

## Product Limited Warranty

Labelmate USA warrants to the original end-user customer that Labelmate USA products will be free from defects in materials and workmanship for the duration described herein below. Labelmate USA's Limited Warranty covers only those defects that arise as a result of normal use of the products and does not cover any other problems, including those that arise as a result of: (i) improper maintenance or modification; (ii) parts or supplies not provided or supported by Labelmate USA; (iii) operation outside the products' specifications; or (iv) unauthorized repair, modification or misuse. Use of any unauthorized accessory or attachment will void coverage.

The Warranty period for all products commences the date of shipment from Labelmate USA and accrues to the original end-user customer. Warranty coverage is non-transferable and terminates immediately upon rental, resale or any other change in ownership. Original purchase documentation should be retained for Warranty coverage verification.

In the event Labelmate USA substantiates, during the applicable Warranty period, a defect in any product which is covered by Labelmate USA's Warranty, Labelmate USA shall repair or replace the product, at Labelmate USA's option. Labelmate USA retains sole discretion to determine whether or not a product is defective. In no event shall Labelmate USA have any obligation to repair or replace until the customer returns the defective product to Labelmate USA. The customer assumes any and all responsibility and liability associated with transportation of products for service under this Warranty.

WARRANTY PERIOD	PRODUCTS COVERED
5-Years	"CAT" and "Mini CAT" Label Rewinders "UCAT" Label Unwinders
3-Years	Label Counters ( <i>Excluding Counter Displays and Encoders</i> ) Label Dispensers ( <i>Excluding Counter Displays</i> ) Label Slitters ( <i>Mechanical Parts Only - excluding Counter Displays</i> ) Reel-to-Reel Machines ( <i>Excluding Counter Displays and Encoders</i> ) Print Mechanisms ( <i>Excluding Counter Displays and Encoders</i> ) Bottle Label Applicators ( <i>Excluding Polyurethane Rollers</i> ) Quick-Chucks
1-Year	Power Supplies, AC/DC Adaptors and Transformers Counter Displays Encoders Any other products or parts not specified herein
180-Days	Out-of-Warranty Repairs

In the event your product requires service or you have questions regarding Warranty coverage, please call toll-free (877) 833-7149 inside the United States, or +1 (702) 435-8535 outside the United States.

LABELMATE MAKES NO OTHER WARRANTY OF ANY KIND, WHETHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY, SATISFACTORY QUALITY, AND/OR FITNESS FOR A PARTICULAR PURPOSE. NO OTHER PERSON, AGENT, DEALER OR RESELLER IS AUTHORIZED TO GIVE ANY WARRANTIES ON BEHALF OF LABELMATE. ANY OBLIGATION TO WARRANTY OTHER THAN THAT SPECIFICALLY ADDRESSED HEREIN IS EXPRESSLY DISCLAIMED.

## LABELMATE USA LLC

12A Sunset Way, Henderson, NV 89014 USA

(702) 435-8535 FAX (702) 435-8536

Toll-Free (877) 833-7149 in USA!

support@labelmateusa.com

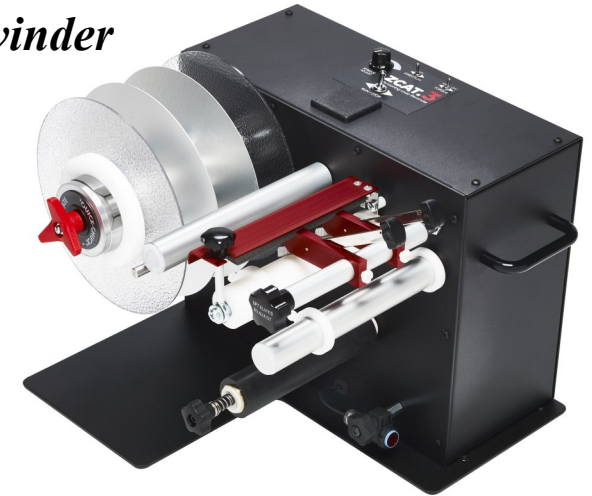
www.labelmateusa.com



# LABELMATE USA LLC

## SR-100 / 200

### Label Slitter/Rewinder Tensioning Loop Controlled



**Remove all parts from the shipping container and verify the contents.**

#### Package Contents

- User Manual (this document)
- Allen Wrench
- Drive Unit
- Power Supply Module
- LABELMATE "Quick-Chuck"™ Quick-Locking Core Chuck
- 8.6" Plastic Flange Plates, Inner (x1) and Outer (x1)
- 8.6" Aluminum Separator Plates (x2)
- BH-1 Blade Assembly (x2)
- Optical Loop Control Sensor

**Retain the Shipping Container and Packaging for Storage and Transport.**

**• KEEP MANUAL IN A SAFE PLACE FOR FUTURE REFERENCE •**

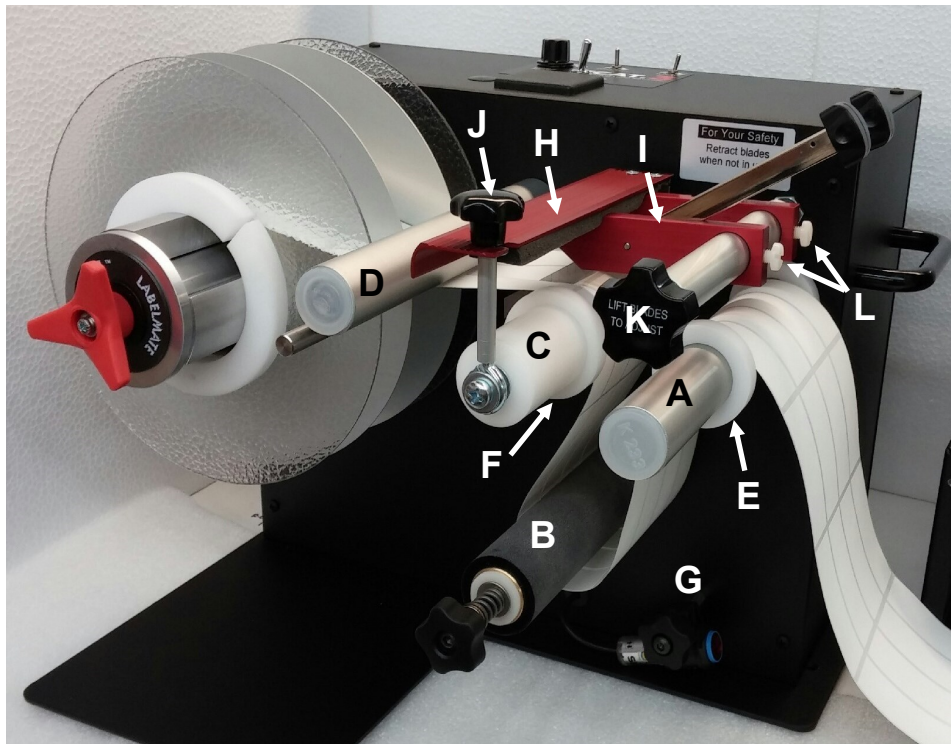


Figure A

#### SETUP:

1. Remove the two Phillips screws from the hollow end of the QUICK-CHUCK. Place the Label Flange Plate on the QUICK-CHUCK by placing the hole of the Flange Plate over the Boss of the QUICK-CHUCK, and reaffixing the two screws through the Flange-Plate and into the QUICK-CHUCK.
2. Slide the hollow end of the QUICK-CHUCK onto the Motor Shaft allowing for clearance to the Chassis and Motor Screws. Tighten the Allen Screw of the QUICK-CHUCK onto the flat part of the Motor Shaft until it is tight.
3. Set the unit in place near the printer.

#### CAUTION: AVOID ACCIDENTS. THE SR-100 WEIGHS 45+ POUNDS SO CHOOSE ONLY A STURDY SURFACE ON WHICH TO PLACE IT.

4. Verify that the "RUN/STOP" switch is in the "STOP" position, and that the Torque Adjust Knob is turned counterclockwise all the way down.
5. Place an empty label core onto the QUICK-CHUCK of the SR-100 Rewinder and press snugly in place against the inner Label Flange Plate.
6. Slide one of the SP-76-220AL Aluminum Separator Plates onto the QUICK-CHUCK so that it rests against the label core. Repeat this step for the number of Finish Rolls that you desire when done slitting/rewinding. Then place the Outer Guide Flange onto the QUICK-CHUCK.
7. Turn the red knob of the QUICK-CHUCK clockwise to expand the QUICK-CHUCK and affix the empty cores, Separator Plates, and Outer Guide Flange firmly in place.

8. Unscrew knob J and lift Bar H. Rotate/Tilt back BH-1 ASSY Blades I and tighten knob K to maintain Blades in tilted back position. This will enable you to thread the media through the SR-100.
9. Pre-cut approximately the first three feet of the lanes between the labels where you would like the BH-1 ASSY Blades to cut.
10. Thread the material being printed onto the SR-100 as shown in "Figure A":
  - (a) Over Aluminum Roller A
  - (b) Underneath Tensioning Roller B
  - (c) Over and around the top of Plastic Roller C
  - (d) Between Aluminum Roller D and the steel rod underneath it
  - (e) Tape the leading edges of the pre-cut material onto the empty cores that are on the QUICK-CHUCK.
  - (f) Using the supplied Allen Key, loosen the set-screw of Outer Guide Rings E and F and position them next to the outer edge of the media being slit/rewound. Retighten the set-screws.
 

(Note: the Inner Guide Rings that are positioned against the black metal chassis of the Rewinder on Rod A, and Rollers B and D require very little adjustment, if any, and should be aligned with the face of the Label Flange Plate.)
  - (g) Extend the Blades from the BH-1 ASSY Blades approximately 1.5" and position the Blades in the desired slitting position by loosening screws L and sliding the blades along the aluminum shaft, and then tightening the screws once the Blades are positioned as desired.
  - (h) Rotate knob K down until the BH-1 ASSY Blades made contact with white plastic Shaft C. Reposition Bar H and Knob J as seen in "Figure A" and tighten Knob J (be careful not to over-tighten).
  - (i) Push down the material being printed between the printer and Roller A to form a tensionless loop of material as seen in "Figure A".
8. Plug the Power Plug at the end of the wire on the Power Supply Module into the Unit's Power Input Jack. Plug the Power Supply into an appropriate AC power outlet.
9. Flip the Master Power Rocker Switch on the rear of the SR-100 to the "Power On" position.
10. Adjust the angle of Sensor G so that it points at the desired location on the tensionless loop of material. The angle of the sensor determines the depth of the loop. **Note:** The Rewinder will continue to turn as long as the eye of the sensor can "see" the material in the tensionless loop.)
11. Select the "HIGH" Torque Setting with the switch on the top of the unit.
12. Select the desired rewind direction with the switch on the top of the unit.
13. Flip the "RUN/STOP" switch to "RUN".
14. Turn the black knob of Tensioning Roller B to adjust/achieve the desired tension of the material being rewound.
15. Gradually turn the Torque Adjust Knob clockwise until the desired rewind speed is achieved.

#### MAINTENANCE

- Periodically replace blades in BH-1 ASSY's. These can be purchased directly from LABELMATE USA (HSB-10).
- Clean residue off Tension Roller B with a slightly damp cloth in order to maintain friction between the Roller and the material being rewound.