# PRODUCT SPECIFICATIONS <br> LimeLite ${ }^{\text {TM }}$ Seating 

March 2023

## TECHNICAL SPECIFICATIONS

## One-Piece Seat Shell

The seat and backrest are integrated into a single shell that is injection-molded in polypropylene, reinforced with glass fiber. The shell is ergonomically contoured and features a passive flex back movement for superior comfort.

## Upholstered Seat (optional)

Molded urethane foam is attached to an injection-molded polypropylene seat board, then is upholstered using a draw-string process. The assembled seat pad is attached to the seat by means of hidden fasteners. Seat foam is nominal $3 / 4$ " thickness.

## Stack Chairs

## Frames

Legs are made from $7 / 8$ " O.D. by 13 -gauge tubular steel. A single ring of $1 / 2$ " diameter steel wire forms the crossmember. All joints are welded.

## Frame Finishes

Frames are finished in either baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint, or bright nickel-chrome plating.

## Armrests (optional)

When equiped with armrests, the support structure is a continuation of the rear leg, finished to match the frame color. The armrests are injection-molded glass-reinforced nylon with an internal structure of $3 / 8^{\prime \prime}$ diameter steel wire and are press-fit into the support tube. Armrest color matches the frame finish, (except chrome and metallic finishes; which match the shell poly color).

## Glides

## 4-Leg Chairs

Three glide options are available; felt, plastic, and steel. A black nylon swivel glide body is press-fit into the end of the leg tube. Glide caps (felt, plastic, or steel) are snap-fit onto the glide body. These are field-replaceable and interchangeable.

## Tubular Sled Base Chairs

In addition to "no glide", four glide options are available; non-skid, felt, plastic, and steel. A clear polycarbonate glide body is attached to the sled tube with a screw. Glide caps (non-skid, felt, plastic, or steel) have a black plastic structure and snap-fit onto the glide body. These are field-replaceable and interchangeable.

## Casters

4-leg chairs may be ordered with dual surface casters, suitable for carpet or hard floors. Casters are 50 mm diameter, double-wheel, made of high-impact thermoplastic with softer elastomer over-molded on the wheel surfaces. Casters are available in Black, Warm Grey, or Cottonwood. (Cottonwood casters have Warm Grey elastomer on the surface that contacts the floor. All others are monochrome.)

## Transport Dolly

Frame construction is welded tubular steel with black powder-coated finish and 5" wheels (two swivel and two fixed). The dolly fits 4-leg or sled base chairs and has a capacity of fifteen poly chairs or eight upholstered.


Furnishing Knowledge*

## TECHNICAL SPECIFICATIONS

## Stack Chairs (cont.)

Flip-Up Tablet Arm
Tablets are available on left-hand or right-hand side. The standard tablet's main worksurface is nominally I 5" wide by II" deep, and the tablet has a total surface area of I72 square inches. The oversized tablet's main worksurface is nominally 17 " wide by 14 " deep, and the tablet has a total surface area of 227 square inches. The tablet support loop is a continuation of the rear leg. A formed steel hinge is welded to the top of the support structure and secured with screws to the underside of the writing surface. Writing surface has plywood core of $5 / 8$ " thick, I I -ply hardwood, surfaced with .030 " high-pressure laminate top and plain backer undersurface. Edges are lacquered and sealed.

## Café Stools (non-stacking)

## Frames

Legs are made from $3 / 4$ " O.D. by 13 -gauge tubular steel. A single ring of $1 / 2$ " diameter steel wire forms the crossmember. The footring is formed of $1 / 2^{\prime \prime}$ diameter steel wire. All joints are welded. 4 -leg cafe stools are available in $24^{\prime \prime}$ or $30^{\prime \prime}$ seat heights.

## Frame Finishes

Frames are finished in either baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint, or bright nickel-chrome plating. Powder-coat paint may be specified in 30-degree gloss or select colors in a textured (matte) finish.

## Glides (optional)

Three glide options are available; felt, plastic, and steel. A black nylon swivel glide body is press-fit into the end of the leg tube. Glide caps (felt, plastic, or steel) are snap-fit onto the glide body. These are field-replaceable and interchangeable.

## Task Chairs \& Stools

## Under-Seat Structure

Support structure is a die-drawn 12-gauge steel plate. Structure is finished with baked-on electrostatically-applied epoxy powder-coat paint.

## Armrests (optional)

When equipped with armrests, a support structure of $7 / 8^{"}$ O.D. by 13 -gauge tubular steel is welded directly to the seat structure plate. The armrests are injection-molded glass-reinforced nylon with an internal structure of $3 / 8$ " diameter steel wire and are press-fit into the support tube. Armrest color matches the structure's finish, (except metallic finishes, which match the shell poly color).

## Base

The base is a 27 " injection-molded glass-reinforced nylon 5-blade base. A single paddle under the seat operates the height-adjusting pneumatic cylinder. An optional die-cast aluminum 5-blade base is also available on both chairs and stools. The aluminum base is available in polished aluminum or selected paint colors. Finish is baked-on elctrostatically-applied epoxy powder-coat paint and may be specified in 30-degree gloss or textured (matte) finish. Cylinders are available in Black, Warm Grey, or Cottonwood. Nominal seat height range is $16 \frac{1}{2}$ " to $21 / 2^{\prime \prime}$ for chairs, and $22^{\prime \prime}$ to 32 " for stools.

## Casters

Task chairs and stools are equipped with dual surface casters, suitable for carpet or hard floors. Casters are 60 mm diameter, double-wheel, made of high-impact thermoplastic with softer elastomer over-molded on the wheel surfaces. Casters are available in Black, Warm Grey, or Cottonwood. (Cottonwood casters have Warm Grey elastomer on the surface that contacts the floor. All others are monochrome.)

## Foot Ring

Task stools are equipped with an adjustable-height foot ring. The foot ring has a die-cast aluminum hub and spokes (black with a polished top surface), and a 20" diameter chrome-plated tubular steel ring.

## TECHNICAL SPECIFICATIONS

## Task Chairs \& Stools (cont.)

## ChangeUp ${ }^{\text {TM }}$ Tablet Arm

ChangeUp tablet support is integral to the chair frame and consists of a $7 / 8^{\prime \prime}$ diameter solid steel rod welded to the front and rear support tubes. A three-piece molded plastic armrest is included and attached to the chair frame using a \# $10 \times 21 / 2^{\prime \prime}$ Phillips pan head tapping screw.

The tablet mechanism consists of a die-cast aluminum housing, upper and lower plastic bearings, and II-gauge steel clamp and tablet board support plates. The tablet mechanism is clamped onto the chair frame over two plastic bushing halves and a $5 / 16^{\prime \prime}$ diameter by $13 / 4$ " hardened steel pin with a die-cast aluminum cap secured with two $1 / 4-20 \times 3 / 4$ " button socket head cap screws. The pin creates a solid $90^{\circ}$ up/down pivot stop and the bushings provide a smooth, quiet operation. In the use position, the tablet mechanism rotates outward from the chair back an additional $20^{\circ}$ and permits approximately $31 / 2^{\prime \prime}$ of adjustment for ingress/egress without stowing the tablet.

The tablet worksurface is 21 " wide by $131 / 2^{\prime \prime}$ deep ( 235 square inches) is secured to the tablet board support plate with twelve \# $12 \times 5 / 8^{\prime \prime}$ " Phillips flat head tapping screws. The tablet board is made of 18 mm Baltic Birch plywood with .040 " high-pressure laminate top surface and .02 " thick phenolic backer surface for an overall board thickness of approximately ${ }^{3} / 4^{\prime \prime}$. Edges are lacquered with a clear finish and sealed. The factory installed tablet assembly is not field installable and may not be removed.

## Compliance

Support frame, mechanism, and worksurface passes Kl's internal testing for 250-pound weight capacity.

## High-Density Chairs \& Stools

## High-Density Frames

High-Density wire frames are sled-base style, made of $7 / 16^{\prime \prime}$ diameter solid steel rod with all joints welded. Stool frames also have a footrest made of $1 / 2$ " diameter solid steel rod. Stools are available in $24^{\prime \prime}$ or 30 " seat heights.

## Frame Finishes

Frames are finished in either bright nickel-chrome plating or baked-on electrostatically-applied gloss epoxy powder-coat paint. Powder-coat paint may be specified in 30-degree gloss or select colors in a textured (matte) finish.

## Glides

In addition to "no glide", ganging glides and non-ganging glides are available. Four non-ganging glide options are available; non-skid, felt, plastic, and steel. A clear polycarbonate glide body snaps onto the wire frame and is held in location with ribs that nest into slots that are pressed into the wire frame. Glide caps (non-skid, felt, plastic, or steel) have a black plastic structure and snap-fit onto the glide body. These are field-replaceable and interchangeable.

Ganging glides snap onto the wire frame and are held in location with ribs that nest into slots that are pressed into the wire frame. Ganging glides (2-male and 2-female) slide together, allowing multiple chairs to be connected in a line. Ganging glides are either clear polycarbonate, or clear polycarbonate with a steel floor-contact insert.

## Transport Dolly

Frame construction is welded tubular steel with black powder-coated finish and 5" wheels (two swivel and two fixed). The dolly has a capacity of twenty-five poly chairs, ten upholstered chairs, fifteen poly stools, or eight upholstered stools.

## TECHNICAL SPECIFICATIONS

## Nesting Chairs

## Nesting Shell Assembly

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To facilitate nesting, the entire shell flips forward approximately $45^{\circ}$ to the storage position. A die-cast aluminum seat plate supports the seat shell and houses the flip-up mechanism. The seat plate is painted to match the shell poly color, using baked-on electrostatically-applied epoxy powder-coat paint in 30-degree gloss. The shell assembly rotates around a pivot tube that is integral to the frame. The shell assembly is held in the storage position by a dual ball-detent mechanism. Simply pushing the shell down returns the shell to the use position. There are no locking levers or other secondary actions required.

Frames
Legs are made from $7 / 8^{\prime \prime}$ O.D. by 13 -gauge tubular steel. The seat pivot tube is made of $3 / 4$ " O.D. by I3-guage tubular steel and the crossmember is made of I" O.D. by I3-guage tubular steel. All joints are welded.

## Frame Finishes

Frames are finished in either baked-on electrostatically-applied epoxy powder-coat paint, or bright nickel-chrome plating.

## Armrests (optional)

When equipped with armrests, a support structure is made from $7 / 8$ " O.D. by 13 -gauge tubular steel, finished to match frame color. The armrests are injection-molded glass-reinforced nylon with an internal structure of $3 / 8$ " diameter steel wire and are press-fit into the support tube. Armrest color matches the frame finish, (except chrome and metallic finishes; which match the shell poly color).

## Casters

Nesting chairs are equipped with dual surface casters, suitable for carpet or hard floors. Casters are 50 mm diameter, double-wheel, made of high-impact thermoplastic with softer elastomer over-molded on the wheel surfaces. Casters are available in Black, Warm Grey, or Cottonwood. (Cottonwood casters have Warm Grey elastomer on the surface that contacts the floor. All others are monochrome.)

## DIMENSIONS

LimeLite 4-Leg Glide Stack Chair - Armchair - (model LLIIII shown)

(front view)

(side view)

(top view)

LimeLite 4-Leg Glide Stack Chair - Flip-Up Tablet Armchair - (model LLI I3R shown)


LimeLite 4-Leg Glide Stack Chair - Oversize Flip-Up Tablet Armchair - (model LLII4R shown)

(top view)

## DIMENSIONS

LimeLite 4-Leg Caster Stack Chair - Armchair - (model LL2 I I I shown)


LimeLite 4-Leg Caster Stack Chair - Flip-Up Tablet Armchair - (model LL2I3R shown)


LimeLite 4-Leg Caster Stack Chair - Oversize Flip-Up Tablet Armchair - (model LL2I4R shown)


## DIMENSIONS

## LimeLite Sled-Base Stack Chair - Armchair - (model LL3 I I I shown)



(side view)

(top view)

LimeLite 24" Café Stool (armless/non-stacking) - (model LL4I00/24 shown)

(front view)

(side view)

(top view)

LimeLite 30" Café Stools (armless/non-stacking) - (model LL4I00/30 shown)


## DIMENSIONS

## LimeLite Task Chair - Armchair - (model LL5 I I I shown)


(front view)

(side view)

LimeLite Task Chair - ChangeUp Tablet Armchair - (model LL5I9R shown)


LimeLite Task Stool - Armstool - (model LL6I I I shown)
(front view)


(side view)

(top view)


## DIMENSIONS

## ChangeUp Tablet Arm



## DIMENSIONS

LimeLite High-Density Chair - Armless - (model LL7IO0 shown)

(front view)

(side view)

(top view)

(front view)

LimeLite 24" High-Density Stool - Armless - (model LLSI00/24 shown)

(front view)

(side view)

(top view)


LimeLite 30" High-Density Stool - Armless - (model LLSI00/30 shown)

(front view)

(side view)

(top view)


## DIMENSIONS

LimeLite Nesting Chair - Armless Chair - (model LLAIOO shown)

(front view)

(side view)

(top view)

## LimeLite Nesting Chair - Armchair - (model LLAIII shown)


(front view)

(side view)

(top view)

## LimeLite Nesting Footprint Calculations

Nesting Footprint Calculation: Overall Depth of a Row $=20$ " for the first chair plus 7.25 " for each additional chair.

| Examples: | 2 chairs: | $20^{\prime \prime}+\left(7.25^{\prime \prime} \times 1\right)=27.25^{\prime \prime}$ |
| :--- | :--- | :--- |
|  | 4 chairs: | $20^{\prime \prime}+\left(7.25^{\prime \prime} \times 3\right)=41.75^{\prime \prime}$ |



## LimeLite 4-Leg Glide Stack Chairs


Poly Seat Armless Chair LL1100


Poly Seat
Flip-Up Tablet Armchair RH LL113R


Poly Seat
Oversize Flip-Up
Tablet Armchair RH LL114R

Upholstered Seat Armless Chair LL1200


Poly Seat
Flip-Up Tablet Armchair LH LL113L


Poly Seat
Oversize Flip-Up Tablet Armchair LH LL114L


Upholstered Seat Flip-Up Tablet Armchair RH LL123R


Upholstered Seat Oversize Flip-Up Tablet Armchair RH LL124R



Upholstered Seat Flip-Up Tablet Armchair LH LL123L


Upholstered Seat
Oversize Flip-Up
Tablet Armchair LH LL124L

## LimeLite 4-Leg Caster Stack Chairs



Poly Seat Armless Chair LL2100


Poly Seat
Flip-Up Tablet Armchair RH LL213R


Poly Seat Oversize Flip-Up Tablet Armchair RH LL214R


Upholstered Seat Armless Chair LL2200


Poly Seat
Flip-Up Tablet Armchair LH LL213L


Poly Seat Oversize Flip-Up Tablet Armchair LH LL214L


Poly Seat Armchair LL2111


Upholstered Seat
Flip-Up Tablet Armchair RH LL223R


Upholstered Seat Oversize Flip-Up Tablet Armchair RH LL224R


Upholstered Seat Armchair LL2211


Upholstered Seat Flip-Up Tablet Armchair LH LL223L


Upholstered Seat Oversize Flip-Up Tablet Armchair LH LL224L

## LimeLite Sled-Base Stack Chairs



Poly Seat Armless Chair LL3100


Upholstered Seat Armless Chair LL3200


Poly Seat
Armchair
LL3111


Upholstred Seat Armchair LL3211

## LimeLite Café Stools (armless/non-stacking)




LimeLite Task Chair


Poly Seat Change-Up Tablet Armchair RH LL519R


Upholstered Seat Armless Chair LL5200


Poly Seat
Change-Up Tablet Armchair LH LL519L


Poly Seat Armchair LL5111


Upholstered Seat
Change-Up Tablet Armchair RH
LL529R


Upholstered Seat Armchair LL5211


Upholstered Seat Change-Up Tablet Armchair LH LL529L

## LimeLite Task Stool



Poly Seat Armless Stool LL6100


Upholstered Seat Armless Stool LL6200


Poly Seat
Armstool
LL6111
 Upholstered Seat Armstool LL6211

## STATEMENT OF LINE

LimeLite High-Density Chair


## LimeLite High-Density Stools



## LimeLite Nesting Chairs




Poly Seat
Armchair
LLA111


