

PRODUCT SPECIFICATION SHEET
Product Name: GLUTEN FREE PLAIN WHITE FLOUR 16kg
Ingredients: flour blend (rice, potato, tapioca, maize, buckwheat).

Allergy Advice: gluten free, <20ppm.

Organic status and provenance: Milled in the UK with EU & Non-EU Rice.

Product Description: a blend of naturally gluten free flours.

Production Process: This product is milled on a dedicated gluten free plant.

Shelf Life: 11 months

Storage Conditions: To keep the flour at its best, roll down the top after use and store in a cool dry place.

Organic certification: not applicable

Dietary & Nutritional Claims: not applicable

Packaging Material: 2 ply paper

Packaging:	Sack colour	Ivory with purple, black & green print
	Marked weight	16kg
	Packaging waste	130g
	Name to print	GLUTEN FREE PLAIN WHITE FLOUR
	DF trace codes on sack	Sales code, Julian code & Best Before date
	Shelf Life	11 months
	Pallet configuration	5 x 13 layers
	Total per pallet	65

Nutritional Information:	Typical Values	Per 100g
	Energy	1498kJ
(UKAS Accredited laboratory)	Energy	353kcal
	Fat	1.3g
	<i>of which saturates</i>	0.3g
	Carbohydrate	80g
	<i>of which sugars</i>	0.2g
	Fibre	0.8g
	Protein	5.0g
	Salt	0.03g
Special Diet Information	Vegetarian & Vegan	Yes- suitable
	Organic	No
	Coeliac	Yes-Coeliac UK certified
	Kosher	Yes-London Kosher Beth Din certified

GF Flours Microbiological Standards:	Organism	Target cfu/g	Max cfu/g
<ul style="list-style-type: none"> These ingredients come in pre cleaned. There is no further cleaning on site. Testing as per schedule. Always cook flour before consumption. 	E.Coli	<10	10
	Salmonella	Absent/25g	Absent/25g
	Enterobacteria	<1 x 10 ³	1 x 10 ⁵
	Yeasts	<20	1 x 10 ²
	Moulds	<20	1 x 10 ³

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Allergen Data	Is the allergen present			Unintentionally present		Finished Product	
	Recipe	Production area/line	Onsite Storage	Raw Material	Transport	Segregated	Testing Frequency
Tree Nuts including any possible sources of contamination? (Almonds, Hazelnut, Walnut, Cashew, Pecan Nuts, Brazil Nut, Pistachio Nut, Macadamia Nut and Queensland Nuts)	No	No	No	No	Yes	N/A	N/A
Peanuts & derivatives?	No	No	No	No	Yes	N/A	N/A
Lupin & derivatives?	No	No	No	No	Yes	N/A	N/A
Sesame seeds & derivatives?	No	No	No	No	Yes	N/A	N/A
Milk and Milk derivatives?	No	No	No	No	Yes	N/A	N/A
Egg and Egg derivatives?	No	No	No	No	Yes	N/A	N/A
Cereals containing gluten (ie. Wheat, Rye, Barley, Oats, Spelt) and their derivatives?	No	No	Yes	No	Yes	Yes	See below
Soya & Soya derivatives?	No	No	No	No	Yes	N/A	N/A
Mustard and derivatives?	No	No	No	No	Yes	N/A	N/A
Celery & Celery salts / flavourings?	No	No	No	No	Yes	N/A	N/A
Fish and Fish derivatives?	No	No	No	No	Yes	N/A	N/A
Crustaceans and their derivatives?	No	No	No	No	Yes	N/A	N/A
Molluscs and their derivatives?	No	No	No	No	Yes	N/A	N/A
Sulphur dioxide? (>10ppm)	No	No	No	No	Yes	N/A	N/A
Gluten?	No	No	Yes	No	Yes	Yes	Per run <20ppm

Physical Specification		Min %	Max %
Particle Size:	>850 microns	nil	nil
	>550 microns	nil	nil
	>250 microns	trace	trace
	>150 microns	8.0	18.0
	Thrus	82.0	92.0

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Control Measure	Critical Limits	Monitoring	Corrective Action	Accountability
Metal detect all finished product.	GF sacks 2.5mm ferrous 3.5mm non-ferrous 4.0mm stainless steel	Start & Finish and every hour between.	Stop production and report fault to your manager and engineers. Re-metal detect all product back to the last recorded check on a working metal detector.	Operatives Senior Manager

Pest Control	Type	Frequency
	Routine	12/year
	Field Biologist audit	4/year
	Moth Traps	12/year
	EFK	4/year
	Insect monitor	12/year

Doves Farm Foods operate the following standards:

- BRC- QMS including HACCP, Glass & Hard Plastic, GMO Free and Irradiation Free Policies.
- Organic
- FEMAS
- SEDEX
- RSPO

Product supplied in compliance with all relevant EU and UK Legislation.

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