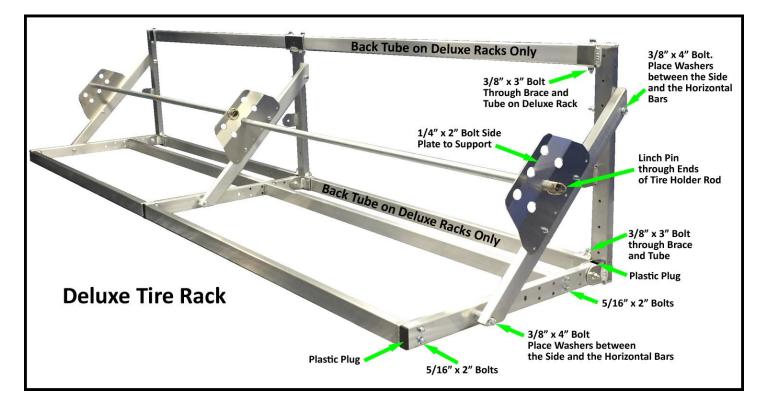


## **Tire Rack Assembly Instructions**

- First lay out all of the tire rack parts on a flat surface to make it easy to identify the parts.
- Unfold the hinged side arm assemblies and place the two long bars with welded end tabs in between the hinged side arm assemblies.
- Assemble the rack using the provided bolts as shown in the picture.
- We do not recommend tightening the bolts until all the bolts are in place.

To install it in your trailer, first locate the wall studs inside your trailer wall. Then, using either the provided screws or screws of your choice, fasten the tire rack to the wall studs. On Deluxe Racks you can fasten to additional wall studs on the back tube for extra support. We recommend using Loctite (not provided on each screw. Remember to secure both the top and bottom of the tire rack to the wall. If you prefer to secure the tire rack to the wall by drilling through the wall of the trailer to the outside and then securing the tire rack with a carriage bolt (not provided) that is also an option.

Please note: If the tire rack is not properly fastened to the wall, Pit Products is not responsible for any damage that may occur. Also, if the tire rack is mounted with customer provided screws, Pit Products is not liable for any damages that may occur.



## See Website for Additional Images of your Tire Rack

