

## ALLOK® RIVETS

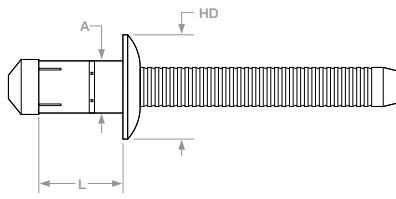
### A high performance double locking structural rivet

Allok® rivets feature a double-locking system that secures the material on both sides of the rivet for maximum strength. They have a bevelled tail stem for faster rivet installations with a neat blind side bulb that helps spread the load to prevent pull through with thin or lightweight materials and avoid the material being deformed. Allok® rivets are renowned for their strength, appearance and versatile grip range making them an excellent choice in numerous applications.

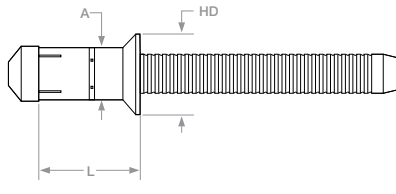
**Diameter Sizes:** 6.5, 7.9 mm

**Materials:** Steel, Aluminium, Stainless

**Head Styles:** Dome, Countersunk\*



DOME HEAD



COUNTERSUNK\* HEAD

### ALLOK RIVET - DOME HEAD Contact us for countersunk options

Rivet Diameter (A) (mm) and (in)	Huck Aerobolt Product Code	Grip Min-Max (mm) Material Thickness	Hole Size ±0.1 (mm)	Head Dia HD (mm)	Length L (mm)	Shear Nom. (kN)	Tensile Nom. (kN)
<b>ALLOK RIVETS (all steel with zinc coating)</b>							
6.5 mm (1/4")	ARDS-08105	2.0 – 4.5	6.8	13.0	10.5	10.7	7.9
	ARDS-08125	3.0 – 6.5			12.5	12.2	
	ARDS-08145	5.0 – 8.5			14.5	13.7	
	ARDS-08165	7.0 – 10.5			16.5	14.1	
	ARDS-08185	9.0 – 12.5			18.5	15.4	
	ARDS-08205	11.0 – 14.8			20.5	22.5	
7.9 mm (5/16")	ARDS-10135	4.0 – 7.0	8.2	16.0	13.5	13.8	9.1
	ARDS-10165	7.0 – 10.0			16.5	15.6	
	ARDS-10195	10.0 – 13.0			19.5	22.5	
	ARDS-10225	13.0 – 16.0			22.5	25.5	
	ARDS-10255	16.0 – 19.0			25.5	28.5	
	ARDS-10285	19.0 – 22.0			28.5		
<b>ALLOK RIVET (all stainless)</b>							
6.4 mm (1/4")	ARDSS-08105	2.0 – 4.5	6.6	13.0	10.5	14.1	8.3
	ARDSS-08125	4.0 – 6.5			12.5	14.5	
	ARDSS-08145	5.0 – 8.5			14.5	14.5	
	ARDSS-08165	7.0 – 10.5			16.5	20.1	
	ARDSS-08185	9.0 – 12.5			18.5	21.5	
	ARDSS-08205	11.0 – 14.5			20.5	22.5	
7.9 mm (5/16")	ARDSS-10135	4.0 – 7.0	8.0	16.0	13.5	20.1	12.7
	ARDSS-10165	7.0 – 10.0			16.5	21.5	
	ARDSS-10195	10.0 – 13.0			19.5		
	ARDSS-10225	13.0 – 16.0			22.5		
<b>ALLOK RIVET (all aluminium)</b>							
6.4 mm (1/4")	ARDA-08105	2.8 – 4.8	6.7	13.0	10.5	4.2	3.4
	ARDA-08125	4.8 – 6.8			12.5	4.5	
	ARDA-08145	6.8 – 8.8			14.5	4.9	
	ARDA-08165	8.8 – 10.8			16.5		
	ARDA-08185	10.8 – 12.8			18.5		
	ARDA-08205	12.8 – 14.8			20.5		
7.9 mm (5/16")	ARDA-10135	4.0 – 7.0	8.1	16.0	13.5	6.3	4.9
	ARDA-10165	7.0 – 10.0			16.5	7.6	4.9
	ARDA-10185	10.0 – 13.0			19.5		
	ARDA-10225	13.0 – 16.0			22.5		

## ALLOK RIVET FEATURES

- Locks material on both sides
- Neat compact blind side bulb
- Excellent strength & appearance
- Secure vibration resistant joints
- Weatherproof properties

Information provided is a guide, specific testing is recommended. \*Contact us for more information. Grip range; this is the thickness of the material to be bolted or riveted, please note this is not the length of the fastener. Shear; point of failure with force applied on the vertical. Tensile; point of failure with force applied on the horizontal.