

## TRUCK & TRACTOR ENAMEL



### PRODUCT USES

Used as the finishing coat for tractors, trucks and farm implements.



### FEATURES AND BENEFITS

High build - reduces amount of paint required.

Excellent durability - it is designed to withstand extreme weather conditions.

High gloss finish - ideal for all tractors and implements.

Large colour range - all colours are colour matched to Tractor and Implement manufacturers' colour standards.

Lead-free, wide colour range suitable for children's toys.

No recoating problems - can be applied over most previously painted enamel surfaces.

Easy application - by brush or spray.

Fast drying, high gloss enamel for interior/exterior surfaces where a glossy durable finish is required



### PRODUCT INFORMATION

<b>Appearance</b>	High-gloss
<b>Colour</b>	White, Black, JD Yellow, Caterpillar Yellow, IH Red, MF Red, JD Green, Ford Tractor Blue, Mercedes Cream
<b>Density at 23°C</b>	Approx. : 1.08 kg/L
<b>Solids Content</b>	By weight : Approx. 51% By volume : Approx. 38%
<b>Packaged Viscosity</b>	Viscosity at 23°C : Approx 34 seconds
<b>Spreading Rate</b>	Approx 10m <sup>2</sup> per litre depending on surface porosity, profile and application method
<b>Recommended DFT per coat</b>	Min. 30µm. Max. 45µm.



### APPLICATION INFORMATION

<b>Application conditions</b>	Surface Temperature between 10°C - 35°C Relative Humidity between 10 % - 85 %
<b>Application methods</b>	Brush or spray
<b>Thinner</b>	For spray application, thin with <b>Dulux Roadline Thinner</b> or alternatively Mineral Turpentine for slow drying
<b>Drying Time</b>	Surface dry 2 hours (Drying times will be extended during cold, wet or humid conditions)
<b>Recoating Time</b>	4 hours
<b>Cleaning of equipment</b>	For clean up use <b>Dulux Brush Cleaner/Degreaser</b> or Mineral Turpentine
<b>Substrates</b>	Suitable for ferrous surfaces provided appropriate preparation and priming is done





## APPLICATION INFORMATION

### Precautions

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry - no more than 12% moisture content.

Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to bare metal surfaces.

Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

### Coats Required

Apply two to three finishing coats to surfaces to achieve a closed film and solid colour.



## SURFACE PREPARATION

Proper care and attention to the preparation of the surface before application will add life and appearance to the final finish.

Where the condition of the existing surface is suspect, it should be stripped to bare metal.

All surfaces must be clean, dry and free from flaking paint, rust or oil.

As a precaution, wipe surfaces with thinner and allow to dry.

### Bare Metal Surfaces

Immediately after the metal has been cleaned, apply one coat **Dulux Trade Steel Primer** and allow to dry for 18 hours before flattening with P600 grit paper (wet or dry).

### PREVIOUSLY PAINTED SURFACES

Finishes in a deteriorated state should be stripped to bare metal.

If the existing paint is in a sound condition, wet-sand the entire area to be painted with P600 grit paper.

Clean off all sanding residues and blow dry.

Spot prime bare metal areas using **Dulux Trade Steel Primer**.



## HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.

Keep out of reach of children.

Ensure good ventilation during application and drying.

Flash Point 23°C.



## ADDITIONAL INFORMATION

### Storage Conditions

Store under cool dry conditions.

### Disclaimers

Colour references are as accurate as printing will allow. Please refer to the in-store stripe cards/standard card, or on-shelf colour displays for an accurate representation of the colour. Among others, the following factors may affect final colour appearance: product sheen and texture, colour and light reflections, application, surface texture and preparation.

For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.