

Document title	Document reference	Issue	Issue date	Authorised
STC Product Specification	QR.1191	9	23/08/2023	

1. PRODUCT INFORMATION	
PRODUCT NAME:	Wholegrain Wheat Flakes
PRODUCT CODE:	301205AA
PRODUCT DESCRIPTION:	Wholegrain, steam cooked wheat rolled to form a flake

2. MANUFACTURER INFORMATION	
MANUFACTURER'S NAME:	Silvery Tweed Cereals
SPECIFICATION CONTACT:	Customer Care
ADDRESS:	Tweedside Trading Estate, Berwick-upon-Tweed, TD15 2XF
TELEPHONE & FAX NUMBERS:	Tel: +44(0) 1289 307419
TELEPHONE & FAX NOIVIBERS.	Fax: +44(0) 1289 330251
E-MAIL:	customercare@silverytweedcereals.co.uk

3. PRODUCT COMPOSITION:		
INGREDIENT LIST: Wheat		
		Ann Cambaine Barley, Dire Create Onto
ALLERGY ADVICE: For allergens including cer containing Gluten, see ingredients in bold .	eals	lay Contain: Barley, Rye, Spelt, Oats
INGREDIENT	<u></u>	COUNTRY OF ORIGIN
Wheat	UK	

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ALLERGEN		IN RECIPE	NOT IN RECIPE BUT ON SAME LINE	NOT ON SAME LINE BUT IN SAME MANUFACTURING PLANT
Peanuts and pr	oducts thereof	No	No	No
cashews, pecan nu	nds, hazelnuts, walnuts, its, Brazil nuts, pistachio nuts, Queensland nuts and	No	No	No
Fish and produ	cts thereof	No	No	No
Crustaceans ar	nd products thereof	No	No	No
Molluscs and p	roducts thereof	No	No	No
Eggs and produ		No	No	No
Soybeans and	products thereof	No	No	No
Milk and produ	icts thereof	No	No	No
Celery and pro	ducts thereof	No	No	No
Mustard and p	roducts thereof	No	No	No
Sesame seeds	and products thereof	No	No	No
Cereals	Wheat	Yes		
containing	Rye	No	Yes	
gluten and	Barley	No	Yes	
products	Oats	No	Yes	
thereof	Spelt	No	Yes	
	Kamut™/Khorasan	No	No	No
Lupin and prod	lucts thereof	No	No	No
•	e and sulphites (at more than 10 mg/kg or 10 I as SO ₂)	No	No	No
Sulphur dioxid	e and sulphites (at less than 10 mg/kg or 10	No	No	No

5. DIETARY INFORMATION	
GENETICALLY MODIFIED MATERIAL:	Not genetically modified
	No genetically modified material handled on site
IRRADIATED MATERIAL:	No irradiated material handled on site
THE PRODUCT IS SUITABLE FOR:	
Vegetarians (lacto-ovo)	Yes
Vegans	Yes
Organics	No
Kosher	Yes
Halal	Suitable but not certified
Coeliacs	No

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As Delivered per 100g:	EU Format		Source of Data (calculated or analysed)
Fnorm.	339	kcal	Calculated
Energy	1435	kJ	Calculated
Fat	2.0	g	Calculated
of which saturates	0.4	g	Calculated
Available Carbohydrate	62.7	g	Calculated
of which sugars	0.4	g	Calculated
Fibre	12.7	g	Calculated
Protein	11.4	g	Calculated
Salt	0.01	g	Calculated

Analytical Specification	Minimum	Target	Maximum
Moisture:	-	-	12.5%
Sieve Specification:	-	-	-
-	-	-	-
-	-	-	-
- Flake Thickness:	0.80mm	-	1.50mm
Bulk Density:	-	Record	-
Stone (>2.2mm Non-crumbling)	N/A	Absent	Absent
Metal	N/A	Absent	Absent
Glass	N/A	Absent	Absent
Plastic	N/A	Absent	Absent
Foreign Material	N/A	Absent	Absent
Stalks (Total)	N/A	Absent	Absent
Husk per 100g	N/A	Absent	7
Black Seeds per 100g	N/A	Absent	1
Prevention of Foreign	Magnets	Yes	Minimum 7000 Gauss
Material (UK):	Grain Cleaning Sieves	Yes	3.35mm
(0.14)	Aspiration	Yes	
	Optical Sorting	Yes	
	Shakers	N/A	
	Sieves	Yes	2.2mm + 6mm
	Sifter Screens	N/A	
	Filter	N/A	
X-ray Detection Limits:	Stainless Steel	Soda Lime Glass	Ceramic
(Product Dependant)	N/A	N/A	N/A
Metal Detection Limits:	Ferrous	Non-Ferrous	Stainless Stee
	2.5mm & 20mm	3.0mm	3.5mm

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8. CHEMICAL	
Mycotoxins	To Meet EU/UK legislation
Aflatoxin (Sum B1, B2, G1 & G2)	4ppb
Aflatoxin B1	2ppb
Ochratoxin A	Зррь
DON	750ppb
ZON/ZEA	75ppb
Heavy Metals	To Meet EU/UK legislation
Pesticides	To Meet EU/UK legislation
Acrylamide	This product has yet to be tested for Acrylamide content

9. MICROBIOLOGY				
ORGANISM	Maximum			
E.coli	<10 cfu/g			
S. aureus (Coagulase positive)	<50 cfu/g			
B. cereus	100 cfu/g			
Salmonella spp.	Absent in 25g			

10. PACKAGING, STORAGE & HANDLING	
Type and Construction of Pack:	Multi-ply paper sack. Glue Sealed.
Unit Weight:	20kg
Pallet Configuration:	5 sacks per layer, 10 layers per pallet. 50 sacks per pallet.
Pallet Type:	Wood
Label Information:	Product Name, STC Stock Number and Best Before Date.

Label Example (Unit) :

Wholegrain Wheat Flakes

Contains: Gluten

 Product Code:
 301205AA

 Weight:
 20kg

 Date of Manufacture:
 10/07/2020

 Best Before Date:
 23/07/2021

 Batch Number:
 000000

 Bag No:
 9999



Store in cool dry conditions away from direct sunlight and strong odours

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Storage and Distribution Conditions	Cool, dry conditions, free from rodent, birds and other potential infestations		
Total Shelf life (from manufacture):	12 Months		
Minimum Shelf life Remaining on Delivery:	50%		

11. SPECIFICATION AGREEMENT						
Specification Issue:	8					
Agreed by Customer:		Agreed by Silvery Tweed Cereals:				
Signature:		Signature:	Auto			
Print Name:		Print Name:	Louise Aitchison			
Date:	Click or tap to enter a date.	Date:	23/08/2023			

If this specification is not returned signed within 4 weeks, Silvery Tweed Cereals will assume its acceptance by the customer.

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