AQUA- C

Series Models

1" & 1-1/4" Control Valve

CS Programming Guide

# Table of Contents

For Information Common to all 1" & 1.25" Control Valves Refer to the

"Aqua-C" Installation Manual

ByPass Operation

To shut off water to the system, please position arrow handles as shown in the bypass operation diagram to the right. If your valve doesn't look like the diagram, contact your service technician for instructions on how to shut off water.

Normal Operation
Treated Out   *Untreated In*

Normal Operation
Untreated Out   *Untreated In*
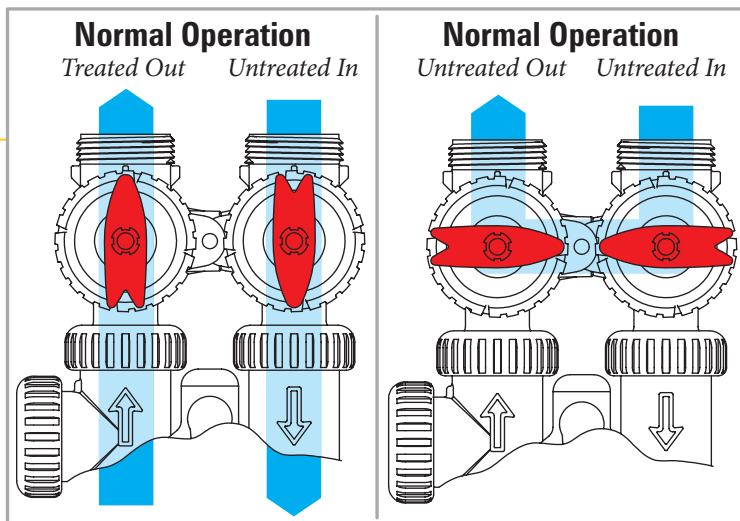
Control Valve Function & Cycles of Operation

This glass filled Noryl1 (or equivalent) fully automatic control valve is designed as the primary control center to direct and regulate all cycles of a water softener or filter. When the WS1CS or WS1.25 control valve is manufactured as a softener, the control valve can be ordered to perform downflow or upflow regeneration. When the WS1CS or WS1.25CS control valve is set up as a filter, the control valve can be set to perform downflow regeneration or simply backwash. The control valve can be set to regenerate on demand (consumption of a predetermined amount of water) and/or as a time clock (passage of a particular number of days). The control valve can be set so that a softener can meet the Water Quality Association (WQA) Standard S100 or NSF/ANSI Standard 44 efficiency rating.

It is not recommended to change control valves from downflow to upflow brining or vice versa in the field. The valve bodies for downflow and upflow are unique to the regeneration type and should not be interchanged. A mismatch of valve body and regeneration piston will result in hard water bypass during service.

The control valve is compatible with a variety of regenerants and resin cleaners. The control valve is capable of routing the flow of water in the necessary paths to regenerate or backwash water treatment systems. The injector regulates the flow of brine or other regenerants. The control valve regulates the flow rates for backwashing, rinsing, and the replenishing of treated water into a regenerant tank, when applicable.

The control valve uses no traditional fasteners (e.g. screws); instead clips, threaded caps and nuts and snap type latches are used. Caps and nuts only need to be firmly hand tightened because radial seals are used. Tools required to service the valve include one small blade screw driver, one large blade screw driver, pliers and a pair of hands. A plastic wrench is available which eliminates the need for screwdrivers and pliers. Disassembly for servicing takes much less time than comparable products currently on the market. Control valve installation is made easy because the distributor tube can be cut ½" above to ½" below the top of tank thread. The distributor tube is held in place by an o-ring seal and the control valve also has a bayonet lock feature for upper distributor baskets.

The AC adapter power pack comes with a 15 foot power cord and is designed for use with the control valve. The AC adapter power pack is for dry location use only. The control valve remembers all settings for up to 8 hours if the power goes out and the battery is not depleted. After 8 hours, the only item that needs to be reset is the time of day; other values are permanently stored in the nonvolatile memory. If a power loss lasts less than 8 hours and the time flashes on and off, the time of day should be reset and the non rechargeable battery should be replaced.

Table 1 shows the order of the cycles when the valve is set up as a softener. The dealer has the option of having the regenerant refill after the rinse cycle or have the regenerant prefill before regeneration. If the dealer chooses to have the regenerant prefill before regeneration, the prefill starts two hours before the regeneration time set. During the 2-hour period in which the brine is being made, treated (softened) water is still available. For example: regeneration time = 2:00 am, prefill option selected, downflow softener. Fill occurs at 12:00 a.m., start of backwash cycle occurs at 2:00 a.m. Tables 2 and 3 show the length of the cycles when different program codes are selected.

Table 1 - Regeneration Cycles Softening						
1st Cycle	2nd Cycle	3rd Cycle	4th Cycle	5th Cycle	6th Cycle	7th Cycle
WS1CS & WS1.25CS Downflow Regenerant Refill After Rinse						
Backwash	Regen	Backwash	Rinse	Fill/Dissolve	Service	
WS1CS & WS1.25CS Downflow Regenerant Prefill						
Fill	Service	Backwash	Regen	Backwash	Rinse	Service
WS1CS & WS1.25CS Upflow Regenerant Refill After Rinse						
Regen	Backwash	Rinse	Fill/Dissolve	Service		
WS1CS & WS1.25CS Upflow Regenerant Prefill						
Fill	Service	Regen	Backwash	Rinse	Service	

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[1] *Noryl is a trademark of Sabic Innovative Plastics IP B.V. Company*

Control Valve Function & Cycles of Operation

Table 2 - Downflow Softener Program Codes

Program Code	Main Piston	1st Backwash	Brine/Slow Rinse	2nd Backwash	Fast Rinse	Program Code	Main Piston	1st Backwash	Brine/Slow Rinse	2nd Backwash	Fast Rinse
P1	Down Flow	3	40	3	3	P25	Down Flow	10	65	6	5
P2	Down Flow	3	45	3	3	P26	Down Flow	10	75	7	5
P3	Down Flow	4	45	4	3	P27	Down Flow	12	45	4	4
P4	Down Flow	4	60	4	3	P28	Down Flow	12	60	6	4
P5	Down Flow	5	60	4	4	P29	Down Flow	12	60	8	8
P6	Down Flow	5	60	5	4	P30	Down Flow	12	65	6	6
P7	Down Flow	6	45	4	3	P31	Down Flow	12	65	8	8
P8	Down Flow	6	60	5	4	P32	Down Flow	12	65	12	8
P9	Down Flow	6	60	6	5	P33	Down Flow	12	75	6	6
P10	Down Flow	7	50	5	4	P34	Down Flow	14	45	5	4
P11	Down Flow	7	60	6	6	P35	Down Flow	14	60	6	5
P12	Down Flow	7	65	7	7	P36	Down Flow	14	60	8	8
P13	Down Flow	8	45	5	4	P37	Down Flow	14	65	7	6
P14	Down Flow	8	60	6	6	P38	Down Flow	14	65	8	8
P15	Down Flow	8	60	8	8	P39	Down Flow	14	65	12	8
P16	Down Flow	8	65	8	6	P40	Down Flow	14	75	8	7
P17	Down Flow	8	65	8	7	P41	Down Flow	16	60	7	5
P18	Down Flow	8	75	8	5	P42	Down Flow	16	65	8	6
P19	Down Flow	9	50	5	5	P43	Down Flow	16	65	8	8
P20	Down Flow	9	60	5	4	P44	Down Flow	16	65	12	8
P21	Down Flow	9	65	8	5	P45	Down Flow	16	75	9	7
P22	Down Flow	10	45	4	4	P50	Down Flow	6	45	3	3
P23	Down Flow	10	60	5	4	P51	Down Flow	8	60	8	4
P24	Down Flow	10	65	8	8	P52	Down Flow	8	75	10	6

Table 4 shows the order of the cycles when the valve is set up as a filter. If the control valve is set to regenerate for a filter, the dealer has the option of having the regenerant refill after the rinse cycle or have the regenerant prefill before regeneration. If the dealer chooses to have the regenerant prefill before regeneration, the prefill starts two hours before the regeneration time set. During the 2-hour period in which the regenerant is being made, treated water is still available. For example: regeneration time = 2:00 am, prefill option selected, downflow filter. Fill occurs at 12:00 a.m., start of backwash cycle occurs at 2:00 a.m.

When the control valve is used as a nonregenerating filter, the dealer has the option to specify one backwash or two backwashes. If two backwashes are specified, two rinses occur. Tables 5 and 6 show the length of the cycles when the valve is set up as a filter. When used as a nonregenerating filter, the downflow piston must

be installed, the regenerant piston removed, injector plugs must be installed in both the DN and UP injector locations and the refill elbow must be replaced with a refill port plug.

NOTE: *The program codes listed on this page and the following page should be used only as a guideline. Any program code listed can be applied to a softener or filter application for WS1CS valves.*

Control Valve Function & Cycles of Operation

Table 3 - Upflow Softener Program Codes

Program Code	Main Piston	1st Backwash	Brine/Slow Rinse	2nd Backwash	Fast Rinse
P60	Upflow	N/A	45	6	4
P61	Upflow	N/A	45	8	6
P62	Upflow	N/A	60	10	6
P63	Upflow	N/A	60	12	8
P64	Upflow	N/A	75	10	6
P65	Upflow	N/A	75	12	8

Table 5 - Regenerating Filter Program Codes

Program Code	Main Piston	1st Backwash	Brine/Slow Rinse	2nd Backwash	Fast Rinse
P70	Downflow	6	20	6	6
P71	Downflow	12	10	N/A	12
P72	Downflow	4	50	N/A	4
P73	Downflow	10	50	N/A	6
P74	Downflow	12	60	N/A	10
P75	Downflow	12	75	N/A	10

Table 4 - Regeneration Cycles Filtering

1st Cycle	2nd Cycle	3rd Cycle	4th Cycle	5th Cycle	6th Cycle	7th Cycle
Downflow Regenerant Refill After Rinse						
Backwash	Regen	Backwash*	Rinse	Fill	Service	
Downflow Regenerant Prefill						
Fill	Service	Backwash	Regen	Backwash*	Rinse	Service
No Regenerant						
Backwash	Rinse	Backwash*	2nd Rinse	Service		

Table 6 - Non-Regenerant Filter Program Codes

Program Code	Main Piston	1st Backwash	Brine/Slow Rinse	2nd Backwash	Fast Rinse
P80	Downflow	8	8	N/A	N/A
P81	Downflow	12	6	N/A	N/A
P82	Downflow	14	8	N/A	N/A
P83	Downflow	14	10	N/A	N/A
P84	Downflow	16	10	N/A	N/A
P85	Downflow	18	10	N/A	N/A
P86	Downflow	20	10	N/A	N/A
P90	Downflow	8	6	10	8
P91	Downflow	12	6	12	10

Table 7

DIR/Time Clock Options

DIR	Time Clock	Reserve Capacity	Softener	Filter Regenerant	Filter BW Only	Settings[3] Day Override	Settings[3] Gal Capacity
Yes		Automatically Calculated	Yes			Off	Auto
Yes		If desired enter a value less than estimated capacity	Yes	Yes	Yes	Off	Any Number
Yes	Yes	Automatically Calculated	Yes			Any Number	Auto
Yes	Yes	If desired enter a value less than estimated capacity	Yes	Yes	Yes	Any Number	Any Number
	Yes	None	Yes	Yes	Yes	Any Number	Off

Note: *For non-regenerant filters: 1) The regenerant piston is removed; 2) injector plugs are installed in both the UP and DN holes under the injector cap.*

3 Day Override and Gallon Capacity can not both be set to "oFF" at the same time.

*Second Backwash is optional in some Program Codes

Control Valve Function & Cycles of Operation

The control valve with a water meter can be set for Demand Initiated Regeneration (DIR) only, Time Clock operation only or DIR and Time Clock which ever comes first, depending upon what settings are selected for Day Override and Gallon Capacity.[2] *See* **Table 7**.

If a control valve does not contain a meter, the valve can only act as a time clock, and day override should be set to any number and gallon capacity should be set to off.

For DIR Softeners, there are two options for setting the Gallons Capacity. The Gallons Capacity is automatically calculated if set to AUTO. Reserve Capacity is automatically estimated based on water usage if AUTO is used. The other option is to set the Gallons Capacity to a specific number. If a specific number is set, reserve capacity is zero, unless the value is manually set (i.e. the manufacturer intentionally sets the gallon capacity number below the calculated capacity of the system).

The control valve can also be set to regenerate immediately or at the next regeneration time by changing the Regeneration Time Option.

There are three choices for settings:

1. "NORMAL" means regeneration will occur at the preset regeneration time.

2. "on 0" means regeneration will occur when the gallons capacity reaches zero.

3. "NORMAL" and "on 0" means the regeneration will occur at the preset regeneration time unless the gallons capacity reaches zero. If the gallons capacity reaches zero the regeneration will begin 10 minutes after no water usage.

The user can initiate manual regeneration. The user has the option to request the manual regeneration at the delayed regeneration time or to have the regeneration occur immediately:

1. Pressing and releasing the REGEN button. "Regen Today" will flash on the display and the regeneration will occur at the delayed regeneration time. The user can cancel the request by pressing and releasing the REGEN button. This method of manually initiating regeneration is not allowed when the system is set to "on 0," i.e. immediately regenerate when the gallon capacity reaches zero.

2. Pressing and holding the REGEN button for approximately 3 seconds will immediately start the regeneration. The user cannot cancel this request, except by resetting the control by pressing NEXT and REGEN buttons simultaneously for 3 seconds.

A unique feature of this control valve is the ability to display actual water usage for the last 63 days. The values are initially stored as

"----". This means the value is unknown. As days pass values are stored as "0" for no flow or the actual number of gallons. The counting of the gallons starts at the regeneration time. If no regeneration time can be set (i.e. when the valve is set for immediate regeneration) the counting of gallons starts at 12 a.m. Day 1 is yesterday, day 2 the day before yesterday, etc. As new values are added the oldest history disappears.

Another unique feature is that the valve automatically calculates a reserve capacity when set up as a softener with "Gallons Capacity" set to "AUTO" and the "Regeneration Time Option" set to "Normal" or "Normal + on 0". The actual reserve capacity is compared to the gallons capacity remaining immediately prior to the preset regeneration time. A regeneration will occur if the actual reserve capacity is less than the gallons capacity remaining. The actual reserve capacity is calculated by using the estimated reserve capacity and adjusting it up or down for actual usage.

The estimated reserve capacity for a given day of the week is the maximum value stored for the last three non-trivial water usages (i.e. more than 20 gallons/day) in seven day intervals.

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2 See Installer Display Settings Step 3I, Softener Setup Step 7S & Filter Setup Step 6F for explanations of Day Override and Gallon Capacity.

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CS Controller - Softener System Setup

Step 1S

Press **NEXT** and ▼ buttons simultaneously for 3 seconds. If screen in step 2S does not appear in 5 seconds the lock on the valve is activated. To unlock press ▼, **NEXT**, ▲, and **SET CLOCK** in sequence, then press **NEXT** and ▼ simultaneously for 3 seconds.
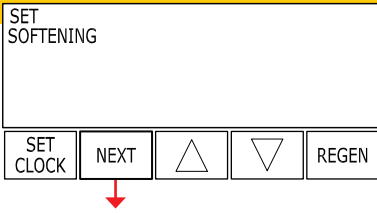
| SET CLOCK | NEXT | △ | ▽ | REGEN |
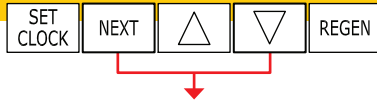
Step 2S

Choose Softening using ▲ or ▼ buttons.

Press **NEXT** to go to *Step 3S*.

Press **REGEN** to exit Softener System Setup.

SET
SOFTENING

| SET CLOCK | NEXT | △ | ▽ | REGEN |

Step 3S

Set Refill option using ▲ or ▼ buttons:

- "PoST" to refill the brine tank after the final rinse; or

- "PrE" to refill the brine tank two hours before the regeneration time set.

Press **NEXT** to go to *Step 4S*.
Press **REGEN** to return to previous step.

SET
REGEN
POSľ
FILL

| SET CLOCK | NEXT | △ | ▽ | REGEN |
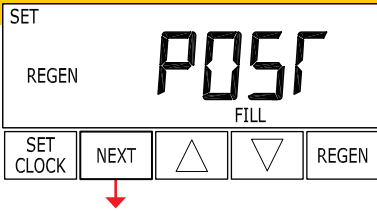
Step 4S

Program Code: Enter the desired program code from Table 2 or Table 3. Prior to selecting a Program Code, verify the correct valve body, main piston, regenerant piston, and stack are being used, and that the injector or injector plug(s) are in the correct locations. See Compliance Table in "Aqua-C" Installation Manual.

Press **NEXT** to go to *Step 5S*.
Press **REGEN** to return to previous step.

SET
REGEN
POSľ
FILL

| SET CLOCK | NEXT | △ | ▽ | REGEN |
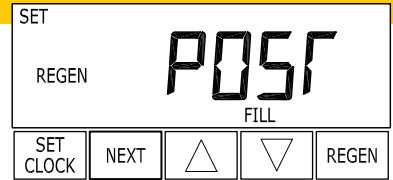
Step 5S

Enter the ion exchange capacity in grains of hardness as calcium carbonate for the system based on test data using ▲ or ▼ buttons.

Press **NEXT** to go to *Step 6S*. Press **REGEN** to return to previous step.

SET
REGEN
CAPACITY
24.0 x1000

| SET CLOCK | NEXT | △ | ▽ | REGEN |
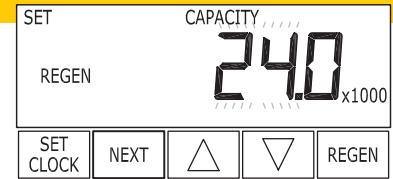
Step 6S

Enter the pounds of salt per regeneration using ▲ or ▼ buttons.

Press **NEXT** to go to *Step 7S*.
Press **REGEN** to return to previous step.

SET
REGEN
LBS
9.5

| SET CLOCK | NEXT | △ | ▽ | REGEN |

Aqua-C 1" & 1-1/4" CS Programming Manua l

CS Controller - Softener System Setup

Step 7S

SET
REGEN
AUTO GAL

SET CLOCK	NEXT	△	▽	REGEN
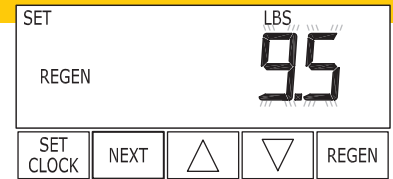
Set Gallons Capacity using ▲ or ▼ buttons:

- "AUTO" (reserve capacity automatically estimated and gallons capacity automatically calculated from grains capacity and water hardness);

- "oFF" (regeneration based on day override); or

- number of gallons (20 to 50,000).

See Setting Options Table for more detail.

Press **NEXT** to go to *Step 8S*.
Press **REGEN** to return to previous step.
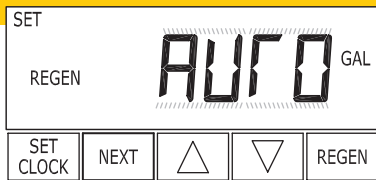
Step 8S

SET TIME
REGEN
NORMAL

SET CLOCK	NEXT	△	▽	REGEN

RETURN TO NORMAL MODE

Set Regeneration Time Option using ▲ or ▼ buttons:

- "NORMAL" means regeneration will occur at the preset time;

- "on 0" means regeneration will occur immediately when the gallons capacity reaches 0 (zero); or

- "NORMAL + on 0" means regeneration will occur at one of the following: the preset time when the gallons capacity falls below the reserve or the specified number of
  - days between regenerations is reached whichever comes first; or
  - after 10 minutes of no water usage when the gallon capacity reaches 0 (zero).

See Setting Options Table for more detail.
Press **NEXT** to exit Softener System Setup.
Press **REGEN** to return to previous step.
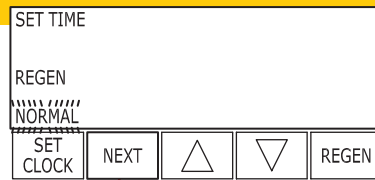
CS Controller - Setting Options Table

Volume Capacity	Regeneration Time Option	Day Override	Result[1]
Filters should only use shaded options
AUTO	NORMAL	oFF	Reserve capacity automatically estimated. Regeneration occurs when volume capacity falls below the reserve capacity at the next Regen Set Time.
AUTO	NORMAL	Any Number	Reserve capacity automatically estimated. Regeneration occurs at the next Regen Set Time when volume capacity falls below the reserve capacity or the specified number of days between regenerations is reached.
Any Number	NORMAL	oFF	Reserve capacity **NOT** automatically estimated. Regeneration occurs at the next Regen Set Time when volume capacity reaches 0.
oFF	NORMAL	Any Number	Reserve capacity **NOT** automatically estimated. Regeneration occurs at the next Regen Set Time when the specified number of days between regenerations is reached.
Any Number	NORMAL	Any Number	Reserve capacity **NOT** automatically estimated. Regeneration occurs at the next Regen Set Time when volume capacity reaches 0 or the specified number of days between regenerations is reached.
AUTO	On 0	oFF	Reserve capacity **NOT** automatically estimated. Regeneration occurs immediately when volume capacity reaches 0. Time of regeneration will not be allowed to be set because regeneration will always occur when volume capacity reaches 0.
Any Number	On 0	oFF	Reserve capacity **NOT** automatically estimated. Regeneration occurs immediately when volume capacity reaches 0. Time of regeneration will not be allowed to be set because regeneration will always occur when volume capacity reaches 0.
AUTO	NORMAL on 0	oFF	Reserve capacity automatically estimated. Regeneration occurs when volume capacity falls below the reserve capacity at the next Regen Set Time or regeneration occurs after 10 minutes of no water usage when volume capacity reaches 0.
AUTO	NORMAL on 0	Any Number	Reserve capacity automatically estimated. Regeneration occurs at the next Regen Set Time when volume capacity falls below the reserve capacity or the specified number of days between regenerations is reached or regeneration occurs after 10 minutes of no water usage when volume capacity reaches 0.
Any Number	NORMAL on 0	Any Number	Reserve capacity **NOT** automatically estimated. Regeneration occurs at the next Regen Set Time when the specified number of days between regenerations is reached or regeneration occurs after 10 minutes of no water usage when volume capacity reaches 0.

1 Reserve Capacity estimate is based on history of water usage. Reserve Capacity estimate is not available with alternator systems or Twin Tank Valve.

Aqua-C 1" & 1-1/4" CS Programming Manual

CS Controller - Filter System Setup

STEP 1F

Press **NEXT** and ▼ simultaneously for 3 seconds. If screen in *Step 2F* does not appear in 5 seconds the lock on the valve is activated. To unlock press ▼, **NEXT**, ▲, and **SET CLOCK** in sequence, then press **NEXT** and ▼ simultaneously for 3 seconds.

| SET CLOCK | NEXT | △ | ▽ | REGEN |
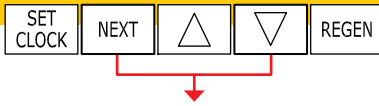
STEP 2F

Choose Filtering using ▼or▲ buttons.

Press **NEXT** to go to *Step 3F*.
Press **REGEN** to exit Filter System Setup.

SET
FILTERING

| SET CLOCK | NEXT | △ | ▽ | REGEN |
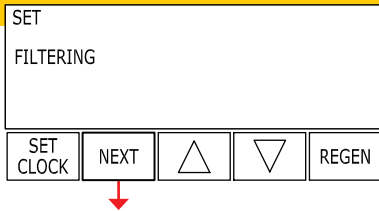
STEP 3F

Set Refill option using ▲ or ▼ buttons:

- "PoST" to refill the brine tank after the final rinse; or

- "PrE" to refill the brine tank two hours before the regeneration time set.

Press **NEXT** to go to *Step 4F*.
Press **REGEN** to return to previous step.

SET
REGEN
POSr
FILL

| SET CLOCK | NEXT | △ | ▽ | REGEN |
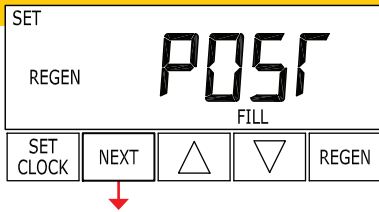
STEP 4F

Program code: Enter the desired program code from Table 2, Table 5 or Table 6. Prior to selecting a Program Code, verify the correct valve body, main piston, regenerant piston, and stack are being used, and that the injector or injector plug(s) are in the correct locations. See Compliance Table in "*Aqua-C*" Installation Manual.

Press **NEXT** to go to *Step 5F*.
Press **REGEN** to return to previous step.

SET
P 10

| SET CLOCK | NEXT | △ | ▽ | REGEN |
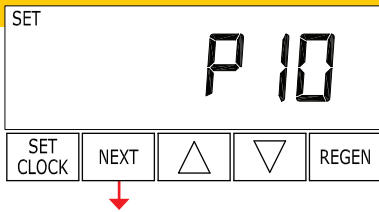
STEP 5F

Enter "oFF" if regenerant is not used (i.e. backwash only) or enter the refill volume (in gallons) using ▲ or ▼ buttons.

Press **NEXT** to go to *Step 6F*.
Press **REGEN** to return to previous step.

SET
0.8 GAL
FILL

| SET CLOCK | NEXT | △ | ▽ | REGEN |
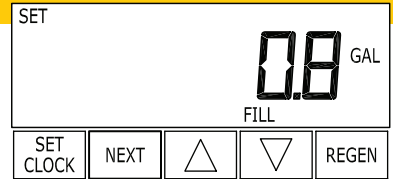
STEP 6F

Set Gallons Capacity using ▲ or ▼ buttons:

- "oFF" (regeneration based on day override); or

- number of gallons (20 to 50,000).

See Setting Options Table for more detail.

Press NEXT to go to step 7F.
Press REGEN to return to previous step.

SET
REGEN
1100 GAL

| SET CLOCK | NEXT | △ | ▽ | REGEN |
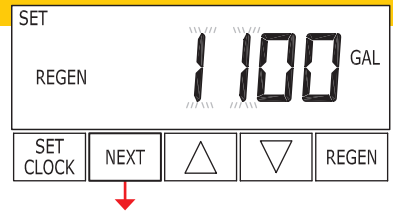
STEP 7F

Set Regeneration Time Option using ▲ or ▼ buttons:

- "NORMAL" means regeneration will occur at the preset time;

SET TIME
REGEN
on 0
NORMAL

| SET CLOCK | NEXT | △ | ▽ | REGEN |

- "on 0" means regeneration will occur immediately when the gallons capacity reaches 0 (zero); or

- "NORMAL + on 0" means regeneration will occur at one of the following:
  - the preset time when the specified number of days between regenerations is reached; or
  - after 10 minutes of no water usage when the gallon capacity reaches 0 (zero).

See Setting Options Table for more detail.

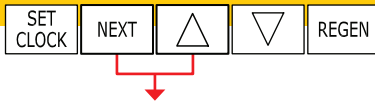Press **NEXT** to exit Filter System Setup.
Press **REGEN** to return to previous step.
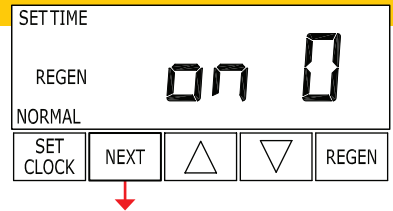
CS Controller - Installer Display Settings

STEP 1i

Press **NEXT** and ▲ simultaneously for 3 seconds.

SET CLOCK	NEXT	△	▽	REGEN

STEP 2i

Hardness: Set the amount of hardness in grains of hardness as calcium carbonate per gallon using the ▼or▲

SET	HARDNESS			20
SET CLOCK	NEXT	△	▽	REGEN

buttons. The default is 20 with value ranges from 1 to 150 in 1 grain increments.

Note: The grains per gallon can be increased if soluble iron needs to be reduced. This display will show "–nA–" if "FILTER" is selected in Step **2F** or if 'AUTO' is not selected in Step **7S**.

Press **NEXT** to go to step **3i**.
Press **REGEN** to exit Installer Display Settings.
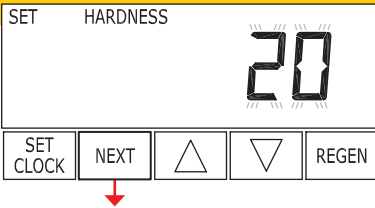
STEP 3i

Day Override: When gallon capacity is set to off, sets the number of days between regenerations.

SET				14
REGEN DAY				
SET CLOCK	NEXT	△	▽	REGEN

When gallon capacity is set to AUTO or to a number, sets the maximum number of days between regenerations. If value set to "oFF" regeneration initiation is based solely on gallons used. If value is set as a number (allowable range from 1 to 28) a regeneration initiation will be called for on that day even if sufficient number of gallons were not used to call for a regeneration. Set Day Override using ▼or▲ buttons:

• number of days between regeneration (1 to 28); or

• "oFF".

See Setting Options Table for more detail on setup.

Press **NEXT** to go to step **4i**.
Press **REGEN** to return to previous step.
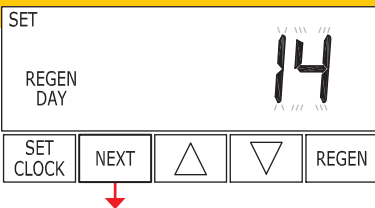
STEP 4i

Next Regeneration Time (hour): Set the hour of day for regeneration using ▼or▲ buttons. AM/PM toggles

			2:00	AM
SET CLOCK	NEXT	△	▽	REGEN

after 12. The default time is 2:00 a.m. This display will show "REGEN on 0 GAL" if "on 0" is selected in Step **8S** or Step **7F**.

Press **NEXT** to go to step **5i**.
Press **REGEN** to return to previous step.
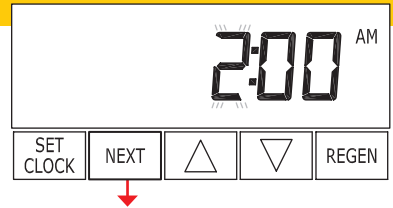
STEP 5i

Next Regeneration Time (minutes): Set the minutes of day for regeneration using ▼or▲ buttons. This display will

SET TIME				2:00	AM
REGEN					
SET CLOCK	NEXT	△	▽	REGEN

Return to Normal Mode

not be shown if "on 0" is selected in Step **8S** or Step **7F**.

Press **NEXT** to exit Installer Display Settings.
Press **REGEN** to return to previous step.

To initiate a manual regeneration immediately, press and hold the "**REGEN**" button for three seconds. The system will begin to regenerate immediately. The control valve may be stepped through the various regeneration cycles by pressing the "**REGEN**" button.
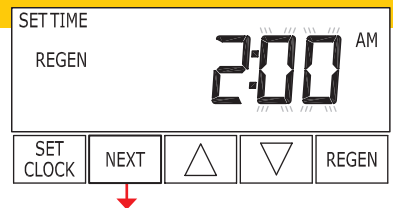
User Display Settings

General Operation

When the system is operating one of two displays will be shown. Pressing **NEXT** will alternate between the displays. One of the displays is always the current time of day. The second display is one of the following: days remaining or gallons remaining. Days remaining is the number of days left before the system goes through a regeneration cycle. Capacity remaining is the number of gallons that will be treated before the system goes through a regeneration cycle. The user can scroll between the displays as desired.

If the system has called for a regeneration that will occur at the preset time of regeneration, the words REGEN TODAY will appear on the display.

When water is being treated (i.e. water is flowing through the system) the word "Softening" or "Filtering" flashes on the display if a water meter is installed.

REGEN TODAY will be displayed if a regeneration is expected "Tonight."
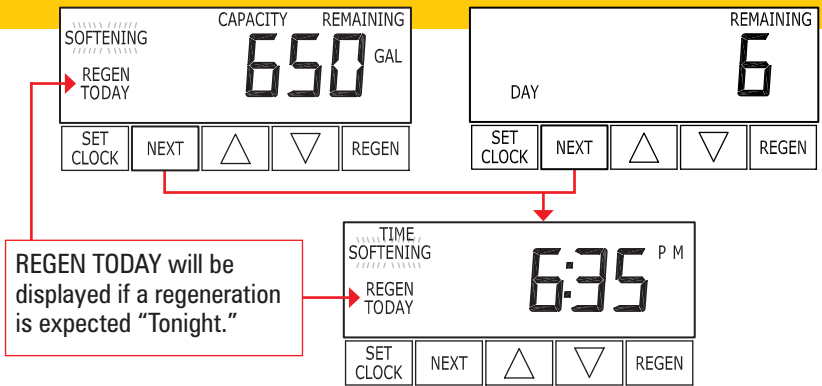
Regeneration Mode

Typically a system is set to regenerate at a time of low water usage. An example of a time with low water usage is when a household is asleep. If there is a demand for water when the system is regenerating, untreated water will be used.

When the system begins to regenerate, the display will change to include information about the step of the regeneration process and the time remaining for that step to be completed. The system runs through the steps automatically and will reset itself to provide treated water when the regeneration has been completed.

Power Loss

If the power goes out, the system will keep time for up to 8 hours or until the battery is depleted. If a power outage of more than 8 hours occurs, the time of day will flash on and off which indicates the time of day should be reset. The system will remember the rest. If a power outage lasts less than 8 hours and the time of day flashes on and off, the non rechargeable battery should be replaced.

Manual Regeneration

Sometimes there is a need to regenerate the system sooner than when the system calls for it, usually referred to as manual regeneration. There may be a period of heavy water usage because of guests or a heavy laundry day.

To initiate a manual regeneration at the preset delayed regeneration time, when the regeneration time option is set to "NORMAL" or "NORMAL + on 0", press and release "**REGEN**". The words "REGEN TODAY" will flash on the display to indicate that the system will regenerate at the preset delayed regeneration time. If you pressed the "**REGEN**" button in error, pressing the button again will cancel the request.

Note: If the regeneration time option is set to "on 0" there is no set delayed regeneration time so "REGEN TODAY" will not activate if "REGEN" button is pressed.

To initiate a manual regeneration immediately, press and hold the "**REGEN**" button for three seconds. The system will begin to regenerate immediately. The request cannot be cancelled.

Note: For softeners, if brine tank does not contain salt, fill with salt and wait at least two hours before regenerating.

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User Display Setting

Set Time of Day

The user can also set the time of day. Time of day should only need to be set after power outages lasting more than 8 hours, if the battery has been depleted and a power outage occurs, or when daylight saving time begins or ends. If a power outage lasting more than 8 hours occurs, the time of day will flash on and off which indicates the time of day should be reset. If a power outage lasts less than 8 hours and the time of day flashes on and off, the time of day should be reset and the battery replaced.

Step 1U

Press **SET CLOCK**.

SET CLOCK	NEXT	△	▽	REGEN

Step 2U

Current Time (hour): Set the hour of the day using ▼or▲ buttons. AM/PM toggles after 12.

SET TIME
6:35 PAM

SET CLOCK	NEXT	△	▽	REGEN
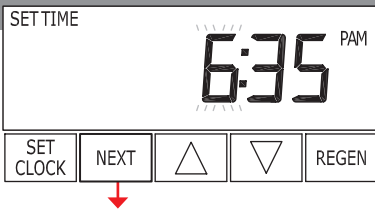
Press **NEXT** to go to step **3U**.

Step 3U

Current Time (minutes): Set the minutes of the day using ▼or▲ buttons.

SET TIME
6:35 P M

SET CLOCK	NEXT	△	▽	REGEN
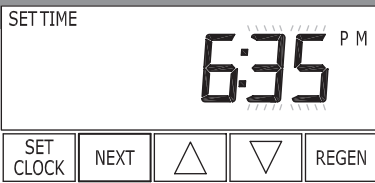
Press **NEXT** to exit Set Clock.
Press **REGEN** to return to previous step.

Error Message

If the word "ERROR" and a number are alternately flashing on the display contact the dealer for help. This indicates that the valve was not able to function properly.

Error

1003
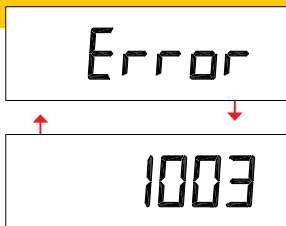
Diagnostics

STEP 1D

Press ▼or▲ simultaneously for three seconds. If screen in step **2D** does not appear in 5 seconds the lock on the valve is activated.
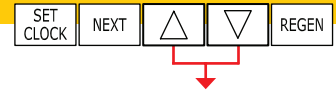
SET CLOCK	NEXT	△	▽	REGEN

To unlock press ▼, **NEXT**, ▲, and **SET CLOCK** in sequence, then press ▲ and ▼ simultaneously for 3 seconds.

STEP 2D

Days, since last regeneration: This display shows the days since the last regeneration occurred.

REGEN DAY
2

SET CLOCK	NEXT	△	▽	REGEN
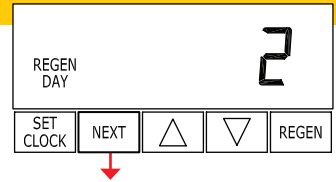
Press the **NEXT** button to go to Step **3D**.
Press **REGEN** to exit Diagnostics.

STEP 3D

Gallons, Since Last Regeneration: This display shows the number of gallons that have been treated since the last regeneration.
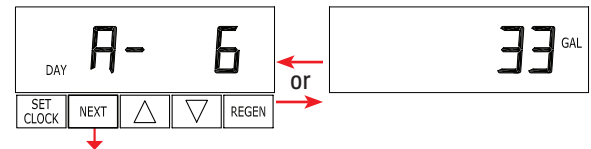This display will equal zero if a water meter is not installed.
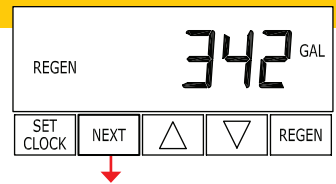
REGEN
342 GAL

SET CLOCK	NEXT	△	▽	REGEN

Press the **NEXT** button to go to Step **4D**.
Press **REGEN** to return to previous step.

STEP 4D

DAY
A- 6

or

33 GAL

SET CLOCK	NEXT	△	▽	REGEN

Gallons, Reserve Capacity Used for Last 7 Days:
Gallons, reserve capacity used for last 7 days: If the valve is set up as a softener, a meter is installed and Set Gallons Capacity is set to "Auto," this display shows 0 day (for today) and flashes the reserve capacity. Pressing the ▲ button will show day 1 (which would be yesterday) and flashes the reserve capacity used. Pressing the ▲ button
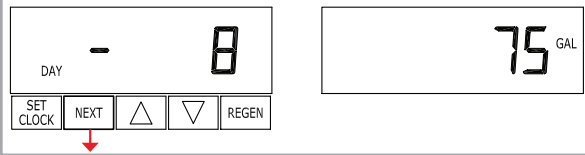
Diagnostics

STEP 4D - (Continued)

again will show day 2 (the day before yesterday) and the reserve capacity. Keep pressing the ▲ button to show the gallons for days 3, 4, 5 and 6. The ▼ button can be pressed to move backwards in the day series.

Press the **NEXT** button at any time to go to Step **5D**. Press **REGEN** to return to previous step.

STEP 5D

Gallons, 63 Day Usage History: This display shows day 1 (for yesterday) and flashes the number of gallons treated yesterday. Pressing the ▲ button will show day 2 (which would be the day before yesterday) and flashes the number of gallons treated on that day. Continue to press the ▲ button to show the maximum number of gallons treated for the last 63 days. This display will show dashes if a water meter is not installed.

Press the **NEXT** button at any time to go to Step **6D**. Press **REGEN** to return to previous step.

STEP 6D

Flow Rate, Current: Turn the water on at one or more taps in the building. The flow rate in gallons per minute will be displayed. If flow stops the value will fall to zero in a few seconds. This display will equal zero if a water meter is not installed.

Press the **NEXT** button to go to Step **7D**. Press **REGEN** to return to previous step.
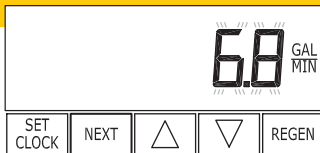
When desired, all information in Diagnostics may be reset to zero when the valve is installed in a new location. To reset to zero, press NEXT and ▼ buttons simultaneously to go to the Service screen, and release. Press ▲ and ▼ simultaneously to reset diagnostic values to zero. Screen will return to user display.

STEP 7D

Flow Rate, Maximum Last Seven Days: The maximum flow rate in gallons per minute that occurred in the last seven days will be displayed. This display will equal zero if a water meter is not installed.
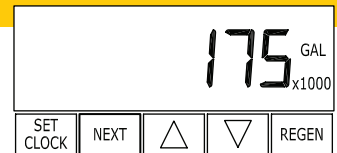
Press the **NEXT** button to go to Step **8D**. Press **REGEN** to return to previous step.
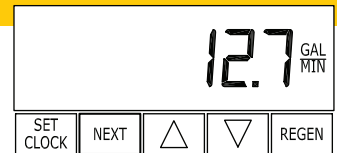
STEP 8D

Gallons, Total Used Since Last Reset: The total number of gallons used since last reset will be displayed. This display will equal zero if a water meter is not installed.
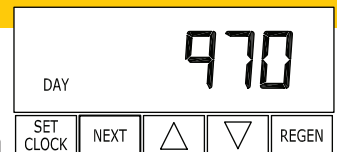
Press the **NEXT** button to go to Step **9D**. Press **REGEN** to return to previous step.

STEP 9D

Days, Total Number Since Last Reset: The total number of days the control valve has been in service since last reset will be displayed.

Press the **NEXT** button to go to Step **10D**. Press **REGEN** to return to previous step.

STEP 10D

Regenerations, Total Number Since Last Reset: The total number of regenerations that have occurred since last reset will be displayed.

Return to Normal Mode

Press the **NEXT** button to exit Diagnostics. Press **REGEN** to return to previous step.
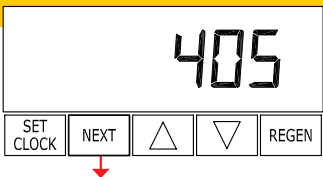
Valve History

STEP 1VH

| SET CLOCK | NEXT | △ | ▽ | REGEN |

| SET CLOCK | NEXT | △ | ▽ | REGEN |

Press ▼and▲ simultaneously for three seconds and release. Then press ▼and▲ simultaneously and release. If screen in step **2VH** does not appear in 5 seconds the lock on the valve is activated. To unlock press ▼, **NEXT**, ▲, and **SET CLOCK** in sequence, then press ▼and▲ simultaneously for 3 seconds and release. Then press ▼and▲ simultaneously and release.
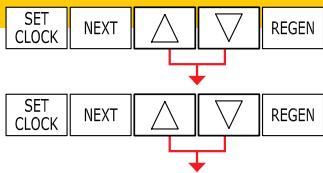
STEP 2VH

Software Version: This display shows the software version of the valve.

405

| SET CLOCK | NEXT | △ | ▽ | REGEN |

Press the **NEXT** button to go to Step **3VH**.
Press **REGEN** to exit Valve History.

STEP 3VH[5]

Flow Rate, Maximum Since Startup: This display shows the maximum flow rate in gallons per minute that has occurred since startup. This display will equal zero if a water meter is not installed.

12.7 GAL/MIN

| SET CLOCK | NEXT | △ | ▽ | REGEN |
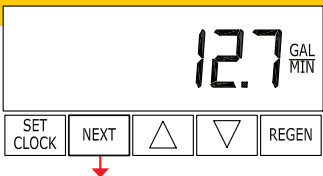
Press the **NEXT** button to go to Step **4VH**.
Press **REGEN** to return to previous step.

STEP 4VH

Gallons, Total Used Since Start-Up: This display shows the total gallons treated since startup. This display will equal zero if a water meter is not in stalled.

1236 GAL x1000

| SET CLOCK | NEXT | △ | ▽ | REGEN |
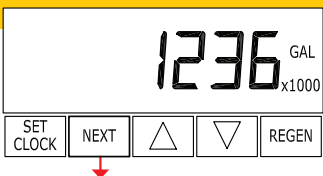
Press the **NEXT** button to go to Step **5VH**.
Press **REGEN** to return to previous step.

STEP 5VH

Days, Total Since Start-Up: This display shows the total days since startup.

DAY **970**

| SET CLOCK | NEXT | △ | ▽ | REGEN |
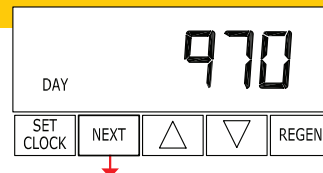
Press the **NEXT** button to go to Step **6VH**.
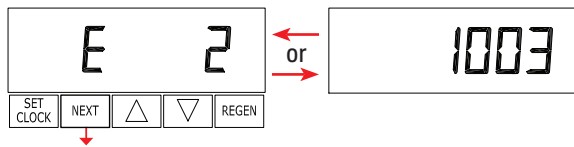Press **REGEN** to return to previous step.

STEP 6VH

Regenerations, Total Number Since Start-Up: This display shows the total number of regenerations that have occurred since startup.

REGEN **235**

| SET CLOCK | NEXT | △ | ▽ | REGEN |
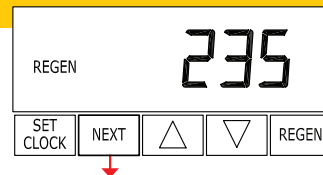
Press the **NEXT** button to go to Step **7VH**.
Press **REGEN** to return to previous step.

STEP 7VH

E   2 or **1003**

| SET CLOCK | NEXT | △ | ▽ | REGEN |

Error Log: This display shows a history of the last 10 errors generated by the control during operation. Press the ▼or▲ buttons to review each error recorded.

Press the **NEXT** button to exit Valve History.
Press **REGEN** to return to previous step.

[5] *Values in steps 3VH through 7VH cannot be reset.*

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Front Cover and Drive Assembly

Part No.	Description	Qty
CL3175-01	Front Cover Assembly	1
CL3107-01	Motor Assembly	1
CL3106-01	Drive Bracket & Spring Clip	1
CL3818CS-02BOARD	CS PCB XMEGA REPL	1
CL3110	Drive Reducing Gear 12 x 36	3
CL3109	Drive Gear Cover	1
CL3002TC	TC Drive Assembly	*
Not Shown		
CL3186	AC Adapter 120V-12V	
CL3186EU	AC Adapter 220-240V-12V EU	1
CL3186UK	AC Adapter 220-240V-12V UK	
CL3186-01	AC Adapter Cord Only	

Correct Battery Orientation
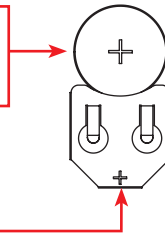
Battery replacement is 3 volt lithium coin cell type 2032.

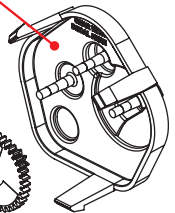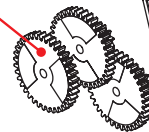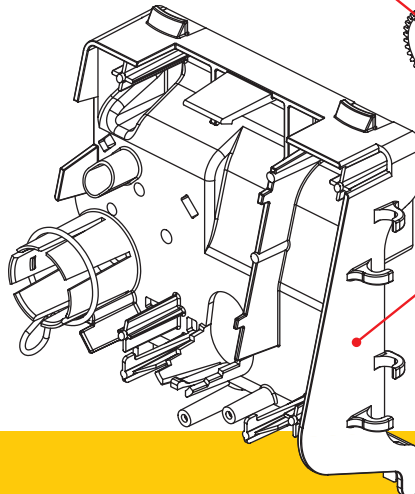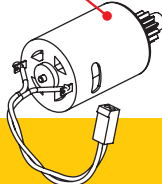When replacing the battery, align positives and push down to fully seat.

Fully Seated

CL3175-01
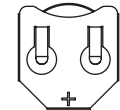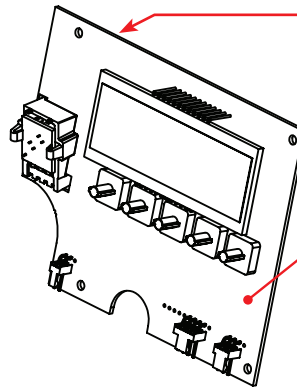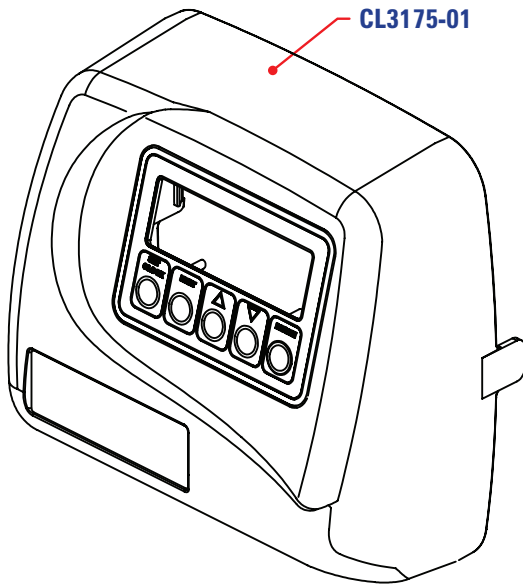
CL3818CS-02BOARD

CL3109

CL3110

CL3107-01

CL3106-01