

**Step 1** - Assemble Bar Holders to Tray on Work Station (Nuts to outside of tray and bracket flush with outside edge of tray) See Example 1.

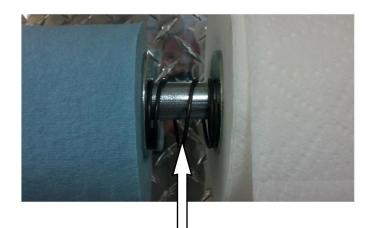




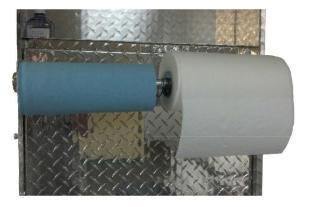
(Example 1)

**Step 2** - Assemble parts on to shaft, add a roll of towels to each end of the bar and slide through bar holders (See Example 2) then add Clips to both ends of bar as shown (Example 3)





**Note:** Be sure to place spring in between washers.



The Finished Product!

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