

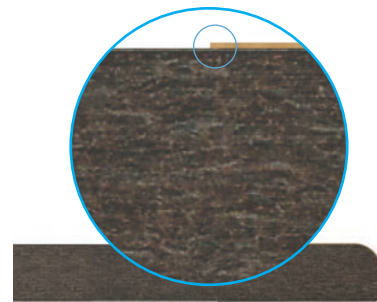
## LIGNOdur boards.

### Edges and surfaces.

LIGNOdur boards are produced exclusively from wood residue (sawdust and wood chips) resulting from the machining of solid wood. This wood waste is compacted with a phenol-polymer adhesive under heat and high pressure, using a process patented by VS in the 1960s. They bond to form an extremely rigid and highly durable board, without the need to add synthetic resin.

LIGNOdur boards are laminated with a decorative film. This laminate is pulled over the rounded edges and corners without seams. This results in a particularly tough, impact-resistant and exceptionally durable board - not just across the surface, but also around the edges. With this level of endurance for heavy-duty loads, LIGNOdur boards are particularly resilient to the often rigorous use of student desks in education.

LIGNOdur boards meet the requirements of emission class E1 and also comply with the standard TSCA Title VI as specified by CARB (California Air Resources Board) Phase II.



Laminated LIGNOdur board with a rounded edge