

BIS Crate Wheel Assembly



1. Start with frame & 4 Casters

2. Insert Caster in corner hole from the bottom



3. Finger tighten bolts

4. Tighten bolt securely with 3/4" wrench or ratchet

5. Place Both Brake Casters on one end of the frame repeating steps 2-4



6. Place stationary Casters on

Opposite end of frame

Line caster frame with trolley frame as pictured.

Tighten bolts securely with wrench

Correct Position Incorrect position



7. Repeat step 6

8. Lift Crate onto Wheel Base.

Position Brake Wheels on Door End of Crate



9. Line side catches up. Turn handle clockwise to tighten and secure

Always check that latches are in place and secure.

