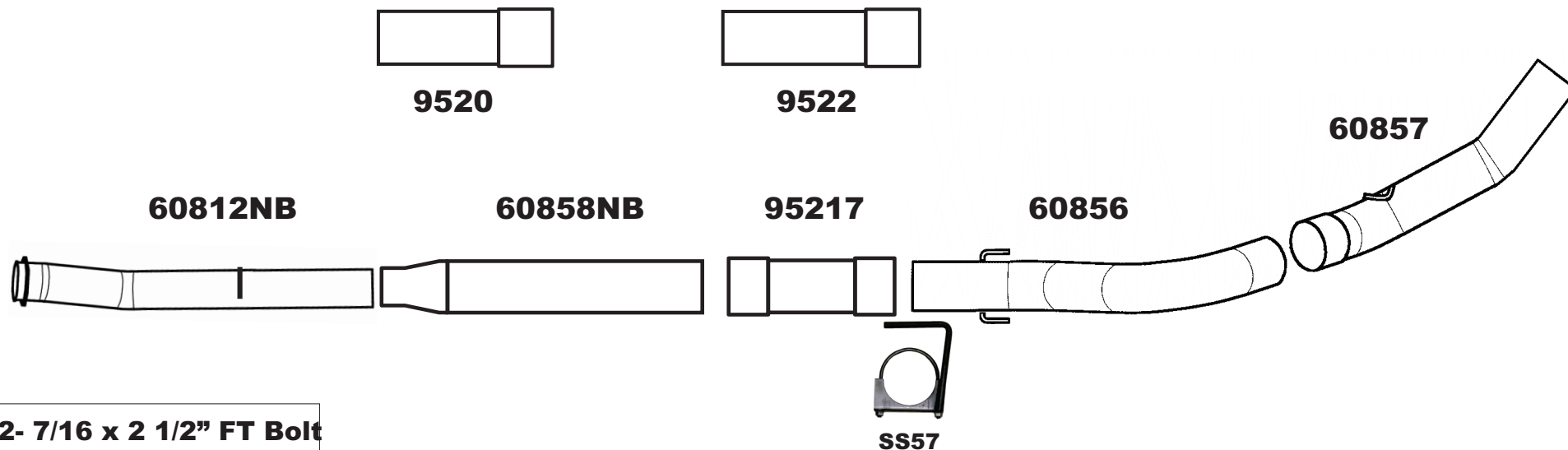


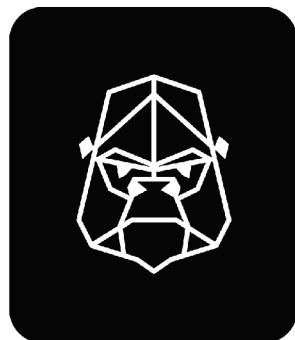
# 522002

## 2008 FORD F250/F350 POWERSTROKE 6.4L 5" DOWNPIPE BACK SINGLE SYSTEM



2- 7/16 x 2 1/2" FT Bolt  
2- 7/16 Flanged Nut

- ☐ 1-60812NB(S6-3)
- ☐ 1-60858NB(S1-4)
- ☐ 1-95217(S2-4)
- ☐ 1-60856(S1-2)
- ☐ 1-60857(S2-2)
- ☐ 1-9520(S2-4)
- ☐ 1-9522(S2-4)
- ☐ 4-LJ500SS
- ☐ 1-LJ400SS
- ☐ 1-SS57



## MEL'S MANUFACTURING

[tech@melsmfg.com](mailto:tech@melsmfg.com)

**Do not exceed 45-50lbs torque when tightening clamps**

**#522002**  
**08-09 FORD F250/F350 POWERSTROKE 6.4L**  
**4" DOWNPIPE BACK SINGLE SYSTEM**

**Kit #522002 is for race applications only.**  
**DPF race pipes may void factory warranty.**

\*\*\*ALWAYS MAKE SURE ALL COMPONENTS ARE IN BOX ACCORDING TO PICK SHEET  
**BEFORE** STARTING REMOVAL OF STOCK EXHAUST SYSTEM\*\*\*

This system is designed to fit stock trucks with OEM hitches (excluding OEM and AFTERMARKET under bed gooseneck hitches), tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish. A small tack weld can be used on pipe joints under clamps for added security. **DO NOT** weld the clamps

- 1. Removal of OEM Exhaust Systems.** Starting at the flanged end of down pipe unbolt the flange connection and all clamps from the rear of particulate filter to tail pipe. Remove the metal hangers from OE rubber hangers and line/sensors from particulate filter. Remove the OE system from truck. Removal of tailpipe section will be easier with rear wheels hanging freely if cutting tailpipe is not wanted.
- 2.** Install pipe with flange by placing welded metal hanger into OE rubber hanger and loosely tighten flanges together. Install 60858NB pipe and place the clamp hanger supplied into the OE rubber hanger. Install extension pipes depending on wheelbase.
- 3.** Install over-the-axle and tail pipe placing metal hangers into OE rubber hangers.
- 5.** With the pipes mounted loosely, adjust the new system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection working your way to the back.