

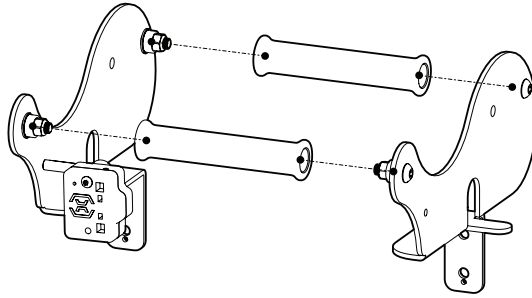
# Update: Spool Holder Assembly

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更新：料架组装

We've updated the design of the spool holder assembly, please follow the picture below to assemble the spool holder.

我们更新了料架的设计，请跟从下面图示组装你的料架。



Slide the spool holder rollers onto the bearings pre-installed on the spool holder side plates.

把滚筒套到两边料架钣金上预装的轴承上。

## Remarks: Z-Endstop Cable

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备注：备用 Z 限位连接线

The Z-endstop cable is for connecting Z-endstop sensor only, no Z-endstop sensor is supplied in the package. You may connect Z-endstop of your choice or for maximum compatibility, please purchase from Artillery or one of their retailers.

机器上的 Z 限位连接线仅供链接 Z 限位使用，本机器并不附送 Z 限位开关。您可以链接任何您所选择的 Z 限位开关，但为了保障最佳效果，我司建议您直接跟我司或任何官方代理购买。

# Update: Assembly Step

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更新： 组装步骤

We've updated Step 5 under Assembly, please see the changes below.

我们更新组装的第5步，请参考下面的更新。

Loosen the 6 screws holding the carriages on both sides then tighten them **ONLY** when wheels on Z carriages not properly seating on the aluminum extrusions.

在其中一边的轮子没有紧压在铝型材的情况下，松开固定两侧Z马车的6个螺丝，然后重新拧紧。

