

Application Instructions:

Laserable Leatherette (SKUs that laser to Black)

RECOMMENDED LASER RASTER SETTINGS:

35 watt DPI 600 Speed 90% Power 35%

60 watt DPI 600 Speed 100% Power 30%

80 watt TROTEC PPI 600 Speed 90% Power 74%

Note: The recommended settings above may need adjustments for best results.

Settings will vary depending on the Brand watt and model

TIPS FOR BEST RESULTS

1. Focus right on the leatherette
2. Cleaning should not be necessary with leatherette products. However if it is use a small amount of LA Awesome (part number = AWE32) on a microfiber towel.
3. Confirm the position of your artwork by testing on a separate piece of leatherette or tape a clear piece of plastic onto the item.
4. Vector cut mask or plastic for placement guides

Laserable Leatherette (SKUs that laser to Metallics)

RECOMMENDED LASER RASTER SETTINGS:

35 watt DPI 400 Speed 70% Power 40%

60 watt DPI 400 Speed 85% Power 45%

80 watt TROTEC PPI 500 Speed 70% Power 40%

Note: The recommended settings above may need adjustments for best results.

Settings will vary depending on the Brand watt and model

TIPS FOR BEST RESULTS

1. Manually move the laser 1/8 inch out of focus.
2. Ensure the product is level.
3. If any residue occurs wipe the Leatherette clean with LA Awesome (part number = AWE32) on a microfiber towel.
4. Vector cut mask or plastic for placement guides

HEAT SETTINGS TO APPLY

Temperature: 270 degrees

Pressure: medium

Time: 10-12 seconds

RECOMMENDATIONS FOR HEAT TRANSFER MATERIAL

When personalizing a Leatherette item with Heat Transfer

Recommended material:

Use Kota Pro ExPress

Weed: Reverse

Temperature: 240 Degrees Fahrenheit

Pressure: Medium

Time: 4 Seconds

Peel: Hot

LASER VECTOR CUTTING SETTINGS:

35 watt: Speed 20% Power 35% 50Hz

60 watt: Speed 25% Power 25% 100Hz

120 watt: Speed 85% Power 35% 2000Hz

80 watt(Trotec): Speed 65% Power 40% 2000 PPI