## HITACHI <br> Inspire the Next

## Economical inverter with simple operation

## N <br>  <br> Series


 AWARNING- Mat of metrik mod.



nete miel
(@) Hitachi Industrial Equipment Systems Co.,Ltd.

# Whats "NDS" 

## ext\&New

NEXT generation inverter opens the door to NEW market segments

Ecological\& Economical ECOLOGICAL - saves energy ECONOMICAL - simple to install and easy to use

## Space Saving

Among the smallest form-factors in their category: $-43 \%$ smaller than equivalent X200 ( 0.2 kW ) -Side-by-side installation to save panel space

No space
between


* Side-by-side installation: derating for carrier frequency and output current required



## Simple Operation

Run/Stop/Reset is integrated in one button for simple operation.
Full-function attachable operator available as an option. (refer to p.15)


## Global Standards

- Conformity to global standards Conforms to CE/UL/c-UL/c-Tick
- Compatible to both sink and source logic as standard
Logic input is compatible with both sink and source logic.


## 5 Optional Customization

Customization for specific applications is available. (contact Hitachi)

## $\triangle$ For Network

[^0]
## Small\&Simple

 SIMPLE functions in a SMALL package
## Inherent Functions to achieve energy savings

Automatic energy saving function is implemented to minimize energy consumption.

- Arithmetic and Delay Functions

Arithmetic operation, delay functions and simplify external hardware.

- Keypad / Terminal Switching

Source of frequency and run commands can be selected via intelligent terminal.

- 2nd Motor Function

Settings for 1st and 2nd motor can be selected via intelligent input.

- Three-wire Operation Function

Momentary contact for RUN and STOP can be utilized.

- Analog Input Disconnection Detect Function

Upon the loss of analog signal, a preconfigured signal can be activated.
*Parameter change and setting by keypad etc.

## 7 Application

Optimal performance for energy saving applications such as fans and pumps


[^1]

Food Processing Machines - slicers •mixers -confectionery machines -Fruit Sorters

## Model Configuration

| Applicable motor kW(HP) | $0.2(1 / 4)$ | $0.4(1 / 2)$ | $0.75(1)$ | $1.5(2)$ | $2.2(3)$ |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Three Phase 200V | LB |  |  |  |  |  |
| Single Phase 200V | SB |  |  |  |  |  |
| Three Phase 400V | HB |  |  |  |  |  |

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Model Name Indication
NES1-002 S B
Series Name


Applicable Motor Capacity 002: 0.2kW(1/4HP) -022: 2.2kW(3HP)

B : Without keypad Power Source S: 1-phase 200 V class L: 3-phase 200V class H: 3-phase 400 V class
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## Standard Specifications

## 1-/3-phase 200 V class



## General Specifications

| Item |  |  |
| :---: | :---: | :---: |
| Control | Control method |  |
|  | Output frequency range *5 |  |
|  | Frequency accuracy *6 |  |
|  | Frequency setting resolution |  |
|  | Voltage/Frequency Characteristic |  |
|  | Acceleration/deceleration time |  |
|  | Starting torque *7 |  |
|  | Carrier frequency range |  |
|  | Protective functions |  |
| Input terminal | Specification |  |
|  | Functions |  |
| Output signal | Intelligent output terminal | Specification |
|  |  | Function |
|  | Moniter output terminal | Function |
| Operator | Operation key |  |
|  | Status LED Interface |  |
| Operation | Frequency setting | Operator keypad(Option) External signal *8 |
|  |  | Serial port |
|  | FW/RV Run | Operator Keypad(Option) |
|  |  | External signal |
|  |  | Serial port |
| Environment | Operating temperature |  |
|  | Storage temperature |  |
|  | Humidity |  |
|  | Vibration |  |
|  | Location |  |
| Other functions |  |  |
| Options |  |  |

Note 1: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). When using other motors, care must be taken to prevent the rated motor current $(50 / 60 \mathrm{~Hz})$ from exceeding the rated output current of the inverter.
Note 2: The output voltage decreases as the main supply voltage decreases (except when using the AVR function). In any case, the output voltage cannot exceed the input power supply voltage.
Note 3: The braking torque via capacitive feedback is the average deceleration torque at the shortest deceleration (stopping from $50 / 60 \mathrm{~Hz}$ as indicated). It is not continuous regenerative braking torque. The average decel torque varies with motor loss. This value decreases when operating beyond 50 Hz . Note 4: The protection method conforms to JIS C 0920(IEC60529).

General Specifications
Line-to-line sine wave pulse-width modulation (PWM) control
0.01 to 400 Hz

Digital command $: \pm 0.01 \%$, Analog command $\pm 0.4 \%\left(25 \pm 10^{\circ} \mathrm{C}\right)$
Digital: 0.01 Hz , Analog: (max frequency)/1000
V/f control,V/f variable (constant torque, reduced torque)
0.00 to 3000 sec. (linear, sigmoid), two-stage accel./decel.
$100 \% / 6 \mathrm{~Hz}$
2.0 to 15 kHz

Over-current, Over-voltage, Under-voltage, Overload, Overheat, Ground fault at power-on, Input over-voltage, External trip, Memory error, CPU error, USP error, Driver error, Output phase loss protection
10kohm input impedance, sink/source logic selectable
FW(Forward), RV(Reverse), CF1-CF3(Multispeed command), JG(Jogging), DB(External DC braking), SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop),
F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.) , UDC(Remote-controlled data clearing), OPE(Operator control), SF1-SF3(multispeed bit), OLR(overload restriction selection), LAC(LAD cancellation, ADD(ADD frequency enable), F-TM(force terminal mode), KHC(cumulative power clearance), AHD(analog command holding), HLD(retain output frequency), ROK(permission of run command), DISP (display limitation), NO(Not selected) 27V DC 50mA max open collector output, 1 terminals 1c output relay (AL0, AL1, AL2 terminals)
RUN(run signal), FA1(Frequency arrival type 1 - constant speed), FA2(Frequency arrival type 2 - over-frequency), OL(overload advance notice signal), OD(Output deviation for PID control), AL(alarm signal), DC(Wire brake detect on analog input), FBV(PID Second Stage Output), NDC(ModBus Network Detection Signal), LOG(Logic Output Function), ODC(analog voltage input disconnection), LOC(Low load), FA3(Set frequency reached), UV(Under voltage),
RNT(Operation time over), ONT(Plug-in time over), THM(Thermal alarm signal), ZS(0 Hz detection signal),
IRDY(Inverter ready), FWR(Forward rotation),RVR(Reverse rotation), MJA(Major failure)
PWM output; Select analog output frequency monitor, analog output current monitor or digital output frequency monitor 1 unified key for RUN/STOP/RESET
ON : this key has function of "RUN"(regardless run command source setting (A002/A201).)
OFF : this key has function of "STOP/RESET
When optional operator is connected, operation from key is disabled.
Control power supply LED (Red),LED during operation (yellow-green), Operation button operation LED (yellow-green),LED during tripping (Red), 4LED in total
Up and Down keys / Value settings or analog setting via potentiometer on operator keypad
0 to 10 V DC or 4 to 20 mA
RS485 interface (Modbus RTU)
Run key / Stop key (change FW/RV by function command)
FW Run/Stop (NO contact), RV set by terminal assignment (NC/NO), 3-wire input available
RS485 interface (Modbus RTU)
-10 to $50^{\circ} \mathrm{C}$ (carrier derating required for aambient temperature higher than $40^{\circ} \mathrm{C}\left(022\right.$ SB:temperature higher than $\left.30^{\circ} \mathrm{C}\right)$ ), no freezing
When attach option FFM, in 015/022SB the derating becomes needless
-20 to $60^{\circ} \mathrm{C}$
20 to $90 \%$ RH
$5.9 \mathrm{~mm} / \mathrm{s}^{2}(0.6 \mathrm{G}) 10$ to 55 Hz
Altitude $1,000 \mathrm{~m}$ or less, indoors (no corrosive gasses or dust)
AVR (Automatic Voltage Regulation), V/f characteristic selection, accel./decel. curve selection, frequency upper/lower limit, 8 stage multispeed, PID control, frequency jump, external frequency input bias start/end, jogging, trip history etc. Remote operator with copy function (WOP), Remote operator (OPE-SRmini, OPE-SR), Operator (NES1-OP), Remote operator with copy function (WOP), Remote operator (OPE-SRmini, OPE-SR), Operator
input/output reactors, DC reactors, radio noise filters, LCR filter, communication cables (ICS-1, 3)

Note 5: To operate the motor beyond $50 / 60 \mathrm{~Hz}$, consult the motor manufacturer for the maximum allowable rotation speed.
Note 6: The output frequency may exceed the maximum frequency setting (A004 or A204) for automatic stabilization control.
Note 7: At the rated voltage when using a Hitachi standard 3-phase, 4pole motor Note 8: DC 4 to 20 mA Input, need parameter setting by Keypad etc. Analog input voltage or current can be switched by switch as individually and not use them in the same time.

## Dimensions

NES1-002SB, 004SB, 002LB, 004LB, 007LB


| Model | D |
| :--- | :---: |
| 002LB, 002SB | $76(2.99)$ |
| 004LB, 004SB | $91(3.58)$ |
| 007LB | $115(4.53)$ |

NES1-007SB, 15SB, 022SB, 015LB, 022LB, 004HB, 007HB, 015HB, 022HB

*007SB/004HB:without cooling fan.

## Operation and Programming

The NE-S1 series can be easily operated with the digital operator provided as standard. Change and setting parameter by Keypad (NES1-OP). The digital operator can also be detached and used for remote-control. An operator with copy function is also available as an option.

## <NE-S1 Standard Operator Panel>


<Option Operator Panel>
7-segment LED
Shows each parameter, monitors
etc.
RUN key
Makes inverter run.
Escape key
Go to the top of next function
group,when function mode is
displayed.

OKeypad Navigation Map Single-Digit Edit Mode (At the time of operator use.)


## Operation / Terminal Functions

## Terminal Description

## Terminal Symbol

| Terminal Symbol | Terminal Name |
| :---: | :---: |
| $\mathrm{L} 1, \mathrm{~L} 2, \mathrm{~N} / \mathrm{L} 3$ | Main power supply input terminals |
| $\mathrm{U} / \mathrm{T} 1, \mathrm{~V} / \mathrm{T} 2, \mathrm{~W} / \mathrm{T} 3$ | Inverter output terminals |
| $\mathbf{+ 1 , +}$ | DC reactor connection terminals |
| $\boldsymbol{\beta}$ | Ground connection terminal |

## Screw Diameter and Terminal Width

| Model | Screw diameter (mm) | Terminal width $\mathrm{W}(\mathrm{mm})$ |  |
| :--- | :---: | :---: | :---: |
| $002-004 \mathrm{SB}$ | M3.5 | 7.1 |  |
| $002-007 \mathrm{LB}$ |  |  |  |
| $007-022 \mathrm{SB}$ |  |  |  |
| $015-022 \mathrm{LB}$ | M4 |  |  |
| $004-022 \mathrm{HB}$ |  |  |  |

## Control Circuit Terminals Terminal Arrangement



Short bar:default position (Source logic)

## Terminal Function



## Function List

The parameter tables in this chapter have a column titled＂Run Mode Edit．＂An Ex mark x means the parameter cannot be edited；a Check mark $\checkmark$ means the parameter can be edited．The table example to the right contains two adjacent marks＂x $\checkmark$＂．These two marks（that can also be ＂xx＂or＂$\checkmark \vee$＂）correspond to low－access or high－access levels to Run Mode edits（note Lo and Hi in column heading）．Parameter shown in case＂b037＂is＂00＂（Full display）．
Monitoring and Main Profile Parameters
$\checkmark$ ：Allowed
X：Not allowed

| Function Code |  | Name | Range | Default | Unit | Run mode edit |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lo |  |  |  | Hi |
| Monitor | d001 |  | Output frequency monitoring | 0.00 to 99．99／100．0 to 400.0 | － | Hz | $\checkmark$ | $\checkmark$ |
|  | d002 | Output current monitor | 0.0 to 6553.5 | － | A | － | － |
|  | d003 | Rotation direction monitor | F（Forward）／o（Stop）／r（Reverse） | － | － | － | － |
|  | d004 | PID feedback monitoring | 0.00 to 99.99 in steps of 0.01 ／ 100.0 to 999.9 in steps of 0.1 1000．to 9999．in steps of 1 <br> 1000 to 9999 in steps of $10 /\lceil 100$ to 「999 in units of 1000 | － | － | － | － |
|  | d005 | Intelligent input terminal status | ＝ | － | － | － | － |
|  | d006 | Intelligent output terminal status | ＝－ON e．g．：11 ：ON | － | － | － | － |
|  | d007 | Scaled output frequency monitoring | 0.00 to 99．99／100．0 to 999．9／1000．to 9999．／1000 to 3999 | － | － | $\checkmark$ | $\checkmark$ |
|  | d013 | Output voltage monitor | 0.0 to 600.0 | － | V | － | － |
|  | d014 | Power monitoring | 0 to 999.9 | － | kW | － | － |
|  | d015 | Cumulative power monitoring | 0.0 to 999.9 in steps of $1 \mathrm{~kW} / \mathrm{h}$ ，or the unit set for function＂b079＂ 1000 to 9999 in units of $10 \mathrm{~kW} / \mathrm{h}$ ，or the unit set for function＂b079＂ <br> 「100 to 「999 in units of $1000 \mathrm{~kW} / \mathrm{h}$ ，or the unit set for function＂b079＂ | － | － | － | － |
|  | d016 | Cumulative operation RUN time monitoring | 0 ．to 9999 ．in units of 1 hour 1000 to 9999 in units of 10 hours <br> 「 100 to 「 999 in units of 1,000 hours | － | hr | － | － |
|  | d017 | Cumulative power－on time monitoring | 0 ．to 9999 ．in units of 1 hour 1000 to 9999 in units of 10 hours $\Gamma 100$ to 「 $\ulcorner 99$ in units of 1,000 hours | － | hr | － | － |
|  | d018 | Heat sink temperature monitoring | －020．to 120.0 | － | C | － | － |
|  | d050 | Dual Monitoring | display the monitoring data selected by b160，b161 | － | － | － | － |
|  | d080 | Trip counter | 0 ．to 9999．in units of 1 trip 1000 to 6553 in units of 10 trips | － | time | － | － |
|  | d081 | Trip monitor 1 | Displays trip event information | － | － | － | － |
|  | d082 | Trip monitor 2 |  | － | － | － | － |
|  | d083 | Trip monitor 3 |  | － | － | － | － |
|  | d084 | Trip monitor 4 |  | － | － | － | － |
|  | d085 | Trip monitor 5 |  | － | － | － | － |
|  | d086 | Trip monitor 6 |  | － | － | － | － |
|  | d090 | Warning monitoring | Warning code | － | － | X | X |
|  | d102 | DC voltage monitoring | 0.0 to 999．9／1000． | － | V | $\times$ | $\times$ |
|  | d104 | Electronic thermal overload monitoring | 0.0 to 100.0 | － | \％ | $\times$ | $\times$ |
| Main Profile Parameters | F001 | Output frequency setting | 0．0，start frequency to Maximum frequency（1st／2st） 0.0 to 100．0（\％）（PID function on time ） | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | F002 | Acceleration time（1） | 0.00 to 99．99／100．0 to 999．9／1000．to 3600 ． | 10.00 | s | $\checkmark$ | $\checkmark$ |
|  | F202 | Acceleration time（1），2nd motor |  | 10.00 | S | $\checkmark$ | $\checkmark$ |
|  | F003 | Deceleration time（1） | 0.00 to 99．99／100．0 to 999．9／1000．to 3600. | 10.00 | S | $\checkmark$ | $\checkmark$ |
|  | F203 | Deceleration time（1），2nd motor |  | 10.00 | S | $\checkmark$ | $\checkmark$ |
|  | F004 | Keypad Run key routing | 00（Forward）／01（Reverse） | 00 | － | X | X |

A Group：Standard Functions

| Function Code |  | Name | Range | Default | Unit | Run mode edit |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lo |  |  |  | Hi |
| Basic setting | A001 |  | Frequency source setting | 00（Keypad potentiometer）／01（control circuit terminal block）／02（digital operator）／03 （Modbus）／10（operation function result） | 01 | － | $\times$ | $\times$ |
|  | A201 | Frequency source setting，2nd motor | 01 |  | － | $\times$ | $\times$ |
|  | A002 | Run command source setting | 01（control circuit terminal block）／02（digital operator）／03（Modbus） | 01 | － | $\times$ | $\times$ |
|  | A202 | Run command source setting，2nd motor |  | 01 | － | $\times$ | $\times$ |
|  | A003 | Base frequency setting | 30.0 to＂maximum frequency（1st）＂ | 60.0 | Hz | $\times$ | $\times$ |
|  | A203 | Base frequency setting，2nd motor | 30.0 to＂maximum frequency（2st）＂ | 60.0 | Hz | $\times$ | $\times$ |
|  | A004 | Maximum frequency setting | ＂Base frequency（1st）＂to 400.0 | 60.0 | Hz | $\times$ | $\times$ |
|  | A204 | Maximum frequency setting，2nd motor | ＂Base frequency（2st）＂to 400.0 | 60.0 | Hz | $\times$ | $\times$ |
| Analog input setting | A011 | ［O／OI］input active range start frequency | 0.00 to 99．99／100．0 to 400.0 | 0.00 | Hz | $\times$ | $\checkmark$ |
|  | A012 | ［O／OI］input active range end frequency | 0.00 to 99．99／100．0 to 400.0 | 0.00 | Hz | $\times$ | $\checkmark$ |
|  | A013 | Aanalog input active range start voltage | 0 to 100 | 0. | \％ | $\times$ | $\checkmark$ |
|  | A014 | Aanalog input active range end voltage | 0 to 100 | 100. | \％ | $\times$ | $\checkmark$ |
|  | A015 | Aanalog input start frequency enable | 00 （use set value）／01（use 0 Hz ） | 01 | － | $\times$ | $\checkmark$ |
|  | A016 | Analog input filter | 1 to 30 or 31 （ 500 ms filter $\pm 0.1 \mathrm{~Hz}$ with hysteresis） | 31. | Spl | $\times$ | $\checkmark$ |
| Multi－speed and jogging | A019 | Multi－speed operation selection | 00（Binary mode）／01（Bit mode） | 00 | － | $\times$ | $\times$ |
|  | A020 | Multi－speed frequency setting（0） | 0．0／start freq．to maximum freq． | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A220 | Multi－speed frequency（2nd），setting 2nd motor |  | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A021 | Multi－speed frequency setting（1） |  | 60.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A022 | Multi－speed frequency setting（2） |  | 40.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A023 | Multi－speed frequency setting（3） |  | 20.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A024 | Multi－speed frequency setting（4） |  | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A025 | Multi－speed frequency setting（5） |  | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A026 | Multi－speed frequency setting（6） |  | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A027 | Multi－speed frequency setting（7） |  | 0.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A038 | Jog frequency | Start frequency to 9.99 | 6.00 | Hz | $\checkmark$ | $\checkmark$ |
|  | A039 | Jog stop mode | 00 （free－running after jogging stops［disabled during operation］）／01（deceleration and stop after jogging stops［disabled during operation］）／02（DC braking after jogging stops ［disabled during operation］）／03（free－running after jogging stops［enabled during operation］／／04（deceleration and stop after jogging stops［enabled during operation］）／05 （DC braking after jogging stops［enabled during operation］） | 04 | － | X | $\checkmark$ |
| V／f <br> Characteristic | A041 | Torque boost select | 00（Manual）／01（Automatic） | 00 | － | $\times$ | $\times$ |
|  | A241 | Torque boost select 2nd motor | 00（Manual）／01（Automatic） | 00 | － | $\times$ | $\times$ |
|  | A042 | Manual torque boost value | 0.0 to 20.0 | 1.0 | \％ | $\checkmark$ | $\checkmark$ |
|  | A242 | Manual torque boost value，2nd motor | 0.0 to 20.0 | 1.0 | \％ | $\checkmark$ | $\checkmark$ |
|  | A043 | Manual torque boost frequency adjustment | 0.0 to 50.0 | 5.0 | \％ | $\checkmark$ | $\checkmark$ |
|  | A243 | Manual torque boost frequency adjustment，2nd motor | 0.0 to 50.0 | 5.0 | \％ | $\checkmark$ | $\checkmark$ |

## A Group: Standard Functions

$\checkmark$ : Allowed $X$ : Not allowed

| Range | Default | Unit |
| :---: | :---: | :---: |
| 00(VC)/01(VP)/02(free V/f ) | 00 | - |
| 00(VC)/0(VP)/02(free V/f ) | 00 | - |
| 20. to 100. | 100. | \% |
|  | 100. | \% |
| 0. to 255. | 100. | - |
|  | 100. | - |
| 0. to 255. | 100. | - |
|  | 100. | - |
| 00(Disable)/01(Enable)/02(output freq < [A052]) | 00 | - |
| 0.00 to 60.00 | 0.50 | Hz |
| 0.0 to 5.0 | 0.00 | S |
| 0 to 100 | 50 | \% |
| 0.0 to 10.0 | 0.5 | S |
| 00(Edge)/01(Level) | 01 | - |
| 0 . to 100. | 0. | \% |
| 0.0 to 10.0 | 0.0 | s |
| 2.0 to 15.0 | 2.0 | kHz |
| 0.00/Freq. lower limit setting to maximum freq. | 0.00 | Hz |
| 0.00/Freq. lower limit setting (2nd) to maximum freq. (2nd) | 0.00 | Hz |
| 0.00/Start freq. to freq. upper limit setting | 0.00 | Hz |
| 0.00/Start freq. (2nd) to freq. upper limit setting (2nd) | 0.00 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.00 to 10.00 | 0.50 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.00 to 10.00 | 0.50 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.00 to 10.00 | 0.50 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.0 to 60.0 | 0.0 | S |
| 00(Disable)/01(Enable)/02(Enabling inverted data output) | 00 | - |
| 0.00 to 25.00 | 1.00 | - |
| 0.0 to 999.9/1000. to 3600 . | 1.0 | s |
| 0.00 to 99.99/100.0 | 0.00 | s |
| 0.01 to 99.99 | 1.00 | - |
| 01 (Analog1)/02(Modbus)/10 (operation result output) | 01 | - |
| 00(OFF)/01(ON) | 00 | - |
| 0.0 to 100.0 | 0.0 | \% |
| 00 (always on)/ 01 (always off)/ 02 (off during deceleration) | 02 | - |
|  | 02 | - |
| 200V class: 200/215/220/230/240, 400V class:380/400/415/440/480 | 200/400 | V |
|  | 200/400 | V |
| 0.000 to 1.000 | 0.030 | s |
| 50. to 200. | 100. | \% |
| 00(Normal)/01(Energy-saver) | 00 | - |
| 0.0 to 100.0 | 50.0 | \% |
| 0.00 to $99.99 / 100.0$ to 999.9/1000. to 3600. | 10.00 | s |
|  | 10.00 | S |
| 0.00 to 99.99/100.0 to 999.9/1000. to 3600. | 10.00 | s |
|  | 10.00 | s |
| 00 (switching by 2CH terminal)/ 01 (switching by setting)/ 02 (Forward and reverse) | 00 | - |
| 00 (switching by 2CH terminal)/ 01 (switching by setting)/ 02 (Forward and reverse) | 00 | - |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
|  | 0.00 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
|  | 0.00 | Hz |
| 00(Linear)/01(S-curve)/ 02 (U curve)/ 03 (inverted-U curve) | 00 | - |
| 00(Linear)/01(S-curve)/ 02 (U curve)/ 03 (inverted-U curve) | 00 | - |
| 1 to 10 | 2 | - |
| 1 to 10 | 2 | - |
| 00(Digital operator)/01(Keypad potentiometer) 02 (input via Analog1)/04 (external communication) | 00 | - |
|  | 02 | - |
| 00(A141+A142)/01(A141-A142)/02(A141× A142) | 00 | - |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 00 (frequency command + A145)/ 01 (frequency command - A145) | 00 | - |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.0 to 60.0 | 0 | S |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.0 to 25.5 | 0.0 | S |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz |
| 0 . to [VR] input active range end | 0. | \% |
| [VR] input active range start to 100. | 100. | \% |
| 00(A161)/01(0Hz) | 01 | - |


| Run mode edit |  |
| :---: | :---: |
| Lo | Hi |
| X | $\times$ |
| $\times$ | $\times$ |
| $\checkmark$ | $\checkmark$ |
| $\checkmark$ | $\checkmark$ |
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| $\checkmark$ | $\checkmark$ |
| $\checkmark$ | $\checkmark$ |
| $\times$ | $\checkmark$ |
| $\times$ | $\checkmark$ |
| $\times$ | $\checkmark$ |
| X | $\checkmark$ |
| $\times$ | $\checkmark$ |
| $\times$ | $\checkmark$ |
| X | $\checkmark$ |
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| $\times$ | $\checkmark$ |
| X | $\checkmark$ |
| $\times$ | $\checkmark$ |
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| $\times$ | $\times$ |
| $x$ | $\times$ |
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| $\checkmark$ | $\checkmark$ |
| $\checkmark$ | $\checkmark$ |
| $\checkmark$ | $\checkmark$ |
| $\checkmark$ | $\checkmark$ |
| $\times$ | $\checkmark$ |

b Group: Fine-tuning Functions

| Function Code |  | Name | Range | Default | Unit | Run mode edit |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lo |  |  |  | Hi |
| Restart after instantaneous power failure | b001 |  | Selection of automatic restart mode | 00 (tripping)/ 01 (starting with 0 Hz )/ 02 (starting with matching frequency)/ 03 (tripping after deceleration and stopping with matching frequency) | 00 | - | X | $\checkmark$ |
|  | b002 | Allowable under-voltage power failure time | 0.3 to 25.0 | 1.0 | S | $\times$ | $\checkmark$ |
|  | b003 | Retry wait time before motor restart | 0.3 to 100.0 | 1.0 | S | $\times$ | $\checkmark$ |
|  | b004 | Under-voltage trip alarm enable | 00 (OFF)/ 01 (ON)/ 02 (disabling during stopping and decelerating to stop) | 00 | - | $\times$ | $\checkmark$ |
|  | b005 | Under-voltage trip events | 00 (16 times)/ 01 (No limit) | 00 | - | $\times$ | $\checkmark$ |
|  | b007 | Restart frequency threshold | 0.00 to 400.00 | 0.50 | Hz | X | $\checkmark$ |
|  | b008 | Selection of retry after tripping | 00 (tripping)/ 01 (starting with 0 Hz )/ 02 (starting with matching frequency)/ 03 (tripping after deceleration and stopping with matching frequency) | 00 | - | $\times$ | $\checkmark$ |
|  | b010 | Selection of retry count after undervoltage | 1 to 3 | 3 | times | $\times$ | $\checkmark$ |
|  | b011 | Start frequency to be used in case of frequency pull-in restart | 0.3 to 100.0 | 1.0 | S | $\times$ | $\checkmark$ |

b Group: Fine-tuning Functions
Allowed X: Not allowed

| Function Code |  | Name | Range | Default | Unit | Run mode edit |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lo |  |  |  | Hi |
| Electronic thermal | b012 |  | Electronic thermal setting | $0.20 \times$ Rated current to $1.00 \times$ Rated current | Rated current | A | $\times$ | $\checkmark$ |
|  | b212 | Electronic thermal setting, 2nd motor | Rated current |  | A | $\times$ | $\checkmark$ |
|  | b013 | Electronic thermal characteristic | 00 (reduced-torque characteristic)/ 01 (constant-torque characteristic)/ 02 (free setting) | 01 | - | $\times$ | $\checkmark$ |
|  | b213 | Electronic thermal characteristic, 2nd motor |  | 01 | - | $\times$ | $\checkmark$ |
|  | b015 | Free setting, electronic thermal frequency (1) | 0 to Free setting, electronic thermal frequency (2) | 0. | Hz | $\times$ | $\checkmark$ |
|  | b016 | Free setting electronic thermal ~current1 | 0.00 to inverter rated current Amps | 0.0 | A | $\times$ | $\checkmark$ |
|  | b017 | Free setting, electronic thermal frequency (2) | Free setting, electronic thermal frequency (1) to Free setting, electronic thermal frequency (3) | 0. | Hz | X | $\checkmark$ |
|  | b018 | Free setting electronic thermal ~Current2 | 0.00 to inverter rated current Amps | 0.0 | A | $\times$ | $\checkmark$ |
|  | b019 | Free setting electronic thermal $\sim$ freq. 3 | Free setting, electronic thermal frequency (2) to 400.0 | 0. | Hz | $\times$ | $\checkmark$ |
|  | b020 | Free setting electronic thermal ~current3 | 0.00 to inverter rated current Amps | 0.0 | A | $\times$ | $\checkmark$ |
| Overload restriction | b021 | Overload restriction operation mode | 00(Disable)/01(Enable)/02(Enable for during acceleration) | 01 | - | $\times$ | $\checkmark$ |
|  | b221 | Overload restriction operation mode, 2nd motor |  | 01 | - | $\times$ | $\checkmark$ |
|  | b022 | Overload restriction setting | $0.20 \times$ Rated current to $2.00 \times$ Rated current | $150 \%$ of Rated current | A | $\times$ | $\checkmark$ |
|  | b222 | Overload restriction setting, 2nd motor |  |  | A | X | $\checkmark$ |
|  | b023 | Deceleration rate at overload restriction | 0.1 to 999.9/1000. to 3000. | 1.0 | s | $\times$ | $\checkmark$ |
|  | b223 | Deceleration rate at overload restriction, 2nd motor |  | 1.0 | s | X | $\checkmark$ |
|  | b024 | Overload restriction operation mode 2 | 00 (disabling)/ 01 (enabling during acceleration and constant-speed operation)/ 02 (enabling during constant-speed operation) | 01 | - | $\times$ | $\checkmark$ |
|  | b025 | Overload restriction level 2 setting | $0.20 \times$ rated current to $2.00 \times$ rated current | 15000 P Alado drent | A | $\times$ | $\checkmark$ |
|  | b026 | Deceleration rate 2 at overload restriction | 0.1 to 999.9/1000. to 3000. | 1.0 | s | $\times$ | $\checkmark$ |
|  | b027 | OC suppression selection | 00 (OFF)/ 01 (ON) | 01 | - | $\times$ | $\checkmark$ |
|  | b028 | Current level of active freq. matching restart setting | $0.20 \times$ rated current to $2.00 \times$ rated current | Rated current | A | $\times$ | $\checkmark$ |
|  | b029 | Deceleration rate of active freq. matching | 0.1 to 999.9/1000. to 3000. | 0.5 | s | $\times$ | $\checkmark$ |
|  | b030 | Start freq to be used in case of active freq. Matching restart | 00 (frequency at the last shutoff)/ 01 (maximum frequency)/ 02 (set frequency) | 00 | - | $\times$ | $\checkmark$ |
| Lock | b031 | Software lock mode selection | 00 ([SFT] input blocks all edits)/01([SFT] input blocks edits except F001 and Multispeed parameters/02(No access to edits)/03(No access to edits except F001 and Multi-speed parameters)/10(High-level access,including b031) | 01 | - | $\times$ | $\checkmark$ |
| Others | b034 | Run/power ON warning time | 0 . (Disabling the signal output) /1. to 9999. in units of 10 hours 1000 to 6553 in units of 100 hours | 0. | Hrs | $\times$ | $\checkmark$ |
|  | b035 | Rotation direction restriction | 00 (Enable for both dir)/ 01 (Enable for forward only)/ 02 (Enable for reverse only) | 00 | - | $\times$ | $\times$ |
|  | b036 | Reduced voltage start selection | 0 (minimum reduced voltage start time) to 255 (maximum reduced voltage start time) | 3 | - | $\times$ | $\checkmark$ |
|  | b037 | Function code display restriction | 0 (full display), 1 (function-specific display), 3 (data comparison display), 4 (basicdisplay), 5(monitor display) | 00 | - | $\times$ | $\checkmark$ |
|  | b038 | Initial display selection | 000(Func. code that SET key pressed last displayed.) / <br> 001 to 060(d001 to d060 displayed) / 201(F001displayed) / <br> 202(B display of LCD operator (In case of Digital operator, same 000 setting) | 001 | - | $\times$ | $\checkmark$ |
|  | b050 | Selection of the non stop operation | 00 (Disabled)/ 01 (enabling)/ 02 (nonstop operation at momentary power failure (no restoration)//03 (nonstop operation at momentary power failure (restoration to be done)) | 00 | - | $\times$ | $\times$ |
|  | b051 | DC bus voltage trigger level of ctrl. decel. | 200 V class 0.0 to $400.0,400 \mathrm{~V}$ class: 0.0 to 800.0 | 220.01440.0 | V | $\times$ | $\times$ |
|  | b052 | Over-voltage threshold of ctrl. decel. | 200 V class:0.0 to 400.0, 400 V class: 0.0 to 800.0 | 360.0720.0 | V | $\times$ | $\times$ |
|  | b053 | Deceleration time of ctrr. decel. | 0.01 to 300.0 | 1.00 | s | $\times$ | $\times$ |
|  | b054 | Frequency width of quick deceleration setting | 0.00 to 10.00 | 0.00 | Hz | $\times$ | $\times$ |
|  | b060 | Maximum-limit level of window comparators | 0 to 100 | 100. | \% | $\checkmark$ | $\checkmark$ |
|  | b061 | Minimum-limit level of window comparators | 0 to 100 | 0. | \% | $\checkmark$ | $\checkmark$ |
|  | b062 | Hysteresis width of window comparators | 0 to 10 | 0. | \% | $\checkmark$ | $\checkmark$ |
|  | b070 | Operation level at O/OI disconnection | 0. to 100., or "no" (ignore) | no | - | $\times$ | $\checkmark$ |
|  | b078 | Watt-hour clearance | 00(OFF)/01(CLR)(press STR then clear) | 00 | - | $\checkmark$ | $\checkmark$ |
|  | b079 | Watt-hour display gain | 1.to1000. | 1. | - | $\checkmark$ | $\checkmark$ |
|  | b082 | Start frequency adjustment | 0.01 to 9.99 | 0.50 | Hz | $\times$ | $\checkmark$ |
|  | b083 | Carrier frequency setting | 2.0 to 15.0 | 2.0 | kHz | $\times$ | $\checkmark$ |
|  | b084 | Initialization mode (parameters or trip history) | 00 (disabling)/ 01 (clearing the trip history)/ 02 (initializing the data)/ 03 (clearing the trip history and initializing the data) | 00 | - | X | $\times$ |
|  | b085 | Country code for initialization | 00 (Mode1)/ 01 (Mode2) | 00 | - | $\times$ | $\times$ |
|  | b086 | Frequency scaling conversion factor | 0.01 to 99.99 | 1.00 | - | $\checkmark$ | $\checkmark$ |
|  | b087 | STOP key enable | 00:ON(Enable)/01:OFF(Disable)/02:Only RESET(Disable for stop) | 00 | - | $\times$ | $\checkmark$ |
|  | b088 | Restart mode after FRS | 00 (Restart from 0 Hz )/01(Restart with frequency detection) | 00 | - | $\times$ | $\checkmark$ |
|  | b089 | Automatic carrier frequency reduction | 00 (disabling)/ 01 (enabling( output current controlled))/ 02(enabling( fin temperature controlled)) | 00 | - | $\times$ | $\times$ |
|  | b091 | Stop mode selection | 00(Deceleration and stop)/01(Free-run stop) | 00 | - | $\times$ | $\checkmark$ |
|  | b094 | Initialization target data setting | 00(All parameters)/01(All parameters except in/output terminals and communication) | 00 | - | $\times$ | $\times$ |
|  | b100 | Free-setting V/F freq. (1) | 0. to b102 | 0. | Hz | $\times$ | $\times$ |
|  | b101 | Free-setting V/F volt. (1) | 200 V class $: 0.0$ to $300.0,400 \mathrm{~V}$ class: 0.0 to 600.0 | 0.0 | V | $\times$ | $\times$ |
|  | b102 | Free-setting V/F freq. (2) | b100 to b104 | 0. | Hz | $\times$ | $\times$ |
|  | b103 | Free-setting V/F volt. (2) | 200 V class:0.0 to 300.0, 400 V class:0.0 to 600.0 | 0.0 | V | $\times$ | $\times$ |
|  | b104 | Free-setting V/F freq. (3) | b102 to b106 | 0. | Hz | $\times$ | $\times$ |
|  | b105 | Free-setting V/F volt. (3) | 200 V class:0.0 to 300.0, 400 V class: 0.0 to 600.0 | 0.0 | V | $\times$ | $\times$ |
|  | b106 | Free-setting V/F freq. (4) | b104 to b108 | 0. | Hz | $\times$ | $\times$ |
|  | b107 | Free-setting V/F volt. (4) | 200 V class: 0.0 to $300.0,400 \mathrm{~V}$ class: 0.0 to 600.0 | 0.0 | V | $\times$ | $\times$ |
|  | b108 | Free-setting V/F freq. (5) | b106 to b110 | 0.0 | Hz | X | $\times$ |
|  | b109 | Free-setting V/F volt. (5) | 200 V class:0.0 to 300.0, 400 V class: 0.0 to 600.0 | 0 | V | $\times$ | $\times$ |
|  | b110 | Free-setting V/F freq. (6) | b108 to b112 | 0. | Hz | $\times$ | $\times$ |
|  | b111 | Free-setting V/F volt. (6) | 200 V class:0.0 to 300.0, 400 V class: 0.0 to 600.0 | 0.0 | V | $\times$ | $\times$ |
|  | b112 | Free-setting V/F freq. (7) | b110 to 400 | 0. | Hz | $\times$ | $\times$ |
|  | b113 | Free-setting V/F volt. (7) | 200 V class 0.0 to $300.0,400 \mathrm{~V}$ class: 0.0 to 600.0 | 0.0 | V | X | $\times$ |
|  | b130 | Over-voltage LADSTOP enable | 00 (OFF)/ 01 (V-count)/ 02 (Accel)/ $03(\mathrm{Acc} / \mathrm{Dcc}$ ) | 00 | - | $\times$ | $\checkmark$ |
|  | b131 | Decel. overvolt. suppress level | 200V class:330. to 390. , 400V class:660. to 780. | 360/720 | V | X | $\checkmark$ |
|  | b132 | DC bus AVR constant setting | 0.10 to 30.00 | 1.00 | s | $\times$ | $\checkmark$ |
|  | b133 | DC bus AVR for decel. Proportional-gain | 0.00 to 5.00 | 0.20 | - | $\checkmark$ | $\checkmark$ |
|  | b134 | DC bus AVR for decel. Integral-time | 0.0 to 150.0 | 1.0 | s | $\checkmark$ | $\checkmark$ |
|  | b150 | Panel Display selection | 001 to 050 | 001 | - | $\checkmark$ | $\checkmark$ |
|  | b160 | 1st data of d050 | 001 to 018 | 001 | - | $\checkmark$ | $\checkmark$ |
|  | b161 | 2nd parameter of Double Monitor | 001 to 018 | 002 | - | $\checkmark$ | $\checkmark$ |
|  | b163 | Data change mode selection of d001 and d007 | 00 (OFF)/ 01 (ON) | 01 | - | $\checkmark$ | $\checkmark$ |
|  | b164 | Automatic return to the initial display | 00 (OFF)/ 01 (ON) | 00 | - | $\checkmark$ | $\checkmark$ |
|  | b165 | Ex. operator com. loss action | 00 (trip)/01 (trip after deceleration to a stop)/02 (Ignore)/03 (coasting (FRS))/ 04 (decelerates to a stop) | 02 | - | $\checkmark$ | $\checkmark$ |
|  | b166 | Data Read/Write select | 00 (Read/Write OK)/01 (Protected) | 00 | - | X | $\checkmark$ |
|  | b180 | Initialization trigger | 00 (initialization disable)/01 (perform initialization) | 00 | - | X | $\times$ |

C Group: Intelligent Terminal Functions

| Function Code |  | Name | Range | Default | Unit | Run mode edit |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lo |  |  |  | Hi |
| Intelligent input terminal | C001 |  | Terminal [1] function | 00(FW:Forward), 01(RV:Reverse), 02-04(CF1-CF3:Multispeed command), 06(JG:Jogging), 07(DB:External DC braking), 08(SET:Second motor constants setting), 09(2CH:Second accel./decel.), 11(FRS:Free-run stop), 12(EXT:External trip), 13(USP:Unattended start protection), 15(SFT:Software lock), 18(RS:Reset), 20(STA:3-wire start), 21(STP:3-wire stop), 22(F/R:3-wire fwd./rev.), 23(PID:PID On/Off), 24(PIDC:PID reset), 27(UP:Remote-controlled accel.), 28(DWN:Remote-controlled decel.), 29(UDC:Remote-controlled data clearing), 31(OPE:Operator control), 32 -34(SF1-SF3: multispeed bit1, 39 (OLR: overload restriction selection), 50(ADD: Frequency setpoint), 51(F-TM: Force terminal enable), 53(S-ST: Special-Set (select) 2nd Motor Data), 65 (AHD: analog command holding), 83 (HLD: retain output frequency), 84 (ROK: permission of run command), 86 (DISP: display limitation),255(NO:Not selected), | 00 | - | $\times$ | $\checkmark$ |
|  | C002 | Terminal [2] function | 01 |  | - | $\times$ | $\checkmark$ |
|  | C003 | Terminal [3] function | 02 |  | - | $\times$ | $\checkmark$ |
|  | C004 | Terminal [4] function | 03 |  | - | $\times$ | $\checkmark$ |
|  | C005 | Terminal [5] function | 18 |  | - | $\times$ | $\checkmark$ |
|  | C011-C015 | Terminal [1] to [5] active state | 00(NO)/01(NC) | 00 | - | $\times$ | $\checkmark$ |
| Intelligent input terminal | C021 | Terminal [11] function | 00(RUN:run signal), 01(FA1:Frequency arrival type 1 - constant speed), 02(FA2:Frequency arrival type 2 - over-frequency), 03(OL:overload advance notice signal), 04(OD:Output deviation for PID control), 05(AL:alarm signal), 06(DC:Wire brake detect on analog input), 09(LOG: Logic operation result), 11 (RNT: run time expired), 12 (ONT: power ON time expired), 13 (THM: thermal warning), 21 (ZS: OHz detection), 27 (ODc: Analog input disconnect detection),31 (FBV: PID second stage output), 32 (NDc: Network disconnect detection), 33 (LOG1: Logic output function 1), <br> 41 (FR: Starting contact signal), 42 (OHF: Heat sink overheat warning), <br> 50 (IRDY:Inverter ready), 51 (FWR:Forward rotation), 52 (RVR:Reverse rotation), <br> 53 (MJA:Major failure), 54 (WCO: Window comparator), <br> 58(FREF: Frequency command source), 59(REF: Run command source), <br> 60(SETM:Second motor in operation),255(NO: Not selected) | 01 | - | $\times$ | $\checkmark$ |
|  | C026 | Alarm relay function |  | 05 | - | $\times$ | $\checkmark$ |
|  | C027 | FM signal selection (Pulse/PWM output) | 00 (output frequency), 01 (output current), 03 (digital output frequency), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 08 (digital current monitoring), 10 (heat sink temperature) | 07 | - | $\times$ | $\checkmark$ |
|  | C030 | Digital current monitor reference value | $0.20 \times$ rated current to $2.00 \times$ rated current | Rated current | A | $\checkmark$ | $\checkmark$ |
|  | C031 | Terminal [11] active state | 00(NO)/01(NC) | 00 | - | $\times$ | $\checkmark$ |
|  | C036 | Alarm relay active state | 00(NO)/01(NC) | 01 | - | $\times$ | $\checkmark$ |
|  | C038 | Output mode of low load detection signal | 00 (output during acceleration/deceleration and constant-speed operation)/ <br> 01 (output only during constant-speed operation) | 01 | - | $\times$ | $\checkmark$ |
|  | C039 | Low load detection level | 0.00 to $2.00 \times$ Rated current to $2.00 \times$ rated current | Rated current | A | $\checkmark$ | $\checkmark$ |
|  | C040 | Output mode of overload warning | 00 (output during acceleration/deceleration and constant-speed operation)/ <br> 01 (output only during constant-speed operation) | 01 | _ | $\times$ | $\checkmark$ |
|  | C041 | Overload level setting |  | 115\% of |  | $\checkmark$ | $\checkmark$ |
|  | C241 | Overload level setting, 2nd motor | $0.00 \times$ Rated current to $2.00 \times$ Rated current | Rated current | A | $\checkmark$ | $\checkmark$ |
|  | C042 | Frequency arrival setting for acceleration | 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz | $\times$ | $\checkmark$ |
|  | C043 | Frequency arrival setting for deceleration | 0.00 to 99.99/100.0 to 400.0 | 0.00 | Hz | $\times$ | $\checkmark$ |
|  | C044 | PID deviation level setting | 0.0 to 100.0 | 3.0 | \% | $\times$ | $\checkmark$ |
|  | C052 | Feedback comparison upper level | 0.0 to 100.0 | 100.0 | \% | $\times$ | $\checkmark$ |
|  | C053 | Feedback comparison lower level | 0.0 to 100.0 | 0.0 | \% | $\times$ | $\checkmark$ |
|  | C061 | Electronic thermal warning level | 0 . to 100. | 90. | \% | $\times$ | $\checkmark$ |
|  | C063 | Zero speed detection level | 0.00 to 99.99/100.0 | 0.00 | Hz | $\times$ | $\checkmark$ |
|  | C064 | Heat sink overheat warning | 0. to 110 . | 100. | ${ }^{\circ} \mathrm{C}$ | $\times$ | $\checkmark$ |
| Serial communication | C070 | SELECTION OF OPE/MODBUS | 00(OPE)/01(Modbus) | 00 | - | $\times$ | $\checkmark$ |
|  | C071 | Communication speed | 04(4800bps)/ 05(9600bps)/ 06(19.2kbps)/07(38.4kbps) | 05 | bps | $\times$ | $\checkmark$ |
|  | C072 | Node allocation | 1 to 247 | 1. | - | $\times$ | $\checkmark$ |
|  | C074 | Communication parity selection | 00(No parity)/01(Even parity)/02(Odd parity) | 00 | - | $\times$ | $\checkmark$ |
|  | C075 | Communication stop bit selection | 01(1-bit)/02(2-bit) | 01 | bit | $\times$ | $\checkmark$ |
|  | C076 | Communication error mode | 00 (Trip)/01(Tripping after decelerating and stopping the motor)/02(Disable)/ 03(FRS)/04(Deceleration stop) | 02 | - | $\times$ | $\checkmark$ |
|  | C077 | Communication error time-out | 0.00(disabled)/0.01 to 99.99 | 0.00 | s | $\times$ | $\checkmark$ |
|  | C078 | Communication wait time | 0. to 1000 . | 0. | ms | $\times$ | $\checkmark$ |
| Analog <br> meter setting | C081 | O/OI input span calibration | 0.0 to 200.0 | 100.0 | \% | $\checkmark$ | $\checkmark$ |
| Others | C091 | Debug mode enable | 00(MD0)/01(MD1) | 00 | - | - | - |
|  | C101 | Up/Down memory mode selection | 00 (not storing the frequency data)/ 01 (storing the frequency data) | 00 | - | $\times$ | $\checkmark$ |
|  | C102 | Reset mode selection | 00(Cancel trip state at input signal ON transition)/ 01(Cancel trip state at signal OFF transition)/02(Cancel trip state at input signal ON transition) | 00 | - | $\checkmark$ | $\checkmark$ |
|  | C103 | Restart mode after reset | 00 (starting with 0 Hz )/ 01 (restarting with active matching frequency) | 00 | - | $\times$ | $\checkmark$ |
|  | C104 | UP/DWN clear: terminal input mode selection | $00(0 \mathrm{~Hz}) / 01$ (Flash data when power supply is turned on) | 00 | - | $\times$ | $\checkmark$ |
|  | C105 | FM gain adjustment | 50. to 200. | 100. | \% | $\checkmark$ | $\checkmark$ |
|  | C130 | Output 11 on-delay time | 0.0 to 100.0 | 0.0 | s | $\times$ | $\checkmark$ |
|  | C131 | Output 11 off-delay time | 0.0 to 100.0 | 0.0 | S | $\times$ | $\checkmark$ |
|  | C140 | Output RY on-delay time | 0.0 to 100.0 | 0.0 | s | $\times$ | $\checkmark$ |
|  | C141 | Output RY off-delay time | 0.0 to 100.0 | 0.0 | s | $\times$ | $\checkmark$ |
|  | C142 | Logical output signal 1 selection 1 | Same as the settings of C021 to C026 (except those of LOG1 to LOG3 \& OPO , no) | 00 | - | $\times$ | $\times$ |
|  | C143 | Logical output signal 1 selection 2 | Same as the settings of C021 to C026 (except those of LOG1 to LOG3 \& OPO , no) | 00 | - | $\times$ | $\times$ |
|  | C144 | Logical output signal 1 operator selection | 00(AND)/01(OR)/02(XOR) | 00 | - | $\times$ | $\checkmark$ |
|  | C151 | Button sensitivity selection | 0 to 250 / no | 10 | - | $\times$ | $\checkmark$ |
|  | C152 | Scroll sensitivity selection | 1 to 20 | 10 | - | $\times$ | $\checkmark$ |
|  | C155 | Ground fault set | 00(OFF) / 01(ON) | 01 | - | $\times$ | $\checkmark$ |
|  | C157 | Out phase-loss set | 00(OFF) / 01(ON) | 00 | - | $\times$ | $\checkmark$ |
|  | C160 | Response time of intelligent input terminal 1 | 0. to 200. ( $\times 2 \mathrm{~ms}$ ) | 1. | - | $\times$ | $\checkmark$ |
|  | C161 | Response time of intelligent input terminal 2 | 0. to 200. ( $\times 2 \mathrm{~ms}$ ) | 1. | - | $\times$ | $\checkmark$ |
|  | C162 | Response time of intelligent input terminal 3 | 0. to 200. ( $\times 2 \mathrm{~ms}$ ) | 1. | - | $\times$ | $\checkmark$ |
|  | C163 | Response time of intelligent input terminal 4 | 0. to 200. ( $\times 2 \mathrm{~ms}$ ) | 1. | - | $\times$ | $\checkmark$ |
|  | C164 | Response time of intelligent input terminal 5 | 0. to 200. ( $\times 2 \mathrm{~ms}$ ) | 1. | - | $\times$ | $\checkmark$ |
|  | C169 | Multistage speed determination time | 0. to 200. ( $\times 10 \mathrm{~ms}$ ) | 0. | ms | $\checkmark$ | $\checkmark$ |

## H Group: Motor Constants Functions

| Function Code |  | Name | Range | Default | Unit | Run mode edit |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Lo |  |  |  | Hi |
| Motor constants and gain | H003 |  | Motor capacity, 1st motor | 0.1/0.2/0.4/0.55/0.75/1.1/1.5/2.2/3.0/3.7/4.0/5.5 | Factory set | kW | $\times$ | $\times$ |
|  | H203 | Motor capacity, 2nd motor | kW |  |  | $\times$ | $\times$ |
|  | H004 | Motor poles setting, 1st motor | 2/4/6/8 | 4 | poles | $\times$ | $\times$ |
|  | H204 | Motor poles setting, 2nd motor |  | 4 | poles | $\times$ | $\times$ |
|  | H006 | Motor stabilization constant | 0. to 255 . | 100. | - | $\checkmark$ | $\checkmark$ |
|  | H206 | Motor stabilization constant, 2nd motor |  | 100. | - | $\checkmark$ | $\checkmark$ |

Error Codes（Standard）


## Over Load Trip



## Major Failures＊1

（Light Out \＆Lighting）
－run －ALM


## Other Failures

（Light Out \＆Blink（1sec））
－RUN
－ALM
＊1 The Major fault：When a memory error，CPU error and Ground fault．
Error Codes（Operator）

| Name | Cause（s） |  | Display on digital operator |
| :---: | :---: | :---: | :---: |
| Over current | The inverter output was short－circuited，or the motor shaft is locked or has a heavy load．These conditions cause excessive current for the inverter，so the inverter output is turned OFF． | While at constant speed | ETi． |
|  |  | During deceleration | EMこ |
|  |  | During acceleration | EM3． |
|  |  | Others | ETH |
| Overload protection＊1 | When a motor overload is detected by the electronic thermal function，the inverter trips and turns OFF its output． |  | EGE |
| Over voltage protection | When the DC bus voltage exceeds a threshold，due to regenerative energy from the motor． |  | EIT |
| Memory error＊2，3 | When the built－in memory has problems due to noise or excessive temperature， the inverter trips and turns OFF its output to the motor． |  | EGB． |
| Under－voltage error | A decrease of internal DC bus voltage below a threshold results in a control circuit fault．This condition can also generate excessive motor heat or cause low torque．The inverter trips and turns OFF its output． |  | ETG |
| Current detection error | If an error occurs in the internal current detection system，the inverter will shut off its output and display the error code． |  | E 110 |
| CPU error | A malfunction in the built－in CPU has occurred，so the inverter trips and turns OFF its output to the motor． |  | E1 1 |
| External trip | A signal on an intelligent input terminal configured as EXT has occurred．The inverter trips and turns OFF the output to the motor． |  | E 12， |
| USP＊4 | When the Unattended Start Protection（USP）is enabled，an error occurred when power is applied while a Run signal is present．The inverter trips and does not go into Run Mode until the error is cleared． |  | E13． |
| Ground fault＊5 | The inverter is protected by the detection of ground faults between the inverter output and the motor during powerup tests．This feature protects the inverter，and does not protect humans． |  | E 14， |
| Input over－voltage | When the input voltage is higher than the specified value，it is detected 100 seconds after powerup and the inverter trips and turns OFF its output． |  | E 15， |
| Inverter thermal detection system error | When the cooling fin thermal sensor in the inverter detect disconnection etc，inverter trips． |  | E19 |
| Inverter thermal trip | When the inverter internal temperature is above the threshold，the thermal sensor in the inverter module detects the excessive temperature of the power devices and trips，turning the inverter output OFF． |  | E® |
| Driver error | An internal inverter error has occurred at the safety protection circuit between the CPU and main driver unit． Excessive electrical noise may be the cause．The inverter has turned OFF the IGBT module output． |  | E3IM， |
| Output phase loss protection | Output Phase Loss Logic Detection（There are undetectable terms of use．） |  | Eヨㄴ． |
| Low－speed overload protection | If overload occurs during the motor operation at a very low speed，the inverter will detect the overload and shut off the inverter output． |  | E $\because \boxed{\square}$ |
| Operator connection failure | When the connection between inverter and operator keypad failed，inverter trips and displays the error code． |  | E－4 |
| Communications error | The inverter＇s watchdog timer for the communications network has timed out． |  | E－1 |

Note 1：Reset operations acceptable 10 seconds after the trip．Note 2：If an memory error（E08）occurs，be sure to confirm the parameter data values are still correct．
Note 3：Memory error may occer at power－on after shutting down the power while copying data with remote operator or initializing data．Shut down the power after completing copy or initialization．
Note 4：USP error occures at reseting trip after under－voltage error（E09）if USP is enabled．Reset once more to recover．
Note 5：Ground fault error（E14）cannot be released with resetting．Shut the power and check wiring．
Note 6：When error E08 error，it may be required to perform initialization．
How to access the details about the present fault


| I］Power up or initial processing | J：Constant speed | E：Starting |
| :---: | :---: | :---: |
| 1：Stop | 나：Acceleration | 7 ：DC braking |
| こ：Deceleration | $5: \mathrm{OHz}$ command and RUN | G：Overload restriction |

（1）（2）
Output current
（1）（2）
DC bus voltage
（1）（2）
$\frac{\text { Elapsed RUN time }}{\frac{\text { II }}{2} \text { ．}}$


Note：Indicated inverter status could be different from actual inverter behavior．（e．g．When PID operation or frequency given by analog signal，although it seems constant speed， acceleration and deceleration could be repeated in very short cycle．）

## Connecting Diagram

## Source type logic



Note 1: Common terminals are depend on logic.

| Terminal | $1,2,3,4,5$ | $\mathrm{H}, \mathrm{O} / \mathrm{OI}$ | 11 |
| :---: | :---: | :---: | :---: |
| Common | P24 | L | CM 2 |

Note 2: Please choose proper inverter input voltage rating.
Note 3: Voltage input: 0 to 10 V and current input: 0 to 20 mA (change parameter to move 4 to 20 mA current input).
O and Ol is common input terminal ( $\mathrm{O} / \mathrm{Ol}$ terminal) change voltage / current input by switch.

## Connecting Diagram

## Sink type logic (default)



Note 1: Common terminals are depend on logic.

| Terminal | $1,2,3,4,5, \mathrm{H}, \mathrm{O} / \mathrm{OI}$ | 11 |
| :---: | :---: | :---: |
| Common | L | CM 2 |

Note 2: Please choose proper inverter input voltage rating.
Note 3: Voltage input: 0 to 10 V and current input: 0 to 20 mA (change parameter to move 4 to 20 mA current input) O and Ol is common input terminal ( $\mathrm{O} / \mathrm{Ol}$ terminal) change voltage / current input by switch.

## Wiring and Accessories



Operator, Cable
-Operator

| Model | Potentiometer | Remote Control | Copy function |
| :---: | :---: | :---: | :---: |
| NES1-OP | $\bigcirc$ |  |  |
| OPE-SR mini | $\bigcirc$ | $\bigcirc$ |  |
| OPE-SBK |  | $\bigcirc$ |  |
| OPE-SR | $\bigcirc$ | $\bigcirc$ |  |
| WOP |  | $\bigcirc$ | $\bigcirc$ |

## -Cable

Cable <lCS-1, 3>


| Model | Cable Length |
| :---: | :---: |
| ICS-1 | $1 \mathrm{~m}(3.3 \mathrm{ft})$ |
| ICS-3 | $3 \mathrm{~m}(9.8 \mathrm{ft})$ |

4X-KITmini (For installation with OPE-SR mini)


You can mount the keypad with the potentiometer for a NEMA1 rated installation. The kit also provides for removing the potentiometer knob to meet NEMA 4X requirements, as shown (part no.4X-KITmini).

## Operator

<NES1-OP>

<OPE-SR mini>

<OPE-SBK (SR) >

<WOP>


## Torque characteristics

## Torque characteristics



| ISO 14001 EC97J1095 | Hitachi variable frequency drives (inverters) in this brochure are produced at the factory registered under the ISO 14001 standard for environmental manegement system and the ISO 9001 standard for inverter quality management system. |
| :---: | :---: |
|  |  |
| ISO 9001 JQA-1153 |  |

## For Correct Operation

## Application to Motors

Application to general-purpose motors

| Operating frequency | The overspeed endurance of a general-purpose motor is $120 \%$ of the rated speed for 2 minutes (JIS C4,004). For operation at higher than 60 Hz , it is required to examine the allowable torque of the motor, useful life of bearings, noise, vibration, etc. In this case, be sure to consult the motor manufacturer as the maximum allowable rpm differs depending on the motor capacity, etc. |
| :---: | :---: |
| Torque characteristics | The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using commercial power (starting torque decreases in particular). Carefully check the load torque characteristic of a connected machine and the driving torque characteristic of the motor. |
| Motor loss and temperature increase | The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using commercial power |
| Noise | When run by an inverter, a general-purpose motor generates noise slightly greater than with commercial power. |
| Vibration | When run by an inverter at variable speeds, the motor may generate vibration, especially because of (a) unbalance of the rotor including a connected machine, or (b) resonance caused by the natural vibration frequency of a mechanical system. Particularly, be careful of (b) when operating at variable speeds a machine previously fitted with a constant speed motor. Vibration can be minimized by (1) avoiding resonance points using the frequency jump function of the inverter, (2) using a tireshaped coupling, or (3) placing a rubber shock absorber beneath the motor base. |
| Power transmission mechanism | Under continued, low-speed operation, oil lubrication can deteriorate in a power transmission mechanism with an oil-type gear box (gear motor) or reducer. Check with the motor manufacturer for the permissible range of continuous speed. To operate at more than 60 Hz , confirm the machine's ability to withstand the centrifugal force generated. |

## Application to special motors

| Gear motor | The allowable rotation range of continuous drive varies depending on the lubrication method or motor manufacturer. <br> (Particularly in case of oil lubrication, pay attention to the low frequency range.) |
| :---: | :--- |
| Brake-equipped motor | For use of a brake-equipped motor, be sure to connect the braking power supply from the primary side of the inverter. |
| Pole-change motor | There are different kinds of pole-change motors (constant output characteristic type, constant torque characteristic type, etc.), with <br> different rated current values. In motor selection, check the maximum allowable current for each motor of a different pole count. At <br> the time of pole changing, be sure to stop the motor. Also see: Application to the 400V-class motor. |
| Submersible motor | The rated current of a submersible motor is significantly larger than that of the general-purpose motor. In inverter selection, be sure <br> to check the rated current of the motor. |
| Explosion-proof motor | Inverter drive is not suitable for a safety-enhanced explosion-proof type motor. The inverter should be used in combination with a <br> pressure-proof explosion-proof type of motor. <br> *Explosion-proof verification is not available for NE-S1 Series. |
| Synchronous (MS) motor <br> High-speed (HFM) motor <br> Single-phase motor | In most cases, the synchronous (MS) motor and the high-speed (HFM) motor are designed and manufactured to meet the <br> specifications suitable for a connected machine. As to proper inverter selection, consult the manufacturer. |

## Application to the 400 V -class motor

A system applying a voltage-type PWM inverter with IGBT may have surge voltage at the motor terminals resulting from the cable constants including the cable length and the cable laying method. Depending on the surge current magnification, the motor coil insulation may be degraded. In particular, when a 400 V -class motor is used, a longer cable is used, and critical loss can occur, take the following countermeasures:
(1) install the LCR filter between the inverter and the motor,
(2) install the AC reactor between the inverter and the motor, or
(3) enhance the insulation of the motor coil.

## Notes on Use

Drive

| Run/Stop | Run or stop of the inverter must be done with the keys on the operator panel or through the control circuit terminal. Do not operate <br> by installing a electromagnetic contactor (MC) in the main circuit. |
| :---: | :--- |
| Emergency motor stop | When the protective function is operating or the power supply stops, the motor enters the free run stop state. When an emergency <br> stop is required or when the motor should be kept stopped, use of a mechanical brake should be considered. |
| High-frequency run | A max. 400 Hz can be selected on the NE-S1 Series. However, a two-pole motor can attain up to approx. 24,000 rpm, which is <br> extremely dangerous. Therefore, carefully make selection and settings by checking the mechanical strength of the motor and <br> connected machines. Consult the motor manufacturer when it is necessary to drive a standard (general-purpose) motor above 60Hz. <br> A full line of high-speed motors is available from Hitachi. |

## About the load of a frequent repetition use

About frequent repetition use (crane, elevator, press, washing machine), a power semiconductor (IGBT, a rectification diode, thyristor) in the inverter may come to remarkably have a short life by thermal fatigue.
The life can be prolonged by lower a load electric current. Lengthen acceleration / deceleration time. Lower carrier frequency. or increasing capacity of the inverter.

## About the use in highlands beyond $1,000 \mathrm{~m}$ above sea level

Due to the air density decreasing, whenever standard inverters are used for altitudes above $1,000 \mathrm{~m}$, the following conditions are additionally required for proper operation. In application for operation over $2,500 \mathrm{~m}$, kindly contact your nearest sales office for assistance.

1. Reduction of inverter rated current

Current rating has to be reduced $1 \%$ for every 100 m that exceeds from an altitude of $1,000 \mathrm{~m}$.
For example, for inverters placed at an altitude of $2,000 \mathrm{~m}$, the rated current has to be reduced $10 \%$ (Rated current $x 0.9$ ) from its original amount. $\left\{(2,000 \mathrm{~m}-1,000 \mathrm{~m}) / 100 \mathrm{~m}^{*}-1 \%=-10 \%\right\}$
2. Reduction of breakdown voltage

Whenever an inverter is used at altitudes beyond $1,000 \mathrm{~m}$, the breakdown voltage decreases as follows:
$1,000 \mathrm{~m}$ or less: 1.00 / 1,500m: 0.95 / 2,000m: $0.90 / 2,500 \mathrm{~m}: 0.85$.
As mentioned in the instruction manual, please avoid any pressure test.

## Installation location and operating environment

Avoid installation in areas of high temperature, excessive humidity, or where moisture can easily collect, as well as areas that are dusty, subject to corrosive gasses, mist of liquid for grinding, or salt. Install the inverter away from direct sunlight in a well-ventilated room that is free of vibration. The inverter can be operated in the ambient temperature range from -10 to $50^{\circ} \mathrm{C}$. (Carrier frequency and output current must be reduced in the range of 40 to $50^{\circ} \mathrm{C}$.)

## Main power supply

Installation of an
AC reactor on the input side

In the following examples involving a general-purpose inverter, a large peak current flows on the main power supply side, and is able to destroy the converter module. Where such situations are foreseen or the connected equipment must be highly reliable, install an AC reactor between the power supply and the inverter. Also, where influence of indirect lightning strike is possible,
install a lightning conductor.
(A) The unbalance factor of the power supply is $3 \%$ or higher. (Note)
(B) The power supply capacity is at least 10 times greater than the inverter capacity (the power supply capacity is 500 kVA or more).
(C) Abrupt power supply changes are expected.

Examples:
(1) Several inverters are interconnected with a short bus.
(2) A thyristor converter and an inverter are interconnected with a short bus.
(3) An installed phase advance capacitor opens and closes.

In cases (A), (B) and (C), it is recommended to install an $A C$ reactor on the main power supply side.
Note: Example calculation with $\mathrm{V}_{\text {RS }}=205 \mathrm{~V}$, $\mathrm{V}_{\text {St }}=201 \mathrm{~V}, \mathrm{~V}_{\text {тв }}=200 \mathrm{~V}$
$\mathrm{V}_{\text {RS }}$ : R-S line voltage, $\mathrm{V}_{\text {St }}$ : S-T line voltage, $\mathrm{V}_{\text {tr }}$ : T-R line voltage
Unbalance factor of voltage $=$ Max. line voltage (min.) - Mean line voltage
Mean line voltage
$\times 100$
$=\frac{V_{\text {RS }}-\left(V_{\text {RS }}+V_{S T}+V_{T R}\right) / 3}{\left(V_{\text {RS }}+V_{\text {ST }}+V_{T R}\right) / 3} \times 100=\frac{205-202}{202} \times 100=1.5(\%)$
An inverter run by a private power generator may overheat the generator or suffer from a deformed output voltage waveform of the generator. Generally, the generator capacity should be five times that of the inverter (kVA) in a PWM control system, or six times greater in a PAM control system.

## Notes on Peripheral Equipment Selection

| Wiring connections |  |
| :---: | :---: |
|  | Electromagnetic <br> contactor |
| Wiring <br> between <br> inverter and <br> motor | Thermal <br> relay |

Installing a circuit breaker

Wiring distance
Earth leakage relay
Phase advance capacitor
(1) Be sure to connect main power wires with $R(L 1), S(L 2)$, and $T(L 3)$ terminals (input) and motor wires to $U(T 1), \mathrm{V}(\mathrm{T} 2)$, and $\mathrm{W}(\mathrm{T} 3)$ terminals (output). (Incorrect connection will cause an immediate failure.)
(2) Be sure to provide a grounding connection with the ground terminal ( $\mathcal{F}$ ).

When an electromagnetic contactor is installed between the inverter and the motor, do not perform on-off switching during running operation.

When used with standard applicable output motors (standard three-phase squirrel-cage four-pole motors), the NE-S1 Series does not need a thermal relay for motor protection due to the internal electronic protective circuit. A thermal relay, however, should be used:

- during continuous running outside a range of 30 to 60 Hz .
- for motors exceeding the range of electronic thermal adjustment (rated current).
- when several motors are driven by the same inverter; install a thermal relay for each motor.
- The RC value of the thermal relay should be more than 1.1 times the rated current of the motor. Where the wiring length is 10 m or more, the thermal relay tends to turn off readily. In this case, provide an AC reactor on the output side or use a current sensor.

Install a circuit breaker on the main power input side to protect inverter wiring and ensure personal safety. Choose an invertercompatible circuit breaker. The conventional type may malfunction due to harmonics from the inverter. For more information, consult the circuit breaker manufacturer.
The wiring distance between the inverter and the remote operator panel should be 20 meters or less. Shielded cable should be used on thewiring. Beware of voltage drops on main circuit wires. (A large voltage drop reduces torque.)
If the earth leakage relay (or earth leakage breaker) is used, it should have a sensitivity level of 15 mA or more (per inverter).
Do not use a capacitor for power factor improvement between the inverter and the motor because the high-frequency components of the inverter output may overheat or damage the capacitor.

## High-frequency Noise and Leakage Current

(1) High-frequency components are included in the input/output of the inverter main circuit, and they may cause interference in a transmitter, radio, or sensor if used near the inverter. The interference can be minimized by attaching noise filters (option) in the inverter circuitry.
(2) The switching action of an inverter causes an increase in leakage current. Be sure to ground the inverter and the motor.

## Lifetime of Primary Parts

Because a DC bus capacitor deteriorates as it undergoes internal chemical reaction, it should normally be replaced every five years. Be aware, however, that its life expectancy is considerably shorter when the inverter is subjected to such adverse factors as high temperatures or heavy loads exceeding the rated current of the inverter. The approximate lifetime of the capacitor is as shown in the figure at the right when it is used 12 hours daily (according to the " Instructions for Periodic Inspection of General-Purpose Inverter " (JEMA).) Also, such moving parts as a cooling fan should be replaced. Maintenance inspection and parts replacement must beperformed by only specified trained personnel. Please plan to replace new INV depends on the load, ambient condition in advance.


## Precaution for Correct Usage

- Before use, be sure to read through the Instruction Manual and QRG(http://www.hitachi-ies.co.jp/english/products/inv/nes1/index.htm) to insure proper use of the inverter.
- Note that the inverter requires electrical wiring; a trained specialist should carry out the wiring.
- The inverter in this catalog is designed for general industrial applications. For special applications in fields such as aircraft, outer space, nuclear power, electrical power, transport vehicles, clinics, and underwater equipment, please consult with us in advance.
- For application in a facility where human life is involved or serious losses may occur, make sure to provide safety devices to avoid a serious accident. - The inverter is intended for use with a three-phase AC motor. For use with a load other than this, please consult with us.

Information in this brochure is subject to change without notice.


[^0]:    - RS485 Modbus-RTU Communication port is standard

[^1]:    Fan and air conditioners -air conditioning systems
    -fans and blowers -clean rooms

