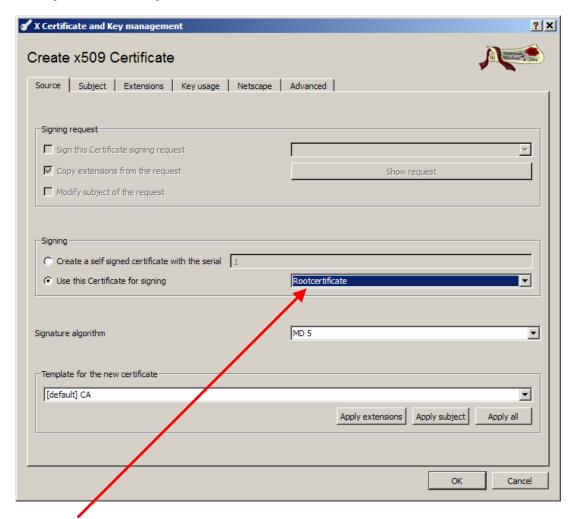
After this, the following dialog appears.





14.2.2.1 Client certificate source

First we need to select our root certificate as the one that will be used as signatory. We also need to set the signature algorithm to MD5 again.



We see here that our root certificate is already set as the one to use as signatory.





14.2.2.2 Client certificate subject

Once again, assign the client certificate details, from internal name through email address.

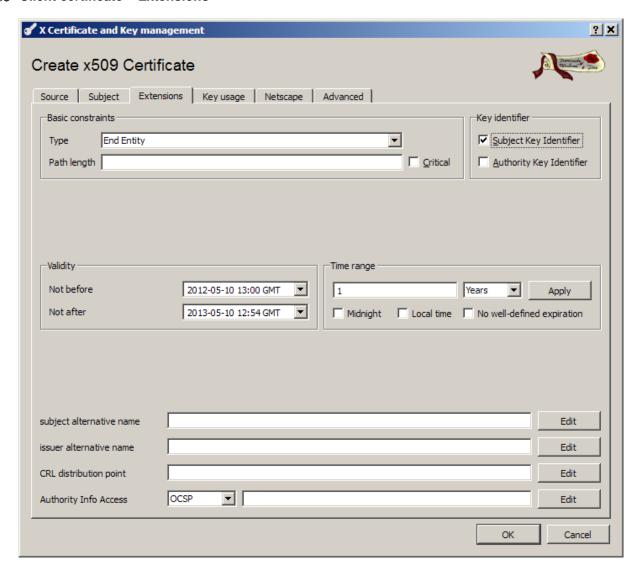


Then generate a key for the client certificate. It is recommended that the key should be the same size as the one for the root certificate.





14.2.2.3 Client certificate - Extensions



As your client certificate does not need to sign any other certificate, select End Entity as the Certificate Type.

Basic constraints

Type = End Entity

Key identifier

Check the box labeled Subject Key Identifier

Validity

You can enter a specific start and end date in the relevant fields or use the adjacent Time Range field.

Time Range

In the dialog boxes to the right, enter the number of days, months or years. The list below specifies how long individual certificates should be valid for:

- Personal certificates should be valid for 1 year.
- Server (SSL) certificates, 1 year.
- Router certificates should be valid for 1 year (external routers) or 10 years (internal routers).
- CA certificates should have an extended lifespan (e.g. >10 years).

Click "Apply" to confirm the Time Range values.

Page 94 of 237





Subject alternative name

The subject alternative name is a list of alternative names for the certificate holder. These can be RFC822 names (email), DNS names, X.400 addresses, EDI names, URIs or IP addresses. In principle, any structured naming system is applicable. If using PKIX, this extension is essential when the certificate subject field is empty.

Issuer alternative name

For issuer alternative names, the same applies as for subject alternative names.

CRL distribution point

To be able to use a public access point for certificate revocation lists, you need to enter the LDAP / or HTTP address of the list. The address should always be prefixed with a **URI** (universal resource indicator) (e.g. URI:http://de.wikipedia.de). For the field separator, use a colon. If you hold local revocation lists, this option is not relevant.

Authority Info Access

This PKIX extension defines how to access additional information and services from the issuer of the certificate. It can then provide more information about the CA (additional guidelines, root certificates ...) or online verification services (e.g. OCSP). Primarily, where certification applications like secure mail (S/MIME) do not return the entire certification path, using this extension in the end certificate is helpful for showing the verifying application where to retrieve the next higher level CA certificate.

14.2.2.4 Client certificate - Key usage

If you create a client certificate as an end entity, you do not need any of these optional settings. You can proceed straight to the next tab.

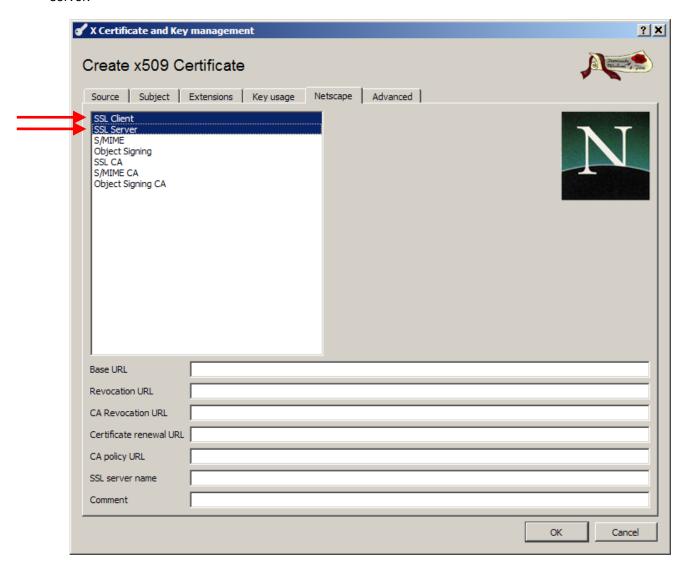
Page 95 of 237 Version: 5.1.6 – June 4th, 2018



14.2.2.5 Client certificate - Netscape

If you would like additional security, you can also select the SSL Server or SSL client option for your VPN subscribers according to their role (client or server).

The advantage of this is that OpenVPN can query whether a VPN server is also equipped with SSL. This option can also be enabled on the *mbNET*. The section on OpenVPN goes into more detail on this, and on the settings options. If you set up your certificate with both elements, it can be used with a VPN client or a VPN server.



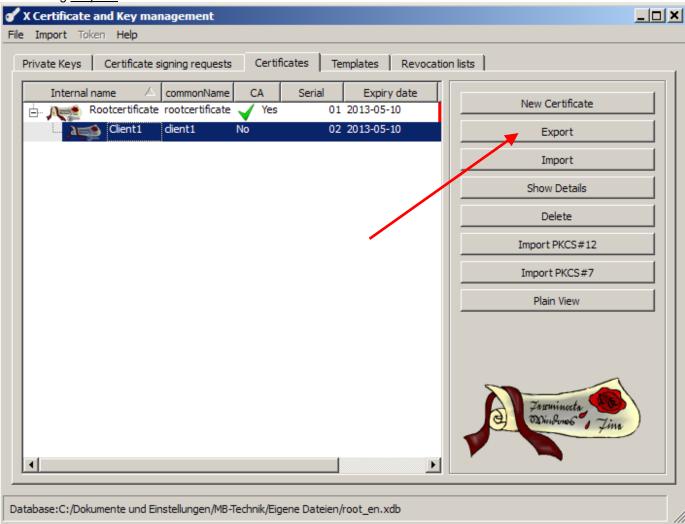


In the "Netscape" tab, no IPSec settings are required.

If using OpenVPN with "Peer must be TLS server" enabled, select only the SSL Server option. See also the screenshot above.



Now the certificates need to be published by highlighting the relevant ones in the <u>"Certificates"</u> tab and then clicking <u>"Export"</u>.



In the menu below, you can specify the save location for the certificate on your computer, and also the file format.







As your client is to be authenticated by the client certificate, it also needs

the private key for this certificate. As shown in Figure 112, export the client certificate using export format PKCS #12 with Certificate chain. When you click OK,

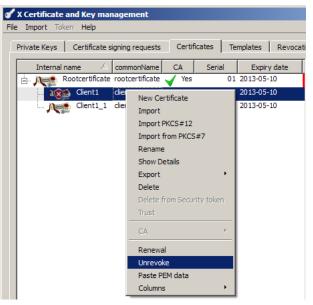
the client certificate will save to the location that you specified above. The client certificate then has the file extension .p12.

You must use the PEM (file extension .crt) format when exporting the root certificate.

These certificates can then be imported to the **mbNET** router via the web interface (cf. section **System – Certificates**).

For an explanation of how to set up these certificates for a Windows client, see <u>Importing certificates in</u> <u>Windows XP</u>.

14.3 Generating CRL-Files (Certificate Revocation Lists)



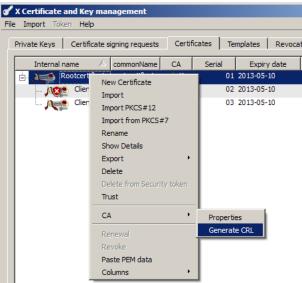
If you wish to withdraw a team member's rights to use the VPN tunnel, please read this section and create a certificate revocation list.

To do this, re-open XCA. Open the database containing your team member's certificate. To confirm a certificate as invalid, right-click on it and the dialog box below will appear:

Clicking on <u>"Revoke"</u> flags the relevant certificate with a red X, and it is no longer valid. To remove the flag and make the certificate entry valid again, click on "Unrevoke" as shown in the screenshot.

Next, right-click on the associated root certificate.

The following dialog box will appear:



You can create a revocation list here using

"CA→ Generate CRL",

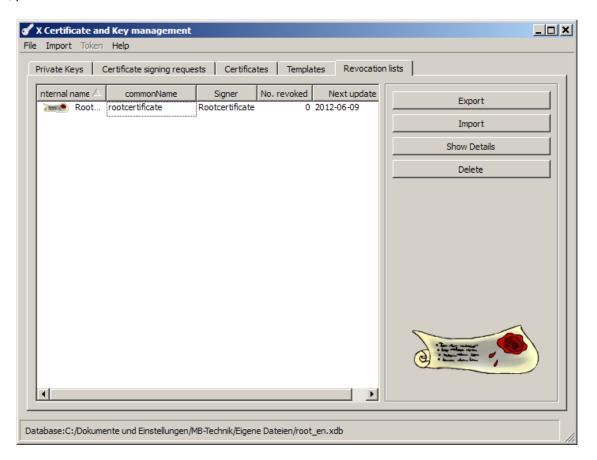
as shown in the screenshot above. Please ensure that under "hash algorithm", you also select **MD5**. There are no check boxes to enable for extensions. The CRL must now be exported, and then imported to the **mbNET**.

Page 98 of 237





To export, proceed as follows:



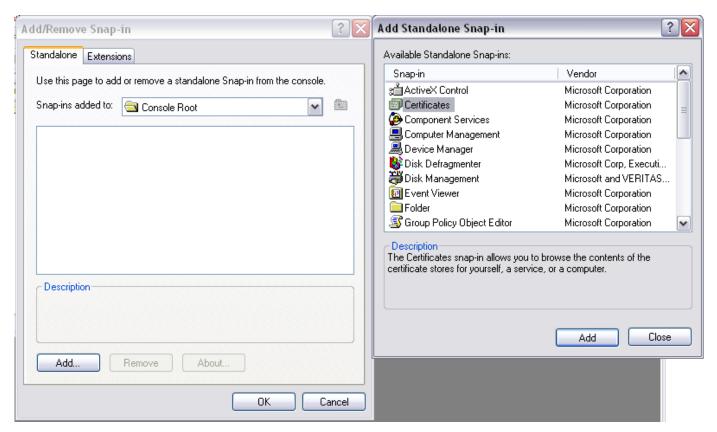
In the <u>"Revocation lists"</u> tab you now see the revocation list that you just created. Highlight it, and click <u>"Export"</u>. Select **.pem** as the export format. Choose a suitable save location, then confirm with OK. You can now import the list using the **System > Certificates** menu on the **mbNET** web interface (cf. section **CRL**).

Restarting the VPN connection or the *mbNET* will enable the CRL and it will no longer be possible to establish a VPN tunnel using the revoked certificate.

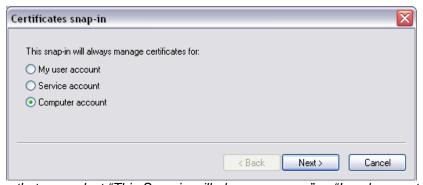


15. Importing certificates in Windows XP

To import finished certificates, you need to set up what is known as a Certificate Management Console. To do this, click "Start" -> "Run" and type in "MMC". Then click on "File - Add/Remove Snap-in" and in the next screen, select "Add". You can then select Certificates from the list of available snap-ins.



In the next window, select "Computer account"



In the next screen, ensure that you select "This Snap-in will always manage" ... "Local computer (computer running this console).

Once you have created the certificate console as described, you can **import a certificate**.

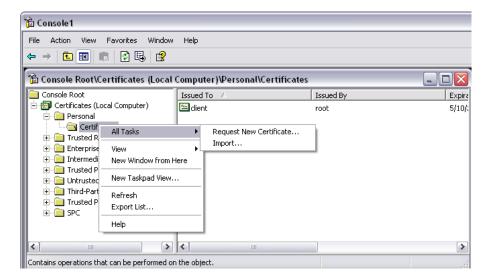
First, open the folder and right-click on <u>"Personal -> Certificates"</u> as shown in the screenshot below, and import the certificate that will be used to identify the client. Be sure to select the **".p12" file** for this. Enter the password for the p12 file and then click Next. In the next screen, select <u>"Automatically select the certificate store based on the type of certificate"</u>. When you click <u>"Finish"</u> the relevant certificates will import.



No further certificate imports are required. The CA certificate is automatically imported. Nor is it necessary to save the console

Page 100 of 237 Version: 5.1.6 – June 4th, 2019



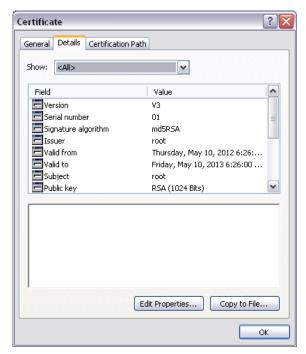


Double-clicking on the relevant certificate displays its properties. In the <u>"General"</u> tab you can check, amongst other things, which CA issued the certificate, how long it is valid for and whether you have a private key for it.

This is very important when using certificates for web server publishing.

There is more information about the issued certificate in the "Details" tab.









16. System settings

The most important system settings have already been outlined above in <u>System Settings</u>. A more detailed explanation of additional system settings is given below.

16.1 System - Users

16.1.1 **General**

With user management you can:

- ☐ Give users access rights to web interface administration, and modem or VPN dial-in.
- ☐ Edit or delete existing users, or add new users.

16.1.2 Editing users

To edit a user, proceed as follows: Select System and then Users.



☐ To select a user whose rights you want to change, click on the **edit button**. The user will be displayed in the first row along with their access settings.



- Amend the relevant field entries and apply the changes.
- ☐ Save your changes by clicking the save Button.



- ☐ You can undo your changes by clicking on **Clear Changes**.
- Clicking on Apply Changes applies the changes to the router.







16.1.3 Adding users

To add a user, proceed as follows:

In the navigation bar on the left, select System and then Users.

☐ In the first row of input fields, enter the **username**, **password** and **full name** of the user.



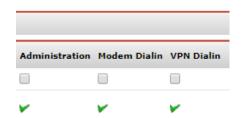
Usermanagement

U	sermanagement			
	Username	Password	Repeat Password	Fullname
	admin	*****	*****	Administrator



<u>Please note</u>: All three fields must be completed otherwise you will receive an error message when you save.

- ☐ In the three check boxes that follow, specify which rights you want the new user to have. Choose whether the user
 - o Can make settings in the web interface (Administration)
 - o Can connect to the industrial router's modem (Modem dialin)
 - o Can connect to the industrial router via VPN (VPN dialin)
- ☐ Click the applicable **option box** to set a hook in it.





- ☐ After you finished your input, press on the green plus symbol on the right.
- ☐ Click "Save Changes" to do a temporary save.
- ☐ To apply the changes to the router, click **Apply Changes**







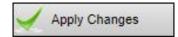
16.1.4 **Deleting Users**

To delete a user, proceed as follows:

- ☐ In the navigation bar on the left, select System and then Users
- ☐ Select the row that contains the user name, password and so on, and click the icon to **Delete**

To apply the settings to the router permanently, click **Apply Changes**







You will now no longer be able to log in or authenticate this user via the web interface, modem or VPN.

Version: 5.1.6 – June 4th, 2019





16.2 System - Certificates

A key component of VPN connections with IPSec or OpenVPN is the trust relationships between two or more communications peers. Authentication settings are made during configuration, as explained in the **section Authentication**.

For secure communication, authenticity needs to be verified. Certificates help to ensure also that the *right* peers are communicating with each other. A certificate is proof of the holder's identity. The certificate can be issued by a higher authority (called a Certificate Authority, CA for short) or by the actual certificate holder. The certificate holder is called the *Subject*, and whoever issues the certificate is called the *Issuer*.

Below is a screenshot of the relevant certificates tabs and the option to import a new certificate.



16.2.1 Personal Certificates

Personal certificates are used by the holder, but issued and signed by a higher-level authority (CA/root certificate). For the router to be able to show and use its personal certificate on a remote station, the relevant PKCS12 file (certificate plus private key) first has to be selected and imported to the router.

Single or multiple PKCS files may be imported. Personal certificates also always have a key, which is why a PKCS12 file must be imported.

This is actually made up of a .crt file and a .pem key file.



Please note that XCA bundles the key and the certificate to a single file with the extension ".p12". This is what is meant by a PKCS12 file.



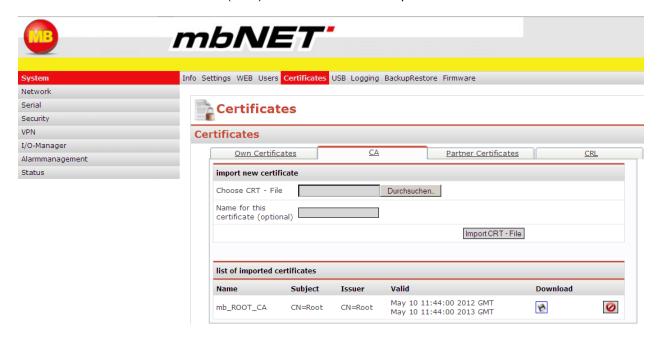


Label	Description					
Import new cer- tificates	Choose PKCS12 file: certificate file selection (PKCS12 file). Browse: provides file path for certificate file. Name for this certificate (optional): optional entry of a name for the certificate file.					
List of imported certificates	This displays a list of the certificates already imported. More certificates can be included by using Import PKCS12 file.					
Name	Name of the certificate: in this case, mb_HOST					
	Attributes of certificate holders – in the example, this is:					
	С		С			
Subject (certificate holder)	ST		ST	Ws_MASTER		
	L		L			
	0		0			
Issuer	For an explanation, see Subject (certificate holder) on previous page.			vious page.		
Valid	Shows how long the certificate is valid for.					
Download	N	There is a further step after clicking on this button: to download, right-click on the link and select Save target as .				
Download	0	Clicking on this button allows you to reset or delete the list of imported certificates.				



16.2.2 Root certificate (CA)

A root certificate verifies whether the remote station certificate is also signed by the root certificate. If the authentication method in the VPN settings is set to "Authentication by certificate from CA", this root certificate must then be imported. The entry in the root certificate is used to confirm that the person dialing in has a valid certificate. In other words, the CA certificate holds information on the validity of the certificate. The CA certificate is available as a (CRT) file and needs to be imported to the router.



Label	Description
Import new cer- tificates	Choose CRT file: enter the file location or browse the relevant drive for the certificate file. (File extension: .crt) Name for this certificate (optional): optional entry of a name for the certificate file. If you do not enter a name, the common name will be used Import CRT file: As long as the above data have been entered correctly, clicking on this button imports the certificate file.
List of imported certificates	This displays a list of the certificates already imported. More certificates can be collected by clicking Import CRT File . For more info on Name , Subject , Issuer , Valid from/to and Download please see section Personal Certificates





16.2.3 Peer certificates (IPSec)

Peer certificates are remote station certificates. They are only needed if "Authentication by peer certificate" is selected in the VPN settings. In this situation the existence of a local copy of the certificate is confirmation of its validity.

The remote station certificate is selected via the relevant crt file and then imported. You can also import multiple crt files.



Label	Description
Import new cer- tificates	Choose CRT file: enter the file location or browse the relevant drive for the certificate file. (File extension: .crt) Name for this certificate (optional): optional entry of a name for the certificate file. Import CRT file: as long as the above data have been entered correctly, the certificate file can be imported.
List of imported certificates	This displays a list of the certificates already imported. More certificate files can be collected by using Import CRT file . For more information on Name , Subject , Issuer , valid from/to and Download please see section Personal Certificates

Page 108 of 237

Version: 5.1.6 – June 4th, 2019



16.2.4 CRL

The Certificate Revocation List (CRL) is used to verify whether or not the computers dialing in hold valid certificates.

The CRL contains the serial numbers of certificates that should be blocked. So if you wish to withdraw someone's dial-in access rights to the router or the PLC behind it, you just need to create a CRL. XCA makes this easy.



Label	Description
Importing new certificates	Choose CRL File:enter the file location or browse the relevant drive for the blacklist file. (File extension: .pem) Update download address (url): the PEM file can be regularly updated by entering the download address. Import CRL file: as long as the above data have been entered correctly, the blacklist file can be imported.
List of im- ported certifi- cate revocation lists	This displays a list of the certificates already imported. More certificate files can be collected by using Import CRL file . For more information on Name , Subject , Issuer , valid from/to and Download please see section Personal Certificates
Issuer	See section Personal Certificates
Update URL	Displays the update address for the blacklist file.
Last updated	Displays the date of the most recent update.
Next update	Displays the date of the next scheduled blacklist update.



16.3 **System - USB**

You can connect a USB device (flash or external drive) to the industrial router's USB port. The USB storage medium can be accessed via SFTP.

To set up the USB port, select **System** on the navigation bar on the left and **USB** on the navigation bar at the top. This will display the screen shown below.



USB Access from Network	
Enable	Check this box if you like the mbNET to mount the USB device.
SFTP User	Displays the SFTP user ("ftp").
SFTP Password	Set an SFTP password (the default is "ftp").
SFTP Password Confirmation	Repeat the password.

To access the USB storage medium via SFTP, specify the IP address of the mbNET as the server, with the sftp:// ... preceded as example: sftp://192.168.0.100

USB devices	
0	Gray LED = USB not connected
0	Green LED = USB connected
ADVICE: Please note that the connected storage medium must be formatted FAT / FAT32. With a different file system, such as NTFS can cause problems.	

Page 110 of 237

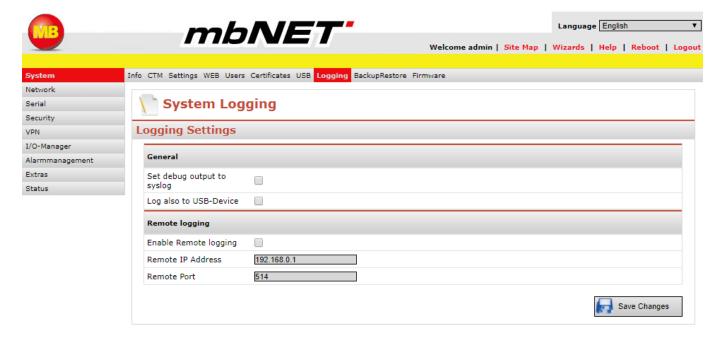
Version: 5.1.6 – June 4th, 2019





16.4 System - Logging

System logging for the *mbNET* can be outsourced to another computer by using a log server.

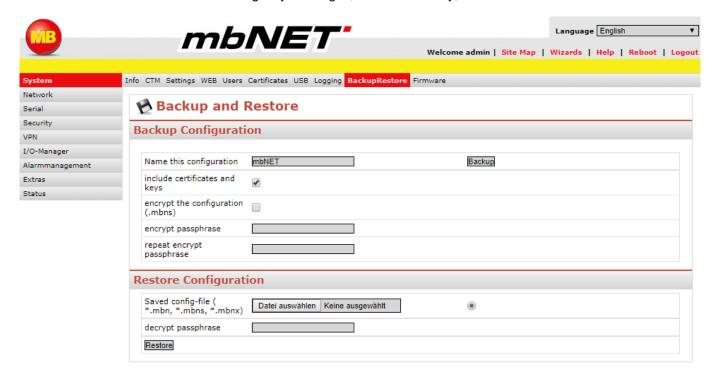


Label	Description
Set debug output to syslog	Output debug info to the syslog.
Log also to USB-Device	The logs are also being saved to an USB-Device.
Enable Remote Logging	To enable a log server, place a check in the box by clicking on it. System log- ging for the mbNET industrial router can now be outsourced to another com- puter.
Remote IP address	Remote IP address of log server. In this case: 192.168.0.65
Remote Port	Remote port for log server. In this case: Port 514 We recommend to not change this port, as certain applications may not work properly on a completely different port.



16.5 **System – Configuration**

Using this menu, you can both backup and restore a system configuration. The configuration can be saved e.g. to a connected USB drive before making major changes, and if necessary, restored onto the industrial router.



Label	Description		
	Backup Configuration		
Name this configuration	Assign a meaningful name to the configuration. In this case: <i>mbNET</i>		
Backup (Button)	Backs up the configuration. After clicking on this button you will be prompted to enter a location, e.g. the USB drive letter.		
Include certificates and keys	This configures the system to copy an <i>mbNET</i> . Please note that this configuration file should only be used for one device.		
Save on USB device	If a USB storage medium is connected, the configuration can also be stored there.		
Overwrite existing file	If this option is not enabled, and a configuration file already exists at the same location, the new configuration will not be stored. Either change the name of one of the files, or choose a different save location for the new configuration.		
Encrypt the configuration (.mbns)	set: The config file will be encrypted. not set: The config file will NOT be encrypted.		
Encrypt passphrase	Define a passphrase for the config file.		
Repeat encrypt passphrase	Retype the passphrase which you just entered		
	Restore Configuration		
Saved config file (*.mbn, .*mbns):	To restore a configuration, the stored file containing the router configuration must be restored, i.e. transferred back on to the industrial router. To perform a restore, first click Browse , then browse to the file location or		
Decrypt passphrase	directory and select the file. Then click on the Restore button. Enter the passphrase which you defined for the config file, to decrypt it.		

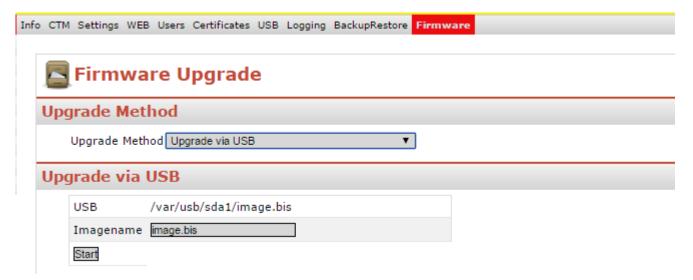
Page 112 of 237





16.6 **System – Firmware**

There are two ways to update the industrial router's firmware; both are described on the following page.



16.6.1 **Upgrade via USB**

This requires a USB storage device to be connected to the industrial router so that the file can be transferred across. The firmware name (**image.bis**) is listed here. To upgrade the firmware, click **Start**. Then restart the device.



Use the image.bis data.

ATTENTION!

Never interrupt the firmware update as the device can not start any more!

The update process can take up to 10 minutes.





16.6.2 Upgrade via Network

In this case you need to enter the IP address of a TFTP server, and the firmware name.

In this case: image.bin

Before the upgrade can start, the "tftpd32" tool must be launched. You can download this free of charge at http://tftpd32.jounin.net/

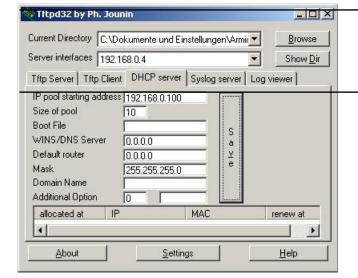
Once you launch the tool, enter the following settings in the "DHCP server" tab:

IP address of the router that you are upgrading. IP pool starting address:

Size of pool:

Mask: Network subnet mask

Clicking on Save will store the settings. In the drop-down field under "Current Directory", you need to select the folder where the firmware upgrade file is saved. Do not close the tool until the upgrade is complete. Now, in the web interface TFTP Server field, you need to enter the IP of the computer that is currently running Tftpd32. Now click Start. Once the process is complete, restart the device



ATTENTION!

Never interrupt the firmware update as the device can not start any more!

The update process can take up to 10 minutes

Page 114 of 237

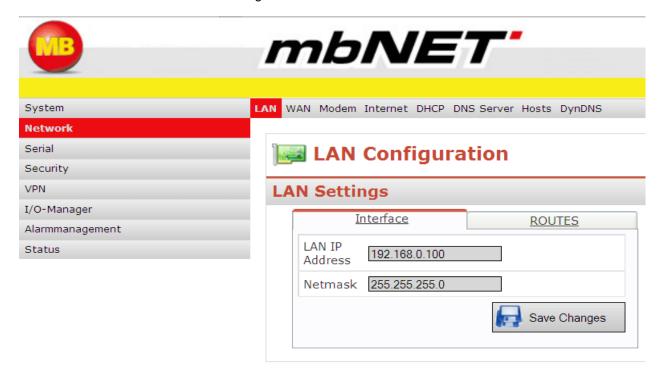




17. Network

17.1 Network - LAN

LAN configuration allows you to configure the router IP address (LAN address) and subnet mask. This is the IP address used for accessing the router from the LAN.

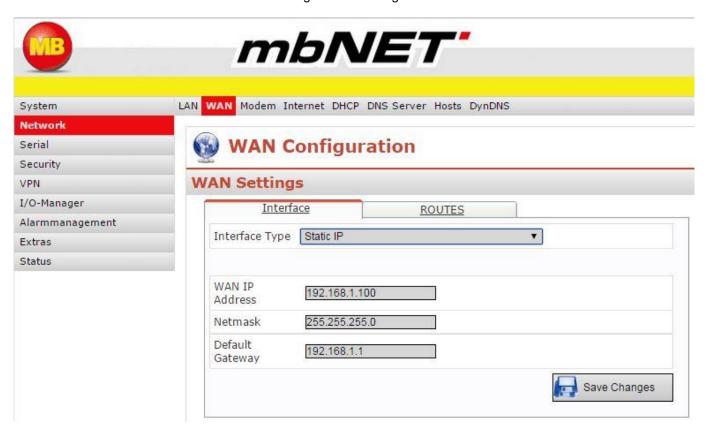


Label	Description
Interface	To set up the LAN interface, click on the tab.
LAN IP address	Enter the router IP address.
Netmask	Enter the subnet mask of the network into which the router is to be integrated.
Routes	To set up specific routes, click on the Routes tab. You can enter both network routes in CIDR format (x.x.x.0/24) and host routes here. Interface ROUTES Network Gateway



17.2 Network - WAN

The industrial router's WAN interface can connect a local network with a remote network, or with a public network like the Internet. Therefore the WAN interface is configured according to how it will be used.



Page 116 of 237





Network - WAN (continued)

Label	Description
Connection mode	When selecting interface type, choosing DSL also requires you to select one of the following options: PPPOE: Select this option if your ISP requires a PPPoE (Point to Point Protocol over Ethernet) connection. A lot of modems are set to this option. The external IP address that a remote station uses to access the router is specified by the ISP. Please refer to your ISP documentation for the necessary details. PPP User Login: enter your Internet access user name as provided by your ISP. PPP User Pass: Enter your Internet access password as provided by your ISP. PPTP: Select this option if your ISP requires a PPTP connection (Point to Point Tunneling Protocol) connection. For example, in Austria, PPTP is used with DSL connections. PPP User Login: see the access user name provided by your ISP. PPP User Pass: see the access password provided by your ISP. WAN IP address: here, enter the IP address of the mbNET router connected to the WAN port. This is the address that devices use to access the router if they are connected to the WAN. If your ISP's IP address is not automatically assigned here, you should manually enter the IP that the PPTP server uses to access the router. Please refer to your ISP documentation for the necessary details. Subnet mask: enter the subnet mask of the network connected to the LAN port. PPTP Server IP address: enter your ISP server IP address.
Routes	This enables you to specify routes to other networks. If the local network has additional subnetworks, you can specify routes for these here. You can enter network routes in CIDR format (x.x.x.0/24) or routes to individual subscribers here. Interface ROUTES Network Gateway





17.3 Network - Modem

Notice: Not valid for mbNET variants with WiFi

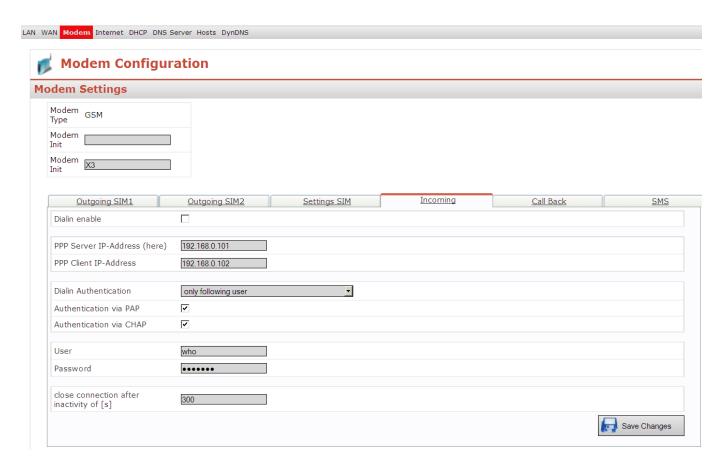
17.3.1 Network - Modem -Incomming

The industrial router's integrated modem is for dial-in or Internet connection (analog, ISDN, GSM) where there is no available DSL or network connection.



NOTE:

If the modem is used for an outgoing Internet connection, it cannot be used for an incoming connection.



Label	Description
	ANALOG: If using an analog device, enter the command +GCI=country code (for coun-
	try codes, see Country codes for analog devices) here, and in the second row, the
	command X3 (do not wait for dial tone).
Modem Init	ISDN: If using an ISDN device, you need to enter your MSN number with the command
	AT#Z=n (n= MSN number) If you enter "n" as "*", every call will be accepted.
	GSM: if using a GSM device, you must use the preset X3 command. The +GCI=country
	code may not be used.

Page 118 of 237

Version: 5.1.6 – June 4th, 2019

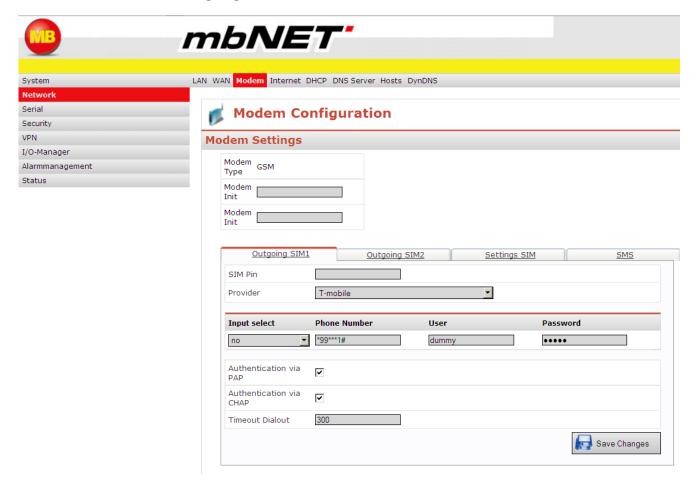




Label	Description
Vou pood to one	Incoming
You need to ena	able this option for the router to handle incoming dial-in or ISDN connections.
Dial-in enable	You need to enable this function by checking the box so that a client computer can access the router.
PPP Server IP address (here)	You need to enter the router IP address here. You can use the same network area as the local network. But please ensure that you do not re-use assigned addresses as this may lead to address conflicts.
PPP Client IP address	Here, enter the IP address that the router sends to the client (the remote station dialing in) as soon as a PPP connection is established. On connection, the router and the remote station establish a separate network.
Dial-in Authentication	Specify whether a user name and password (i.e. authentication) will be required to dial in to the router. The options are: Only following user: only the user entered in subsequent input fields in this dialog window has rights to dial in to the router. every user with dial-in rights: any user who has been assigned "modem" rights under user management can dial in.
Authentication via PAP / CHAP	Use the default setting. PAP/CHAP are types of authentication. Ensure that this setting matches that of the subscribers dialing in. Disabling PAP/CHAP means that this authentication will not be accepted and that your sent data can be read by others.
User name & password	Enter the user name and associated password for PPP dial-in. These fields will only be available if you selected "only following user".
close connection after inactivity of [s]	This is used to set the time for the existing connection to be disconnected as soon as data packets are no longer sent by the router. No input turns off this function.



17.3.2 Network - Modem - Outgoing



Following settings are relating to the outgoing connections of the modem.

i ollowing settings at	lings are relating to the outgoing connections of the modern.	
Label	Description	
Input select	If you would like to call multiple terminals, set this option to "yes". You will then see three more fields where you can enter numbers that will be selected on receipt of a signal at digital inputs 2 to 4. Enter the numbers and user credentials for PPP dial-in in these additional fields. Switch on the first, and one or two of the other three inputs to start dialing. Note that you need to switch on the one/two other inputs before switching on the first. Also note that the industrial router is acting only as a PPP client here, and that there must be another industrial router, or a computer, acting as the PPP server to handle the request. Under Network – Internet, set the Internet connection to "On demand" and set the subsequent option to "Connect on Sign 1 at Input". To call the first number: switch on input 1 To call the second number: switch on input 2 and then input 1 To call the fourth number: switch on input 2&3 and then input 1	
Telephone number	Here, enter the telephone number of the relevant mobile broadband provider. For GSM modems this number always uses the format *99***1#	
User	Enter the user name required to dial in via the relevant provider. You can obtain further details on this direct from your provider. For GSM modems there is more information for example at http://www.mbconnectline.de/gsm/grps/mobilfunk.html	
Password	Enter the password required to dial in via the relevant provider. You can obtain further details on this direct from your provider. For GSM modems there is more information for example at http://www.mbconnectline.de/gsm/grps/mobilfunk.html	

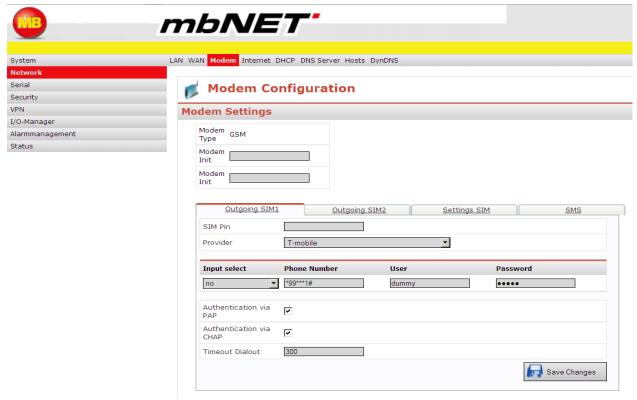
Page 120 of 237





Authentication via PAP	Use the default setting for the authentication protocol. In principle this is preset when a dial-up connection is set up.
Authentication via CHAP	Use the default setting for the authentication protocol. In principle this is preset when a dial-up connection is set up. As a rule, CHAP is the process used by ISPs for Internet access log in via a modem or ISDN adapter.
Timeout Dialout in [s]	After the length of time entered here, dialing attempts will stop, and restart anew.

For MDH8xx mobile broadband devices there are two "Outgoing" menus. These are simply SIM1 and SIM2. There is also a second menu, "SMS" settings.



- Various provider specifications for every SIM card possible.
- Switching between SIM1 and SIM2 at network disturbances or roaming.
- SMS remote control

Label	Description
SIM-PIN	Enter the SIM card personal identification number (PIN) to ensure access. If you would like to switch PIN security on or off, you will need a cellphone
Provider	You can select your mobile broadband provider here. If it does not appear, select "Other". If your provider was not shown, you can also manually enter the APN (Access Point Name) here. You can obtain details of the APN from your mobile broadband provider.



17.3.3 Menu Settings SIM

Modem Configuration	ation	
Modem Settings		
Modem Type GSM		
Modem Init		
Modem Init		
Outgoing SIM1	Outgoing SIM2	<u>Settings SIM</u>
Select primary SIM card	SIM card 1	▼
Switch to secondary SIM card when roaming is detected	v	
Switch to secondary SIM card when there is a failure with the primary SIM card	V	

First, we need to specify a primary SIM card, which will always be verified or used first. The secondary SIM card is always the non-primary one.

Switching is based on two (selectable) criteria:

- The SIM card fails to initialize, or to register on the cellphone network
- Roaming is detected on the SIM

Label	Description	
Outgoing SIM 1 / 2		
SIM Pin (only GSM)	You can enter the PIN for the SIM card here if necessary. Note: The device is also working, if the SIM card is not protected by a PIN.	
Provider (only GSM)	You can select your mobile broadband provider here. If it does not appear, select "Other"	
Providername (only GSM)	If your provider was not shown, you can also manually enter the APN (Access Point Name) here. You can obtain details of the APN from your mobile broadband provider or from our website at http://www.mbconnectline.de/gsm/grps/mobilfunk.html	
Authentication via PAP	Authentication protocol that transfers your login credentials (Password Authentication Protocol). However, we recommend using the more secure CHAP variant alongside this, as PAP sends your credentials unencrypted.	
Authentication via CHAP	Authentication protocol that transfers your login credentials securely (<u>Ch</u> allenge <u>Ha</u> ndshake <u>P</u> rotocol)	
Timeout Dialout in [s]	Enter a time in seconds (for example 300 (=5 minutes)), after dialing should be discontinued.	
Settings SIM		
Select primary SIM card	Choose the primary SIM Card (SIM 1 or SIM 2)	

Page 122 of 237



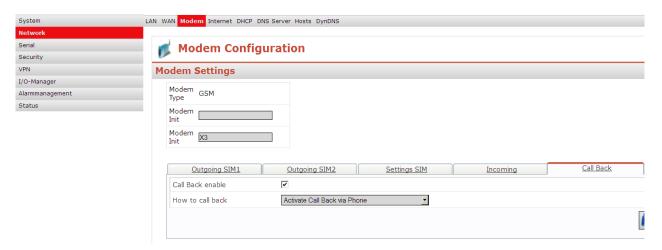


Switch to secondary SIM card if roaming is detected	On / Off		
Switch to secondary SIM card when there is a failure with the primary SIM card	On / Off		
	<u>SN</u>	<u>1S</u>	
	Remotely control services via SMS		
Enable Service Control via SMS		On / Off	
Check the Phone Number of the Sender		On / Off	
Senders Phone Number		Enter the phone number of the sender.	
Send a SMS when			
Internet connection established Sends SMS if the internet connection was established successfully.		Sends SMS if the internet connection was established successfully.	
Receivers phone number		Sends SMS if the telephone number of the receiver equals the number which is entered here.	





17.3.4 Network - Modem - Callback



The settings below apply to the call back function. This function triggers Internet dial-in remotely via a telephone or dial-up connection. It must be set up so that the Internet connection will be established via WAN or modem.

Note that call back does NOT work with UMTS-enabled devices.

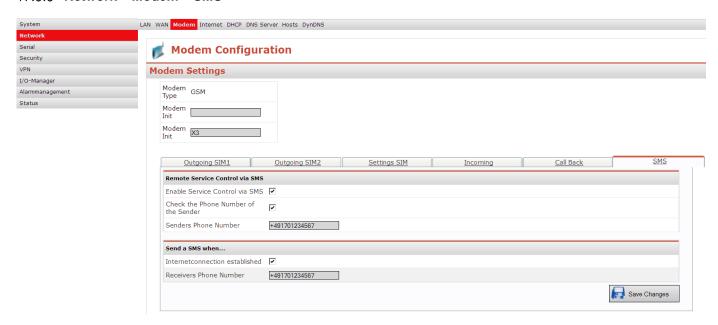
Label	Description
Call back enable	Checking this option enables the call back function.
	Activate Call Back via Phone:
	With this setting, the mbNET will connect to the Internet if called from a phone. To es-
	tablish a connection, the mbNET must be alerted by four rings. After this happens, the
Haw to	mbNET hangs up and then starts Internet dial-in. This can take 30-40 seconds.
How to	Law in and mass a button.
call back	Log in and press a button:
	With this setting, the mbNET will connect to the Internet if you have set up a dial-up
	connection with the <i>mbNET</i> and you click on the Call Back button in the System - Info
	menu of the user interface. After 30 seconds, the <i>mbNET</i> will establish an Internet con-
	nection unless you close the dial-up connection.

Page 124 of 237





17.3.5 Network - Modem - SMS



Label	Description
Enable Service Control via SMS	This function enables the use of service control via SMS
Check the Phone	This ensures that the <i>mbNET</i> only accepts SMS commands from a specific number.
Number of the	Then enter the sender's cell number in "Senders Phone Number" in the next field. Com-
Sender	mands sent from any other number will now be rejected.
Send an SMS when	The <i>mbNET</i> can send you an SMS as soon as it has connected to the Internet. In the
Internet Connection	next field, you also need to enter the telephone number to which this SMS should be
Established	sent.



Please note that your cell numbers cannot begin with 0. You must use the international format e.g. +49 for Germany.





17.3.6 Remote service control commands using SMS

INET START or **INET STOP**

This controls the industrial router's Internet connection. Note that you can only control an Internet connection that is active and has been established by the industrial router.

IPSEC START [connection name] or IPSEC STOP [connection name] PPTP START [connection name] or PPTP STOP [connection name] OPENVPN START [connection name] or OPENVPN STOP [connection name] Whichever type of VPN you select, this must always be followed by the name of the connection (e.g. OPEN-VPN START Wizard). In addition, be aware that connection name is case sensitive.

REBOOT

This will restart your industrial router. Please note that it cannot receive any commands while restarting.

OUT ON or **OUT OFF**

Using OUT ON[outputnumber] or OUT OFF[outputnumber] you can also switch your router's inputs on or off (e.g. OUT ON 1 switches on output 1; OUT OFF 1 switches off output 1)

The **IN STATUS** command returns input status

GSM CMD

Using the GSM CMD [at-command] you can send any AT command to the modem. The modem response will be returned to the sender's number by SMS (e.g. "GSM CMD AT+cops?" returns network and provider details). Please note that only the first 160 characters of the modem response will be transmitted.

Page 126 of 237 Version: 5.1.6 - June 4th, 2019

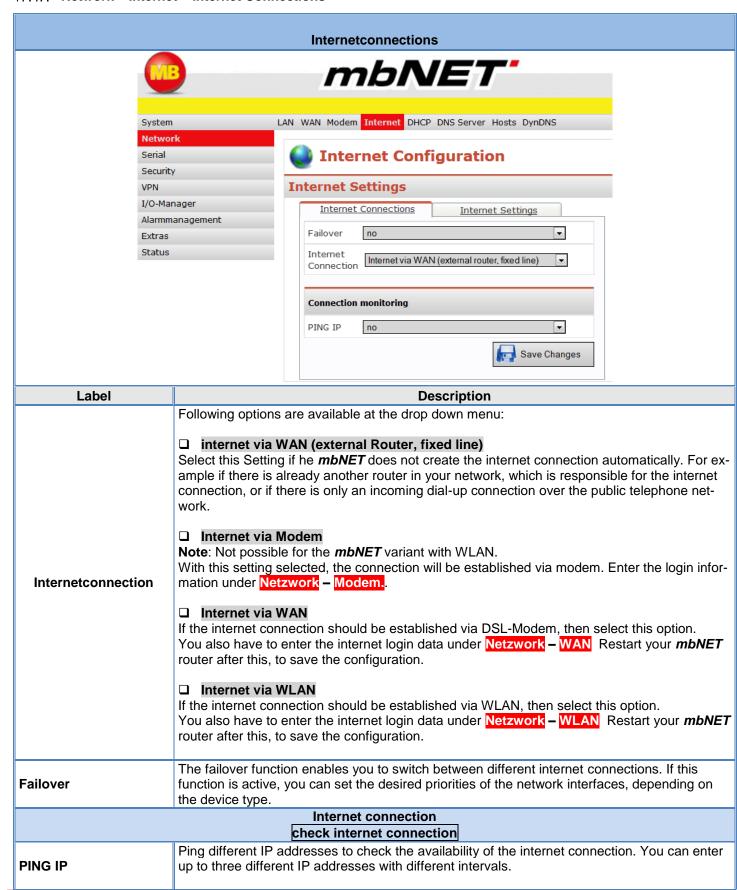




17.4 Network – Internet

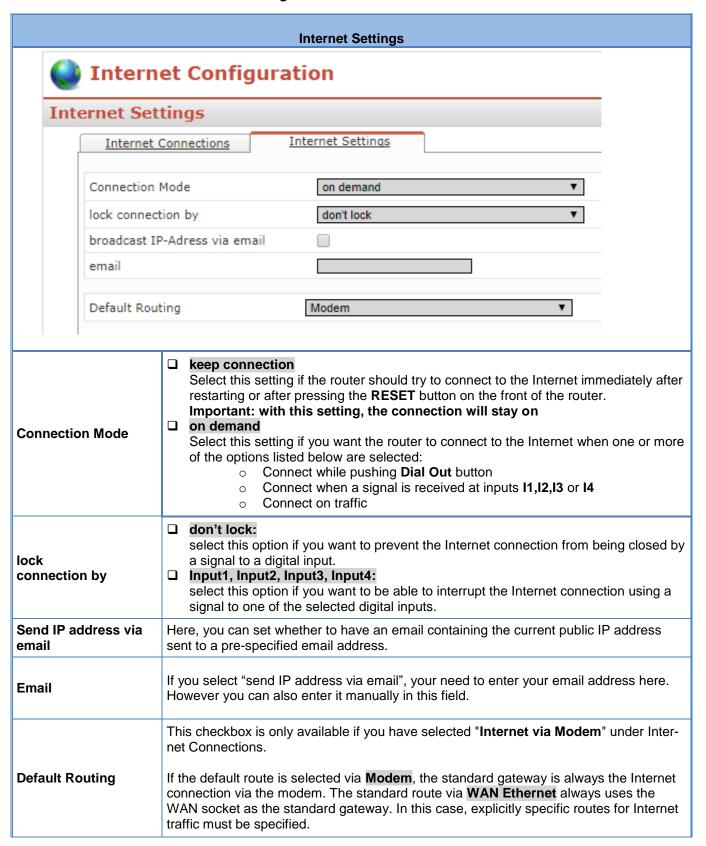
Router Internet dial-in is dependent on connection type and on the appropriate configuration of specific settings.

17.4.1 Network - Internet - Internet Connections





17.4.2 Network - Internet - Internet Settings





Internet settings
Settings
The Settings tab is only displayed if Internet connection via WAN or modem has been selected along with on demand for the connection mode.

The following settings options will be displayed:

<u>Settings</u>	
Connect on traffic	•
Ignore traffic on LAN	
Ignore traffic from internal services	
Connect on "Dial-Out"	•
Connect on Sign 1 at Input	don't connect ▼
close connection after inactivity of [s]	100

Connect on traffic	To connect to the Internet when a data packet is sent, check this box. In other words, an Internet connection will be established if the LAN is trying to contact a subscriber outside of the LAN.	
Ignore traffic on LAN	If this check box is activated, no connection that differs from the setting under "Connection Mode" can be established. For example, a component connected to the LAN uses the device (router) as a gateway.	
Ignore traffic from internal services	If this check box is activated, no connection that differs from the setting under "Connection Mode" can be established. For example, if an e-mail is to be sent by the device (router) or an automatic time synchronization is to be executed.	
Connect when pushing Dial Out button	If you wish an Internet connection to be triggered by pressing the Dial out button on the front of the router, check this box. ADVICE: Press and hold the Dial Out button until the Con LED starts to flash.	
Connect on Sign 1 at Input	 Don't connect: Select this option if you want to prevent the Internet connection from being triggered by a signal to one of the digital inputs. Input1, Input2, Input3, Input4: Select this option if you want to establish a connection using a signal to the selected digital input. 	
close connection after inactivity of [s]	Here, enter the length of time before the connection should be closed if the router has sent no further data packets in the interim. Leaving this blank switches off the function.	

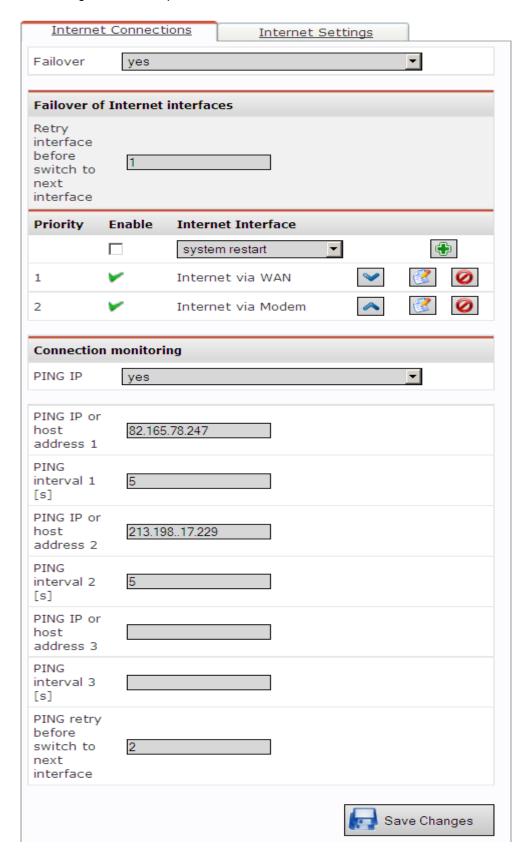
Page 129 of 237 Version: 5.1.6 – June 4th, 2018





17.4.3 Internet failover connection

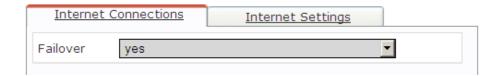
Firmware versions 3.x.x. and higher have an optional failover function for the Internet connection.







First you need to switch on this function.



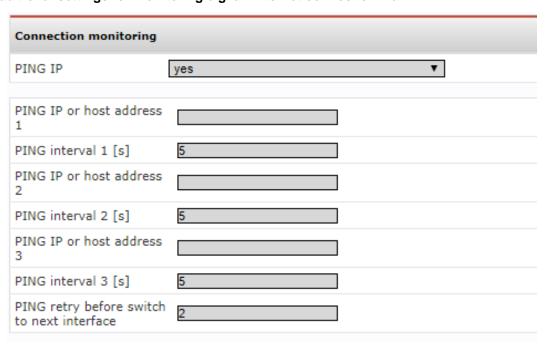
In the table below, you can select a priority order for the Internet interfaces. The order and number or interfaces are freely definable.



The "Retry interface before switch to next interface" parameter specifies how many times an Internet connection should be allowed to fail before switching to the next interface.



There are additional settings for monitoring e.g. an Internet connection via WAN



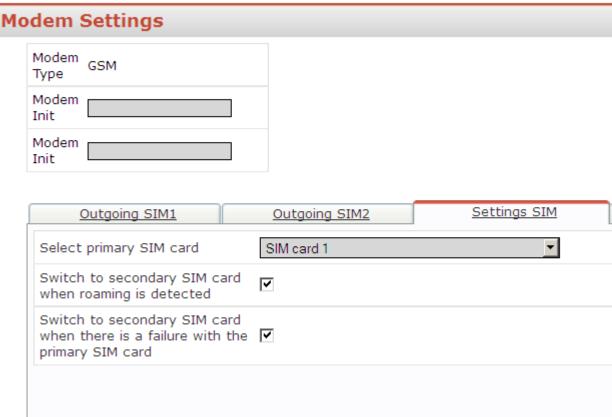
You can enter up to three different IP addresses which will then be run through in the following order. If the first IP fails, the second will be used. If this one also fails, the third will be used and once all three have been run through, a test will be carried out. If the set test retry limit is reached, the interface will switch. If the system gets to the last interface, it will start again with the first.





In addition, routers with a GSM/UMTS module and double SIM slot can switch between SIM1 and SIM2.





First, we need to specify a primary SIM card, which will always be verified or used by default. The secondary SIM card is always the non-primary one.

Switching is based on two (selectable) criteria:

- The SIM card fails to initialize, or to register on the mobile broadband network
- Roaming is detected on the SIM

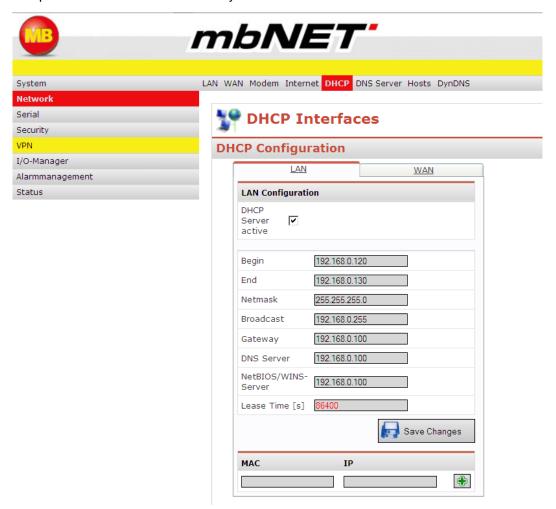
Page 132 of 237





17.5 Network - DHCP

You can configure the industrial router as a LAN or WAN DHCP server. DHCP enables you to integrate a new computer into an existing network without the need for any additional configuration. The only requirement is for the computer to be set up to acquire the IP address automatically.



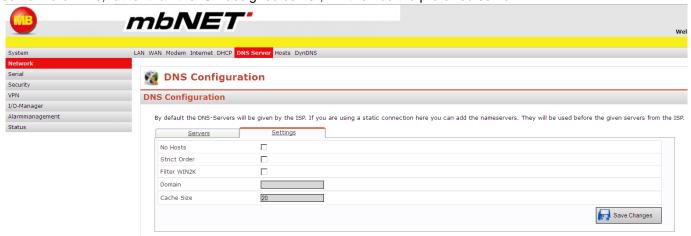
Label	Description
LAN – WAN	Selects to configure LAN or WAN interface.
DHCP Server active	Checking the box for this function allows the router to be enabled as a DHCP server for the relevant interface.
Begin	Enter the start address for the address range managed by the DHCP server here.
End	End address of the range managed by the DHCP server.
Netmask	Subnet mask of the range managed by the DHCP server.
Broadcast	Broadcast address of the range managed by the DHCP server.
Gateway	Optional entry. Here, you can enter the address of a router that connects network clients to the Internet or to another network. Enter the router's LAN IP address here.
DNS Server	Optional entry of an existing network DNS server. Enter the router's LAN IP address here.
NetBIOS/WINS-Server	Optional entry of an existing network NetBIOS/WINS server.
Lease Time [s]	Length of time for which a client is allocated a specific IP address by a DHCP server.
MAC/IP table	Here, enter the fixed assignment between IP address and MAC address. In other words, you can specify that a device with a certain MAC address always receives the same IP.





Network - DNS server

DNS is used to resolve IP addresses to names. The factory settings on the industrial router are configured so that the DNS server is assigned by the ISP. If you have a permanent industrial router connection, you can add a private DNS server here. This, rather than the ISP-assigned server, will then be the preferred server.



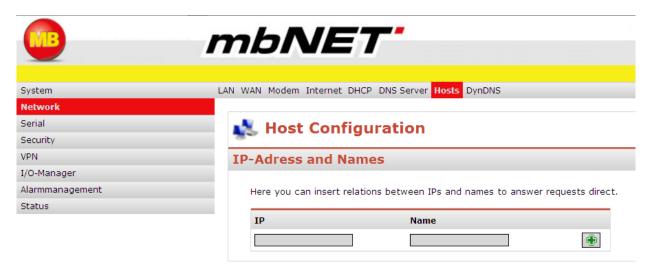
Label	Description
Servers	After clicking on this tab, you can enter up to five DNS server.
Settings	This tab allows you to activate or enter the DNS server settings listed below.
No Hosts	Computer names entered under the Network – Host menu are ignored.
Strict Order	The exact order set under "Servers" will be adhered to.
Filter WIN2K	Filters continuous and unnecessary requests from older Windows clients. This setting is useful when using a "on demand" connection as it avoids every request resulting in a connection to the Internet.
Domain	You can enter what is known as a domain suffix here.
Cache Size	Input the number of cached names here, in other words, the number of names that are stored with IP addresses.





17.7 Network - Hosts

This setting allows you to allocate one particular IP address to a specific name, enabling a direct response to DNS requests. You can input and store, or delete, IP addresses and their associated names in these fields. This means that the **mbNET** must answer the request directly rather than forwarding the request to another DNS server.



17.8 Network - DynDNS

17.8.1 **General**

As the industrial router is assigned a unique IP address whenever it dials in to the Internet, a client PC can locate it via this IP. However, as soon as it closes this connection and dials in again, it receives a new IP address. The DynDNS service makes the industrial router contactable using the same address every time. It resolves addresses to names and vice versa.

17.8.2 How to set up DynDNS configuration

ADVICE: A built-in DynDNS service is included with firmware versions 1.4.0 and higher. This DynDNS service is operated by MB Connect Line. *No log in or registration is required.*

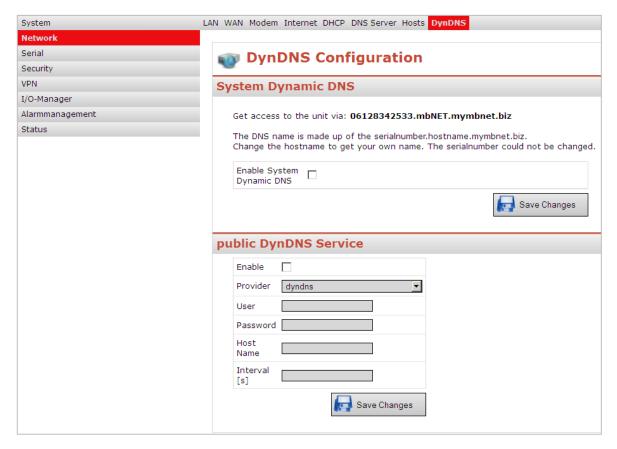
To use a public version of the DynDNS service you first need to register. Registration is usually free, and should not be particularly complicated. If you are registered for a DynDNS service that is supported by the industrial router, you can input or select the options in the screenshot below.

More Services

ez-ip: www.EZ-IP.Net
dyndns: www.dyndns.org
ods: www.ods.org
tzo: www.tzo.com
easydns: www.easydns.com
www.justlinux.com
dyns: www.dyns.cx
heipv6tb: www.he.net
dyndns-static: www.dyndns.org
dyndns-custom: www.dyndns.org
dhs: www.dhs.org



Select Network > DynDNS



MB connect line DynDNS Service		
Label	Description	
Enable system dynamic DNS	This option enables MB Connect Line's automatic DynDNS service. The name structure is fixed in this case, and can only be freely defined on one host: Name: Serialnumber.Hostname.mymbnet.biz The serial number is fixed and the host name can be anything you choose. Example: Device name: mbNET834 Serial number: 123456789 = Name on Internet: "123456789.mbNET834.mymbnet.biz" The name will be globally available approx. 1-2 minutes after Internet dial-in.	

Public DynDNS Service	
Label	Description
Enable	If you are registered with a DynDNS provider that you wish the industrial router to use, check this box by clicking on it. The next time the industrial router dials into the Internet and receives a current IP address from the ISP, it will announce this address to the DynDNS service.
Provider	Using the drop-down field, select the name of the provider with whom you are registered, e.g. DynDNS.
User	Enter the user name that you used to register for the DynDNS service.
Password	Enter the password that you used to register for the DynDNS service.
Host Name	Enter the name that you assigned to the industrial router for the DynDNS service.
Interval[s]	This field is for whenever the industrial router name changes, e.g. after a new Internet dial-in. Enter the time interval after which the industrial router will inform the DynDNS provider of the new IP address.

Page 136 of 237





18. Serial interfaces

18.1 General

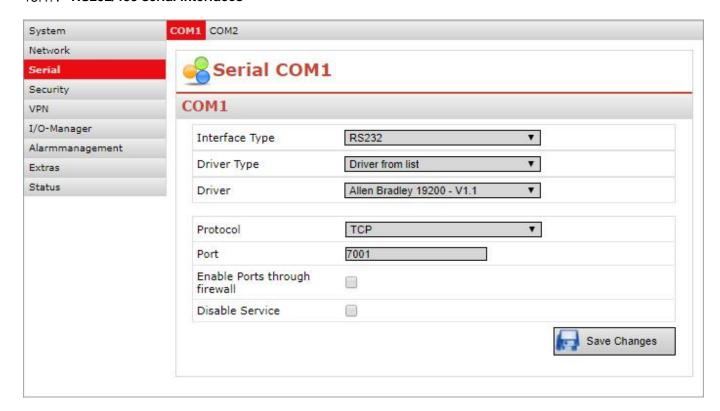
Both serial interfaces can be accessed via a dial-up or Internet connection using a known IP address.

Serial interface **COM1** can be directly configured to **RS232**, **RS485** and **RS422** using the web interface, and any associated control commands can be forwarded to the connected controller or device.

Depending on device model, **COM2** is an MPI/PROFIBUS interface on one model, and on other models it is the same as **COM1**. The MPI/PROFIBUS interface allows remote access to control systems e.g. S7-300/400, and supports baud rates of up to 12Mbit/s.

Clicking on the Serial button will display the following screen:

18.1.1 RS232/485 serial interfaces







Label	Description
COM 1	Configuration options for COM1 interface The settings that follow it apply only to this interface.
Interface Type	Use this drop-down field to set the interface type for COM1. The options are as follows: RS232, RS485 2-wire, RS485 4-wire, RS422
Drivers	<u>Driver from list:</u> Select a product/brand-specific driver to control your serial device.
	<u>User settings:</u> If no suitable driver is available or you need to enter your own configuration parameters. These can be entered manually.
	Baud rate: Enter the baud rate for communication here.
	Data format: Select one of the settings for data bits, parity or stop bits
	Handshake: Select a handshake (flow control) option.
	Receive loops: This is a start counter for serial signals, i.e. how many cycles the system goes through until it sends the data packet.
Driver	Select the driver that you want to load. Device drivers can be selected for the following brands:
	AllanBradley, AMK, ASB, AtlasCopco, AVAT, Baumüller, Berger, Bosch, B&R, DanfossVLT, Elau, F-Tron, GE_Fanuc, Hitachi, I-for-T, Indramal, IQ2000, KEB, Kuhnke, Lauer, Lenze, Locon, Micro Innovation, Mitshubishi, Möller, Motoman, Npos, Omron, Parker Hauser CompaxC3, Phoenix, Pilz, PLC Direct, Primo, Proface, Promicon, Quin, SCS Automata, Seidel Kollmorgen, SEW, Siemens, Stoeber, Stromag, Sütron, Tsx37, Tsx47, Tsx57, Vectron, Vega Sensor, Voelkel Grenzlastregler, Winloc
Protocol	The protocol for communicating with the connected device: TCP
Port	Enter the port that will be used for communication.
Enable ports through firewall	Checking this box means that you can access the serial devices via the public address through the port assigned above, without being blocked by the firewall.
Disable Service	Checkbox for activating / deactivating the function.
	If this function is activated, the serial driver for communication between mbDIALUP / VCOM-LAN and the serial interface is not started.

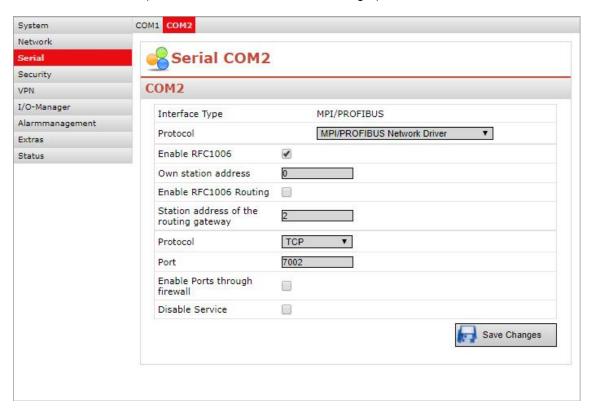




18.1.2 MPI/PROFIBUS Interface

Communication with S7 via

- VCOMLAN2 (PC adapter in SIMATIC Manager)
- RFC1006
- mbNETS7 driver (direct installation in SIMATIC Manager)



Label	Description
Label	WCOM-LAN2/PC adapter MPI/PROFIBUS Baud rate If you select "VCOM-LAN2/PC adapter", the PG/PC interfaces must be installed on a PC adapter (MPI/PROFIBUS). For bus speeds higher than 1.5 Mbit/s this must be manually assigned. MPI/PROFIBUS network driver ADVICE: Enabling this option launches the installation of network drivers on the client PC. Dispensing with separate driver installation and using the "TCP/IP (Auto)" option with a PG/PC interface
Protocol	is only possible if the RFC1006 option is enabled. Instructions on this are available on our website support pages under the heading "RFC1006". RFC1006 uses TCP Port 102. Enable RFC1006 You can select to enable the RFC1006 protocol here. Own station address If RFC1006 is enabled, assign a unique MPI/DP station address for the router.
	ADVICE: The connected router will use this station address to log into the MPI/DP network. This is necessary if you are using RFC1006 communication exclusively. In a mixed operation of connections using network drivers and RFC1006, the router always logs in using the address assigned to the first connection used.





	Enable RFC1006 routing This option enables routing via RFC1006.
	Station address of the routing gateway If RFC1006 routing is enabled, you must enter the address of the routing gateway (14 – see example below)
	ADVICE: To access a slave subscriber station in a subnetwork that is not directly connected, the master gateway must be assigned as the PLC routing gateway station address on the router.
	Example: The PLC (master) is connected to the router (e.g. address 13) via MPI Bus (e.g. address 14) and a subscriber station (e.g. address 5) is connected to the master PROFIBUS (e.g. address 4). To now be able to access the subscriber with address 5 on the PROFIBUS via the router (13) using MPI, routing needs to be enabled.
	More information on installation is available via our Support Portal at www.connect-line.com
MPI/PROFIBUS baud rate	Select from the following options: PG/PC Interface Settings, 3Mbit/s, 6Mbit/s and 12Mbit/s
Protocol	The protocol for communicating with the connected device: TCP
Port	Enter the port that will be used for communication.
Enable ports through firewall	Checking this box means that you can access the Internet through the port assigned above, without being blocked by the firewall.
	Checkbox for activating / deactivating the function.
Disable Service	If this function is activated, the serial driver for communication between mbDIALUP / VCOM-LAN / mbNET-S7 and the serial interface is not started.

Page 140 of 237 Version: 5.1.6 – June 4th, 2019



18.2 Redirecting serial interfaces to your PC (VCOM LAN2)

To make serial interfaces (including MCI/PROFIBUS) available on your PC, you need the VCOM LAN2 software utility. VCOM LAN2 can be downloaded free of charge from www.mbconnectline.com. VCOM LAN2 installs two virtual COM interfaces on your client PC. Data is then exchanged over these virtual COMs





With firmware version 2.0 and higher, the Fc1 LED lights up when a MPI or PROFIBUS connection is established, and the Fc2 LED flashes when data is being transferred over either of these connections.

COM 7 <> COM 1 COM 8 <> COM 2

Run the VCOM LAN2 set up file and follow the installation instructions.

When installing a system you should be aware that the ports (**TCP/UDP 254000** and **25401**, **depending on settings**) are enabled on both client side and router side. Note also that if you select the connection setting "connect when the virtual COM-Port was opened from an application program", a small amount of data may be lost while the virtual COM port is being opened, as some programs send data to the port immediately, before the virtual COM port has established a connection. More information is available under VCOM LAN2 program Help



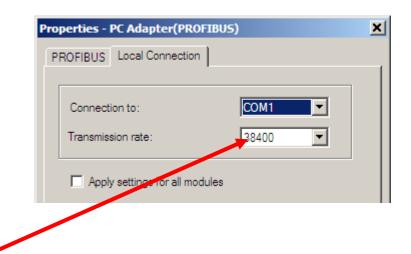
18.2.1 Settings for Simatic Manager

If you wish to set up a connection to a Siemens control system, you first need to verify the settings in Simatic Manager by selecting

Extras Set up PG/PC interface → PC adapter (PROFIBUS) or PC adapter (MPI)

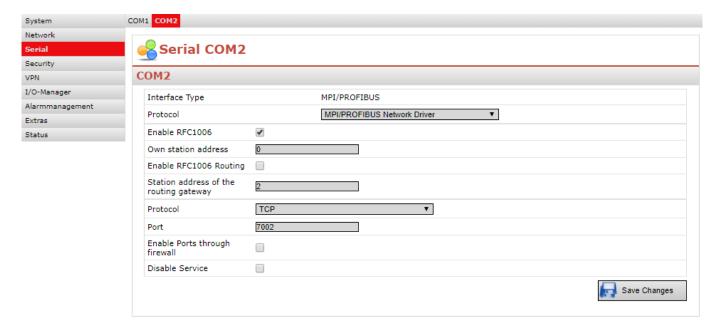
and then clicking on Properties. This will open a

menu screen with a "Local Connection" tab. The transmission rate here <u>MUST</u> be set to 38400.



18.3 Enabling RFC1006 on the mbNET

Enable the RFC1006 option under the "Serial Interfaces", "COM2" menu. Specify the own station address for the **mbNET**.



Page 142 of 237

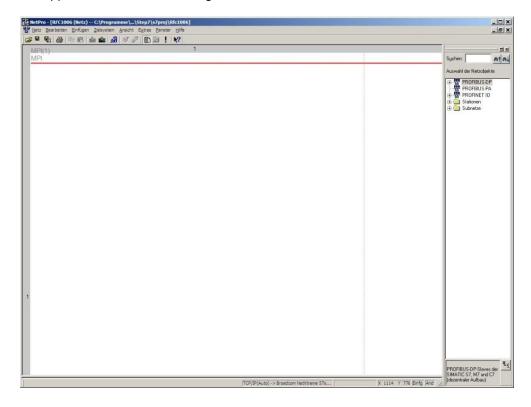
Version: 5.1.6 – June 4th, 2019





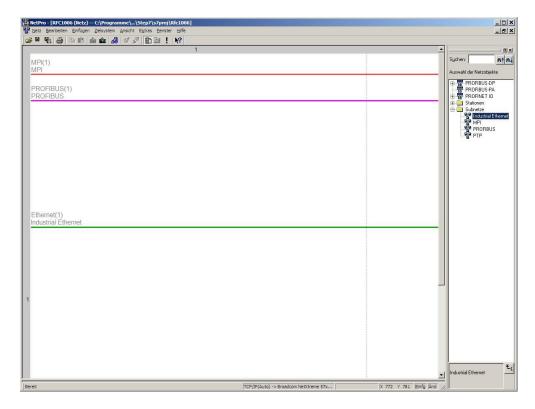
18.3.1 Settings for NETPro Step 7

Launch the NETPro application in Simatic Manager.



18.3.2 Create subnets

Create a "PROFIBUS" and an "Industrial Ethernet" subnet.

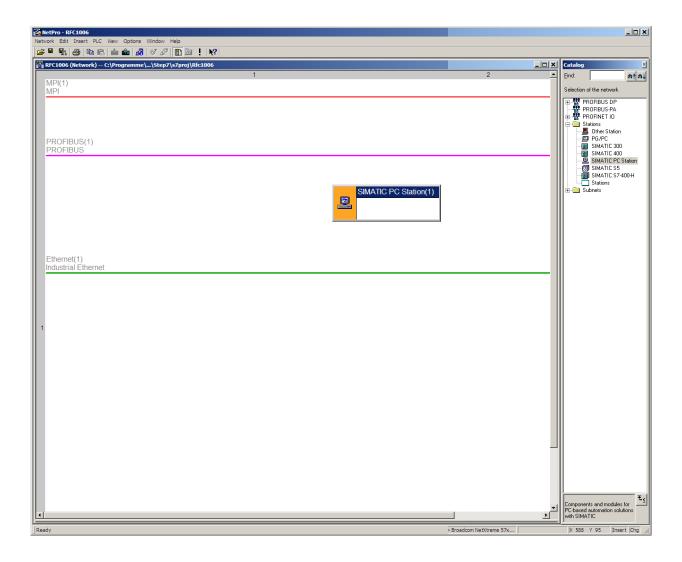






18.3.3 Add PC station

Following step 2.1 you need to add a PC station. You can skip steps 2.2 to 2.3 if you are using the "*NETPro*" Import function. A pre-configured *mbNET* station is available as an annex to these instructions. You can download this as a Zip file from our homepage www.mbconnectline.com under Support/Manuals.

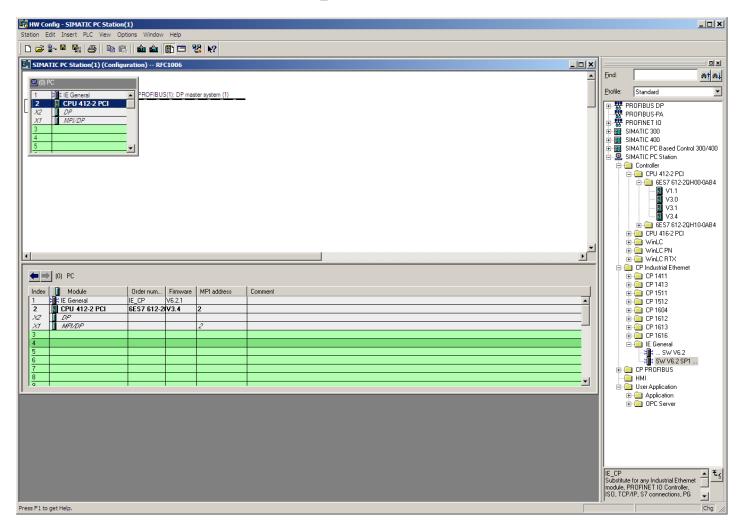






18.3.4 Configure PC station

This "PC Station" requires the integration of a "CPU 412-2 PCI (6ES7 612-2QH00-0AB4 V3.4)", found by selecting "Simatic PC Station -> Controller -> CPU412-2 PCI" and a "IE_CP V6.2.1 (IE General)" found by selecting "Simatic PC Station -> CP-Industrial Ethernet -> IE General-> IE_CP SW V6.2 SP1".



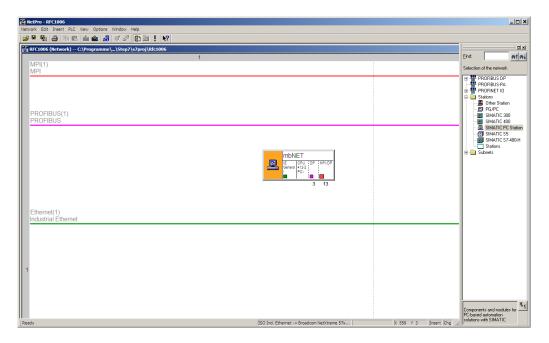
The finished station must now be saved, and appears in "NETPro".

The MPI/DP address must match the settings entered in "own station address" on the *mbNET*.

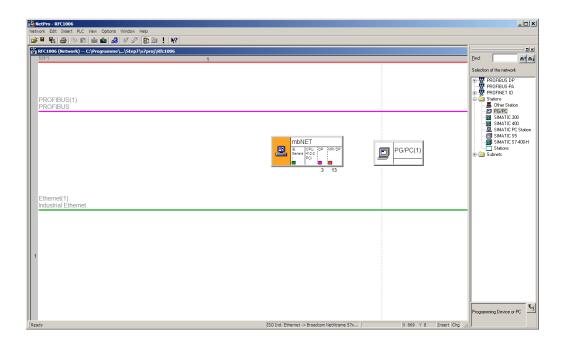




18.3.5 Add PC/PG station



Now you need to add a PC/PG station.

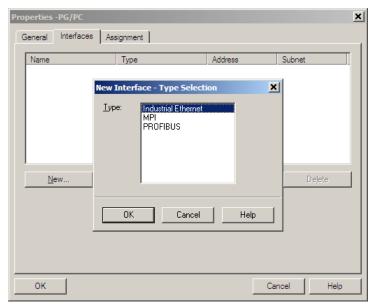


Version: 5.1.6 – June 4th, 2019

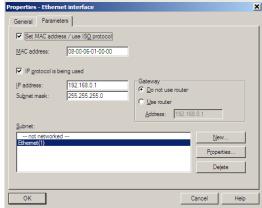




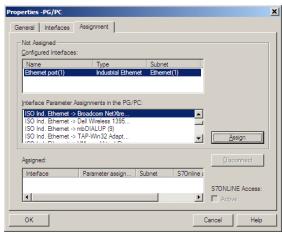
Double clicking on "PG/PC Station" opens the Properties window for this. Here, you need to add this interface by selecting "Interfaces -> New ...-> Industrial Ethernet".



This opens a window where you need to make the "Industrial Ethernet" settings for the PC. Specify the PG/PC subnet mask and IP address here. The PG/PC IP address can be from anywhere in the network range but may not overlap with other addresses on the network and must not be the real IP address of the PG/PC.



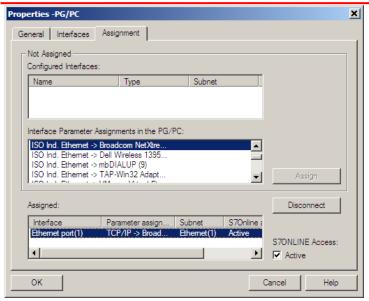
Next, in the "Assignment" tab, find the interface that you intend to use as the "Ethernet Interface" and link this to "TCP/IP (Auto) -> xxx" (the LAN card in use) by clicking on the "Assign" button.



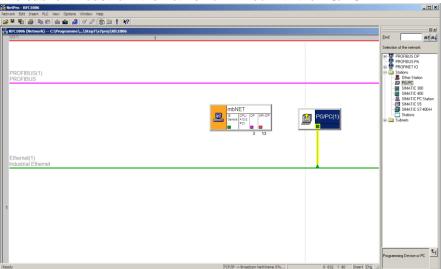
After assigning your chosen interface, the window should look like this. S7ONLINE access must be set to "Active".







The subnet "Industrial Ethernet" is now linked with the PG/PC.

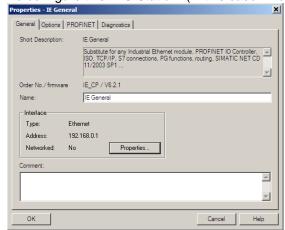




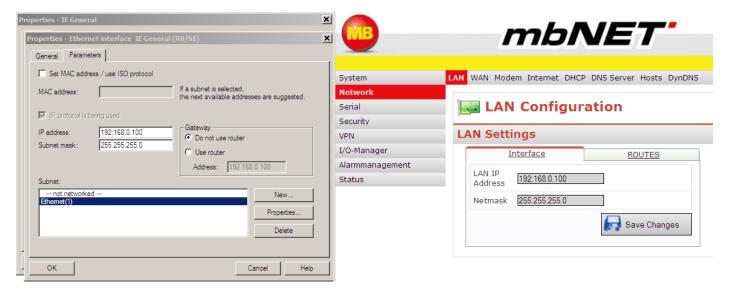


18.3.6 Configure mbNET PC station

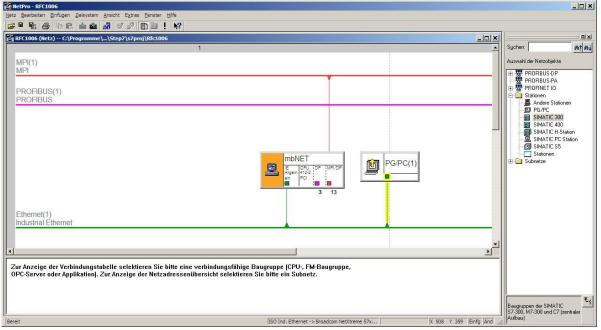
To configure this "PC Station" (in this case: mbNET), double-click on "IE General".



Click on "*Properties*" to set the interface parameters. Enter the IP address and subnet mask here. The IP address and subnet mask must be the same as those entered in the *mbNET* LAN settings.



Now the main window of "NETPro" should look like this.

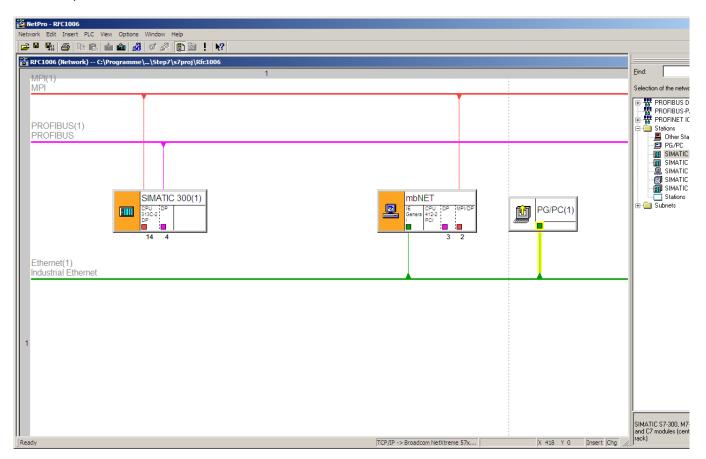






If everything has worked as it should, then "TCP/IP (Auto) -> xxx" (network card) will appear in the bottom border of the screen as "PG/PC interface". It is recommended at this stage to assign a bus address (in this case, MPI) to the PC station and link this with the subnet.

Finally, a CPU of your choice can be added to the relevant subnet. The example here uses a "CPU 313-C2DP"

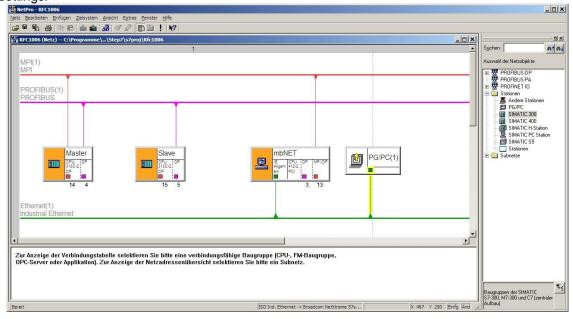




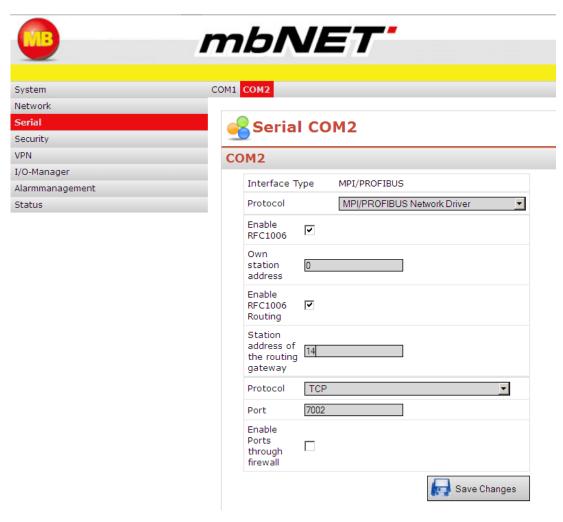


18.3.7 **Routing**

For the station to be able to contact a subscriber from another (slave) network (see picture), you need to make the following settings.



In the *mbNET* settings, enable RFC1006 routing and enter the station address of the (master) routing gateway.

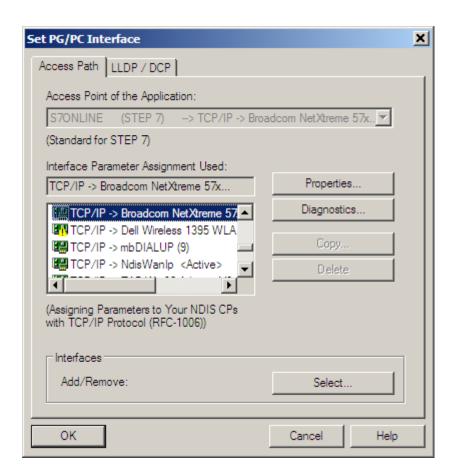


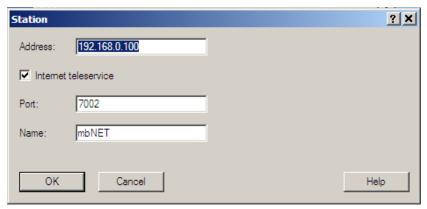




18.4 Connecting to S7 using the mbNET S7 driver

Alternatively, the licensed *mbNET* S7 driver can be used. Once installed, this is directly available as an adapter in Simatic Manager.

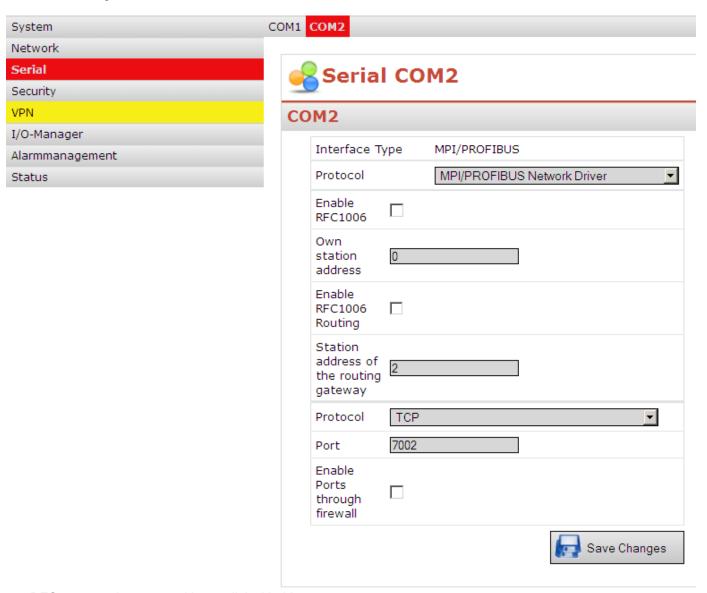








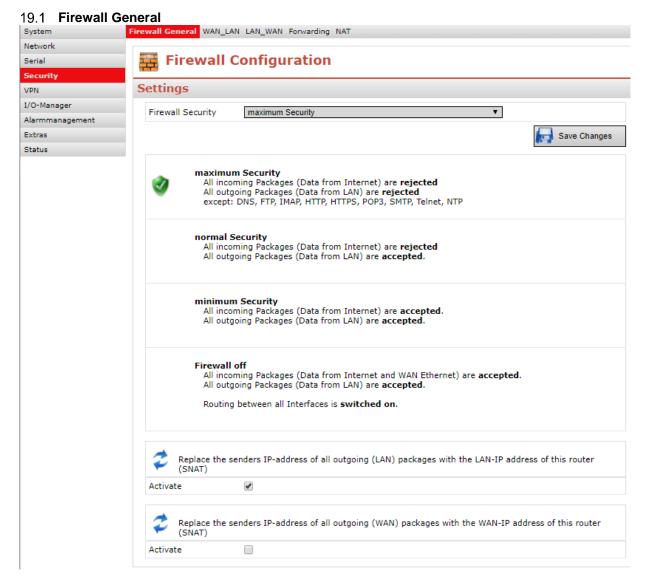
The router settings for this must be as shown below.



RFC1006 can be operated in parallel with this.



19. Security



The industrial router has an integrated firewall to protect against third-party and unauthorized access and connection attempts. Incoming and outgoing data traffic is checked, logged and allowed or denied via this firewall.

The firewall can generally be configured with one of the following four settings:

maximum Security

All incoming Packages (Data from Internet) are **rejected**All outgoing Packages (Data from LAN) are **rejected**except: DNS, FTP, IMAP, HTTP, HTTPS, POP3, SMTP, Telnet, NTP

With this setting, rules for allowing data traffic must be configured accordingly. Both incoming and outgoing data traffic is denied.

For accessing the web interface (from outside the network), the **TCP protocol** and the **destination port 80** must be entered and enabled in the **WAN > LAN** rules. If, however, you start a VPN connection, access is accordingly allowed for the data packets from the VPN tunnel.

normal Security

All incoming Packages (Data from Internet) are rejected All outgoing Packages (Data from LAN) are accepted.

With this setting, incoming data traffic (data from the Internet) is denied while outgoing data traffic is allowed.

Page 154 of 237

Version: 5.1.6 – June 4th, 2019





minimum Security

All incoming Packages (Data from Internet) are accepted. All outgoing Packages (Data from LAN) are accepted.

With this setting, all incoming and outgoing data traffic is allowed.

Firewall off

All incoming Packages (Data from Internet and WAN Ethernet*) are accepted.

All outgoing Packages (Data from LAN) are accepted.

Routing between all interfaces is on

these two variants!

With this setting, all incoming and outgoing data traffic is allowed.

Furthermore, all entered firewall rules are deactivated and routing between WAN <> LAN is active.

* For devices without a WAN Ethernet interface, this is only "Data from Internet".

ADVICE: The variants "minimum Security" and "Firewall off" should be selected only briefly and for test purposes or during initial configuration, if you want to ensure that a configured rule is not to be accessed

accessed.

All data traffic from inside to outside and external access is possible!

The integrity of your *mbNET* and the devices connected to it is threatened when selecting one of

SNAT



This function transparently passes on the incoming data traffic from Internet or VPN connections to the LAN. In other words, all data packets going to the LAN are assigned the IP address of the router as the sender address. This means that none of the LAN subscribers need the router as a "gateway". This is a considerable advantage when integrating remote maintenance into existing network structures as it means that these structures do not need to be changed.



Replace the senders IP-address of all outgoing (WAN) packages with the WAN-IP address of this router (SNAT)

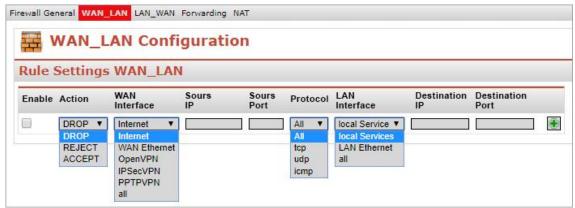
If this checkbox is activated, incoming traffic from LAN participants is transparently forwarded to the WAN network. That that all data packets sent to the WAN receive the sender address as the WAN IP address of the router.

Page 155 of 237 Version: 5.1.6 – June 4th, 2018



19.2 WAN > LAN

This setting governs the **incoming** data traffic, i.e. the following settings only apply to data traffic arriving from outside the network.



Depending on the router type, the selection field for the WAN interface may vary.

"WAN" is always the currently active interface with the Internet as far as the *mbNET* firewall is concerned. The following rule is determined by the setting under "Network > Internet":

Internet Connection:

Internet via WAN (external router, fixed line)

Here the WAN Ethernet is the interface to the Internet. The firewall therefore checks the data traffic from WAN Ethernet to LAN Ethernet.

Internet via Modem

The modem is the interface with the Internet here. The firewall therefore checks the data traffic from the modem to the LAN Ethernet. All data traffic on the WAN Ethernet interface is denied with this setting.

Internet via WAN

The "DSL data traffic" via the WAN Ethernet is the interface with the Internet here. The firewall therefore checks the data traffic from the DSL modem to the LAN Ethernet. All other data traffic on the WAN Ethernet interface is denied with this setting.

Label	Description		
Enable	Check the box by clicking it to enable the subsequent settings after they are saved.		
Action	 Drop If this option is selected, it means that no data packets can pass and the packets are also deleted immediately. The sender is not notified about the whereabouts of the data packets. Reject If this option is selected, the data packets are rejected. The sender is notified that the data packets have been rejected. Accept If this option is selected, the data packets can pass. 		
WAN interface	This setting defines the WAN interface to which the rule is to be applied. Internet WAN Ethernet OpenVPN IPSecVPN PPTPVPN all		

Version: 5.1.6 - June 4th, 2019





Source IP	Here, enter the IP addresses for whose incoming data packets one of the set actions is to be executed. If you leave the field blank, the set action applies to all IP addresses (only on the selected interface).	
Source Port	Enter the ports via which the data packets arrive here.	
Protocol	The following options are available for selection: • All - the set rule applies to all protocols. • tcp - the set rule only applies to the TCP protocol. • udp - the set rule only applies to the UDP protocol. • icmp - the set rule only applies to the ICMP protocol.	
LAN Interface	se this selection field to specify the LAN interface to which the rule is to be applied. ou can choose from: • local Services • LAN Ethernet • all	
Destination IP	Enter the IP addresses to which the data packets are to be forwarded here.	
Destination Port	Enter the ports via which the data packets are forwarded here.	
*	Accepts a new rule.	
0	Deletes entries in the current line.	
2	Edits the settings in the current line.	
63	Temporarily saves the created rule.	
^ ~	Changes the order of the created rules.	

ADVICE

You can enter address **ranges** in the input fields for the **IP** address.

Example of address ranges: 192.168.0.100-192.168.0.110 or 192.168.0.20/30

Address listings are not possible!

In the input fields for the **ports**, you can enter **ranges or enumerations**.

Example of a port range: 502-504

Example of port enumeration: 502,677,555

Both, range and enumeration can not be used simultaneously in the same field.

Ranges must be separated by a hyphen (-) and enumerated by comma (,).

No spaces between the elements to be separated!

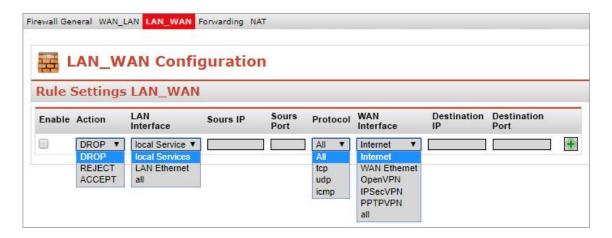
The input of IP and port is not mandatory. If neither an IP nor a port is specified, a rule applies only to the selected interfaces.

Page 157 of 237 Version: 5.1.6 – June 4th, 2018



19.3 LAN > WAN

This setting governs the **outgoing** data traffic, i.e. the following settings only apply to outgoing data traffic.



Label	Description		
Enable	Check the box by clicking it to enable the subsequent settings after they are saved.		
Action	 Drop If this option is selected, it means that no data packets can pass. The sender is not notified about the whereabouts of the data packets. Reject If this option is selected, the data packets are rejected. The sender is notified that the data packets have been rejected. Accept If this option is selected, the data packets can pass. 		
LAN Interface	Use this selection field to specify the LAN interface to which the rule is to be applied. You can choose from: Iocal Services LAN Ethernet all		
Source IP	Enter the IP addresses of the computers from which data packets are sent to the Internet (gateway). If you leave the field blank, the set action applies to all IP addresses.		
Source Port	Enter the ports via which the data packets go to the Internet here.		
Protocol	The following options are available for selection: • All - the set rule applies to all protocols. • tcp - the set rule only applies to the TCP protocol. • udp - the set rule only applies to the UDP protocol. • icmp - the set rule only applies to the ICMP protocol (ping).		
WAN Interface	This setting defines the WAN interface to which the rule is to be applied. Internet WAN Ethernet OpenVPN IPSecVPN PPTPVPN all		
Destination IP	Enter the destination addresses of the data packets on the Internet here.		

Page 158 of 237

Version: 5.1.6 - June 4th, 2019





Destination Port	Enter the ports via which the data packets are sent to the destination IP here.
*	Accepts the new rule and temporarily stores it.
0	Deletes entries in the current line.
	Edits the settings in the current line.
	Temporarily saves the created rule.
~ ~	Changes the order of the created rules.

ADVICE

You can enter address **ranges** in the input fields for the **IP** address.

Example of address ranges: 192.168.0.100-192.168.0.110 or 192.168.0.20/30

Address listings are not possible!

In the input fields for the **ports**, you can enter **ranges or enumerations**.

Example of a port range: 502-504

Example of port enumeration: 502,677,555

Both, range and enumeration can not be used simultaneously in the same field.

Ranges must be separated by a hyphen (-) and enumerated by comma (,).

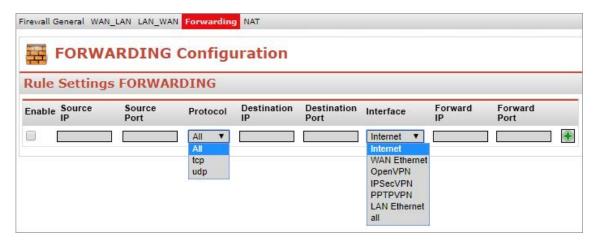
No spaces between the elements to be separated!

The input of IP and port is not mandatory. If neither an IP nor a port is specified, a rule applies only to the selected interfaces.



19.4 Forwarding

This setting is forwarding requests from specific IP addresses and ports to defined IP addresses and ports.



Label	Description			
Enable	Check the box by clicking it to enable the subsequent settings after they are saved.			
Source IP	You can enter the IP addresses from which data packets are received here. If an entry is made here, only packets from these addresses are forwarded.			
Source Port	You can specify the ports via which the data packets arrive here. If an entry is made here, only packets specifically sent via this port are forwarded.			
Protocol	The following protocols are available for selection: • All - the set rule applies to all protocols. • tcp - the set rule only applies to the TCP protocol. • udp - the set rule only applies to the UDP protocol.			
Destination IP	Enter the IP addresses to which the data packets were originally to be sent here.			
Destination Port	Specify the ports via which the data packets are sent to the destination IP here.			
Interface	This setting defines the WAN interface to which the rule is to be applied. You can choose from: Internet WAN Ethernet OpenVPN IPSecVPN PPTPVPN LAN Ethernet all			
Forward IP	Enter the IP to which the data packets are actually to be sent here.			
Forward Port	Specify the port via which the data packets are actually forwarded here.			
#	Accepts the new settings and temporarily stores them.			
0	Deletes entries in the current line.			
2	Edits the settings in the current line.			

Page 160 of 237 Version: 5.1.6 – June 4th, 2019





	Temporarily saves the created rule.
~	Changes the order of the created rules.

ADVICE

You can enter address ranges in the input fields for the IP address.

Example of address ranges: 192.168.0.100-192.168.0.110 or 192.168.0.20/30

Address listings are not possible!

In the input fields for the **ports**, you can enter **ranges or enumerations**.

Example of a port range: 502-504

Example of port enumeration: 502,677,555

Both, range and enumeration can not be used simultaneously in the same field.

Ranges must be separated by a hyphen (-) and enumerated by comma (,).

No spaces between the elements to be separated!

The input of IP and port is not mandatory. If neither an IP nor a port is specified, a rule applies only to the selected interfaces.

Page 161 of 237 Version: 5.1.6 – June 4th, 2018



NAT

19.5.1 SimpleNAT



SimpleNAT is about making an IP from the LAN network 1:1 accessible in the WAN Ethernet network. For this purpose, a free WAN ethernet address from the WAN network is entered as WAN IP. This IP address is then added in addition to the WAN interface and is mapped directly to the registered LAN IP "1:1". I. e. the IP from the WAN reaches directly the IP of the LAN. This has the advantage that you do not have to forward ports etc.

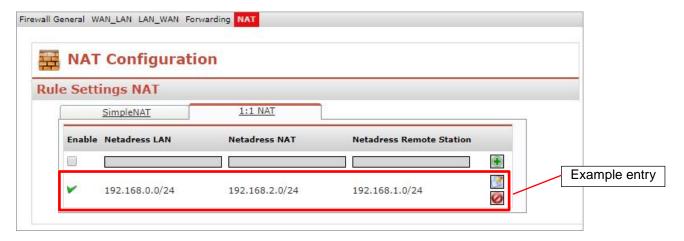
Label	Description	
Enable	Checkbox for activating / deactivating this function.	
WAN IP	Enter here a free WAN ethernet address from the WAN network (e.g., 192.168.1.101).	
LAN IP	Enter the LAN IP address that you want to reach (e.g., 192.168.0.1).	
Comment	Here you can enter a comment about this rule.	
*	Accepts the new settings and temporarily stores them.	
	Edits the settings in the current line.	
0	Deletes entries in the current line.	
^ ~	Changes the order of the created rules.	

Page 162 of 237 Version: 5.1.6 – June 4th, 2019





19.5.2 1:1 NAT



This setting enables two networks in the same address range to be connected.

If, for example, a network with the address 192.168.0.0/24 is to be connected to a network with the same address, this is only possible if one of the two networks is assigned another address. NAT technology is an easy way of achieving this since only the real network address (LAN address) and the substitute address (NAT network address) are required. The NAT algorithm makes sure that the addresses in the data packets are only substituted in communications between these two networks. This means that you do not have to adapt your entire network addressing scheme.

Label	Description	
Enable	Check the box by clicking it to enable the subsequent settings after they are saved.	
Netaddress LAN	Enter the real address of the network here (e.g.192.168.0.0/24). Please note that the IP address must be entered in CIDR notation.	
Netaddress NAT	Enter the translated address of your network here (e.g. 192.168.1.0/24). Please note that the IP address must be entered in CIDR notation.	
Netaddress Remote Station	Enter the address of the network to which the translated packets are to be routed here. If the remote station also uses address translation, the NAT address of the remote station must be entered here.	
*	Accepts the new settings and temporarily stores them.	
€	Edits the settings in the current line.	
0	Deletes entries in the current line.	
~ ~	Changes the order of the created rules.	



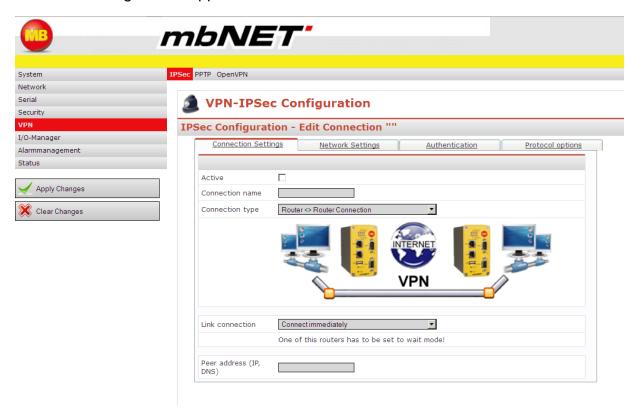


20. VPN

20.1 VPN-IPSec

20.1.1 Configuring a VPN-IPSec connection with two routers

- ☐ The settings for a VPN connection via the IPSec protocol are described below.
- ☐ From the start page, click VPN in the navigation bar on the left and IPSec in the navigation bar at the top.
- ☐ Click the button on the right to create an IPSec connection.
- ☐ The following screen appears:





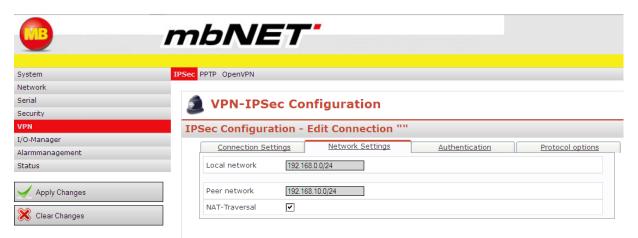


20.1.1.1 Connection settings

Tab	Label	Description
Connection Settings	Active	Check this box to activate the VPN connection.
	Connection name	Enter a name for the connection in the input field.
	Connection type	Select the connection type Router <> Router Connection or Client <> Router Connection via the drop-down field.
	Link connection (only with a router-router connection)	Please note that to communicate with another router, this router must be configured for accessing the Internet and for requests from clients. With a <i>router-router connection</i> , one of the following options for establishing a connection must be selected: Connect immediately: A connection is established following a restart or boot routine. Connect on traffic The connection with the router or remote network is established in response to requests from the local network. Wait for incoming Connection The router on standby is the so-called VPN server. It waits for incoming connections.
	Peer address (IP, DNS) (only with a router-router connection)	The appropriate peer address must be specified on the router responsible for the outgoing connections. This can be an IP address or even the DNS name under which the remote router can be reached.



20.1.1.2 Network Settings



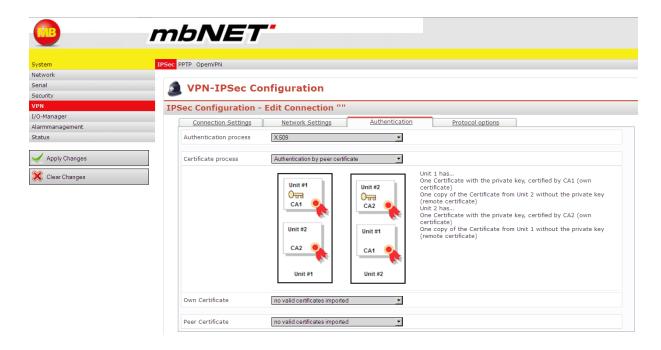
Tab	Label	Description
Network Settings	Local network	Enter the address range of the local network in CIDR notation here. E.g. 192.168.0.0/24
	Peer network (only with a router- router connection)	Enter the address range of the local network in CIDR notation here. E.g. 192.168.10.0/24
	NAT-Traversal (only with a router- router connection)	This setting is necessary if the VPN connection is established via the Internet and natted between the LAN and WAN (NAT: Network address Translation). This setting is generally enabled.
	Permitted network for the client (only with a client-router connection)	Set the network accessed by the client here. It must be entered in CIDR notation.
	Client has a fixed IP address or name (only with a client-router connection)	If the client has a fixed static address, this address must be entered in this input field.
	Win2000 / XP Client (L2TP) (only with a client-router connection)	Set whether the client is a PC running the Windows 2000 or XP operating system here.

Page 166 of 237 Version: 5.1.6 – June 4th, 2019





20.1.1.3 Authentication



Authentication

Select the **Authentication process** via the drop-down field.

Authentication by peer certificate:

The certificates can be signed by different CAs. A personal certificate+key (.p12 file) must be imported into each router. Each router must also have a copy of the respective peer certificate, naturally WITHOUT the key (.crt file).

Own Certificate: Select the router's personal certificate via the drop-down field.

Local ID: This ID is normally assigned by the certificate. This field can be left blank.

Peer Certificate: Select the peer certificate here.

Peer ID:

This ID can only be assigned by the certificate if **Authentication by peer certificate** was selected. The field can be left blank in this case. If, however, **Authentication by certificate from CA** was selected, you must specify the peer ID (**in case you want to establish the connection**).

This ID is selected when the certificate is created (see the section <u>Creating certificates and revocation lists using XCA</u> under the tab Subject). It is the certificate subject and must be entered as follows:

/C=country/ST=state/L=city/O=organization/OU=department/CN=certificate_name/E=email_address

If some fields on the **Subject** tab were left blank when the certificate was created, the corresponding entries must be omitted (cf. the section Creating certificates and revocation lists using XCA).

Peer Certificate:

Only if **Authentication by peer certificate** was selected. Select the corresponding certificate via the drop-down field.

Authentication by certificate from CA:

The root certificate (certificate authority, CA for short) and a personal certificate including key (.p12 file) must be imported into the router for this. (See the section System – Certificates). The remote station must have the same root certificate and a certificate signed by the CA including key.

PSK: Both keys must be known before data can be exchanged between the client and router. The longer the keys, the more secure the connection.

Only one key can be specified. Even if there are several PSK connections entered, the key for the **FIRST** connection is universally valid.

Local ID: Assign a name for your router here. This name must be communicated to the peer.

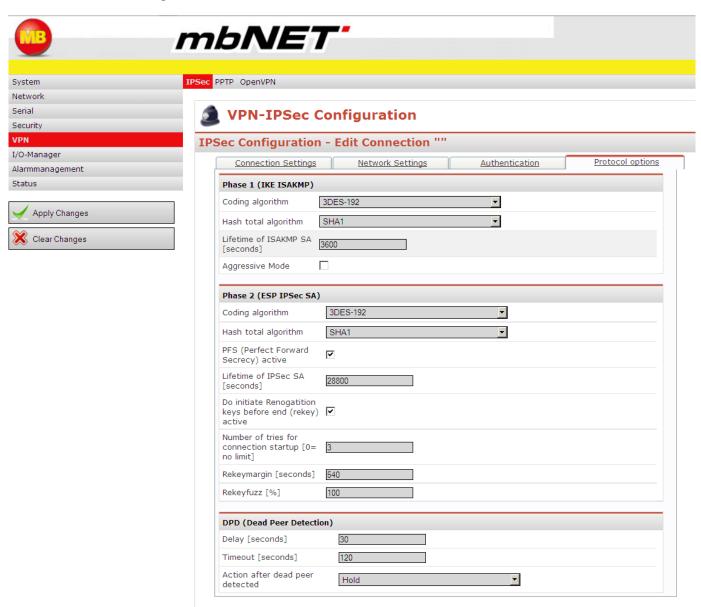
Peer ID: Enter the name of the peer here.

X.509: You can choose between two authentication processes via the drop-down field:





20.1.1.4 Protocol settings



Label	Description
Protocol op-	You select the coding algorithms, hash total algorithms, etc. used during the various phases on this tab.
tions	PFS: This setting is only supported for the router-router connection. PFS must be disabled if you want to set up a client-router connection.

Page 168 of 237 Version: 5.1.6 – June 4th, 2019



20.1.1.5 **L2TP Server Configuration**

The L2TP server can be used for VPN-IPSec communication between the industrial router and a Windows client. The only setting required here is a freely selectable local IP address. The addresses for the clients should be from the same network (the start and end of the range are set under the IP address field). The L2TP server then works in a similar way to a DHCP server and can automatically assign the addresses from the set range to the clients dialing in.



Label	Description
Local IP address	The name or IP address to be assigned to the server during communication with the Window client must be entered here. In the example this is 192.168.0.100
Remote IP address Begin Remote IP address End	Assignment of client IP addresses. The address range from which remote clients are assigned their IP address can be set here. In the example this is 192.168.0.130 to 192.168.0.140





20.2 VPN - PPTP 20.2.1 Server settings

	-		
	4	•	
- (•		
4	٠.	-	

VPN-PPTP Configuration

	Server	Clients
Server Co	nfiguration	
Enable		
Autoconfig	no	<u>*</u>
Local IP Address or Range	192.168.0.100	
Remote IP Address or Range	192.168.0.101-110	
Give DNS Address to the Client	192.168.0.100	
Give WINS Address to the Client		



Label	Description		
Server Configuration			
Enable	Check this box by clicking it if the industrial router is to be enabled as a VPN server.		
Autoconfig	The local address of the <i>mbNET</i> will be used if you select "yes" here.		
Encryption Configuration			
	Select the encryption method here via the drop-down field: None: No encryption		
Encryption	MPPE V2 40:40-bit encryption		
	MPPE V2 128: 128-bit encryption		
	MPPE V2 All: All encryption methods		
	Authentication Configuration		
Authentication via PAP	Select the authentication method here. The client keeps sending the username/password combination to the host until it accepts or rejects authentication of the client.		
Authentication via CHAP	Select the authentication method here. This authentication method is controlled by the host. When a client dials in, it is prompted by the host to authenticate itself. The client sends username/password using MD5 encryption. The authentication is accepted if the user data sent matches the data on the host. If not, it is rejected. If the authentication is accepted, the user data is periodically checked during the connection.		
Authentication via MS-CHAP	Proprietary authentication protocol developed by Microsoft.		
Authentication via MS-CHAP V2	Proprietary authentication protocol developed by Microsoft.		

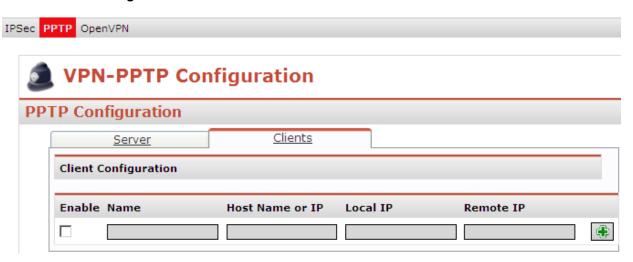
Page 170 of 237

Version: 5.1.6 - June 4th, 2019





20.2.2 Client settings



Label	Description	
Enable	Check this box by clicking it if the industrial router is to be enabled as a VPN client.	
Name	Enter a name for the client here.	
Host Name or IP	Enter the name or IP address under which the client accesses the server here. Example 123456789@mbNET.mymbnet.biz or 80.187.33.55	
Local IP This entry is optional. If the server is not configured to assign an IP address to the client, the client can request IP address entered here. The settings are generally made on the VPN server. This setting for compatibility with other routers.		
Remote IP	Enter the network address of the server in CIDR notation here (e.g. 192.168.0.0/24) in order to have a route into the server network.	



20.3 VPN – OpenVPN

20.3.1 Basics about OpenVPN

- -OpenVPN basically works with two tunnel IP addresses, i.e. each connection has two IP addresses via which the data traffic is processed.
- Depending on the authentication method, OpenVPN either works in point-to-point mode (with static key or no authentication) or in server/client mode (with X.509 certificates).
- OpenVPN can use three different authentication methods:
 - None: No certificate or key is needed. Used primarily for testing the connection. The tunnel data is also NOT encrypted.
 - Static key: A 1024-bit key as required by each peer is generated for the connection. Similar to the password.
 - Certificates, X.509: The following certificate variants are distinguished:
 - Each subscriber needs the same root CA and a personal certificate signed by the root CA.
 - Like 1, but with additional username/password verification.
 - Like 2, but without a personal certificate. In other words, subscribers only need a root CA and username/password.
- OpenVPN can use an http proxy server as the outgoing connection. This is important for integration into existing corporate networks with an Internet connection.
- The transmission protocol setting (UDP or TCP) can be freely selected with OpenVPN. The same applies to the port numbers to be used for the transmission protocol.

The settings for various OpenVPN connection scenarios are described below.
From the start page, click VPN in the navigation bar on the left and OpenVPN in the navigation bar at the top.
Click the button on the right to create an OpenVPN connection.



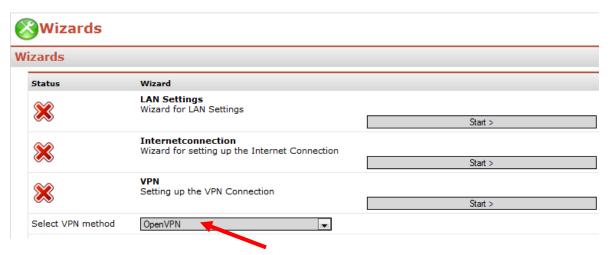
Page 172 of 237 Version: 5.1.6 – June 4th, 2019



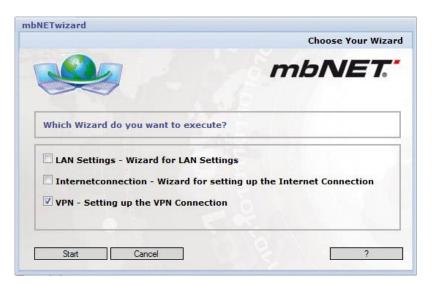
20.3.2 Connection scenarios

20.3.2.1 Client - router

- ☐ The connection wizard helps you to configure your connections quickly and easily. To access the wizard, click the "Wizards" link in the top right of the web interface. If you have disabled the auto launch function for the wizard, click the Start button for the wizard for VPN connections.
- □ Please note that you must first select "OpenVPN" in the menu under the Start button for the VPN wizard. You must then click "Save Changes" and "Apply Changes" so that you can configure a connection with OpenVPN.

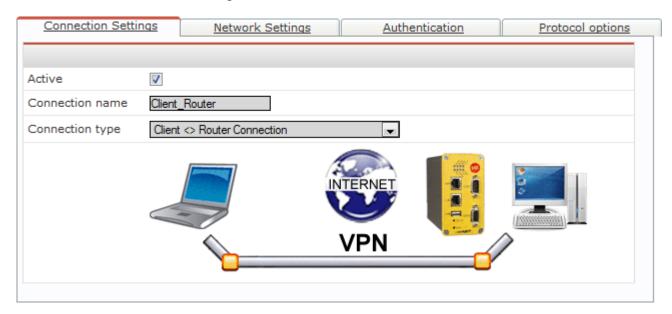


- □ Select the option "Connection between Network client and *mbNET*".
- □ Next select the static key. If you have not yet created a static key, you can use the key created by **mbNET**. Click "Next".
- □ Clicking "Next" completes the configuration of the connection. Click "Finish" to apply your settings. You must have OpenVPN installed on your computer to establish a connection. You can find out more about this in section 18.2.1.3 "Configuring an OpenVPN Windows client".
- □ Select the option "Connection between Network client and *mbNET*".
- Next select the static key. If you have not yet created a static key, you can use the key created by **mbNET**. Click "Next".
- □ Clicking "Next" completes the configuration of the connection. Click "Finish" to apply your settings. You must have OpenVPN installed on your computer to establish a connection. You can find out more about this in section 18.2.1.3 "Configuring an OpenVPN Windows client".





20.3.2.1.1 Connection Settings



Connection Settings		
Label Description		
Active	Check this box to activate the OpenVPN connection.	
Connection name	Enter a name for the connection in the input field.	
Connection type	Select the connection type Client <> Router Connection via the drop-down field.	



Only one "client to network" connection can be created. Depending on the authentication method, the client receives an IP address from a defined range or each subscriber specifies its requested address.

Example:

Client PC mbNET
[10.1.0.6] VPN - TUNNEL [10.1.0.5] <> ROUTING <> LAN [192.168.0.100]

Page 174 of 237 Version: 5.1.6 – June 4th, 2019





20.3.2.1.2 Network Settings (no authentication or static key)



Network Settings			
Label	bel Description		
Local IP address	Enter the IP address of the local VPN tunnel end point here, e.g. 10.1.0.5		
Peer IP address	Enter the IP address of the peer VPN tunnel end point here, e.g. 10.1.0.6		
All packets coming into the LAN receive the sender IP address of the mbNE Although this means that it is then no longer possible to distinguish betweer ers in the LAN, the LAN subscribers do NOT have to have the mbNET ente a gateway.			

With authentication without certificates, only one IP channel (local IP address and peer IP address) can be specified per connection entry.



With manual configuration of the VPN client, the setting "Local IP address" and "Peer IP address" must be reversed accordingly on the client.





20.3.2.1.3 Authentication with certificates

Connection Settings	Network Settings	<u>Authentication</u>	<u>Protocol options</u>
Client IP adress pool 10	0.1.0.0/24		
Client NAT behind the local network (The client will send the IP of the gateway for traffic through the local network)			

Tag	Label	Description
9	Client IP address pool	With authentication with certificates, multiple clients can dial into the server simultaneously and are automatically assigned an IP address from the "Client IP address pool". Enter the address range in CIDR notation. E.g. 10.1.0.0/24 (corresponds to the subnet mask: 255.255.255.0).
Network Settings	Client NAT behind the local network (The client will send the IP of the gateway for traffic through the local network)	The option "Client NAT behind the local network (The client will send the IP of the gateway for traffic through the local network)" assigns all packets coming into the LAN the sender IP address of the mbNET. Although this means that it is then no longer possible to distinguish between senders in the LAN, the LAN subscribers do NOT have to have the mbNET entered as a gateway. NOTE - this can become confusing with multiple clients.



No network settings need to be made on the client side. The server automatically passes all the information to the client in this mode.

Page 176 of 237 Version: 5.1.6 – June 4th, 2019

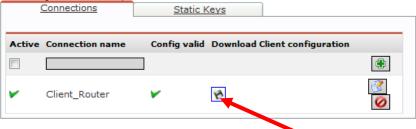


20.3.2.2 Configuring an OpenVPN Windows client

To be able to use the OpenVPN Windows client, it must first be installed on the computer. The installation routine can be downloaded from

http://openvpn.net/index.php/open-source/downloads.html .

The corresponding client setting can be downloaded from the mbNET via the "Download" link (see arrow). Save this file in the "config" folder of OpenVPN.



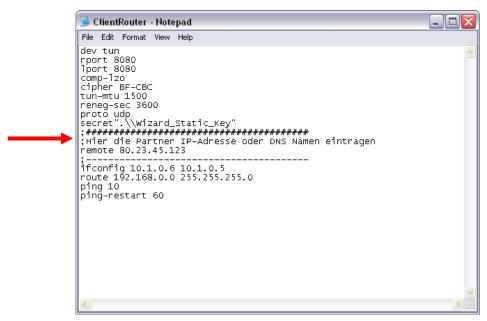


With manual configuration of the VPN client, the setting "Local IP address" and "Peer IP address" must be reversed accordingly on the client.

The downloaded file corresponds to the settings for OpenVPN for Windows. Open the settings file using a text editor to make the additional settings:

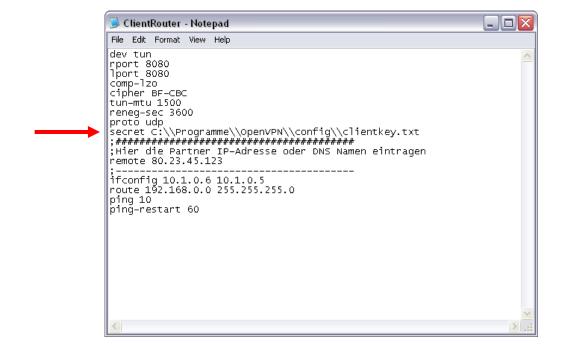


20.3.2.2.1 No authentication



To be able to establish an OpenVPN connection with your **mbNET** without encryption, you just need to delete the ???? after "remote". Next enter the public IP address of the mbNET (the address accessible via the Internet) or use MB Connect Line's DynDNS service. You must then enter the name specified under **Network DynDNS**. (E.g. remote 0123456789.mbNET.mymbnet.biz)

20.3.2.2.2 Authenticating a Windows client with static key



If you have decided on the method with the static key, you must make a private (secret) entry in addition to entering the IP address (see arrow).

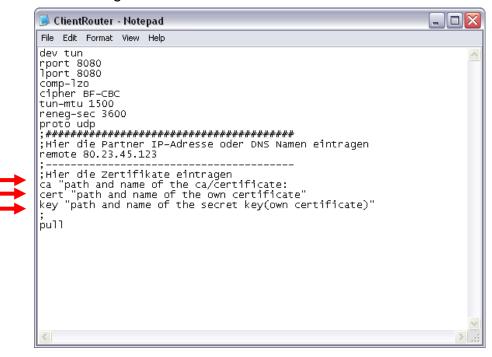
Note that you must always use two backslashes in the path name.

Version: 5.1.6 - June 4th, 2019





20.3.2.2.3 Authenticating a Windows client with certificates



Change the indicated options as appropriate to your circumstances. Note that you must always use **two backslashes** in the path name and that you need the key of your personal certificate for the directive "key".

20.3.2.2.4 Starting the OpenVPN connection

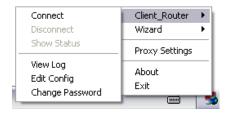
After completing the configuration, you can right-click the .ovpn file or start the connection via the graphical interface in the toolbar as shown below.

Page 179 of 237 Version: 5.1.6 – June 4th, 2018

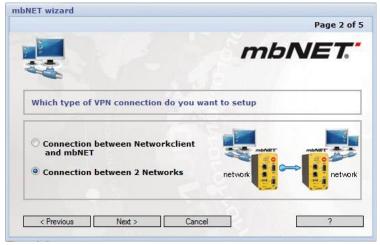


20.3.3 Router-Router

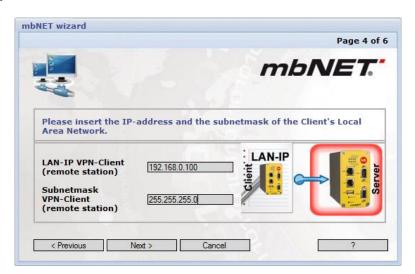
20.3.3.1 Using the connection wizard



- □ <u>Using the connection wizard:</u> Click the "Wizards" link in the top right of the web interface. Then click the Start button for the wizard for VPN connections, followed by "Next".
- □ Select "Connection between 2 Networks".

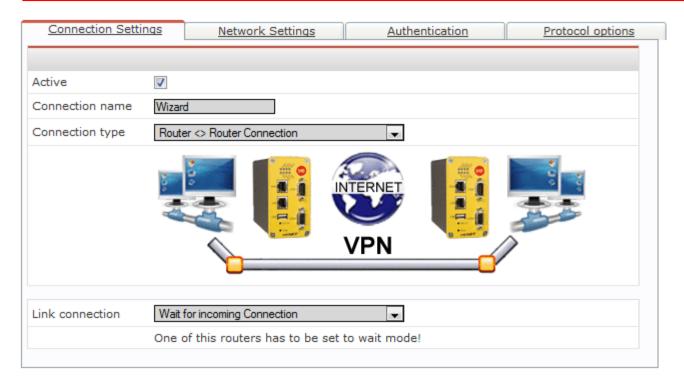


- □ Select the VPN server in the following window and click "*Next*".
- ☐ You must then specify the local network address and subnet mask of the VPN client.



- ☐ Enter the key of your choice in the following window or use the key generated by mbNET.
- □ Click "Finish" to complete the configuration and accept your settings. Repeat this configuration with the VPN client. This time, however, you must select the VPN client instead of the VPN server.

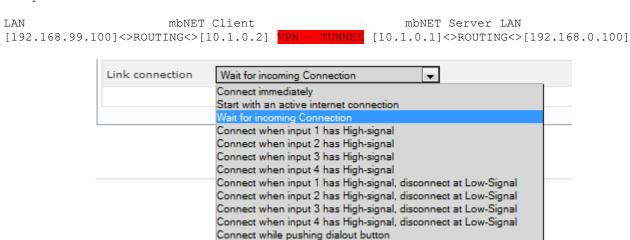




Tab	Label	Description
	Active	Check this box to activate the OpenVPN connection.
Connection Set- tings	Connection name	Enter a name for the connection in the input field.
	Connection type	Select the connection type via the drop-down field.

A "network to network" connection can be created here. Depending on the authentication method, the client receives an IP address from a defined range or each subscriber specifies its requested address.





If "Wait for incoming Connection" was selected, then this mbNET is in Server Mode and is called "Server" in the further documentation, otherwise if "Connect immediately" was selected, then the mbNET is in Client Mode and is called "Client".

Page 181 of 237 Version: 5.1.6 – June 4th, 2018



20.3.3.2 Server – no authentication or static key

Connection Settings	Network Settings	<u>Authentication</u>	<u>Protocol options</u>
_			
Local IP adress	0.1.0.1		
Peer IP adress	0.1.0.2		
Local network	92.168.0.0/24		
Peer network 1	92.168.99 0/24		

Tab	Label	Description
	Local IP address	Enter the IP address of the local VPN tunnel end point here, e.g. 10.1.0.1
Network Settings	Peer IP address	Enter the IP address of the peer VPN tunnel end point here, e.g. 10.1.0.1
Network Jettings	Local network	Enter your network address in CIDR notation here (192.168.0.0/24).
	Peer network	Enter the network address of your peer in CIDR notation here (192.168.99.0/24).

With authentication without certificates, only one IP channel (local IP address and peer IP address) can be specified per connection entry.



With manual configuration of the VPN client, the setting "Local IP address" and "Peer IP address" must be reversed accordingly on the client.

Page 182 of 237 Version: 5.1.6 – June 4th, 2019



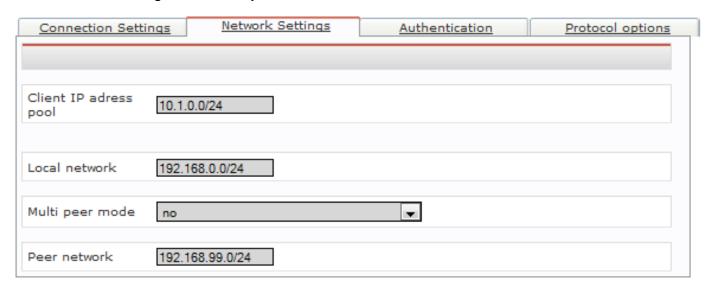


20.3.3.3 Server – authentication with certificates

With authentication with certificates, multiple clients can dial into the server simultaneously and are automatically assigned an IP address from the "Client IP address pool".

There are two different operating modes in server mode with certificates.

20.3.3.3.1 Single client: Only one client can dial in



Tab	Label	Description
Network Settings	Client IP address pool	With authentication with certificates, multiple different clients can dial into the server (not simultaneously) and are automatically assigned an IP address from the "Client IP address pool". Enter the address range in CIDR notation. E.g. 10.1.0.0/24
	Local network	Enter the address range of the local network in CIDR notation here. E.g. 10.1.0.2/24
	Multiple peers with different network addresses can establish a VPN connection.	"no" selected Each client is assigned the peer network address range, which means that simultaneous client logins make no sense here.
	Peer network	Enter the network address of your peer in CIDR notation here (192.168.99.0/24).

No network setting is needed on the client because it is sent to the client by the server.

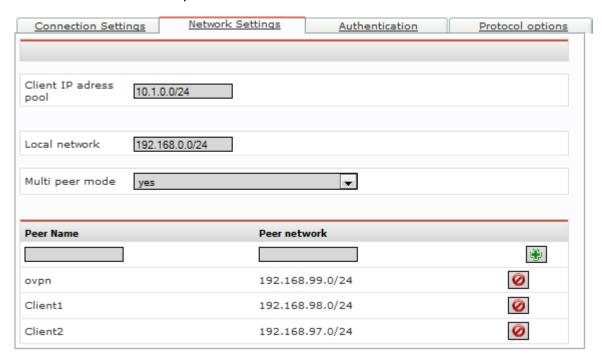


The local network and the peer network must be specified. OpenVPN then creates the necessary routing entries using these entries.





20.3.3.3.2 Multi-client: Multiple clients can dial in



Tab	Label	Description
	Client IP address pool	With authentication with certificates, multiple different clients can dial into the server simultaneously and are automatically assigned an IP address from the "Client IP address pool". Enter the address range in CIDR notation. E.g. 10.1.0.0/24
	Local network	Enter the address range of the local network in CIDR notation here. E.g. 10.1.0.2/24
		"yes" selected
Network Settings	Multiple peers with different network addresses can establish a VPN Connection.	With authentication with certificates and this operating mode, multiple clients can dial into the server simultaneously and are automatically assigned an IP address from the "Client IP address pool".
	Peer Name	The local network (top) and the peer network must be specified. Each client is assigned a network in the list below these. Depending on the authentication setting (with certificate name or username), the CN (common name in the certificate) or username will be used. OpenVPN creates an appropriate routing entry for the client currently dialing in.



No network setting is needed on the client because it is sent to the client by the server.





20.3.3.4 Client authentication: No or static key

Connection Setting	Network Settings	<u>Authentication</u>	Protocol options
Local IP adress	10.1.0.2		
	10.1.0.1		
Local network	192.168.0.0/24		
Peer network	192.168.99.0/24		
Do NAT for all outgoing traffic			

Tab	Label	Description
	Local IP address	Enter the IP address of the local VPN tunnel end point here, e.g. 10.1.0.2
	Peer IP address	Enter the IP address of the peer VPN tunnel end point here, e.g. 10.1.0.1
Network Settings	Local network	Enter your network address in CIDR notation here (192.168.0.0/24).
	Peer network	Enter the network address of your peer in CIDR notation here (192.168.99.0/24).
	Do NAT for all out- going traffic	This option was introduced for compatibility with mdex. It replaces the sender IP address with the current Internet IP address.



With authentication without certificates, only one IP channel can be specified per connection entry (local IP address and peer IP address).

The setting "Local IP address" and "Peer IP address" from the server must be reversed accordingly on the client.





20.3.3.5 Client authentication: With certificates

Connection Settings	Network Settings	<u>Authentication</u>	<u>Protocol options</u>
Do NAT for all outgoing traffic			

Tab	Label	Description
Network Settings	Do NAT for all out- going traffic	This option was introduced for compatibility with mdex. It replaces the sender IP address with the current Internet IP address.



No network setting is needed on the client because it is sent to the client by the server.

Page 186 of 237 Version: 5.1.6 – June 4th, 2019





20.3.4 Authentication

OpenVPN offers three fundamentally different authentication methods.

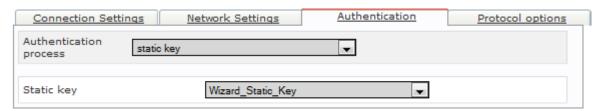
- None: no certificate or key is needed. Used primarily for testing the connection. The tunnel data is also NOT encrypted.
- Static key: a key as required by each peer is generated for the connection. Similar to the password.
- Certificates, X.509: the following three certificate variants are distinguished:
 - Each subscriber needs the same root CA and a personal certificate signed by the root CA.
 - Like 1, but with additional username/password verification.
 - Like 2, but without a personal certificate. In other words, subscribers only need a root CA and username/password.

20.3.4.1 No authentication



This setting should primarily be used for test purposes. It provides a quick and easy way of testing the connection with a peer (e.g. whether the correct ports are enabled). The data is sent UNENCRYPTED in this mode.

20.3.4.2 Authentication with static key



With symmetric encryption, authentication and encryption/decryption of the data is performed using one and the same key (static key). The advantage of symmetric encryption is its speed: encryption and decryption take much less time than with asymmetric encryption since the symmetric key is secure from a size of 90 bits.

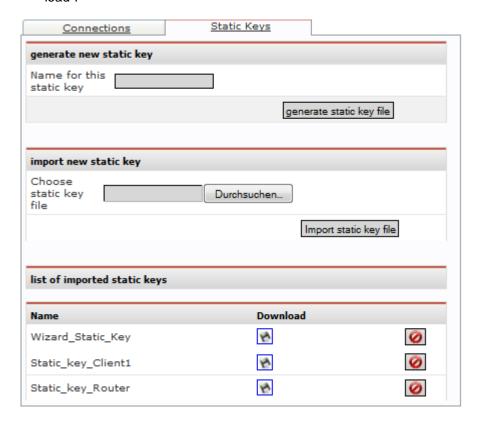
The asymmetric key, on the other hand, must be at least 1024 bits. The disadvantage of symmetric encryption is that stations need to exchange keys. Each subscriber must obtain the key in a secure manner. A previously imported or generated key can be selected in the screen shown above.





20.3.4.2.1 Key management

You can import a key or generate it yourself. All imported keys can be downloaded as a copy under "Download".



Tab	Label	Description
Static Keys	Name for this static key	Enter the name of the key to be generated here.
	Choose static key file	A key previously generated on another system can be imported here.



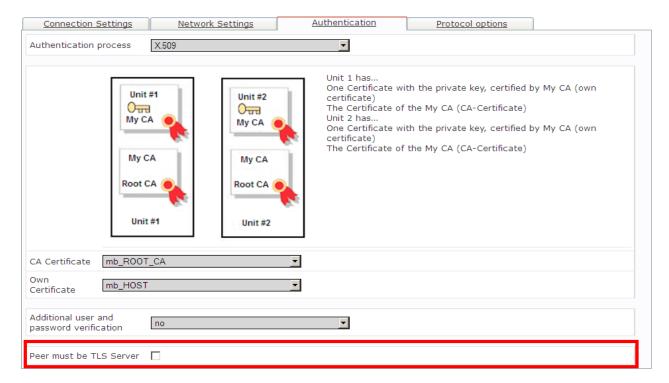


20.3.4.3 Authentication with certificates

There are three different types of authentication with certificates:

- 1. Each subscriber needs the same root CA and a personal certificate signed by the root CA.
- 2. Like 1, but with additional username/password verification.
- 3. Like 2, but without a personal certificate. In other words, the stations only need a root CA and username/password.

20.3.4.3.1 Authentication with CA certificate and own certificate



Tab	Label	Description
X.509 authentication	CA Certificate	This is the root certificate (root CA). All other certificates must come from this certificate.
	Own Certificate	You use this certificate to authenticate yourself to your VPN peer.
	Additional user and password verification	Additional user data may be required from a client dialing in. Please note that this user data must be entered in the VPN server under <i>System User</i> .
	User	Enter the user data of the VPN server (from the System User menu) here.
	Use only CA and User/password for client verification	With this option, you authenticate yourself using the CA certificate and the user data of the VPN server (from the System User menu) only.
	Peer must be TLS Server	This is an additional security option. The "server certificate" must include the extension nsCert-Type=server (see section Creating certificates).





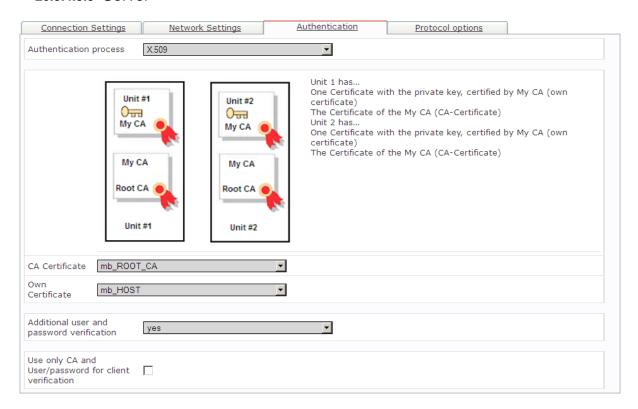




20.3.4.3.2 Authentication with CA certificate and own certificate and user/password

This setting varies depending on the mode.

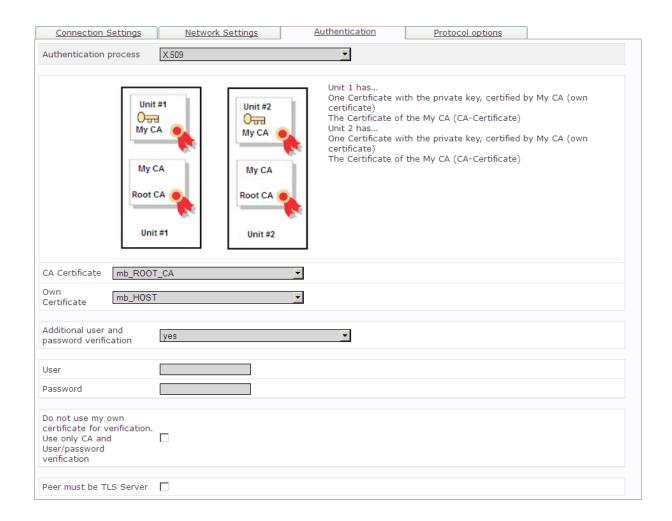
20.3.4.3.3 Server



Tab	Label	Description	
	CA Certificate	This is the root certificate (root CA). All other certificates must come from this certificate.	
	Own Certificate	You use this certificate to authenticate yourself to your VPN peer.	
X.509 authentication (server)	Additional user and password verification	Additional user data may be required from a client dialing in. Please note that this user data must be entered in the VPN server under <i>System User</i> .	
	Use only CA and User/password for client verification	With this option, you authenticate yourself using the CA certificate and the user data of the VPN server (from the System User menu) only.	



20.3.4.3.4 Client



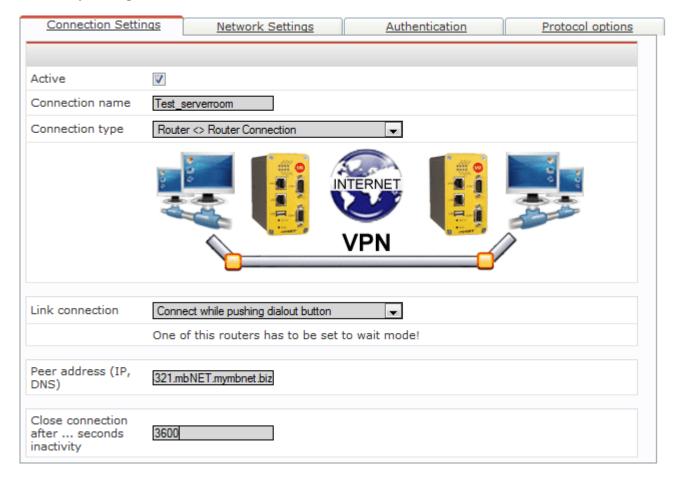
Tab	Label	Description
	CA Certificate	This is the root certificate (root CA). All other certificates must come from this certificate.
	Own Certificate	You use this certificate to authenticate yourself to your VPN peer.
	Additional user and password verification	Additional user data may be required from a client dialing in. Please note that this user data must be entered in the VPN server under <i>System User</i> .
X.509 authentication (client)	User	Enter the user data of the VPN server (from the System User menu) here.
	Do not use my own certificate for verification. Use only CA and User/password for verification	With this option, you authenticate yourself using the CA certificate and the user data of the VPN server (from the System User menu) only.
	Peer must be TLS Server	This is an additional security option. The "server certificate" must include the extension nsCertType=server (see section Creating certificates).

Page 192 of 237 Version: 5.1.6 – June 4th, 2019





20.3.5 Inactivity settings



If the OpenVPN connection is to be started via a digital input or the dial-out button, the connection is automatically dropped after a defined time without any data traffic.

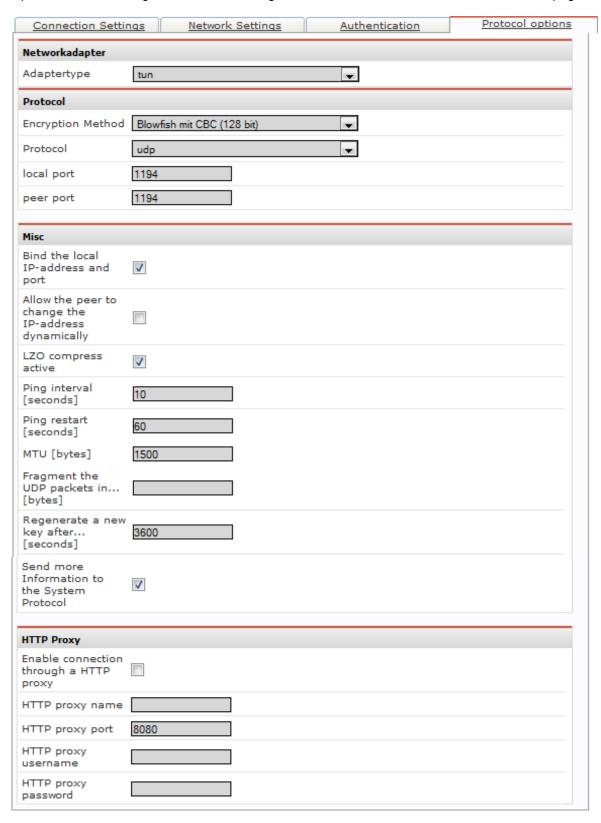




20.3.6 Protocol options

If the OpenVPN connection is to be started via a digital input or the dial-out button, the connection is automatically dropped after a defined time without any data traffic.

OpenVPN offers a range of additional settings. An overview described is shown on the next page.



Version: 5.1.6 - June 4th, 2019





Tab	Label	Description		
140	Editor	Bootiplion		
	Encryption Method	Blowfish mit CBC (128 bit) DES mit CBC (64 bit) RC2 mit CBC (128 bit) DES-EDE mit CBC (128 bit) DES-EDE3 mit CBC (192 bit) DESX mit CBC (192 bit) Blowfish mit CBC (128 bit) RC2 mit CBC (40 bit) RC2 mit CBC (64 bit) AES mit CBC (128 bit) AES mit CBC (192 bit) AES mit CBC (195 bit) This setting must be the same on the peers.		
	Protocol	UDP or TCP can be selected. The default setting is UDP. If the http proxy is selected, TCP is automatically valid.		
	local/peer port	OpenVPN communication is conducted via the set ports. These ports generally have the same settings. The default port is 1194.		
	Bind the local IP address and port.	OpenVPN cannot change the ports dynamically while the connection is active.		
	Allow the peer to change the IP address dynamically	This option allows the VPN peer to change its IP address while the connection is active.		
Protocol options	LZO compress active	Compression method of OpenVPN.		
	Ping interval [seconds]	A ping is sent to the VPN peer if the OpenVPN tunnel has not been used for n seconds.		
	Ping restart [seconds]	The tunnel is restarted if the VPN peer does not respond to the ping within n seconds or no data packet is received.		
	MTU [bytes]	The default MTU size is 1500 bytes.		
	Fragment the UDP packets in [bytes]	Packets bigger than n bytes will be fragmented.		
	Regenerate a new key after [seconds]	A new key will be generated after n seconds. This is set to 3600 seconds by default.		
	Send more Information to the System Protocol	This corresponds to the "verb 3" setting of OpenVPN. The default is "off".		
	Enable connection through a HTTP proxy	You must check this box if you want to establish your connection with the Internet via an http proxy server.		
	HTTP proxy name	Enter the IP address or DNS name of the proxy server here.		
	HTTP proxy port	Enter the port via which your proxy server accepts requests here (e.g. 8080 or 3128).		
	HTTP proxy username	If your proxy server requests authentication, enter a valid username and the associated password.		



21. I/O Manager



The I/O Manager integrated in the router performs the following functions:

- Displays PLC variables
- Reads variables from the PLC and saves them to the USB stick at a set interval (logging).
- Places the logged archives (GZIP) on an external FTP server at a fixed interval.

Variables of the type flags, times, counters, inputs, outputs, data blocks and peripherals can currently be read from an S7 controller via RFC1006. The PLC can communicate directly with the router via its Ethernet interface or via the MPI/PROFIBUS interface of the router.

Limits:

- Max. 4 connections to the controllers
- Max. 256 tags (variables) per connection
- The maximum size of a tag is one DWORD (32 bits)





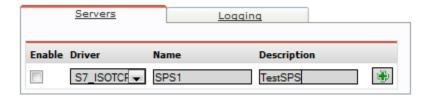
21.1 Configuring the connection

If using the MPI/PROFIBUS interface of the router, the RFC1006 protocol must first be activated for this interface.

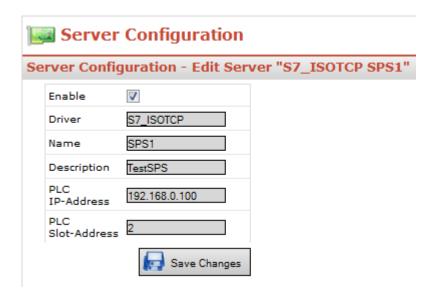




21.1.1 Creating the PLC connection



The "Name" field must not contain any control characters or spaces. Click the "+" button after entering the data.



If using the MPI/PROFIBUS interface, the IP of the router's LAN interface must be entered in the PLC IP address field. Otherwise the IP address of the PLC. The slot address is the bus address with MPI/PROFIBUS communication and, in the case of direct Ethernet communication, the slot space of the PLC on the rack (generally two).



21.1.1.1 Creating the tags

Tags can be added if there is at least one PLC connection created. The following address syntax must be used for this driver:



Enable	Server	Address	Display Value	Description	Interval [x 100ms]	Logging	
	SPS1 ▼		BIN ▼				•
~	SPS1	Z1	DEZ	Counter1	5	~	<u>③</u>
~	SPS1	Т1	DEZ	Time1	6	~	<u>②</u>
~	SPS1	DB1.DBD4	FLOAT	Temperature	10	~	<u>《</u>
~	SPS1	мво	BIN	Clock pulse1	5	~	<u>③</u>

DBx.DBXy.z = data block x, data bit y.z, BOOL DBx.DBBy = data block x, data byte y, BYTE DBx.DBWy = data block x, data word y, WORD

DBx.DBDy = data block x, data double word y, DWORD

 $\begin{array}{lll} \text{Fy.z} = & & \text{flag bit y.z, BOOL} \\ \text{FBy} = & & \text{flag byte y, BYTE} \\ \text{FWy} = & & \text{flag word y, WORD} \end{array}$

FDy = flag double word y, DWORD

Iy.z = input bit y.z, BOOL IBy = input byte y, BYTE IWy = input word y, WORD

IDy = input double word y, DWORD

Oy.z = output bit y.z, BOOL
OBy = output byte y, BYTE
OWy = output word y, WORD

ODy = output double word y, DWORD
Ply.z = peripheral input bit y.z, BOOL
PlBy = peripheral input byte y, BYTE
PlWy = peripheral input word y, WORD

PIDy = peripheral input double word y, DWORD

Ty = Timer y, TIMER

Cy = Counter y, COUNTER

Display Value This format is used for the status display and in the logging data.

Description Free label field.

Interval [x 100ms] this tag is read from the PLC during this interval.

Logging This tag is enabled for logging if this option is checked. The tag is only displayed on the status display if this option is not checked.

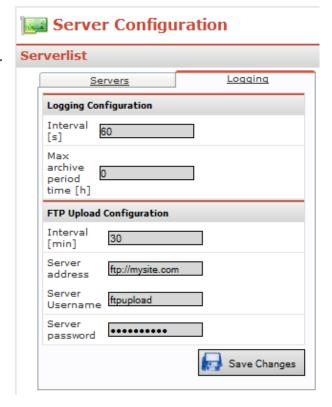




Configuring the logging function

The logging function can be configured on the second tab under Server Configuration. The logging function applies to all PLC connections.

A storage medium must be inserted into the USB socket for the logging function. This can be e.g. a USB stick.



Interval [s]

The tags are written to the storage medium at the specified interval.

Max archive period time [h]

The log file is archived and a new log file is started at the latest after the time in seconds set here.

FTP Upload Configuration

The logged tags can also be archived on an FTP server.

The following settings are required for this.

The "Maximum" firewall security setting does not permit the agreement of a dynamic communication port as required during FTP communication between the client and server. The router firewall must therefore be set to "Normal" in this case.

Interval [min]

The log file is compressed and loaded onto the FTP server at the specified interval. A copy of the log file also remains on the storage medium (compressed).

Server address Enter the address of the FTP server here.

Server Username Enter the username for authentication on the FTP server here

<u>Server password</u> Enter the password for authentication on the FTP server here.

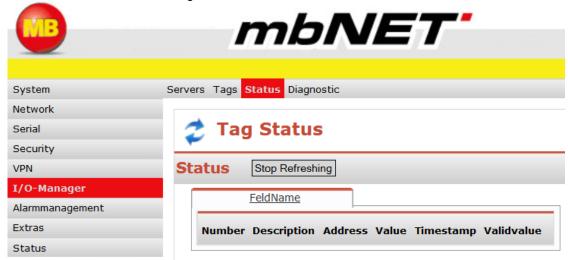
Log files are in CSV format. The current file is always called logfile.log and is stored in the subdirectory \logfiles\ on the USB stick. Archived files use the following naming convention: logfile.log.[Date(yyyymmdd)]_[Time(hhmmssms3)].gzip

Page 200 of 237 Version: 5.1.6 - June 4th, 2019



21.3 Tag status

Shows the status of the monitored tags.



Label	Description
Number	Number of the tag.
Description	Description of the tag
Address	Address of the tag
Value	Value of the tag, in the data format which was set at the tag.
Timestamp	Shows the exact time when the tag was readed.
Valid value	Shows if the tag is valid / reachable or not.

21.4 Diagnostic



You can restart the I/O-Manager here. You can also analyze the logging and the data logger of the I/O-Manager here.





22. Alarm management

22.1 General

☐ The alarm management function can be used to query the states at the four digital inputs and, depending on the result, send an appropriate text to an email address you have specified.

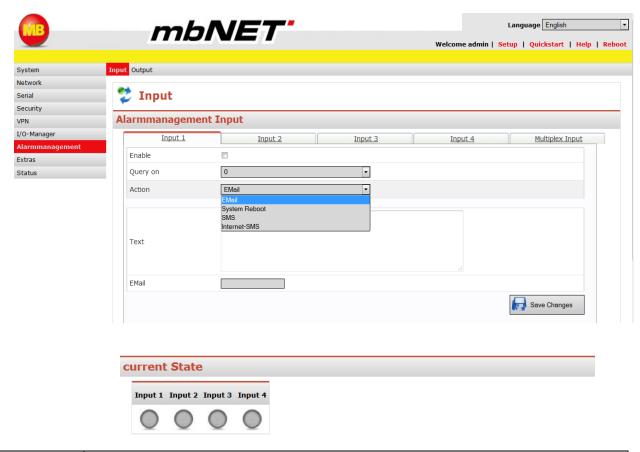
switch two digital outputs independent of each other in the event of a fault, when there is an active Internet connection or manually.

22.2 Digital inputs

Click Alarmmanagement in the navigation bar, followed by Input.

The following screen for configuring the four available digital inputs is then displayed. The inputs can be individually configured using the four different tabs.





Label Description

Page 202 of 237

Version: 5.1.6 - June 4th, 2019





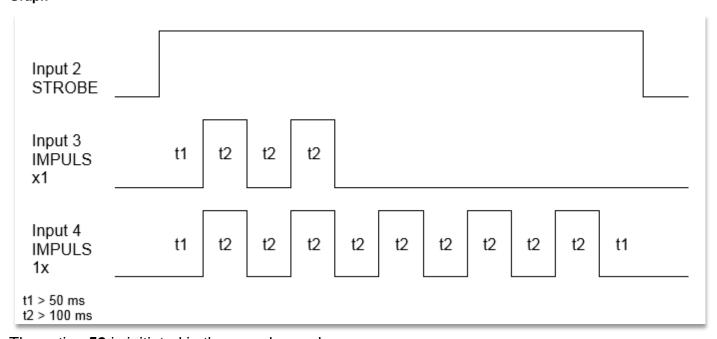
Input 1 4 tabs	Each input can be separately configured. Select the input to be configured by clicking the corresponding tab.
Enable	The input is enabled by checking the box. This is how you determine whether the input in question is to be enabled ("activated").
Query on	Set the input level for the industrial router in this drop-down field. The available signal levels are 1 and 0.
Action	There are three possible actions: □ Email □ SMS (only available at <i>mbNET</i> variants with modem!) □ System Reboot □ Internet-SMS
Text	Enter the text to be sent to the specified email address in this input field. The following special characters are permitted in the text: ÄÜÖ,;.:# + * ~ ^ °!() = ? § \$ % & / < >
Email/Mobile Phone	Enter the email address or phone number* to which the industrial router should send the text when the input is activated and the relevant signal level has resulted in the action being initiated. * Up to three mobile phone numbers are possible - separated by semicolon or comma.
current State	You can read off the current state at the inputs via the LED icons at the bottom of the screen. Gray indicates state 0, green indicates state 1.

22.2.1 Multiplex inputs

Brief description

There are four digital inputs on the mbNET. An action assignment (number) can be communicated serially via three of these inputs (2-4), i.e. one input is STROBE, one is IMPULS_x1 and one is IMPULS_1x. The pulse at IMPULS_x1 (one digit) and IMPULS_1x (tens digit) can be counted with a rising edge at STROBE. The action is executed in accordance with the entered action with a falling edge at STROBE.

Graph

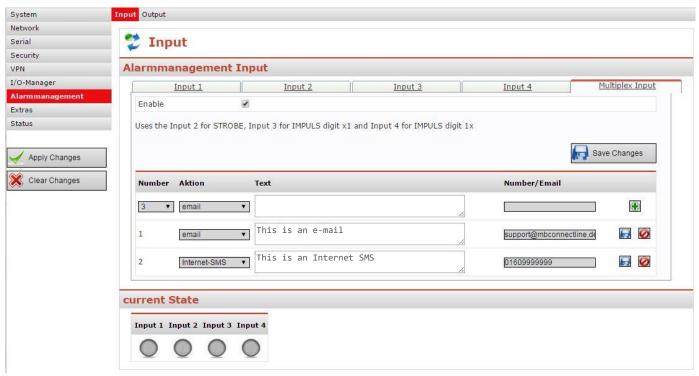


The action **52** is initiated in the sample graph.





Action table



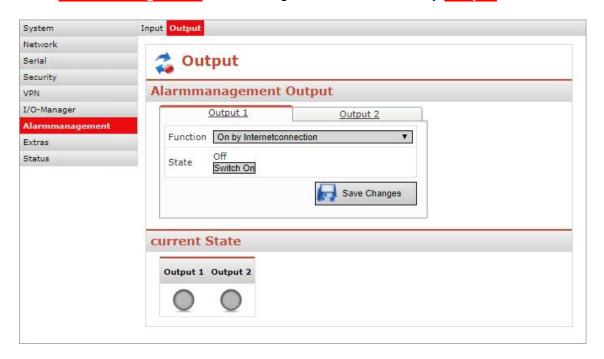
The action number is defined in the Number drop-down field. There are different actions available depending on device model. The "E-Mail" function is available with all devices, the "SMS" option is available with devices with a mobile broadband modem.





22.3 Digital outputs

Click Alarmmanagement in the navigation bar, followed by Output.



Label	Description
Output 1 Output 2	Each output can be separately configured. To configure an output, select the corresponding tab.
Function	You can chose between the following settings using the drop-down field: Off Select this setting if you do not want to evaluate the outputs for possible switching operations. On by Malfunction Select this setting if the corresponding output of the industrial router is to be set to signal level 1 in the event of a malfunction. On by Internetconnection Select this setting if the corresponding output of the industrial router is to be set to 1 in the event of an active Internet connection. For example, an active Internet connection can then be indicated by an LED connected at the corresponding output. On by any VPN-connection Select this setting if the corresponding output is to be set to 1 as soon as a user has connected to the mbNET via an active VPN connection. If no active connection is available, the output is switched off again. For example, a VPN connection can then be indicated by an LED connected at the corresponding output. On by any User-Cloudserver-connection Select this setting if the corresponding output of the industrial router is to be set to 1 as soon as at least one mbCONNECT24 user has connected to the mbNET via an active connection. If no active connection is available, the output is switched off again. For example, a VPN conline of the mbCONNECT24 user has connected to the mbNET via an active connection.
	at least one mbCONNECT24 user has connected to the mbNET via an active connection. If no active connection is available, the output is switched off again. For example, a VPN con-
	nection can then be indicated by an LED connected at the corresponding output.



State



Switch On or Switch Off
This button can be used to switch the currently selected output on and off.

The text Off or On above the button shows the current output state in the same way as the LED

icons under "current State".

Green LED icon: Signal level 1 at output Gray LED icon: Signal level 0 at output



23. Status messages

23.1 General

The industrial router must be analyzed using certain status information when errors occur. For example, a flashing ERROR LED indicates that a system error has occurred on the router. The cause of the error can be determined e.g. via Status - System using the list.

The various status displays are described below:

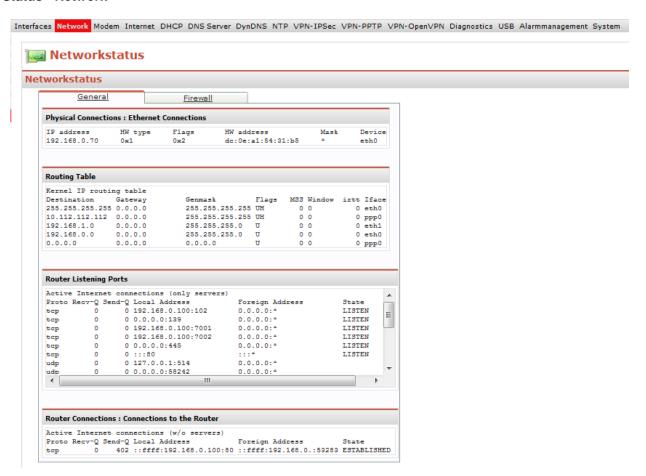
23.2 Status - Interfaces



Label	Description
WAN	Shows the settings at the router's WAN connection (external connection). The IP address is displayed as soon as the router has a physical connection to the network or is assigned a static IP address. The number of data packets received and transmitted is displayed.
WLAN	Note : Only at mbNET variants with WiFi. Shows the settings at the router's LAN connection (local connection). The IP address is displayed when the router has a physical connection. The number of data packets received and transmitted is displayed.
LAN	Shows the settings at the router's LAN connection (local connection). The IP address is displayed when the router has a physical connection. The number of data packets received and transmitted is displayed.



Status - Network



Label	Description
Physical Connections	Shows the physical connections via which the router is connected to other computers.
Routing Table	Shows all routes used.
Router Listening Ports	Shows all monitored ports.
Router Connections: Connections to the Router	Shows all IP addresses with ports, e.g. of computers that are connected to the router.

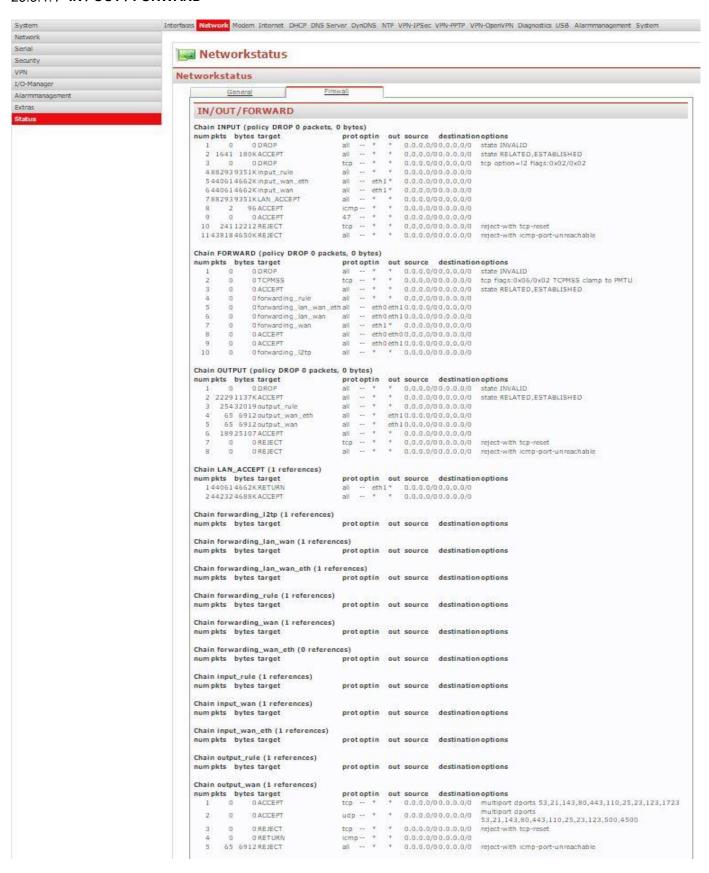
Page 208 of 237 Version: 5.1.6 - June 4th, 2019





23.3.1 Firewall

23.3.1.1 IN / OUT / FORWARD



Page 209 of 237 Version: 5.1.6 – June 4th, 2018



23.3.1.2 **NAT**

NAT									
Chain PREROUTING (policy ACCEPT 31413 packets, 3015K bytes)									
numpkts	byte	s target	prot	op	tin	out	source	destination	options
1313733010KNEW			all		*	*	0.0.0.0/0	0.0.0.0/0	state NEW
23137	733010)Kprerouting_rule	all		*	*	0.0.0.0/0	0.0.0.0/0	
3	0	Oprerouting_wan_eth	all		eth 1	1 *	0.0.0.0/0	0.0.0.0/0	
4	0	Oprerouting_wan	all		eth 1	1 *	0.0.0.0/0	0.0.0.0/0	
Chain POS	STROUT	ING (policy ACCEPT 7 pac	kets,	625	byt	es)			
numpkts	byte	s target	prot	op	tin	out	source	destination	options
1	6 53	35 postrouting_rule	all		*	*	0.0.0.0/0	0.0.0.0/0	
2	0	Opostrouting wan eth	all		*	eth 1	0.0.0.0/0	0.0.0.0/0	
3	0	Opostrouting_wan	all		*	eth1	0.0.0.0/0	0.0.0.0/0	
4	0	OMASQUERADE	all		*	eth 1	0.0.0.0/0	0.0.0.0/0	
Chain OU	TPUT (p	olicy ACCEPT 7 packets, 6	525 by	rtes)				
numpkts	byte	s target	prot	op	tin	out	source	destination	options
Chain NEV	W (1 ref	ferences)							
numpkts	byte	s target	prot	op	tin	out	source	destination	options
13137	713010	OKRETURN	all		*	*	0.0.0.0/0	0.0.0.0/0	limit: avg 50/sec burst 100
2	0	ODROP	all		*	*	0.0.0.0/0	0.0.0.0/0	
Chain pos	trouting	g_rule (1 references)							
numpkts	byte	s target	prot	op	tin	out	source	destination	options
Chain pos	trouting	g_wan (1 references)							
numpkts	byte	s target	prot	op	tin	out	source	destination	options
1	0	ORETURN	tcp		*	*	0.0.0.0/0	0.0.0.0/0	multiport dports 53,21,143,80,443,110,25,23,123,1723
2	0	ORETURN	udp		*	*	0.0.0.0/0	0.0.0.0/0	multiport dports 53,21,143,80,443,110,25,23,123,500,4500
3	0	ORETURN	esp		*	*	0.0.0.0/0	0.0.0.0/0	
4	0	ORETURN	icmp			*		0.0.0.0/0	
5	0	ODROP	all			*		0.0.0.0/0	
Chain pos	trouting	g_wan_eth (1 references))						
numpkts			prot	ор	tin	out	source	destination	options
Chain pre	routina	rule (1 references)							
numpkts			prot	op	tin	out	source	destination	options
Chain pre	Chain prerouting_wan (1 references)								
numpkts bytes target prot optin out source destination options				options					
Chain pre	routing	_wan_eth (1 references)							
numpkts	byte	s target	prot	op	tin	out	source	destination	options

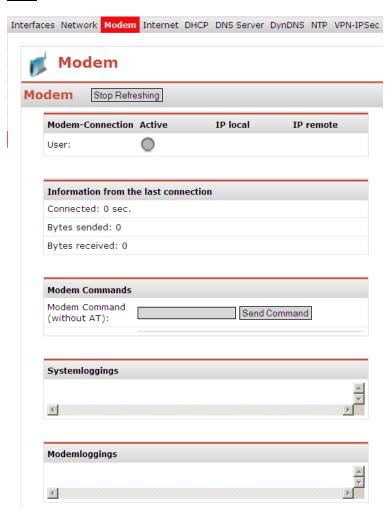
Page 210 of 237 Version: 5.1.6 – June 4th, 2019

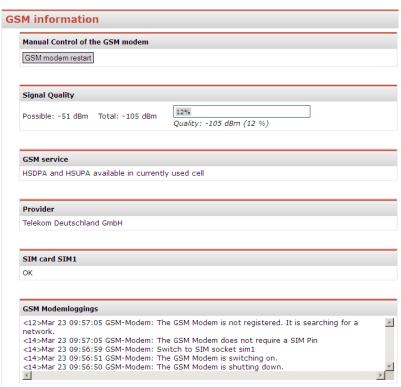




23.4 Status - Modem

Note: Not available at **mbNET** variants with WiFi.











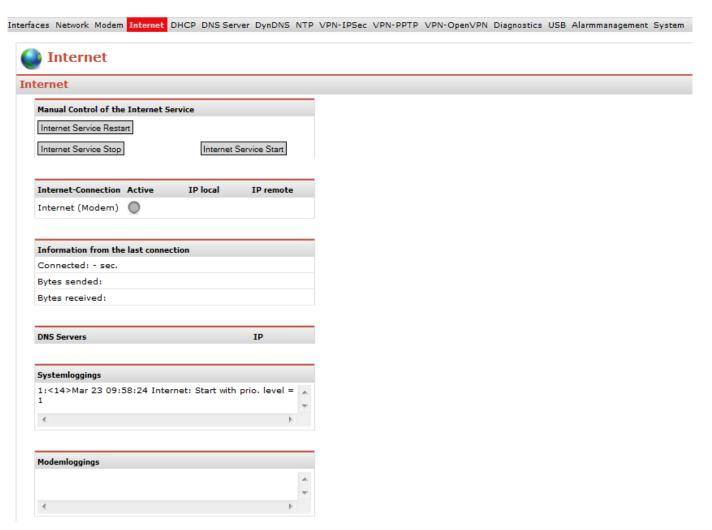


Label	Description
Modem-Connection	Shows the user who dialed into the router via modem. The IP address of the PPP server and PPP client (remote station) is displayed when a dial-up connection is successfully established. The connections are always incoming connections. An active connection is indicated by a green dot.
Information from the last connection	Shows the connection time and the number of bytes sent and received during the most recent connection as long as the router was not restarted or switched off in the interim.
Modem Com- mands	This input field can be used to issue a command directly to the internal modem. This function should only be used as directed by MB Connect Line support personnel.
Systemloggings	Shows the type of connection and the assigned IP and DNS addresses.
Modemloggings	Shows the commands sent to the modem to initialize it and the status of the connection process. The error messages that occur when establishing the connection are also displayed here.
Manual Control of the GSM modem	You can use this button to restart the internal modem. This function should only be used as instructed by MB Connect Line support personnel.
Signal Quality	Specifies the current network availability in percent and dBm. If you have an mbNET with mobile broadband and UMTS, the device will automatically change networks when UMTS becomes available again or UMTS is no longer available.
GSM service	Shows the respective transmission method. The following are possible: GSM/GPRS BDGE UMTS
Provider	Shows the current mobile broadband provider (T Mobile Germany as shown in Figure 211).
SIM card SIM1	Shows the status of your SIM card in mbNET.
GSM Modemlog- gings	Shows all events and errors related to the GSM modem.





23.5 Status – Internet



Label	Description
Internet	Shows outgoing connections to the Internet. These can be both outgoing connections via the modem and connections via WAN. The IP addresses of the local and remote stations are displayed. An active connection is indicated by a green dot. You can manually connect or disconnect the Internet connection here also. However it is not recommended to use these buttons unless requested to do so by a member of the support team.
Information from the last connection	Shows the connection time and the number of bytes sent and received during the most recent connection as long as the router was not restarted or switched off in the interim.
DNS Servers	Shows the IP address of the DNS server.
Systemlog- gings	Shows the type of connection and the assigned IP and DNS addresses.
Modemloggings	Shows the commands sent to the modem to initialize it and the status of the connection process. The error messages that occur when establishing the connection are also displayed here.

Page 214 of 237

Version: 5.1.6 – June 4th, 2019





23.6 Status - DHCP



Label	Description
DHCP Server	The IP addresses that the DHCP server assigns to connected clients are listed here.
System loggings	Shows the IP addresses that the DHCP assigns and which IP addresses are not allowed.
Client Information	Information about connected clients on the WAN port.
System loggings	All events and errors relating to the DHCP server and client are logged.



23.7 Status – DNS Server



Label	Description
Name	Shows the name of the DNS server if not assigned by the Internet service provider.
IP address	Shows the IP address of the DNS server if not assigned by the Internet service provider.
Systemlog- gings	Shows the individual operations executed by the DNS server.

23.8 Status - DynDNS



Label	Description
Updated IP address	Shows the current IP address assigned to the router via the Internet.
Systemlog- gings	Shows all events and faults related to the DynDNS service.

Page 216 of 237 Version: 5.1.6 – June 4th, 2019





23.9 **Status - NTP**

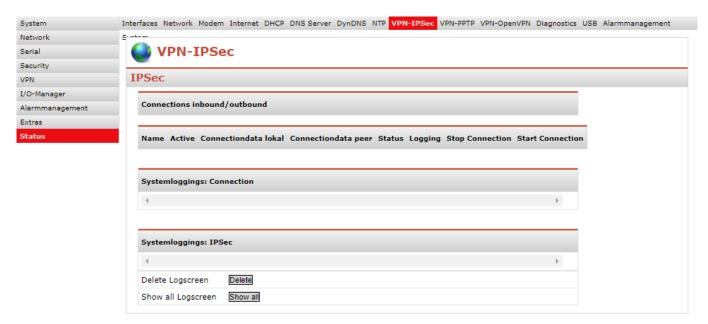


Label	Description	
Date Time (UTC)	Shows the current system time in Universal Time Coordinates (UTC).	
Local Date Time	Shows the time using the time zone setting.	
Systemloggings	s Shows all notifications and error messages related to the service.	





23.10 Status - VPN-IPSEC



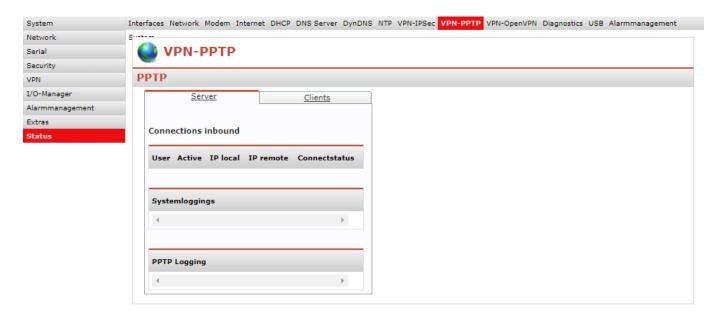
Label	Description	
Connections in-	Shows both the incoming and outgoing VPN connections of the router.	
bound /	An active connection is indicated by a green dot.	
outbound	The connection duration and active user are displayed. After the connection is disconnected, the active connection time is displayed. You can manually connect or disconnect the connection here also.	
	However it is not recommended to use these buttons unless requested to do so by a member of the support team.	

Page 218 of 237 Version: 5.1.6 – June 4th, 2019





23.11 Status - VPN-PPTP



Label	Description		
Server	The incoming VPN connections of the router are listed here. An active connection is indicated by a green dot. The connection duration, active user, local and remote IP address are displayed. After the connection is disconnected, you can read off the active connection time.		
Clients	Shows the outgoing VPN connections of the router. An active connection is indicated a green dot. The connection duration, active user, local and remote IP address are displayed. The connections are logged. After the connection is disconnected, you can read off the active connection time.		
Systemloggings: Connection	Shows all notifications and error messages related to the PPTP service.		





23.12 Status - VPN OpenVPN



Label	Description	
Connections in-	Shows both the incoming and outgoing VPN connections of the router.	
bound/outbound	An active connection is indicated by a green dot.	
	The name, local address and peer address are displayed here. You can manually connect	
	or disconnect the connection here also. However it is not recommended to use	
	these buttons unless requested to do so by a member of the support	
	team.	

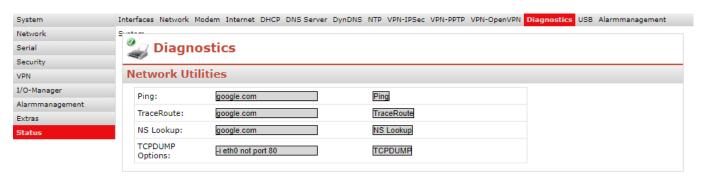
Page 220 of 237

Version: 5.1.6 – June 4th, 2019





23.13 Status - Diagnostics

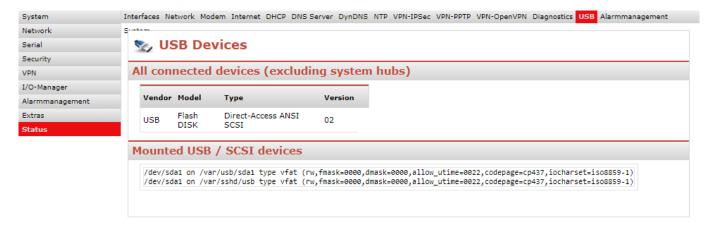


Description	
After an Internet address or IP address is entered, the ping command can determine whether the address in question can be reached. This is e.g. an easy way of determining whether there is an Internet connection active.	
This command provides more information about the network connection between the router and a remote or other computer. It traces and displays the route.	
This function can be used to check whether name resolution (https://www.google.com = 216.58.209.206) takes place. If this function ends in an error message, check whether there is a DNS server address under <i>Network DNS</i> in your mbNET or whether your network's DNS server is available.	
You can use the command TCPDUMP to track the network traffic. Exempels of using TCPDUMP: -i eth0 not port 80 Show all TCP/IP Connections on the interface (-i) LAN (eth0), but don't (not) show connections who are using port 80. (http) -i eth1 port 23 Show all TCP/IP Connections on interface (-i) WAN (eth1), with port 23. (port 23) -vvv -i eth1 Show all data traffic in verbose mode level 3 (-vvv) on interface (-i) WAN (-eth1) For more detailed information about TCPDUMP, visit: www.tcpdump.org	

Page 221 of 237 Version: 5.1.6 – June 4th, 2018

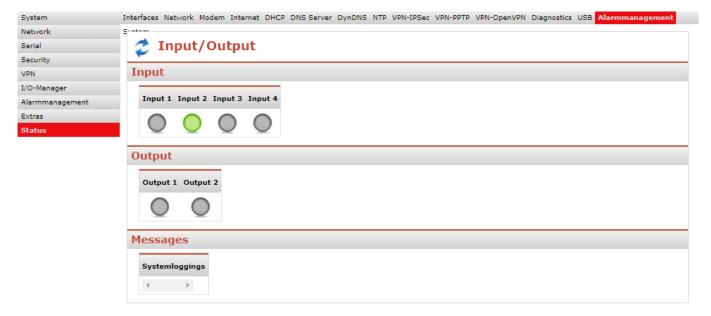


23.14 Status - USB



Label	Description
All connected devices (excluding system hubs).	The manufacturer, model, type and version are displayed for connected USB storage media.
Mounted USB / SCSI devices	Shows how the USB storage medium is integrated in the routers file system and the file system created on the USB storage medium.

23.15 Status - Alarmmanagement



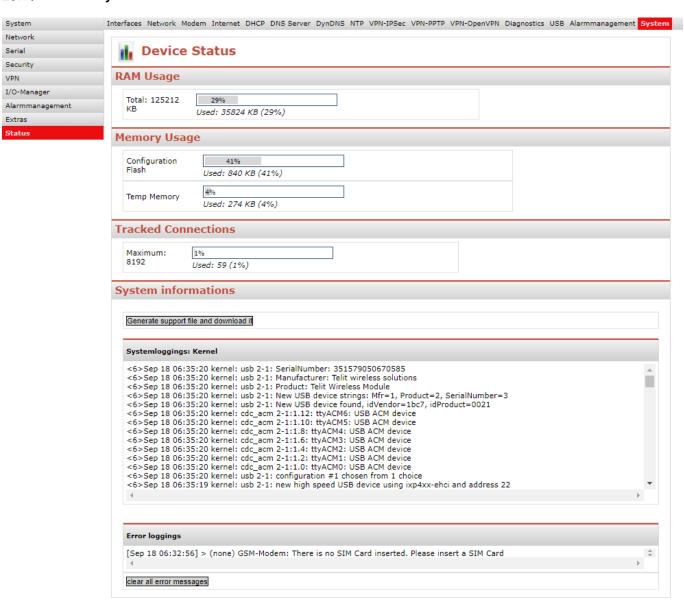
Label	Description	
Input	Shows the states at the four inputs. The states are queried and updated approx. every three seconds.	
Output	Shows the states at the two outputs. The states are queried and updated approx. every three seconds.	
Systemloggings All events and error messages related to alarm management are saved here activity of inputs).		

Page 222 of 237





23.16 Status - System



Label	Description	
RAM Usage	Shows the amount of RAM memory currently being used by the router.	
Memory Usage	Shows the amount of configuration memory and temporary memory currently being used.	
Tracked Connections	Shows the usage of the packet filter.	
System information	The system information can be used to establish the cause of errors on the router. If, for example, the ERROR LED on the front is flashing, it may be possible to determine the cause of the error using the log.	
Firmware versions 2.1.0 and higher feature a direct error logging function i interface. This function logs all of the errors until the "clear all error messa button is clicked. The most recent error is also displayed on the system in mation page and the wizard's page. Simply click the last error message to one of these two pages directly to the error memory.		

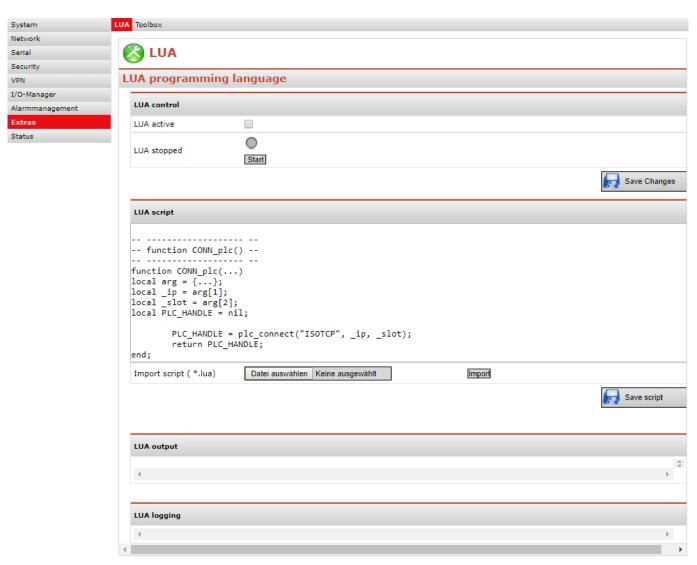




24. Extras

24.1 **LUA**

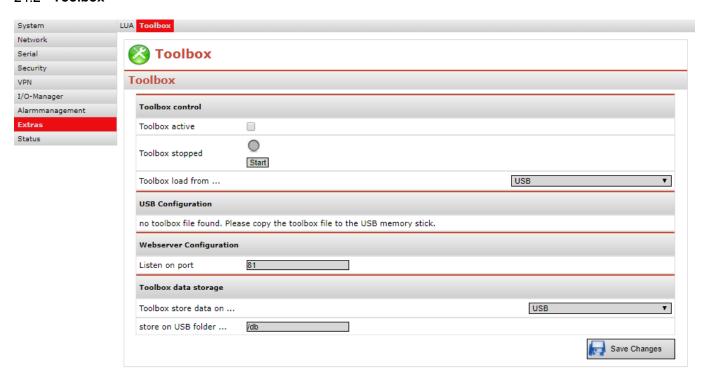
You can activate LUA to write and execute LUA scripts.







24.2 Toolbox



Label	Description	
Toolbox active	If this checkbox is active, then the toolbox is going to be executed after every router restart.	
Status Symbol	The Status Symbol shows if the toolbox is executed or not. By using the button start / stop you can control the toolbox manually.	
Toolbox load from	You can only load the toolbox from an USB-Storage at the moment.	
USB Configuration	The newest toolbox version is displayed here.	
Webserver	The toolbox is executed on a separate webserver on the router. The default port for the webserver is 80. But this port is already occupied by the web interface of the router. The default value for the toolbox webserver is port 81. You can access the webserver via http://router-LAN-ip:81 You can adjust the default webserver port of the router via	
Configuration	System > Web > HTTP-Port (e.g. 8080). Now you can set the port of the toolbox webserver to port 80, then you can access the toolbox via: http://router-LAN-IP Note: It is not necessary to write the port number behind the URL if you use Port 80! (This is only true for port 80!)	
Store on USB folder	The toolbox must also store your configuration on the USB memory. To do this, enter the folder for this. All data is stored in this folder and can be easily duplicated to other devices.	





25. Firmware update directly via USB

You can update the *mbNET* directly via the USB interface. The device automatically detects the firmware stored on a connected USB stick. The firmware update starts after pressing the Dial Out button.

Preparation:

- Go to www.mbconnectline.com and download the latest firmware version (e.g. "mbNET FW V500.zip").
- After unpacking, you will find the actual firmware file "image.bis" next to the file "Changelog.txt".
- Save the "image.bis" to a USB memory stick.

ADVICE: The "**image.bis**" firmware file may not be renamed and must be saved in the top-level directory (root) of the USB drive. The USB drive must have the file format FAT / FAT32.

ATTENTION: DO NOT disconnect the power supply to the device during the firmware update!

Execution:

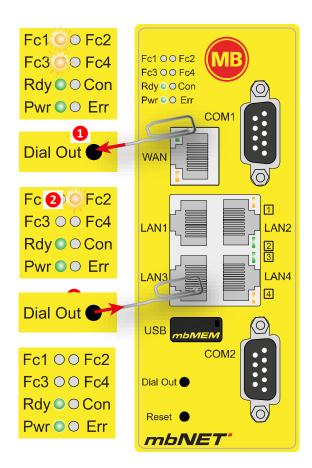
When the *mbNET* is ready for operation (LED **Pwr** + **Rdy** light up), plug the USB stick into the device's USB port.

- As soon as the device has recognized the configuration file, LEDs Fc1 + Fc3 start to flash synchronously.
- Now push and hold down the Dial Out button 1
 until LED Fc2 flashes 2.
- Now release the Dial Out button 6.

The **mbNET** now reboots.

When both LEDs **Pwr** and **Rdy light up**, the firmware update is completed **4**.

The *mbNET* is now ready again for operation and can be used as usual.



ADVICE: If the firmware and an *mbCONNECT24* portal configuration are located on the USB stick, the firmware is always recognized by the mbNET (Fc1 + Fc3 flashing) first.

If you do not press the **Dial Out** button within 10 seconds, the *mbNET* will change to the portal configuration (**Fc1** + **Fc2** flashing). If you do not react within 10 seconds, the device returns to normal mode.

Page 226 of 237



26. Importing the portal configuration into an mbNET via USB

If you have created the *mbNET* device configuration in the *mbCONNECT24* service portal, you can import this portal configuration directly into the *mbNET* via the USB interface. The device automatically detects the portal configuration stored on a connected USB stick. Press the **Dial Out** button to start the reading.

Requirement:

You have configured the *mbNET* in the *mbCONNECT24* portal and saved the configuration file (mbconnect24.mbn / mbconnect24.mbnx) to a USB flash drive using the "Download to PC" mode.

ADVICE: The downloaded "mbconnect24.mbn/-.mbnx" configuration file may not be renamed and must be saved in the top-level directory (root) of the USB drive. The USB drive must have the file format FAT / FAT32.

Informationen about mbCONNECT24 can be found at

- our Internet pages at https://www.mbconnectline.com
- or in the **mbCONNECT24** online help

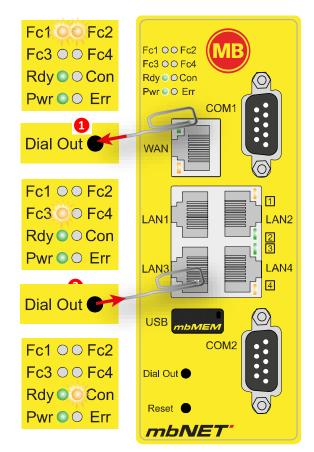
Execution:

When the *mbNET* is ready for operation (LED **Pwr** + **Rdy** light up), plug the USB stick into the device's USB port.

- As soon as the device has recognized the configuration file, LEDs Fc1 + Fc2 start to flash synchronously.
- Now push and hold down the Dial Out button 1
 until LED Fc3 flashes 2.
- Now release the **Dial Out** button **3**.

The settings from *mbCONNECT24* are now automatically copied to the mbNET and the device reboots.

If the **mbNET** is able to connect to the Internet (e.g. network, telephone cable, SIM card, antennae installed), the device will subsequently log in to your account. This is indicated by the **flashing** LED **Con**. 4.



ADVICE: If the firmware and an *mbCONNECT24* portal configuration are located on the USB stick, the firmware is always recognized by the mbNET (**Fc1** + **Fc3** flashing) first.

If you do not press the **Dial Out** button within 10 seconds, the **mbNET** will change to the portal configuration (**Fc1** + **Fc2** flashing). If you do not react within 10 seconds, the device returns to normal mode.



27. Factory settings on delivery

27.1 Username and password

The router is shipped with the following username and password:

Username: admin

Password: No password required

27.2 IP address of the router

The router is set to the following IP address in the factory:

IP address: 192.168.0.100

28. Loading the factory settings

Follow the steps outlined below to reset the industrial router to the factory settings:



IMPORTANT: You should first back up your configuration. Once you have carried out these steps, your previous settings will no longer be available.

- 1. Switch on the device
- 2. Wait until the Rdy LED blinks
- 3. Press and hold the dial-out button until the Fc4 / TxD2 LED lights up
- 4. Press the dial-out button again (Fc3 / RxD2 lights up)
- 5. Press the dial-out button again (Fc2 / TxD1 lights up)
- 6. Finally press the dial-out button one last time

The custom configuration is then deleted. The industrial router is reset to the factory settings and can be reconfigured.



IMPORTANT: The IP address of the industrial router is reset to 192.168.0.100. The computer's network settings must be changed accordingly.

Page 228 of 237 Version: 5.1.6 - June 4th, 2019





29. Restart the mbNET router

29.1 Via webinterface

Click on "Restart" on top right of the page screen.



Now click on auf den Button "Yes, really reboot now".

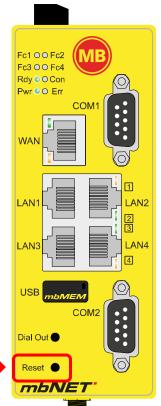
The restart process takes about 2 minutes.



29.2 Via reset button

Press the "Reset" button on the mbNET.

This initiates the booting process. The restart is complete, when both LED "Rdy" and "Pwr" illuminate.



Note:

The "Reset" Button does not actually Reset the router. It just reboots it.





30. Initializing the modem

General information on the AT commands

The commands can be entered in the input interface (modem settings) in the two fields "Modem Initialization".

The **prefix** always consists of the letters "AT".

This does not have to be entered in the field.

The **command** consists of individual characters that are written as described below. It is made up of a code and, if applicable, any associated values.

Letters can be in uppercase and lowercase. Multiple commands can be combined into a command line.

Example: L1M1\N5

30.1 Analog modem commands

B Selects the communication standard

ATB0 CCITT modulation ATB1 Bell modulation

\B Treatment of the break signal

AT\Bn Send break signal to remote station n= 0-9 in 100 ms units (AT\B3 standard)
Only possible with a non-error corrected connection

%C Data compression setting

AT%C0 Data compression inactive AT%C1 Data compression active

+GCI Country-specific setting

This command configures the analog modem to the country-specific setting Example +GCI=B5





Initializing the modem (continued)

L Loudspeaker volume

ATL0,1 Low volume ATL2 Medium volume ATL3 High volume

M Loudspeaker mode

ATM0 Loudspeaker always on

ATM1 Loudspeaker on until data carrier signal is detected

ATM2 Loudspeaker on when the modem is ready to dial

ATM3 Loudspeaker off while the number is being dialed and then, after dialing, until a data carrier signal is detected

+MS Selects the modulation type

This command sets the modulation type and the bit rates negotiated between the local and remote modems.

Syntax: +MS=[<carrier>[,<auto-

mode>[,<min_tx_rate>[,<max_tx_rate>[,<min_rx_rate>[,<max_rx_rate>]]]]]

Example: AT+MS= V34,1,9600,33600,9600,33600

Modulation	<carrier></carrier>	Possible baud rates	
Bell 103	B103	300	
Bell 212	B212	1200 Rx 75 Tx or 75 Rx/1200 Tx	
V.21	V21	300	
V.22	V22	1200	
V.22 through	V22B	1200, 2400	
V.23	V23C	1200	
V.32	V32	4800, 9600	
V.32 through	V32B	4800, 7200, 9600, 12000, 14400	
V.34	V34	2400, 4800, 7200, 9600, 12000, 14400, 16800,	
		19200, 21600, 24000, 26400, 28800, 31200, 33600	

Automode 0=disabled

1=enabled (default)

AT+MS? Shows the current setting

\N Selects the error correction settings

AT\N0 Error correction switched off

AT\N1 Transparent transmission of any data widths via the serial interface, without data buffering and error correction.

AT\N2 V.42LAP-M or MNP 4 error correction. The modem hangs up if a failsafe connection cannot be established.

AT\N3 V.42LAP-M or MNP 4 error correction. A non-failsafe connection will be attempted if a failsafe connection cannot be established.

AT\N4 V.42LAP-M error correction; the modem hangs up if this is not possible.

AT\N5 MNP error correction; the modem hangs up if this is not possible.

Page 231 of 237 Version: 5.1.6 – June 4th, 2018



Initializing the modem (continued)

X Message output, dial tone detection

This command controls how the modem reacts to the dial tone and busy signal and how it displays the CONNECT messages.

ATX0 No busy and dial tone detection

i.e. NO CARRIER is displayed in response to a failed dialing attempt. Messages: OK, CONNECT, RING, NO CARRIER, ERROR and NO ANSWER are displayed

ATX1 Like ATX0 but CONNECTxxx messages with speed specification

ATX2 Busy tone detection disabled, dial tone detection enabled Messages: OK, CONNECT, RING, NO CARRIER, ERROR, NO ANSWER and NO DIAL TONE are displayed

ATX3 Busy tone enabled, dial tone detection disabled

Messages: OK, CONNECT xxx, RING, NO CARRIER, ERROR, NO ANSWER

ATX4 Busy tone and dial tone detection enabled Messages: OK, CONNECTxxx, RING, NO CARRIER, ERROR, NO ANSWER and NO DIAL TONE

30.2 ISDN terminal adapter (TA) commands

B Defines the transmission protocol in the B channel

ATB0: V.110 asynchronous

ATB3: PPP asynchronous to synchronous conversion (PPP asynchronous single link)

ATB4: HDLC transparent

ATB5: Byte transparent (B channel data)

ATB10: X.75 transparent

ATB13: V.120

ATB20: X.31 B channel (X.25 B channel)

ATB21: X.31 D channel

N Defines the transmission rate in V.110 mode

ATNO Automatic connection speed

ATN1 Connection speed 1,200 bps

ATN2 Connection speed 2,400 bps

ATN3 Connection speed 4,800 bps

ATN4 Connection speed 9,600 bps

ATN5 Connection speed 19,200 bps

#Z Defines the MSN (multiple subscriber number)

All calls are accepted if the number is set to "*" (asterisk) (default setting). An MSN generally has to be entered as this is required by most PBX systems. The MSN must also be enabled for the data service.

AT#Z=n Sets MSN to n

Page 232 of 237





31. Appendix

31.1 Country codes for analog devices

2 Albania(AL)	35 35
2 Albania(AL)	35
` '	
	35
	35
` '	35
6 Angola(AO) B	35
	35
	35
` '	35
)7
	35
	35
	9
	.D
` '	35
, , ,	35
` '	35
	35
	35
	35
	D .
	35
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	35
	35
` '	35
	35
	35
	35
	35
` '	6
` '	35
* , ,	35
	D.
	35
	35
	35
	35
·	35
	35
	35
	35
	35
` '	35
	35
	35





Nr.	Country	Modem operation setting
46	Cocos (Keeling) Islands(CC)	B5
47	Colombia(CO)	B5
48	Comoros(KM)	B5
49	Congo(CG)	B5
	Cook Islands(CK)	B5
	Costa Rica(CR)	B5
52	Cote D'Ivoire(CI)	B5
53	Croatia(HR)	B5
	Cuba(CU)	B5
55	Cyprus(CY),	FD
56	Czech Republic(CZ)	FD
57	Denmark(DK)	FD
58	Djibouti(DJ),	B5
59	Dominica(DM)	B5
60	Dominican Republic(DO)	B5
61	East Timor(TP)	B5
62	Ecuador(EC)	B5
63	Egypt(EG)	B5
64	El Salvador(SV)	B5
65	Equatorial Guinea(GQ)	B5
66	Eritrea(ER)	B5
67	Estonia(EE)	FD
68	Ethiopia(ET)	B5
69	Falkland Islands (Malvinas)(FK)	B5
70	Faroe Islands(FO)	B5
71	Fiji(FJ)	B5
72	Finland(FI)	FD
73	France(FR)	FD
74	France-Metropolitan(FX)	FD
75	French Guiana(GF)	B5
76	French Polynesia	B5
	French Southern Territories(TF)	B5
78	Gabon(GA)	B5
79	Gambia(GM)	B5
80	Georgia(GE)	B5
81	Germany(DE)	FD
82	Ghana(GH)	B5
83	Gibraltar(GI)	B5
84	Greece(GR)	FD
85	Greenland(GL)	B5
86	Grenada(GD)	B5
87	Guadeloupe(GP)	B5
88	Guam(GU)	B5
89	Guatemala(GT)	B5
90	Guinea(GN)	B5
91	Guinea-Bissau(GW),	B5
92	Guyana(GY)	B5
93	Haiti(HT)	B5
94	Heard and Mc Donald Islands(HM)	B5





Nr.	Country	Modem operation setting
95	Honduras(HN)	B5
96	Hong Kong(HK)	99
97	Hungary(HU)	FD
98	Iceland(IS)	FD
	India(IN)	B5
100	Indonesia(ID)	99
101	Iran(Islamic Republic of)(IR)	B5
102	Iraq(IQ)	B5
103	Ireland(IE)	FD
104	Israel(IL)	B5
105	Italy(IT)	FD
106	Jamaica(JM)	B5
107	Japan(JP)	00
108	Jordan(JO)	B5
109	Kazakhstan(KZ)	B5
110	Kenya(KE)	B5
111	Kiribati(KI)	B5
112	Korea-Democratic People's Republic(KP)	B5
113	Korea-Republic of(KR)	B5
114	Kuwait(KW)	B5
115	Kyrgyzstan(KG)	B5
116	Lao People's Democratic Republic(LA)	B5
117	Latvia(LV)	FD
118	Lebanon(LB)	B5
119	Lesotho(LS)	B5
120	Liberia(LR)	B5
121	Libyan Arab Jamahiriya(LY)	B5
122	Liechtenstein(LI)	FD
123	Lithuania(LT)	FD
124	Luxembourg(LU)	FD
125	Macau(MO)	B5
126	Macedonia(MK)	B5
127	Madagascar(MG)	B5
128	Malawi(MW)	B5
129	Malaysia(MY)	6C
130	Maldives(MV)	B5
131	Mali(ML)	B5
132	Malta(MT)	FD
133	Marshall Islands(MH)	B5
134	Martinique(MQ)	B5
135	Mauritania(MR)	B5
136	Mauritius(MU)	B5
137	Mayotte(YT)	B5
138	Mexico(MX)	B5
139	Micronesia(Federated States of)(FM)	B5
140	Moldova-Republic of(MD)	B5
141	Monaco(MC)	B5
142	Mongolia(MN)	B5
143	Montserrat(MS)	B5





144 Morocco(MA) B5 145 Mozambique(MZ) B5 146 Myanmar(MM) B5 147 Namibia(NA) B5 148 Nauru(NR) B5 149 Nepal(NP) B5 150 Netherlands(NL) FD 151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5 163 Palau(PW) B5	Nr.	Country	Modem operation setting
146 Myanmar(MM) B5 147 Namibia(NA) B5 148 Nauru(NR) B5 149 Nepal(NP) B5 150 Netherlands(NL) FD 151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	144	Morocco(MA)	B5
147 Namibia(NA) B5 148 Nauru(NR) B5 149 Nepal(NP) B5 150 Netherlands(NL) FD 151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	145	Mozambique(MZ)	B5
148 Nauru(NR) B5 149 Nepal(NP) B5 150 Netherlands(NL) FD 151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	146	Myanmar(MM)	B5
149 Nepal(NP) B5 150 Netherlands(NL) FD 151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	147	Namibia(NA)	B5
150 Netherlands(NL) FD 151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	148	Nauru(NR)	B5
151 Netherlands Antilles(AN) FD 152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	149	Nepal(NP)	B5
152 New Caledonia(NC) B5 153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	150	Netherlands(NL)	FD
153 New Zealand(NZ) 7° 154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	151	Netherlands Antilles(AN)	FD
154 Nicaragua(NI) B5 155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	152	New Caledonia(NC)	B5
155 Niger(NE) B5 156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	153	New Zealand(NZ)	7°
156 Nigeria(NG) B5 157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	154	Nicaragua(NI)	B5
157 Niue(NU) B5 158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	155	Niger(NE)	B5
158 Norfolk Island(NF) B5 159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	156	Nigeria(NG)	B5
159 Northern Mariana Islands(MP) B5 160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	157	Niue(NU)	B5
160 Norway(NO) FD 161 Oman(OM) B5 162 Pakistan(PK) B5	158	Norfolk Island(NF)	B5
161 Oman(OM) B5 162 Pakistan(PK) B5		, ,	B5
161 Oman(OM) B5 162 Pakistan(PK) B5	160	Norway(NO)	FD
162 Pakistan(PK) B5			B5
		, ,	B5
		· · ·	B5
164 Panama(PA) B5	-	,	
165 Papua New Guinea(PG) B5	-	` ,	B5
166 Paraguay(PY) B5		·	B5
167 Peru(PE) B5			B5
168 Philippines(PH) B5			B5
169 Pitcairn(PN) B5		· · · · · · · · · · · · · · · · · · ·	B5
170 Poland(PL) FD		` '	FD
171 Portugal(PT) FD	171	Portugal(PT)	FD
172 Puerto Rico(PR) B5			B5
173 Qatar(QA) B5		, ,	B5
174 Reunion(RE) B5		,	B5
175 Romania(RO) FD	175	Romania(RO)	FD
176 Russian Federation(RU) B5		` ,	B5
177 Rwanda(RW) B5			
178 St. Helena(SH) B5		, ,	
179 Saint Kitts and Nevis(KN) B5		,	
180 Saint Lucia(LC) B5	180		+
181 St. Pierre and Miguelon(PM) B5			B5
182 Saint Vincent and the Grenadines(VC) B5		. ` ` ′	
183 Samoa(WS) B5		` ,	
184 San Marino(SM) B5		` , ,	
185 Sao Tome and Principe(ST) B5			
186 Saudi Arabia(SA) B5		· ` ` ′	
187 Senegal(SN) B5		` ,	
188 Seychelles(SC) B5			
189 Sierra Leone(SL) B5	-	, ,	
190 Singapore(SG) 9C	-	,	
191 Slovakia(SK) FD			
192 Slovenia(SI) FD			





Nr.	Country	Modem operation setting
193	Solomon Islands(SB)	B5
194	Somalia(SO)	B5
195	South Africa(ZA)	9F
196	South Georgia, South Sandwich Islands(GS)	B5
197	Spain(ES)	FD
198	Sri Lanka(LK)	B5
199	Sudan(SD)	B5
200	Suriname(SR)	B5
201	Svalbard and Jan Mayen Islands(SJ)	B5
202	Swaziland(SZ)	B5
203	Sweden(SE)	FD
204	Switzerland(CH)	FD
205	Syrian Arab Republic(SY)	B5
206	Taiwan-Province of China(TW)	FE
207	Tajikistan(TJ)	B5
208	Tanzania-United Republic of(TZ)	B5
209	Thailand(TH)	B5
210	Togo(TG)	B5
211	Tokelau(TK)	B5
212	Tonga(TO)	B5
213	Trinidad and Tobago(TT)	B5
214	Tunisia(TN)	B5
215	Turkey(TR)	FD
216	Turkmenistan™	B5
217	Turks and Caicos Islands(TC)	B5
218	Tuvalu(TV)	B5
219	Uganda(UG)	B5
220	Ukraine(UA)	B5
221	United Arab Emirates(AE)	B5
222	United Kingdom(UK)	FD
223	United States(US)	B5
224	United States Minor Outlying Islands(UM)	B5
225	Uruguay(UY)	B5
226	Uzbekistan(UZ)	B5
227	Vanuatu(VU)	B5
228	Vatican City State (Holy See)(VA)	B5
229	Venezuela(VE)	B5
230	Vietnam(VN)	99
231	Virgin Islands (British)(VG)	B5
232	Virgin Islands (U.S.)(VI)	B5
233	Wallis and Futuna Islands(WF)	B5
234	Western Sahara(EH)	B5
235	Yemen(YE)	B5
236	Yugoslavia(YU)	B5
237	Zaire(ZR)	B5
	Zambia(ZW)	B5
239	Zimbabwe(ZW)	B5