

# DOORS

LIGHT DUTY ROLL-UP



## 1900 SERIES

The 1900 Series commercial-style roll-up door utilizes 9 1/2" drums instead of 12" drums, which allows it to operate quietly and requires less headroom during installation.

↑ HEADROOM  
17" (UP TO 10')  
↓ 19" (10'-14')

9 1/2"  
DRUM

WARRANTY  
30/25  
FILM/CHALK-FADE

WeatherXL



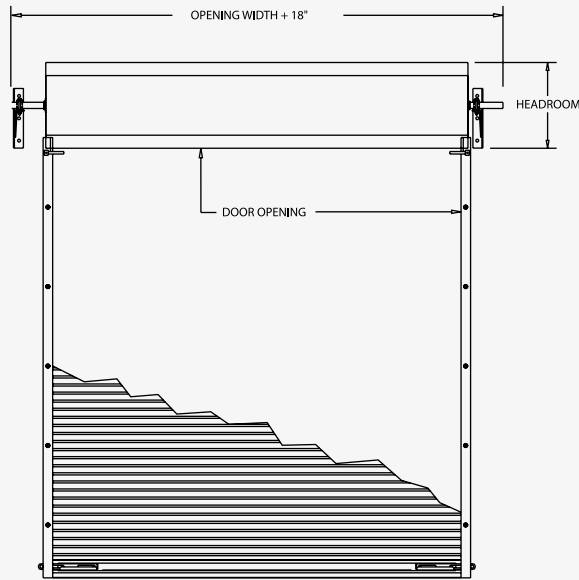
**NOTE:** The 1900 Series is not rated for wind loads.  
Please see the 2500 Series, 3000 Series, or 5000 Series.

# 1900 SERIES

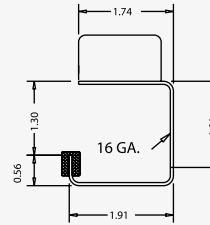
## LIGHT DUTY ROLL-UP



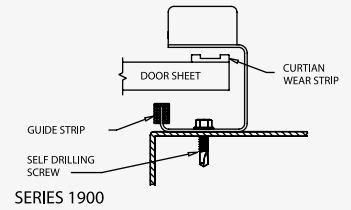
### INTERIOR ELEVATION



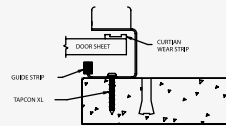
### GUIDE DETAIL



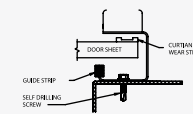
### DOOR ENGAGEMENT



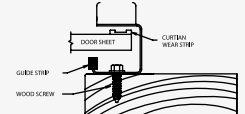
### GUIDE MOUNTING



#### MASONRY MOUNT



#### STEEL MOUNT



#### WOOD MOUNT

### CURTAIN

- 26-gauge galvanized, Grade E hard steel
- 5/8" ribbed corrugation
- Maximum opening size 12' x 14'
- Siliconized polyester WeatherXL™ paint over prime coat

### BOTTOM BAR

- 6063 - T6 aluminum extrusion
- 2" x 1 1/2" galvanized angles
- Bulb astragal
- Stainless steel nuts and bolts

### AXLE-DRUM ASSEMBLY

- 15/16" O.D. steel axle, 14-gauge
- 11-gauge axleon doors over 10' wide
- Oil tempered torsion springs
- Utilizes 9 1/2", 18-gauge drums
- Shielded steel ball bearings in drums

### A.C.E. (ADVANCED CURTAIN ENGAGEMENT) GUIDE SYSTEM

- Galvanized steel
- Adjustable bolt on head stop
- Polyethylene wear strip
- Pre-punched holes for lock and attachment fasteners

### HARDWARE

- 13-gauge saddle clamps
- 10-gauge slide locks, two per door
- 16-gauge step plate; two per door
- 1/4" steel angle T-bracket

### OPTIONS

- Chain hoist 4:1 reduction
- Vision panels (17" x 5")
- Hood
- Steel mounting plates
- Available in 24 colors, subject to availability and varying lead times



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