MG2

PACKAGING DIVISION

BliStar



BliStar

Intermittent-motion blistering machine

The BliStar blistering machine has been designed to ease and optimize the production process. BliStar main features are:

- touch-screen panel to allow the visualization of machine status in real time;
- motorized reel unwinder (forming and sealing) with centring adjustment;
- forming, cutting and pre-cutting operations equipped with servo motors and quick release locking mechanism;
- control of forming/lidding reels junction with automatic feeding switch off;
- · system to detect the presence of any product outside the cavity before sealing;
- continuous sealing system equipped with servo motors and speed, temperature and pressure adjustments;
- easy and quick size changeover with minimum adjustments.

Technical Data

Packaging materials:
 PVC/ALU, PVC-PVDC/ALU, PVC-PE-PVDC/ALU,

PVC-ACLAR/ALU, PET/ALU, ALU/ALU

Blister dimensions: max 90x140 mm

Speed: up to 150 blisters per minute

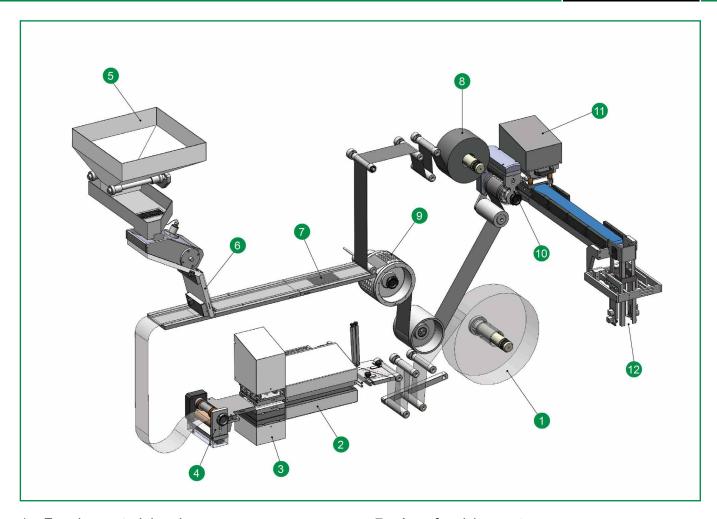
Max forming width: 170 mm
Min-Max width of forming foil: 80-170 mm
Max forming depth: 12 mm
Max cutting pitch: 90 mm

Reel of forming foil: max Ø 500 mm
 Reel of lidding material: max Ø 300 mm
 Reels inner core diameter: 70-76 mm

Mains power: 400V (±10%) three-phase 50Hz or 480V (±10%) three-phase 60Hz

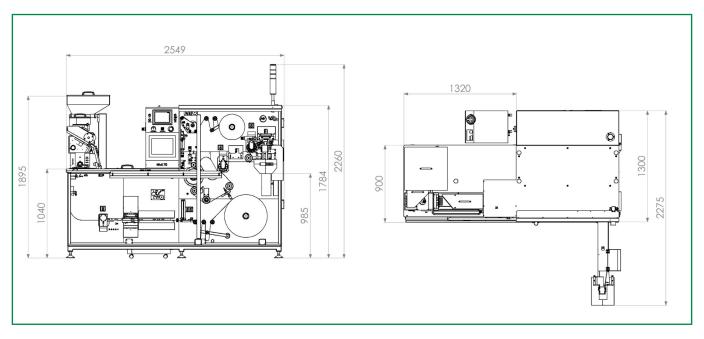
Installed power: 12 kW
 Compressed air consumption: 250 NI/min
 Compressed air pressure: 400-800 kPa





- 1. Forming material reel
- 2. Pre-heating unit for thermoforming foil
- 3. Forming unit
- 4. Forming material dragging rollers
- 5. Pre-feeding hopper
- 6. Dedicated feeding unit

- 7. Area for vision system
- 8. Lidding material reel
- 9. Sealing drum
- 10. Foil dragging rollers
- 11. Blister cutting unit
- 12. Blister magazine (optional)





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