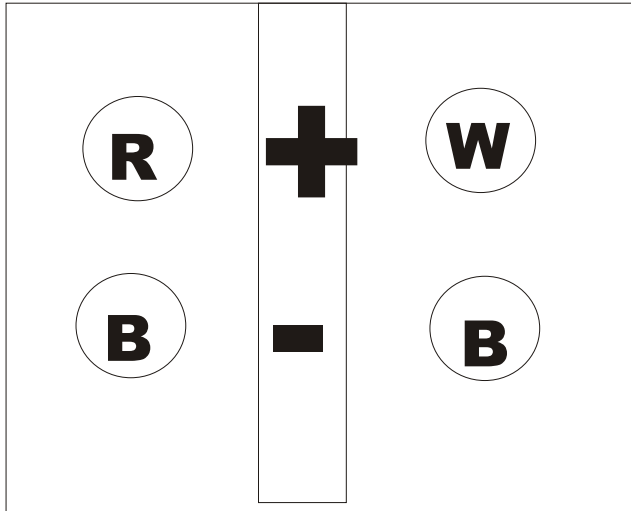


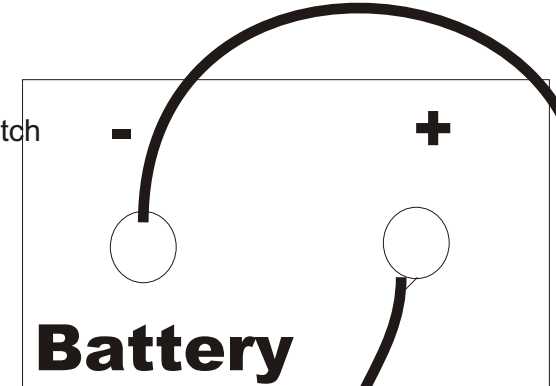
HC8EDC Foot Switch Install

Original view

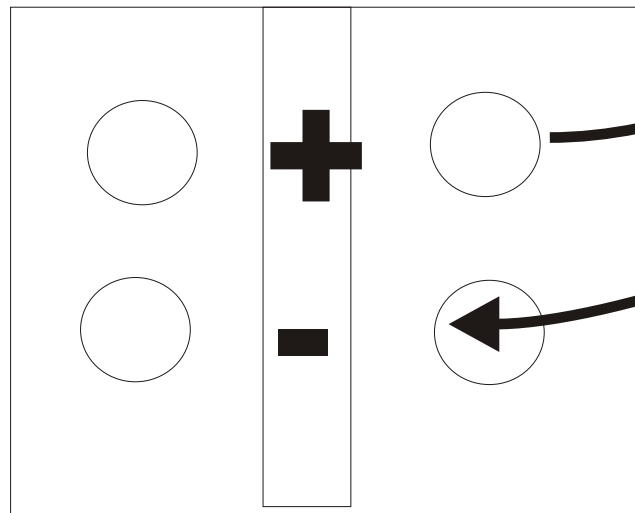


- Cut plug off of Foot Switch
- Remove green wire
- Strip ends of B&W wires
- Remove black wire from back of machine
- Replace with white wire of foot switch
- Join black wire of machine with black wire of foot switch
- Black is negative, white is positive.

Black Wire



White Wire



White wire

Black Wire

Foot Switch