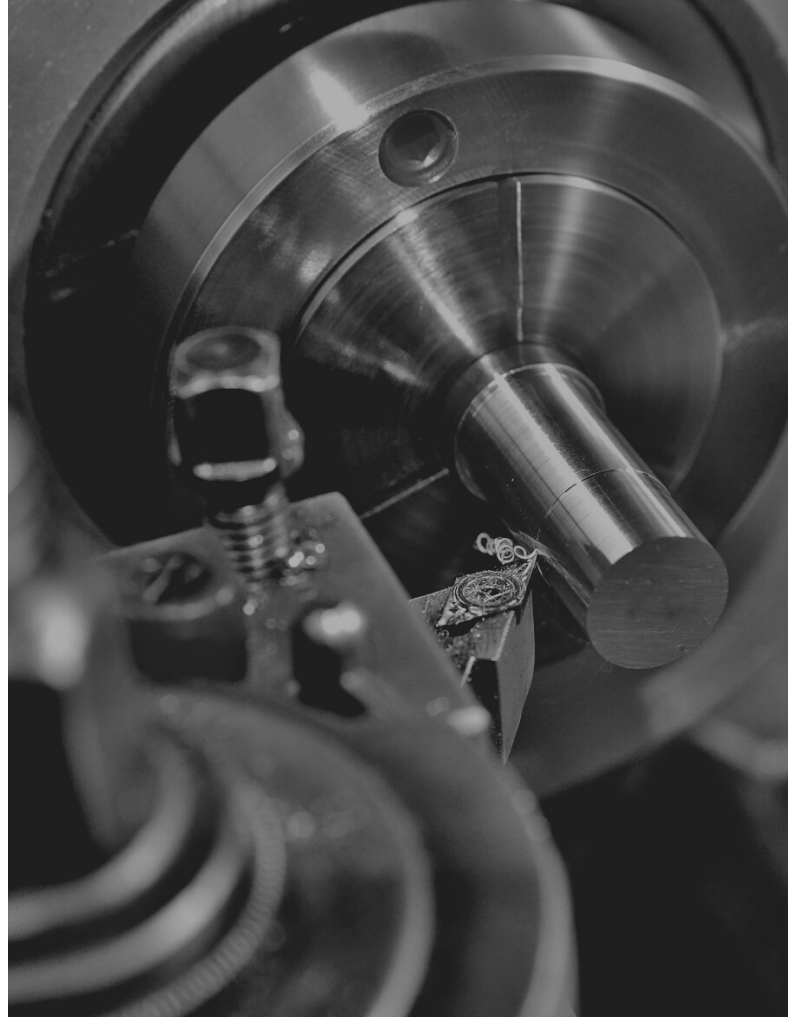


Pester izbor stružnih nožev



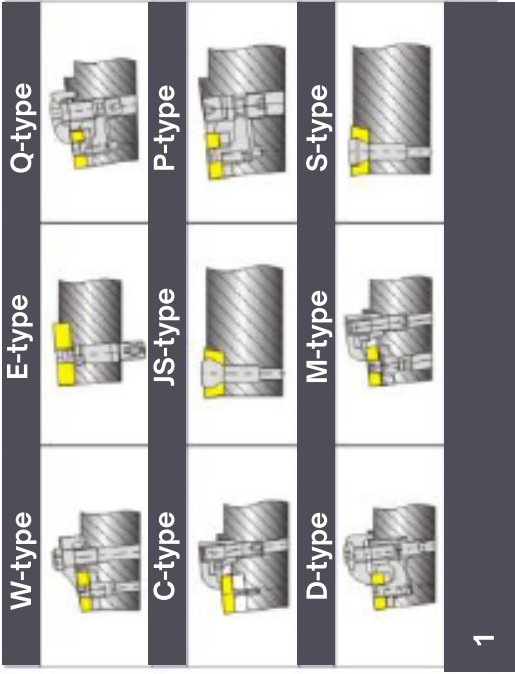
OBDELAVA.SI
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Kontakt

E-shop d. o. o.
Stegne 35
1000 Ljubljana

Telefon: 069/751-490
Mail: info@obdelava.si
Spletna stran: www.obdelavasi





1 **M**

2 **C**

3 **L**

4 **N**

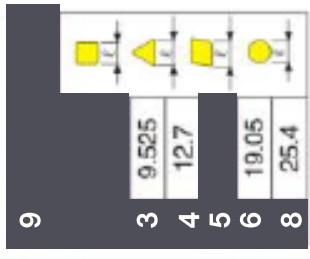
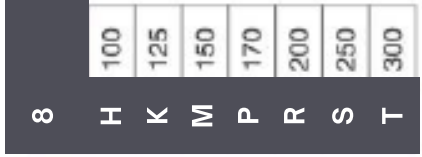
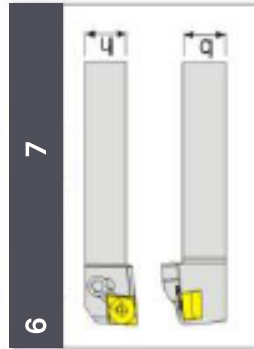
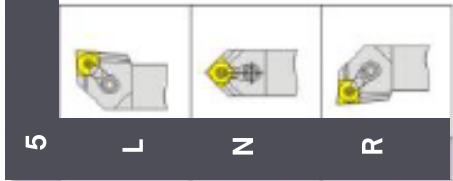
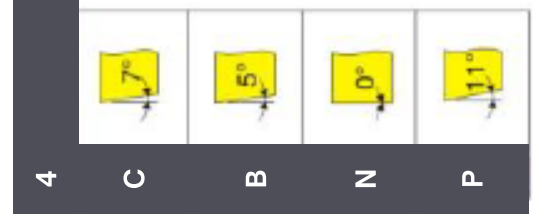
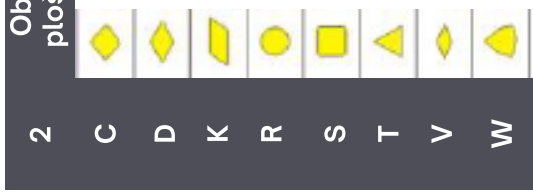
5 **R**

6 **25**

7 **25**

8 **M**

9 **12**



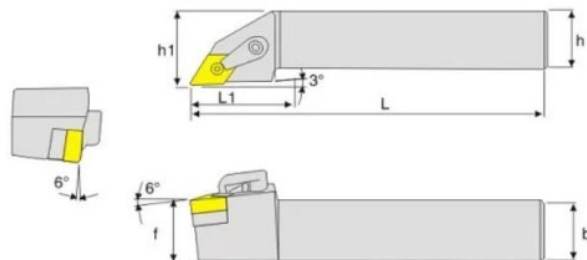
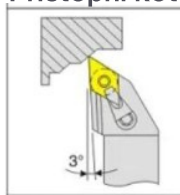
Stružna držala za zunanje struženje z negativnimi ploščicami

MCLNR/L(P110)	MCKNR/L(P111)	MCGNR/L(P111)	MCMNN(P112)	MCMNN-100(P112)
MCBNR/L(P113)	MCSNR/L(P113)	MCFNR/L(P114)	MWLNLR/L(P114)	MSSNR/L(P115)
MSDNN(P115)	MSKNR/L(P116)	MSBNR/L(P116)	MTJNR/L(P117)	MTBNR/L(P117)
MTQNR/L(P118)	MTENN(P118)	MTFNR/L(P119)	MTGNR/L(P119)	MVVNN(P120)
MVJNR/L(P120)	MVQNR/L(P121)	MVUNR/L(P121)	MDPNN(P122)	MDJNR/L(P122)
MDQNR/L(P123)	WTJNR/L(P124)	WTENN(P125)	WTBNR/L(P125)	WTQNR/L(P126)
WWLNR/L(P126)				

MDJNR/L



Pristopni kot

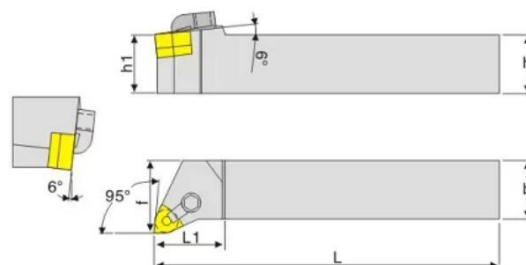
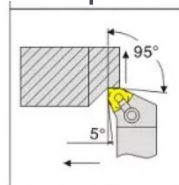


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MDJNR/L1616H11	DN□□1104□□	16	16	100	30	16	20	SD1103	CTM513	HL1814	ML0625	L2.0 L3.0
MDJNR/L2020K11		20	20	125	30	20	25					
MDJNR/L2525M11		25	25	150	30	25	32					
MDJNR/L2020K15	DN□□1504□□	20	20	125	38	20	25	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
MDJNR/L2525M15		25	25	150	38	25	32					
MDJNR/L3232P15		32	32	170	38	32	40					
MDJNR/L4040R15		40	40	200	38	40	50					

MWLNR/L



Pristopni kot

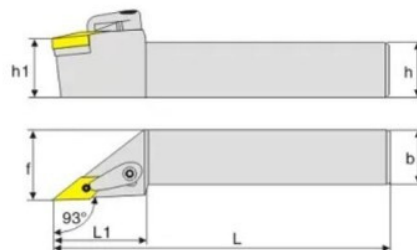
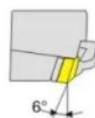
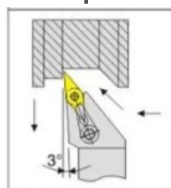


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MWLNR/L2020K06	WN□□0604□□	20	20	125	25.0	20	32	SW0603	CTM513	HL1814	ML0625	L2.0 L3.0
MWLNR/L2525M06		25	25	150	32.0	25	32					
MWLNR/L3232P06		32	32	170	40.0	32	32					
MWLNR/L2020K08	WN□□0804□□	20	20	125	25.0	20	32	SW0804	CTM617	HL1814	ML0625	L2.5 L3.0
MWLNR/L2525M08		25	25	150	32.0	25	32					
MWLNR/L3232P08		32	32	170	40.0	32	32					
MWLNR/L4040R08		40	40	200	35	40	20					

MVJNR/L



Pristopni kot

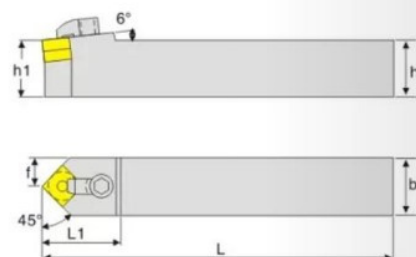
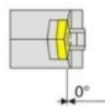
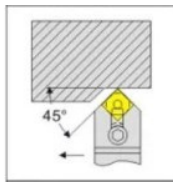


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MVJNR/L2020K16	VN□□1604□□	20	20	125	42	20	20	SV1603	CTM513	HL2414	ML0625	L2.0 L3.0
MVJNR/L2525M16		25	25	150	42	25	25					
MVJNR/L3232P16		32	32	170	42	32	32					

MSDNN



Pristopni kot

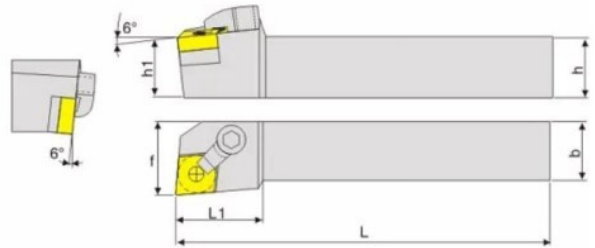
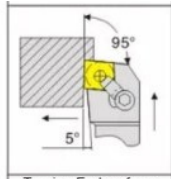


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MSDNN1616H12	SN□□1204□□	16	16	100	34	16	8	MS1204	CTM617	HL1814	ML0625	L2.5 L3.0
MSDNN2020K12		20	20	125	34	20	10					
MSDNN2525M12		25	25	150	34	25	12.5					
MSDNN3232P12		32	32	170	34	32	16					
MSDNN3232P15	SN□□1506□□	32	32	170	34	32	16	MS1504	CTM0822	HL2114	ML0825	L3.0 L4.0
MSDNN3232P19	SN□□1906□□	32	32	170	34	32	16	MS1904	CTM1022	HL2114	ML0825	L4.0 L5.0

MCLN



Pristopni kot

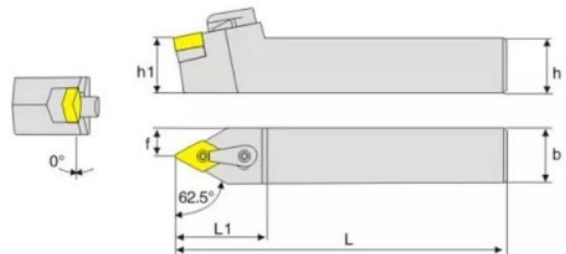
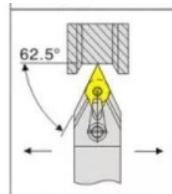


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MCLNR/L1616H12	CN□□1204□□	16	16	100	16.0	16	20	SC1204	CTM617	HL1814	ML0625	L2.5 L3.0
MCLNR/L2020K12		20	20	125	25.0	20	32					
MCLNR/L2525M12		25	25	150	32.0	25	32					
MCLNR/L3232P12	CN□□1606□□	32	32	170	40.0	32	32	SC1604	CTM822	HL2217	ML0830	L4.0 L5.0
MCLNR/L4040R12		40	40	200	50	40	40					
MCLNR/L2525M16		25	25	150	32.0	25	33					
MCLNR/L3232P16		32	32	170	40.0	32	33					
MCLNR/L4040R16	CN□□1906□□	40	40	200	50	40	40	SC1904	CT1022	HL2217	ML0830	L4.0 L5.0
MCLNR/L3232P19		32	32	170	40.0	32	32					
MCLNR/L4040R19		40	40	200	50	40	40					

MDPNN



Pristopni kot

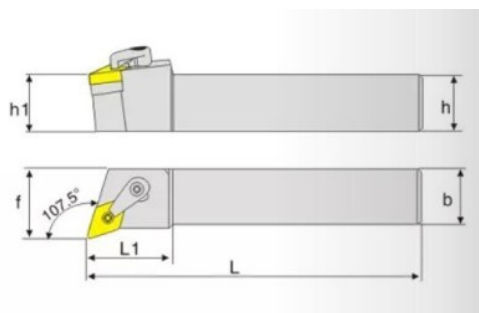
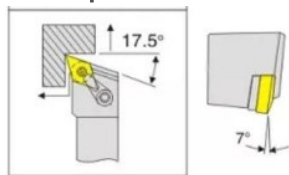


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MDPNN1616H11	DN□□1104□□	16	16	100	36	16	8	SD1103	CTM513	HL1814	ML0625	L2.0 L3.0
MDPNN2020K11		20	20	125	36	20	10					
MDPNN2525M11		25	25	150	36	25	12.5					
MDPNN2020K15	DN□□1504□□	20	20	125	42	20	10	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
MDPNN2525M15		25	25	150	42	25	12.5					
MDPNN3232P15		32	32	170	42	32	16					
MDPNN4040R15		40	40	200	42	32	20					

MDQNR



Pristopni kot

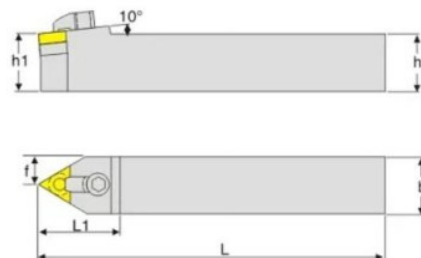
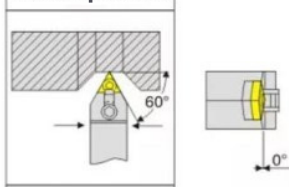


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MDQNR/L1616H11	DN□□1104□□	16	16	100	30	16	20	SD1103	CTM513	HL1814	ML0625	L2.0 L3.0
MDQNR/L2020K15	DN□□1504□□ DN□□1506□□	20	20	125	36	20	25	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
MDQNR/L2525M15		25	25	150	36	25	32					
MDQNR/L3232P15		32	32	170	36	32	40					
MDQNR/L4040R15		40	40	200	36	40	50					

MTENN



Pristopni kot

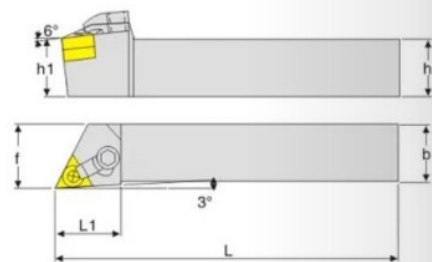
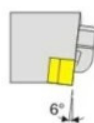
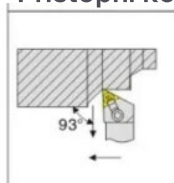


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MTENN2020K16	TN□□1604□□	20	20	125	35	20	10	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTENN2525M16		25	25	150	35	25	12.5					
MTENN3232P16		32	32	170	35	32	16					
MTENN4040S16		40	40	250	35	40	20					
MTENN2525M22	TN□□2204□□	25	25	150	38	25	12.5	ST2204	CTM822	HL1917	ML0830	L2.5 L4.0
MTENN3232P22		32	32	170	38	32	16					

MTJN



Pristopni kot

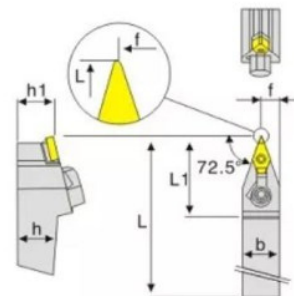
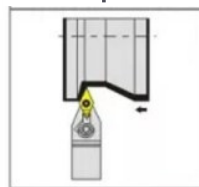


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MTJNR/L1616H16	TN□□1604□□	16	16	100	30	16	20	ST1603	CTM513	HL1814	ML0625	L2.0 L3.0
MTJNR/L2020K16		20	20	125	32	20	25					
MTJNR/L2525M16		25	25	150	32	25	32					
MTJNR/L3232P16		32	32	170	36	32	40					
MTJNR/L4040R16		40	40	200	36	32	50					
MTJNR/L2525M22	TN□□2204□□	25	25	150	38	25	32	ST2204	CTM822	HL1917	ML0830	L2.5 L4.0
MTJNR/L3232P22		32	32	170	38	32	40					
MTJNR/L4040R22		40	40	200	36	32	50					

MVVNN



Pristopni kot

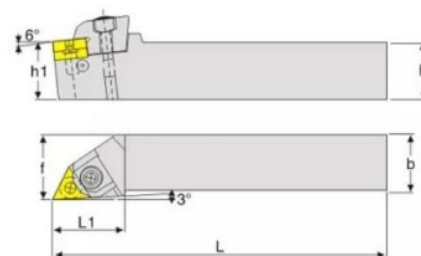
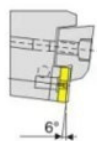
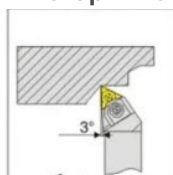


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
MVVNN2020K16	VN□□1604□□	20	20	125	42	20	10	SV1603	CTM513	HL2414	ML0630	L2.0 L3.0
MVVNN2525M16		25	25	150	42	25	12.5					
MVVNN3232P16		32	32	170	42	32	16					

WTJN



Pristopni kot

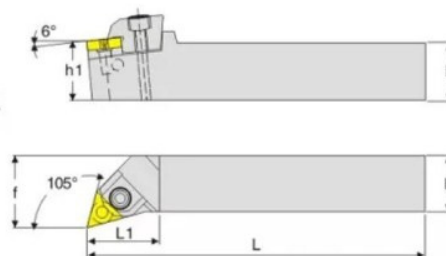
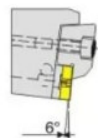
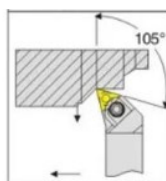


Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
WTJNR/L1616K16	TN□□1604□□	16	16	125	16	16	30	ST1603	CTM515	WT-Y	M5 × 25	L2.5 L4.0
WTJNR/L2020K16		20	20	125	25	20	33					
WTJNR/L2525M16		25	25	150	32	25	33					
WTJNR/L3232P16		32	32	170	40	32	33					
WTJNR/L2525M22	TN□□2204□□	25	25	150	32	25	35	ST2204	CTM818	WT-Y	ML0830	L3.0 L4.0
WTJNR/L3232P22		32	32	170	40	32	35					

WTQN



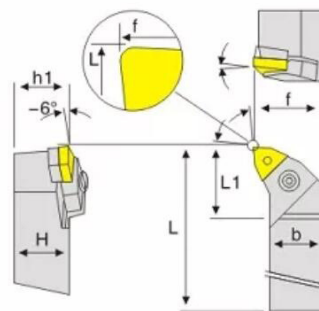
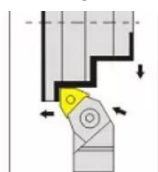
Pristopni kot



Model	Ploščica	Dimenzije						Rezervni deli				
		h	b	L	L1	h1	f					
WTQNR/L2020K16	TN□□1604□□	20	20	125	32	20	25	ST1603	CTM515	WT-Y	M5 × 25	L2.5 L4.0
WTQNR/L2525M16		25	25	150	32	25	32					
WTQNR/L3232P16		32	32	170	32	32	40					



Pristopni kot



Model	Ploščica	Dimenzije						Rezervni deli						
		h	b	L	L1	h1	f							
WWLNR/L2020K08		20	20	125	32	20	25							
WWLNR/L2525M08	WN□□0804□□	25	25	150	33	25	32	SW0804	CTM618	WW-Y	M6×25	CR05	L3.0 L4.0	
WWLNR/L3232P08		32	32	170	33	32	40							

Stružna držala za zunanje struženje s pozitivnimi ploščicami

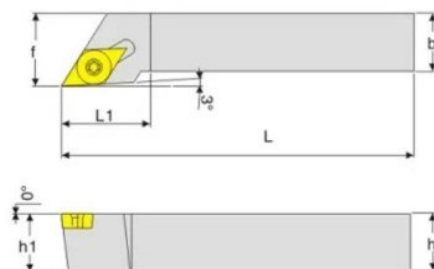
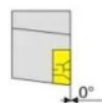
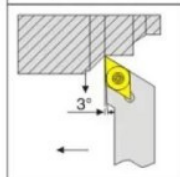
SCLCR/L(P128)	SCKCR/L(P129)	SCFCR/L(P129)	SCMCN(P130)	SCMCN-100(P130)
SCBCR/L(P131)	SCACR/L(P131)	SDJCR/L(P132)	SDACR/L(P132)	SDFCR/L(P133)
SDQCR/L(P133)	SDNCN(P134)	SSBCR/L(P134)	SSKCR/L(P135)	SSSCR/L(P135)
SSDCN(P136)	STGCR/L(P136)	STFCR/L(P137)	STTCR/L(P137)	STWCR/L(P138)
SVJ*R/L(P138)	SVV*N(P139)	SVQ*R/L(P139)	SVU*R/L(P140)	SRACR/L(P140)
SRDCN(P141)	SRGCR/L(P141)	TBPR/L(P142)	KTKFR/L(P142)	TBPAR(P143)
SABW-40F(P144)	SABS-40F(P145)	SABW-50F(P146)		



SDJCR/L



Pristopni kot

Principal Deflection: 93°

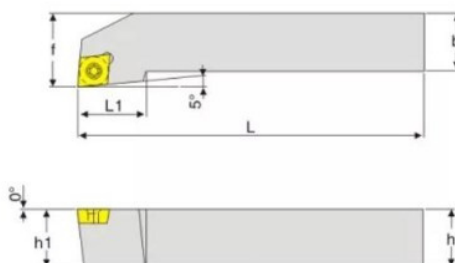
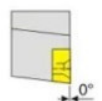
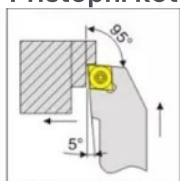




Model	Ploščica	Dimenzije						Rezervni deli	
		h	b	L	L1	h1	f		
SDJCR/L1010E07	DC□□T0702□□	10	10	70	12	10	15	M2.5 × 6	T8
SDJCR/L1212F07		12	12	80	16	12	15		
SDJCR/L1616H07		16	16	100	20	16	18		
SDJCR/L1212F11	DC□□T11T3□□	12	12	80	16	12	15	M4 × 8	T15
SDJCR/L1616H11		16	16	100	20	16	24		
SDJCR/L2020K11		20	20	125	20	20	24		
SDJCR/L2525M11		25	25	150	23	25	29		
SDJCR/L3232P11		32	32	170	23	32	40		
SDJCR/L4040R11		40	40	200	25	40	50		
								M4 × 10	

SCLCR/L



Pristopni kot

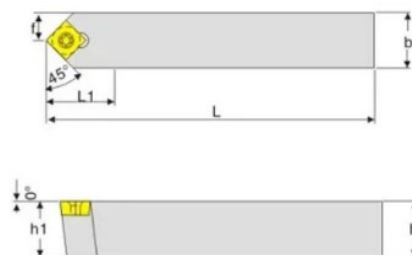
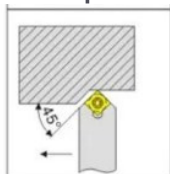





Model	Ploščica	Dimenzije						Rezervni deli	
		h	b	L	L1	h1	f		
SCLCR/L0808D06	CC□□0602□□	08	08	80	10	08	10	M2.5 × 6	T8
SCLCR/L1010E06		10	10	100	12	10	10		
SCLCR/L1212F09	CC□□09T3□□	12	12	100	16	12	16	M4 × 8	T15
SCLCR/L1616H09		16	16	100	20	16	16		
SCLCR/L2020K09		20	20	125	25	20	20		
SCLCR/L2525M09		25	25	150	32	25	25		
SCLCR/L2020K12	CC□□1204□□	20	20	125	25	20	25	M5 × 12	T20
SCLCR/L2525M12		25	25	150	32	25	32		

SSDCN



Pristopni kot

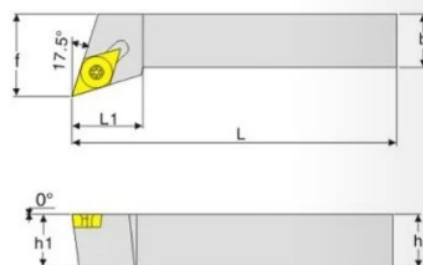
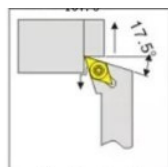


Model	Ploščica	Dimenzije						Rezervni deli	
		h	b	L	L1	h1	f		
SSDCN1212F09		12	12	100	16	12	6	M4 × 10	T15
SSDCN1616H09		16	16	100	16	16	8		
SSDCN2020K09		20	20	125	16	20	10		

SDQC



Pristopni kot

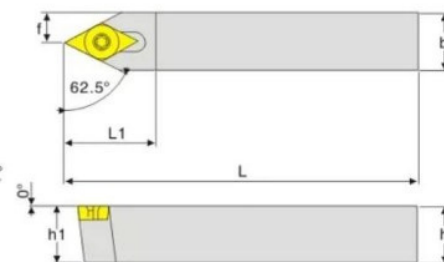
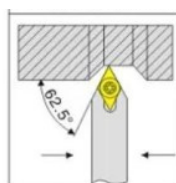


Model	Ploščica	Dimenzije						Rezervni deli	
		h	b	L	L1	h1	f		
SDQCR/L1010H07	DC□□0702□□	10	10	100	12.5	10	12	M2.5 × 6	T8
SDQCR/L1212H07		12	12	100	13	12	16		
SDQCR/L1212H11	DC□□11T3□□	12	12	100	14	12	16	M4 × 8	T15
SDQCR/L1616H11		16	16	100	14	16	20		
SDQCR/L2020K11		20	20	125	16	20	25	M4 × 10	
SDQCR/L2525M11		25	25	150	22	25	32		

SDNCN



Pristopni kot

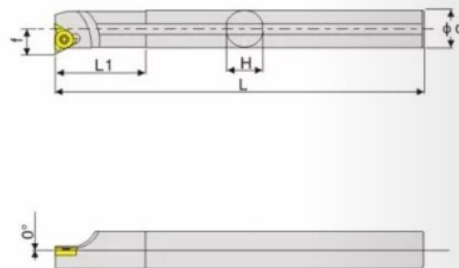
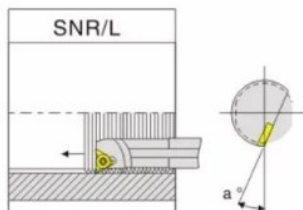






Model	Ploščica	Dimenzije						Rezervni deli	
		h	b	L	L1	h1	f		
SDNCN1010E07	DC□□T0702□□	10	10	70	14	10	5	M2.5×6	T8
SDNCN1212F07	DC□□T11T3□□	12	12	80	14	12	6	M4×8	T15
SDNCN1212H11		12	12	100	21	12	6		
SDNCN1616H11	DC□□T11T3□□	16	16	100	21	16	8	M4×10	T15
SDNCN2020K11		20	20	125	21	20	10		

Stružna držala za struženje navojev

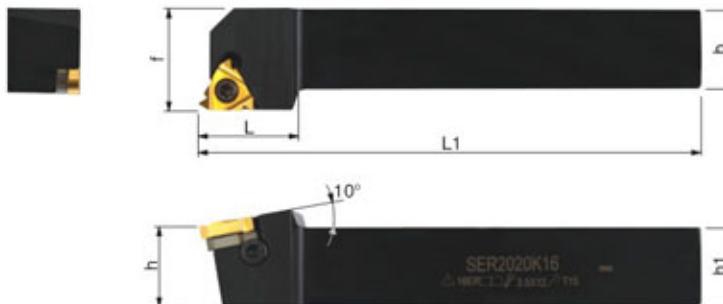
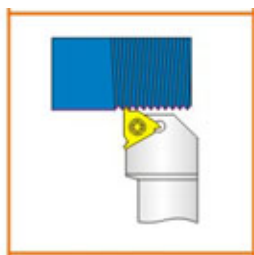


SNR/L



Model		Ploščica	Dimenzije						Rezervni deli			
			ϕ Dmin	ϕ D	f	L	L1	H	α°			
SNR/L	0010K11	11/NR/L□□	ϕ 13	ϕ 10	9	125	22	7.2	15°	/	M2.5 x 6	T8
	0012M11		ϕ 15	ϕ 12	11	150	22	8.5	15°			
	0013M16		ϕ 16	ϕ 16	15	150	32	10.2	17°	STM1603	M3.5 x 9	T15
	0016M16	ϕ 19	ϕ 16	15	150	40	11.7	15°				
	0020Q16	ϕ 24	ϕ 20	19	180	40	13.7	21°				
	0025R16	ϕ 29	ϕ 25	24	200	45	16.2	21°				
	0032S16	ϕ 36	ϕ 32	30	250	50	19.7	15°				
	0040T16	ϕ 44	ϕ 40	38	300	55	23.7	15°				
	0050U16	ϕ 54	ϕ 50	48	350	60	28.7	15°				

SER/L



Model		Ploščica	Dimenzije					Rezervni deli				
			h	b	L	L1	h1	f				
SER/L1010H11	11ER/L□□		10	10	100	16	10	12	/	M2.5 x 6	/	T8
SER/L1212H11			12	12	100	16	12	16				
SER/L1212H16	16ER/L□□		12	12	100	20	12	18	STM1603R/ STM1603L	M3.5 x 12	M3 x 8C	T15
SER/L1616H16			16	16	100	20	16	20				
SER/L2020K16			20	20	125	22	20	25				
SER/K2525M16			25	25	150	22	25	32				
SER/L3225P16			32	32	170	25	32	32				
SER/L2525M22	22ER/L□□		25	25	150	26	25	32	STM22T3/ STM22T3L	M4.5 x 12	M3 x 8C	T20 T15
SER/L3225P22			32	32	170	28	32	32				

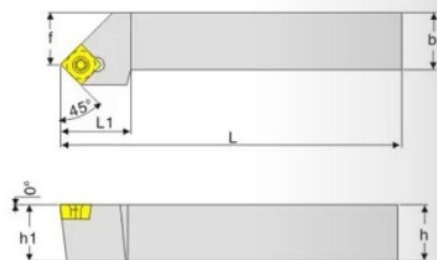
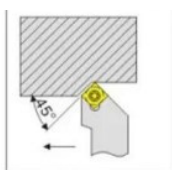
Stružna držala za notranje struženje

SCLCR/L(P160)	SCLCR/L95° (P160)	SCKCR/L(P161)	SCKCR/L75° (P161)	SCZCR/L(P162)
SDUCR/L(P162)	SDQCR/L(P163)	SDZCR/L(P163)	SDWCR(P164)	SDXCR/L(P164)
STFCR/L(P165)	SDUCR/L(P165)	STWCR/L(P166)	SSSCR/L(P166)	SSKCR/L(P167)
SVQ*R/L(P167)	SVU*R/L(P168)	SVX*R/L(P168)	SVZ*R/L(P169)	SVW*R/L(P169)
SWLCR/L(P170)	SDXCR/L(P170)	STU_R/L93° (P171)	SWUBR/L(P171)	

SSSC



Pristopni kot

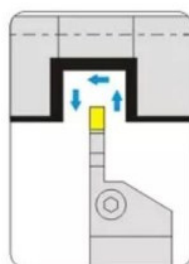


Model	Ploščica 	Dimenzije						Rezervni deli  	
		h	b	L	L1	h1			
SSSCR/L1616H09	SC□□T09T3□□	16	16	100	17	16	20	M4 × 10	T15
SSSCR/L2020K12	SC□□T1204□□	20	20	125	21	20	25	M5 × 12	T20
SSSCR/L2525M12		25	25	150	26	25	32		

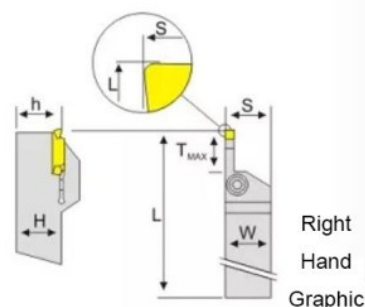
Stružna držala za struženje utorov



MGEHR/L



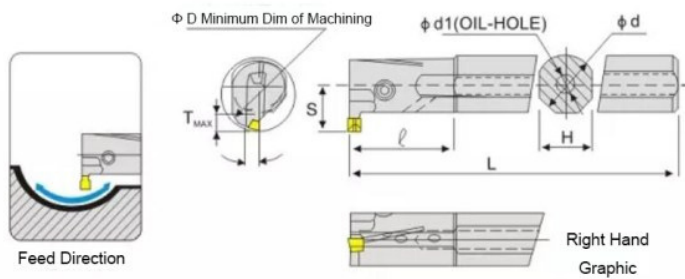
Feed Direction



Right Hand Graphic

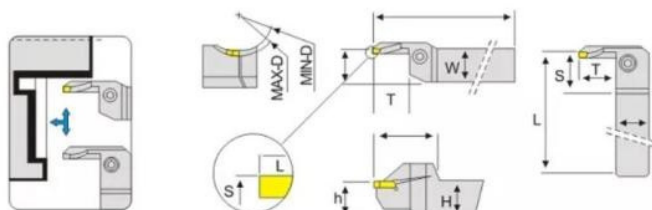
Primer uporabe							Ploščica	Rezervni deli	
Primerno za vzdolžno struženje, zarezovanje in odrezovanje									
Model	H=(h)	W	L	S	T _{Max}	Vijak			
MGEHR/L2020-6	20	20	125	20.6	23	MGMN600-M MGMN600-□□-M MRMN600-M	M6 x 25	L5.0	
MGEHR/L2020-6-T15	20	20	125	20.6	15				
MGEHR/L2525-6	25	25	150	25.6	23				
MGEHR/L2525-6-T15	25	25	150	25.6	15				
MGEHR/L3232-6	32	32	170	32.6	23				
MGEHR/L3232-6-T15	32	32	170	32.6	15				
MGEHR/L2525-8	25	25	150	26.1	28	MGMN800-M			
MGEHR/L2525-8-T15	25	25	150	26.1	15				
MGEHR/L3232-8	32	32	170	33.1	25				
MGEHR/L3232-8-T15	32	32	170	33.1	16	MGMN600-A			
MGEHR/L2525-6A	25	25	150	25.6	23				
MGEHR/L2525-6A-T15	25	25	150	25.6	15				
MGEHR/L3232-6A	32	32	170	32.6	23				
MGEHR/L3232-6A-T15	32	32	170	32.6	15				

Primer uporabe							Ploščica	Rezervni deli	
Primerno za vzdolžno struženje, zarezovanje in odrezovanje									
Model	H=(h)	W	L	S	T _{Max}	Vijak			
MGEHR/L1616-1.5	16	16	100	16.25	14.5	MGMN150-G	M5 x 16	L4.0	
MGEHR/L2020-1.5	20	20	125	20.25	14.5				
MGEHR/L2525-1.5	25	25	150	25.25	14.5				
MGEHR/L1212-2	12	12	100	14.25	14.5	MGMN200-G MGMN200-M	M6 x 20	L5.0	
MGEHR/L1616-2	16	16	100	16.25	14.5				
MGEHR/L2020-2	20	20	125	20.25	14.5				
MGEHR/L2525-2	25	25	150	25.25	14.5	MGMN250-G MGMN250-M	M5 x 16	L5.0	
MGEHR/L1616-2.5	16	16	100	16.30	16.5				
MGEHR/L2020-2.5	20	20	125	20.30	16.5				
MGEHR/L2525-2.5	25	25	150	25.30	16.5				

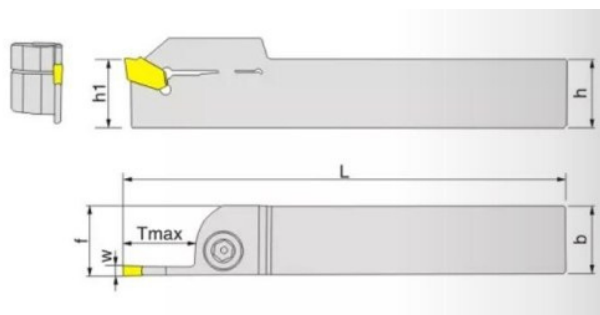
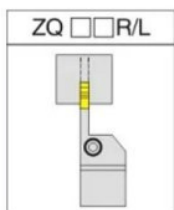





Primer uporabe								Ploščica	Rezervni deli	
Primerno za vzdolžno struženje, zarezovanje in odrezovanje										
Model	ϕD	ϕd	L	l	T_{Max}	H	S			
MGIVR/L2016-1.5	20	16	125	35	4	15	11.3	MGMN150-G	M3 x 10	L2.5
MGIVR/L2520-1.5	25	20	150	45	4	18	13.1		M5 x 17	L4.0
MGIVR/L2925-1.5	29	25	200	45	4	23	16.2		M3 x 10	L2.5
MGIVR/L2016-2	20	16	125	35	5	15	12.4	MGMN200-G MGMN200-M	M5 x 13	L2.5
MGIVR/L2520-2	25	20	150	45	5	18	14.0		M3 x 10	L4.0
MGIVR/L2925-2	29	25	200	45	5	23	17.2		M5 x 13	L2.5
MGIVR/L2016-2.5	20	16	125	35	6	15	12.5	MGMN250-G MGMN250-M	M3 x 10	L4.0
MGIVR/L2520-2.5	25	20	150	45	6	18	15.1		M5 x 13	L2.5
MGIVR/L2925-2.5	29	25	200	45	6	23	18.2			
MGIVR/L2520-3	25	20	150	45	6	18	15.6	MGMN300-M MGMN300-□□-M MRMN300-M	M5 x 17	L4.0
MGIVR/L3125-3	31	25	200	45	6	23	18.9			
MGIVR/L3732-3	37	32	250	65	6	30	21.5			
MGIVR/L2520-4	35	20	150	45	6	18	12.6	MGMN400-M MGMN400-□□-M MRMN400-M		
MGIVR/L3125-4	31	25	200	45	6	23	18.9			
MGIVR/L3732-4	37	32	250	65	6	30	21.5			
MGIVR/L3125-5	31	25	200	45	8	23	19.4	MGMN500-M MGMN500-□□-M MRMN500-M		
MGIVR/L3732-5	37	32	250	65	8	30	21.5			
MGIVR/L3125-6	31	23	200	45	8	23	19.4			
MGIVR/L3732-6	37	32	250	65	8	30	21.5			
MGIVR/L3732-8	37	32	250	65	10	30	23.4	MRMN800-M		
MGIVR/L4540-8	45	40	300	70	10	37	27.2	MRMN600-A		
MGIVR/L3732-6A	31	25	200	45	8	23	19.4			
MGIVR/L4540-6A	37	32	250	65	8	30	21.5			
MGIVR/L3732-8A	37	32	250	65	10	30	23.4	MRMN800-A		
MGIVR/L4540-8A	45	40	300	70	10	37	27.2			

FGHH

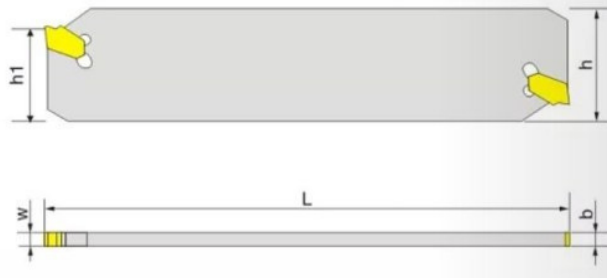
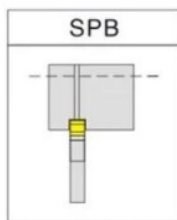


Primer uporabe								Ploščica		Rezervni deli	
Primerno za vzdolžno struženje, zarezovanje in odrezovanje											
(mm)											
Model	H=(h)	W	L	S	T _{Max}	Max	Min			Vijak	Ključ
FGHH/FGVH 320R-25/30	20	20	125	20.6	12	25	30	FMM300R-03	M6 x 25	L5.0	
30/35	20	20	125	20.6	12	30	35				
35/48	20	20	125	20.6	12	35	48				
48/60	20	20	125	20.6	22	48	60				
60/75	20	20	125	20.6	22	60	75				
75/100	20	20	125	20.6	22	75	100				
100/140	20	20	125	20.6	22	100	140				
325R-25/30	25	25	150	25.6	12	25	30	FMM300R-03	M6 x 25	L5.0	
30/35	25	25	150	25.6	12	30	35				
35/48	25	25	150	25.6	12	35	48				
FGHH/FGVH	48/60	25	25	150	25.6	22	48	60	FGD300R-03 FGM300R-03	M6 x 25	L5.0
	60/75	25	25	150	25.6	22	60	75			
	75/100	25	25	150	25.6	22	75	100			
	100/140	25	25	150	25.6	22	100	140			
420R-25/30	20	20	125	20.6	12	25	30	FMM400R-04	M6 x 25	L5.0	
	30/35	20	20	125	20.6	12	30				35
	35/48	20	20	125	20.6	12	35				48
	48/60	20	20	125	20.6	25	48	60	FGD400R-04 FGM400R-04	M6 x 25	L5.0
	60/75	20	20	125	20.6	25	60	75			
	75/100	20	20	125	20.6	25	75	100			
	100/140	20	20	125	20.6	25	100	140			
425R-25/30	25	25	150	25.6	12	25	30	FMM400R-04	M6 x 25	L5.0	
	30/35	25	25	150	25.6	12	30				35
	35/48	25	25	150	25.6	12	35				48



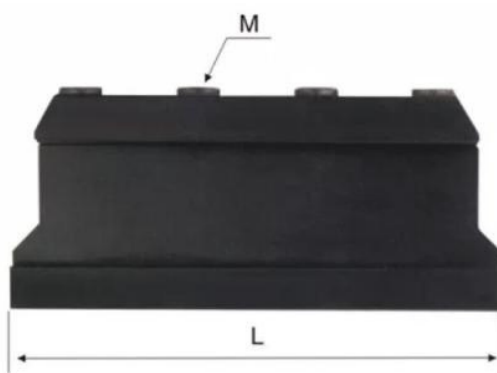
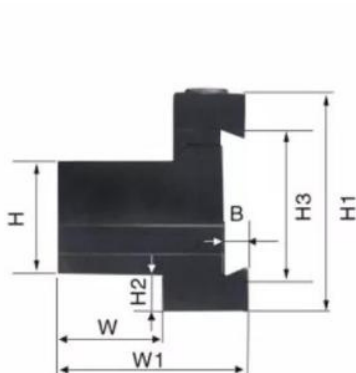
Primer uporabe								Ploščica	Rezervni deli	
Primerno za vzdolžno struženje, zarezovanje in odrezovanje										
Model	w	b	h	L	h1	f	T _{Max}			
ZQ1616R/L-03	3.125	16	16	100	16	16.4	18	SP300	M5 x 25	L4
ZQ2020R/L-03	3.125	20	20	125	20	20.4	20			
ZQ2525R/L-03	3.125	25	25	150	25	25.4	20			
ZQ3225R/L-03	3.125	25	32	170	32	25.4	25			
ZQ1616R/L-04	4.125	16	16	100	16	16.4	18	SP400	M6 x 25	L5
ZQ2020R/L-04	4.125	20	20	125	20	20.4	20			
ZQ2525R/L-04	4.125	25	25	150	25	25.4	20			
ZQ3225R/L-04	4.125	25	32	170	32	25.4	25			
ZQ2525R/L-05	5.125	25	25	150	25	25.5	25	SP500	M6 x 25	L5
ZQ3232R/L-05	5.125	32	32	170	32	32.5	25			
ZQ2525R/L-06	6.4	25	25	150	25	25.5	32	SP600	M6 x 25	L5
ZQ3232R/L-06	6.4	32	32	170	32	32.5	32			

SPB



Model	Ploščica	Dimenzije				
		w	b	h	L	h1
SPB26-2	SP200,200R/L	2	1.6	26	26	21
SPB26-3	ZQM x 3N-11-1E SP300,300R/L	3	2.4	26	26	21
SPB26-4	ZQM x 4N-11-1E SP400,400R/L	4	3.2	26	26	21
SPB26-5	ZQM x 5N-11-1E SP500,500R/L	5	4.2	26	26	21
SPB32-2	SP200,200R/L	2	1.6	32	32	27
SPB32-3	ZQM x 3N-11-1E SP300,300R/L	3	2.4	32	32	27
SPB32-4	ZQM x 4N-11-1E SP400,400R/L	4	3.2	32	32	27
SPB32-5	ZQM x 5N-11-1E SP500,500R/L	5	4.2	32	32	27
SPB32-6	ZQM x 6N-11-1E SP600,600R/L	6	5.2	32	32	27

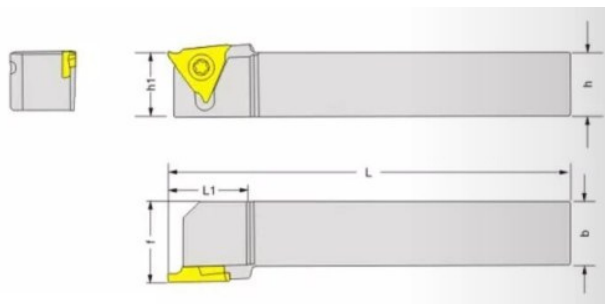
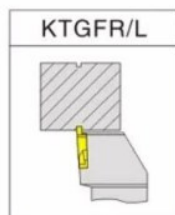
SMBB



Model	Dimenzije									Ključ
	H	W	H3	L	H1	H2	W1	B	M	
SMBB1626	16	12	26	86	43	13	30	5.3	3-M6	L5
SMBB2026	20	19				9				
SMBB2032			32	100	50	13	38			
SMBB2526	25	23	26	86	43	4	42		4-M6	
SMBB2532			50			8				
SMBB3232	32	30	32	110	54	5	30			

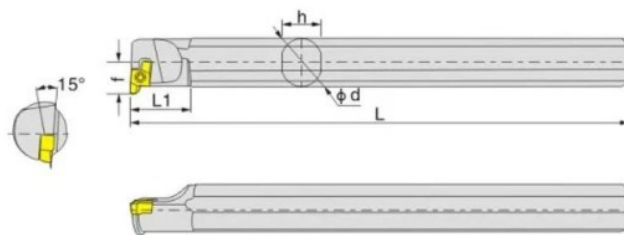
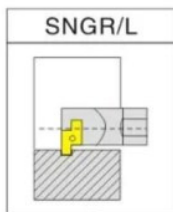
Primer uporabe									Ploščica	Rezervni deli	
Primerno za vzdolžno struženje, zarezovanje in odrezovanje											
(mm)											
Model	H=(h)	W	L	S	T _{Max}	Max	Min		Vijak	Ključ	
FGHH/FGVH	30/35	20	20	125	20.6	12	30	35	FMM500R-04	M6 x 25	L5.0
	35/40	20	20	125	20.6	20	35	40			
	40/48	20	20	125	20.6	20	40	48			
	48/60	20	20	125	20.6	25	48	60			
	60/75	20	20	125	20.6	25	60	75	FGD500R-04 FGM500R-04		
	75/140	20	20	125	20.6	25	75	100			
	100/140	20	20	125	20.6	25	100	140			
525R-25/30	25	25	150	25.6	12	25	30		FMM500R-04		
	30/35	25	25	150	25.6	12	30	35			
	35/40	25	25	150	25.6	20	35	40			
	40/48	25	25	150	25.6	20	40	48			
	48/60	25	25	150	25.6	25	48	60	FGD500R-04 FGM500R-04		
	60/75	25	25	150	25.6	25	60	75			
	75/140	25	25	150	25.6	25	75	100			
	100/140	25	25	150	25.6	25	100	140			

KTGF



Model	Ploščica	Dimenzije							Vijak	Ključ
		w	b	h	L	h1	f	L1		
KTGFR/L1616H-16F	TGF32R/L	0.75- 2.0	16	16	100	16	16	22	M3.5 x 10	T15
KTGFR/L2020K-16F			20	20	125	20	20	26		
KTGFR/L2525M-16F			25	25	150	25	25	26		
KTGFR/L1616H-16			16	16	100	16	20	22		
KTGFR/L2020K-16			20	20	125	20	25	26		
KTGFR/L2525M-16			25	25	150	25	32	26		
KTGFR/L1616H-22	TG43R/L	1.25- 4.5	16	16	100	16	20	27	M5 x 12	T20
KTGFR/L2020K-22			20	20	125	20	25	27		
KTGFR/L2525M-22			25	25	150	25	32	27		

S - SNG

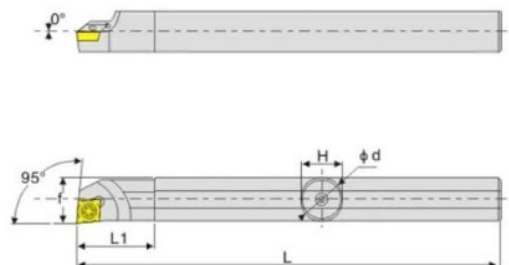
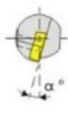
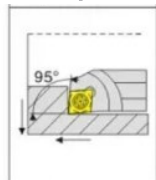


Model	Ploščica	Dimenzije						Rezervni deli	
		Tmax	ϕd	F	L1	L	H		
S08H-SNGR/L06	6GR/L	2	8	4.7	15	100	7	M2.2 x 4	T7
S08H-SNGR/L07	7GR/L	2	8	5.8	15	100	7	M2.5 x 6	T7
S10K-SNGR/L07	7GR/L	2	10	6.8	15	125	8	M2.5 x 6	T7
S10K-SNGR/L08	8GR/L	3.5	10	7.6	20	125	8	M2.5 x 6	T7
S12M-SNGR/L08	8GR/L	3.5	12	8.6	20	150	11	M2.5 x 6	T7
S16Q-SNGR/L09	9GR/L	3.5	16	11.6	20	180	14.8	M2.5 x 6	T8
S20R-SNGR/L09	9GR/L	3.5	20	13.6	20	200	18.4	M2.5 x 6	T8
H08H-SNGR/L06	6GR/L	2	8	4.7	15	100	7	M2.2 x 4	T7
H08H-SNGR/L07	7GR/L	2	8	5.8	15	100	7	M2.5 x 6	T7
H10K-SNGR/L07	7GR/L	2	10	6.8	15	125	8	M2.5 x 6	T7
H10K-SNGR/L08	8GR/L	3.5	10	7.6	20	125	8	M2.5 x 6	T7
H12M-SNGR/L08	8GR/L	3.5	12	8.6	20	150	11	M2.5 x 6	T7
H16Q-SNGR/L09	9GR/L	3.5	16	11.6	20	180	14.8	M2.5 x 6	T8
H20R-SNGR/L09	9GR/L	3.5	20	13.6	20	200	18.4	M2.5 x 6	T8

S - SCLC



Pristopni kot

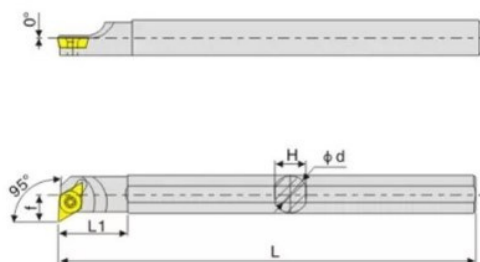
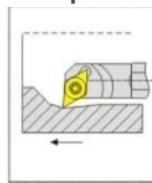




Model	Ploščica	Dimenzije							Rezervni deli	
		ϕD_{min}	ϕD	f	L	L1	H	α°		
S08K-SCLCR/L06	CC□□0602□□	$\phi 10$	$\phi 8$	5	125	14	7	-15°	M2.5 x 6	T8
S10K-SCLCR/L06		$\phi 12$	$\phi 10$	6	125	14	9	-13°		
S10K-SCLCR/L06		$\phi 12$	$\phi 10$	6	125	14	9	-13°		
S12M-SCLCR/L06	CC□□09T3□□	$\phi 16$	$\phi 12$	9	150	25	11	-10°	M4 x 8	T15
S16Q-SCLCR/L06		$\phi 20$	$\phi 16$	11	180	32	15	-8°		
S12M-SCLCR/L09		$\phi 16$	$\phi 12$	9	150	25	11	-10°		
S16Q-SCLCR/L09	CC□□1204□□	$\phi 20$	$\phi 16$	11	180	32.5	15	-12°	M5 x 12	T20
S20R-SCLCR/L09		$\phi 25$	$\phi 20$	13	200	38	18	-8°		
S25S-SCLCR/L09		$\phi 32$	$\phi 25$	17	250	45	23	-6°		
S25S-SCLCR/L12	CC□□0602□□	$\phi 32$	$\phi 25$	17	250	45	23	-6°	M2.5 x 6	T8
S32T-SCLCR/L12		$\phi 40$	$\phi 32$	22	300	50	30	-10°		
S40U-SCLCR/L12		$\phi 50$	$\phi 40$	27	350	60	37	-8°		
H08K-SCLCR/L06	CC□□0602□□	$\phi 10$	$\phi 8$	5	125	14	7	-15°	M2.5 x 6	T8
H10K-SCLCR/L06		$\phi 12$	$\phi 10$	6	125	14	9	-13°		
H10K-SCLCR/L06		$\phi 12$	$\phi 10$	6	125	14	9	-13°		
H12M-SCLCR/L06		$\phi 16$	$\phi 12$	9	150	25	11	-10°		
H16Q-SCLCR/L06		$\phi 20$	$\phi 16$	11	180	32	15	-8°		

S - SDUC



Pristopni kot

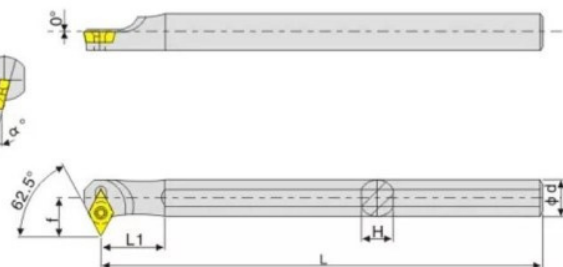
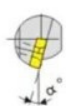
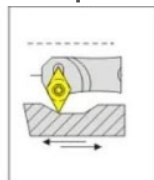



Model	Ploščica	Dimenzije							Rezervni deli	
		ϕ Dmin	ϕ D	f	L	L1	H	α°		
S10K-SDUCR/L07	DC□□0702□□	ϕ 15	ϕ 10	8	125	25	9	10°	M2.5 x 6	T8
S12M-SDUCR/L07		ϕ 17	ϕ 12	9	150	28	11	8°		
S16Q-SDUCR/L07		ϕ 22	ϕ 16	11	180	30	15	6°		
S16Q-SDUCR/L11	DC□□11T3□□	ϕ 25	ϕ 20	13	180	40	19	6°	M4 x 8	T15
S20R-SDUCR/L11		ϕ 32	ϕ 25	16	200	40	24	4°		
S25S-SDUCR/L11		ϕ 39	ϕ 32	20	250	45	30	4°		
S32T-SDUCR/L11		ϕ 50	ϕ 40	24	300	50	38	2°		
H10K-SDUCR/L07	DC□□0702□□	ϕ 15	ϕ 10	8	125	25	9	10°	M2.5 x 6	T8
H12M-SDUCR/L07		ϕ 17	ϕ 12	9	150	28	11	8°		
H16Q-SDUCR/L07		ϕ 22	ϕ 16	11	180	30	15	6°		

S - SDWC



Pristopni kot

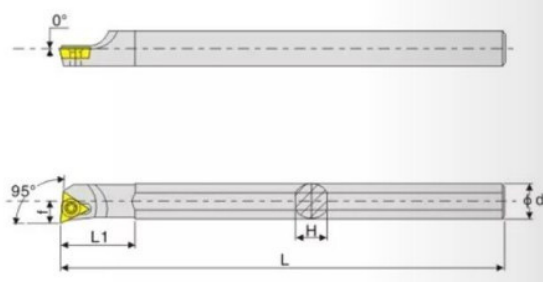
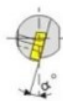
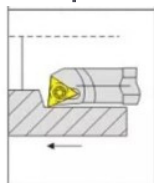


Model	Ploščica	Dimenzije							Rezervni deli	
		ϕ Dmin	ϕ D	f	L	L1	H	α°		
S12M-SDWCR/L07	DC□□0702□□	ϕ 19	ϕ 12	10.5	150	28	11	10°	M2.5 x 6	T8
S16Q-SDWCR/L07		ϕ 23	ϕ 16	12.5	180	30	15	8°		
S20R-SDWCR/L07		ϕ 27	ϕ 20	14.5	200	30	19	6°		
S20R-SDWCR/L11	DC□□11T3□□	ϕ 25.5	ϕ 20	14.5	200	40	19	6°	M4 x 8	T15
S25S-SDWCR/L11		ϕ 32	ϕ 25	17	250	45	24	4°		
S32T-SDWCR/L11		ϕ 40	ϕ 32	20	300	50	30	2°		

S - STUC



Pristopni kot

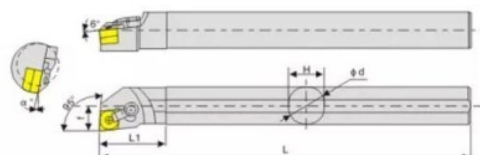
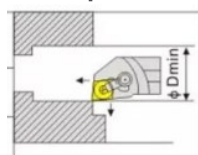


Model	Ploščica	Dimenzije							Rezervni deli	
		ϕ Dmin	ϕ D	f	L	L1	H	α°		
S08K-STUCR/L09	TC□□0902□□	ϕ 10.5	ϕ 8	5	125	23	7	15	M2.2×5	T7
S10K-STUCR/L09		ϕ 13.5	ϕ 10	6	125	24	9	13		
S10K-STUCR/L11	TC□□1102□□	ϕ 13.5	ϕ 10	6	125	24	9	12	M2.5×6	T8
S12M-STUCR/L11		ϕ 16	ϕ 12	7	150	27	11	10		
S16Q-STUCR/L11		ϕ 20	ϕ 16	9	180	30	15	8		
S20R-STUCR/L11		ϕ 25	ϕ 20	11	200	35	19	6		
S25S-STUCR/L11		ϕ 31	ϕ 25	13.5	250	40	24	4		
S20R-STUCR/L16		ϕ 25	ϕ 20	11.5	200	40	19	8		
S25S-STUCR/L16	TC□□16T3□□	ϕ 31	ϕ 25	14	300	40	24	6	M4×10	T15
S32T-STUCR/L16		ϕ 39	ϕ 32	17.5	350	45	30	4		
H08K-STUCR/L09	TC□□0902□□	ϕ 10.5	ϕ 8	5	125	23	7	15	M2.2×5	T7
H10K-STUCR/L09		ϕ 13.5	ϕ 10	6	125	24	9	13		
H10K-STUCR/L11	TC□□1102□□	ϕ 13.5	ϕ 10	6	125	24	9	12	M2.5×6	T8
H12M-STUCR/L11		ϕ 16	ϕ 12	7	150	27	11	10		
H16Q-STUCR/L11		ϕ 20	ϕ 16	9	180	30	15	8		

S - MCLN



Pristopni kot

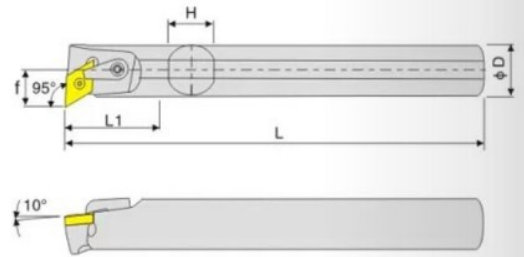
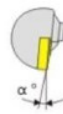
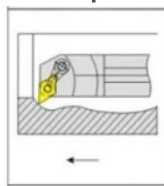


Model	Ploščica	Dimenzije							Rezervni deli				
		ϕ Dmin	ϕ D	f	L	L1	H	α°					
S20R-MCLNR/L12	CN□□1204□□	ϕ 25	ϕ 20	200	45	19	13	15°	SC1204	CTM613	HL1810	ML0620	L2.5 L3.0
S25S-MCLNR/L12		ϕ 32	ϕ 25	250	45	24	16.5	12°					
S32T-MCLNR/L12		ϕ 40	ϕ 32	300	50	30	22.5	17°		CTM617	HL1814		
S40U-MCLNR/L12		ϕ 50	ϕ 40	350	55	38	26	15°					
S40U-MCLNR/L16	CN□□1606□□	ϕ 50	ϕ 40	350	55	38	26	15°	SC1604	CTM819	HL1719	ML0825	L4.0 L5.0

S - MDUN



Pristopni kot

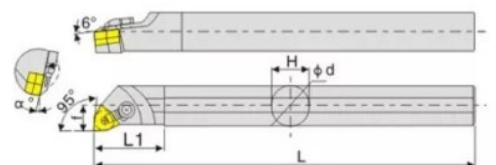
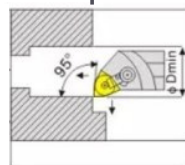


Model	Ploščica	Dimenzije							Rezervni deli				
		ϕ Dmin	ϕ D	f	L	L1	H	α°					
S25S-MDUNR/L15	DN □ □ 1504 □ □	ϕ 32	ϕ 25	250	45	24	16	12°	SD1506	CTM619	HL2114	ML0625	L2.5 L3.0
S32T-MDUNR/L15		ϕ 40	ϕ 32	300	50	30	21	17°					
S40U-MDUNR/L15		ϕ 50	ϕ 40	350	60	38	26	15°					

S - MWLN



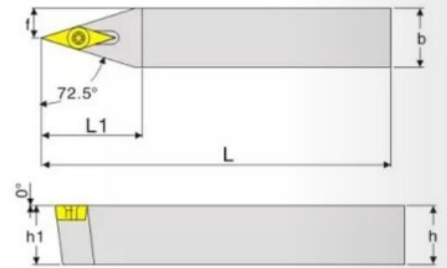
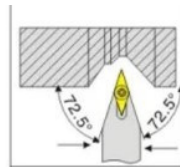
Pristopni kot



Model	Ploščica	Dimenzije							Rezervni deli				
		ϕ Dmin	ϕ D	f	L	L1	H	α°					
S16Q-MWLN/L06	WN □ □ 0604 □ □ WN □ □ G 0604 □ □	ϕ 22	ϕ 16	180	35	15	11.0	18	SW0603	CTM510	HL1510	ML0520	L2.0 L3.0
S20R-MWLN/L06		ϕ 25	ϕ 20	200	40	19	13.0	15					
S25S-MWLN/L06		ϕ 32	ϕ 25	250	36	23	17.0	18					
S32T-MWLN/L06		ϕ 40	ϕ 32	300	50	30	22.0	15					
S40U-MWLN/L06		ϕ 50	ϕ 40	350	60	37	27.0	15					
S25S-MWLN/L08	WN □ □ 0804 □ □	ϕ 32	ϕ 25	250	36	23	17.0	12	SW0804	CTM617	HL1814	ML0625	L3.0 L4.0
S32T-MWLN/L08		ϕ 40	ϕ 32	300	50	30	22.0	17					
S40U-MWLN/L08		ϕ 50	ϕ 40	350	60	37	27.0	15					



Pristopni kot




Model	Ploščica	Dimenzije						Rezervni deli	
		h	b	L	L1	h1			
SVV-N1616H11	VC□□1103□□ VB□□1103□□	16	16	100	24	16	8	M2.5 × 6	T8
SVV-N2020K11		20	20	125	24	20	10		
SVV-N2525M11		25	25	150	24	25	12.5		
SVV-N1616H16	VC□□1604□□ VB□□1604□□	16	16	100	34	16	8	M4 × 10	T15
SVV-N2020H16		20	20	125	34	20	10		
SVV-N2525K16		25	25	150	34	25	12.5		
SVV-N3232P16		32	32	170	34	32	16		

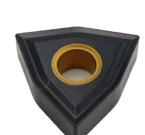
PLOŠČICE

WNMG


WNMG 08 04 04-




WN	0604	0804	1006	1306
ϕd_1 (mm)	3.81	5.16	6.35	7.93

Ploščica	Model	Dimenzije					P			M			K	
		L	$\phi I.C$	S	ϕd	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
	WNMG080404	8.7	12.7	4.76	5.16	0.4								▲
	WNMG080408	8.7	12.7	4.76	5.16	0.8								▲
	WNMG080412	8.7	12.7	4.76	5.16	1.2								▲

WNMG 08 04 04-



WN	0604	0804	1006	1306
ϕd_1 (mm)	3.81	5.16	6.35	7.93

Ploščica	Model	Dimenzije					P			M			K	
		L	$\phi I.C$	S	ϕd	r	LF9008	LF9018	LF9118	LF6008	LF6018	LF6118	LF3018	LF3028
	WNMG080404-TM	8.7	12.7	4.76	5.16	0.4		▲	▲			▲		
	WNMG080408-TM	8.7	12.7	4.76	5.16	0.8		▲	▲			▲		
	WNMG080412-TM	8.7	12.7	4.76	5.16	1.2		▲	▲			▲		

DNMG

DNMG 15 04 04- □□



DN□□	1104□□	1504□□	1506□□
φ d1(mm)	3.81	5.16	5.16

Ploščica	Model	Dimenzije					P			M			K	
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
	DNMG 11 04 04-GM	11.63	9.52	4.76	3.81	0.4		▲						
	DNMG150404-TM	15.5	12.7	4.76	5.16	0.4	▲	▲						
	DNMG150408-TM	15.5	12.7	4.76	5.16	0.8	▲	▲						
	DNMG150412-TM	15.5	12.7	4.76	5.16	1.2	▲	▲						
	DNMG150416-TM	15.5	12.7	4.76	5.16	1.6	○	○						

VNMG

VNMG 16 04 04- □□

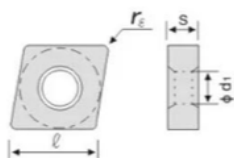


VN□□	1604□□
φ d1(mm)	3.81

Ploščica	Model	Dimenzije					P			M			K	
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
	VNMG160404-TM	16.6	9.525	4.76	3.81	0.4		▲						
	VNMG160408-TM	16.6	9.525	4.76	3.81	0.4		▲						

CNMG

80°



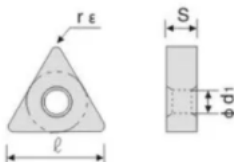
CNMG 12 04 04- □□

CN□□	0903□□	1204□□	1606□□	1906□□	2509□□
φ d1 (mm)	3.81	5.16	6.35	7.93	9.12

Ploščica	Model	Dimenzije					P			M		K		
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9118	LF6008	LF6018	LF6028	LF3018	LF3028
	CNMG120404-TM	12.9	12.7	4.76	5.16	0.4		▲	▲					
	CNMG120408-TM	12.9	12.7	4.76	5.16	0.8		▲	▲					
	CNMG120412-TM	12.9	12.7	4.76	5.16	1.2		▲	▲					
	CNMG120404	12.9	12.7	4.76	5.16	0.4							▲	
	CNMG120408	12.9	12.7	4.76	5.16	0.8							▲	
	CNMG120412	12.9	12.7	4.76	5.16	1.2							▲	

TNMG

60°



TNMG 16 04 04- □□

TN□□	1103□□	1603□□	1604□□	2204□□
φ d1 (mm)	2.26	3.81	3.81	5.16

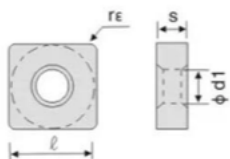
Ploščica	Model	Dimenzije					P			M		K		
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9118	LF6008	LF6018	LF6028	LF3018	LF3028
	TNMG160404-TM	16.5	9.525	4.76	3.81	0.4		▲	▲					
	TNMG160408-TM	16.5	9.525	4.76	3.81	0.8		▲	▲					
	TNMG160412-TM	16.5	9.525	4.76	3.81	1.2		▲	▲					



SNMG

SNMG 12 04 04- □□

90°



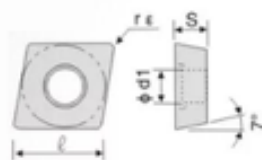
SN□□	0903□□	1204□□	1506□□	1906□□	2507(09)□□	3109□□
φ d ₁ (mm)	3.81	5.16	6.35	7.93	9.12	8.80

Ploščica	Model	Dimenzije					P			M			K	
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
	SNMG090304-TM	9.525	9.525	3.18	3.81	0.4	○	○						
	SNMG090308-TM	9.525	9.525	3.18	3.81	0.8	○	○						
	SNMG120404-TM	12.7	12.7	4.76	5.16	0.4	▲	▲						
	SNMG120408-TM	12.7	12.7	4.76	5.16	0.8	▲	▲						
	SNMG120412-TM	12.7	12.7	4.76	5.16	1.2	▲	▲						
	SNMG120416-TM	12.7	12.7	4.76	5.16	1.6	○	○						
	SNMG150608-TM	15.9	15.9	6.35	6.35	0.8	○	○						
	SNMG150612-TM	15.9	15.9	6.35	6.35	1.2	○	○						
	SNMG190608-TM	19.1	19.1	6.35	7.94	0.8	○	○						
	SNMG190612-TM	19.1	19.1	6.35	7.94	1.2	○	○						

CCMT

CCMT 06 02 02- □□

80°



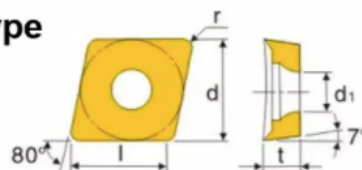
CC□T(W)	09T3□□	1204□□	1606□□	1906□□	2509□□
φ d ₁ (mm)	3.81	5.16	6.35	7.93	9.12

Ploščica	Model	Dimenzije					P			M			K	
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
	CCMT060202	6.4	6.35	2.38	2.8	0.2					▲			
	CCMT060204	6.4	6.35	2.38	2.8	0.4					▲			
	CCMT060208	6.4	6.35	2.38	2.8	0.8					▲			
	CCMT09T302	9.7	9.525	3.97	4.4	0.2					▲			
	CCMT09T304	9.7	9.525	3.97	4.4	0.4					▲			
	CCMT09T308	9.7	9.525	3.97	4.4	0.8					▲			
	CCMT120404	12.9	12.7	4.76	5.56	0.4					▲			
	CCMT120408	12.9	12.7	4.76	5.56	0.8					▲			
	CCMT120412	12.9	12.7	4.76	5.56	1.2					○			

CCGT



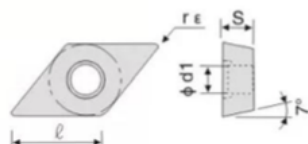
Rhombic posterior angle : 7° **80° Positive anterior angle type**



Ploščica	Model	Neprevlečene	Dimenzije					Pristopni kot	
			K10	l	d	t	r	d1	fn(mm/rev)
	060202-AL	•	6.2	6.35	2.38	0.2	2.8	0.01~0.12	0.05~3.00
	060204-AL	•	6.0	6.35	2.38	0.4	2.8	0.02~0.15	0.10~3.00
	060208-AL	•	5.6	6.35	2.38	0.8	2.8	0.02~0.20	0.10~4.00
	09T302-AL	•	9.4	9.525	3.97	0.2	4.4	0.02~0.20	0.05~3.00
	09T304-AL	•	9.2	9.525	3.97	0.4	4.4	0.02~0.30	0.10~5.00
	09T308-AL	•	8.8	9.525	3.97	0.8	4.4	0.03~0.50	0.10~5.00
	120402-AL	•	12.6	12.7	4.76	0.2	5.5	0.02~0.30	0.05~4.00
	120404-AL	•	12.4	12.7	4.76	0.4	5.5	0.03~0.50	0.10~5.00
	120408-AL	•	12.0	12.7	4.76	0.8	5.5	0.04~0.80	0.10~5.50

DCMT

DCMT 07 02 02-



DC□T(W)	0702□□	11T3□□
φ d1(mm)	2.8	4.4

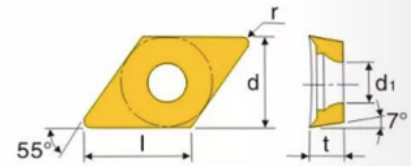
Ploščica	Model	Dimenzije					P		M		K		
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6011	LF6018	LF6028	LF3018
	DCMT070202-	7.8	6.35	2.38	2.8	0.2							
	DCMT070204- MV	7.8	6.35	2.38	2.8	0.4				▲			
	DCMT070208-	7.8	6.35	2.38	2.8	0.8				▲			
	DCMT11T302-	11.6	9.525	3.97	4.4	0.2				▲			
	DCMT11T304-	11.6	9.525	3.97	4.4	0.4				▲			
	DCMT11T308-	11.6	9.525	3.97	4.4	0.8				▲			
	DCMT11T312-	11.6	9.525	3.97	4.4	1.2				○			

DCGT



Rhombic posterior
angle : 7°

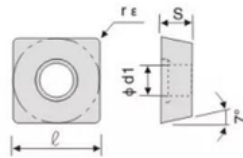
55° Positive anterior angle



Ploščica	Model	Neprevlečene	Dimenzije					Pristopni kot	
			K10	l	d	t	r	d1	fn(mm/rev)
	070202-AL	•	7.5	6.35	2.38	0.2	2.8	0.01~0.20	0.05~3.00
	070204-AL	•	7.3	6.35	2.38	0.4	2.8	0.02~0.30	0.10~4.00
	070208-AL	•	6.8	6.35	2.38	0.8	2.8	0.03~0.40	0.10~4.00
	11T302-AL	•	11.4	9.525	3.97	0.2	4.4	0.02~0.30	0.05~4.00
	11T304-AL	•	11.2	9.525	3.97	0.4	4.4	0.03~0.50	0.10~5.00
	11T308-AL	•	10.8	9.525	3.97	0.8	4.4	0.03~0.50	0.10~5.00
	11T312-AL	•	10.4	9.525	3.97	1.2	4.4	0.04~0.60	0.15~5.00

SCMT

90°



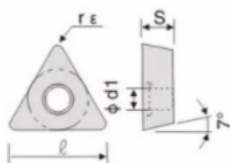
SCMT 12 04 04-

SC□T(W)	0702□□	09T3□□	1204□□
φ d1(mm)	3.4	4.4	5.5

Ploščica	Model	Dimenzije					P		M		K			
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
			SCMT09T304-	9.525	9.525	3.97	4.4	0.4				▲		
	SCMT09T308-	9.525	9.525	3.97	4.4	0.8				▲				
	SCMT120404-	12.7	12.7	4.76	5.56	0.4				▲				
	SCMT120408-	12.7	12.7	4.76	5.56	0.8				▲				

TCMT

60°



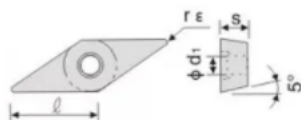
TCMT 09 02 02- □□

TC□T	0801□□	0802□□-J08	0902□□	1102□□	16T3□□
φ d1(mm)	2.7	2.3	2.5	2.8	4.4

Ploščica	Model	Dimenzije					P		M		K			
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6011	LF6018	LF6028	LF3018	LF3028
	TCMT090204	9.6	5.56	2.38	2.5	0.4								
	TCMT090208	9.6	5.56	2.38	2.5	0.8				▲				
	TCMT110202	11	6.35	2.38	2.8	0.2				▲				
	TCMT110204	11	6.35	2.38	2.8	0.4				▲				
	TCMT110208	11	6.35	2.38	2.8	0.8				▲				
	TCMT16T302	16.5	9.525	3.97	4.4	0.2				▲				
	TCMT16T304	16.5	9.525	3.97	4.4	0.4				▲				
	TCMT16T308	16.5	9.525	3.97	4.4	0.8				▲				

VBMT

35°



VBMT 11 03 02- □□

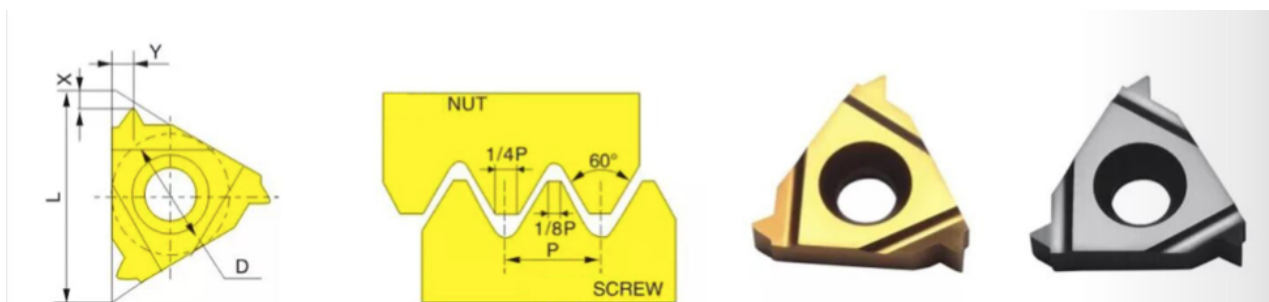
VB□T	1103□□	1604□□
φ d1(mm)	2.8	4.4

Ploščica	Model	Dimenzije					P		M		K			
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
	VBMT110302-MV	11	6.35	3.18	2.8	0.2								
	VBMT110304-MV	11	6.35	3.18	2.8	0.4				▲				
	VBMT110308-MV	11	6.35	3.18	2.8	0.8				▲				
	VBMT160404-MV	16.5	9.525	4.76	4.4	0.4				▲				
	VBMT160408-MV	16.5	9.525	4.76	4.4	0.8				▲				



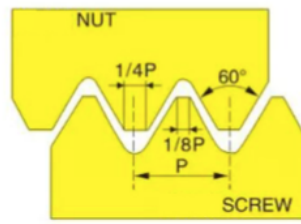
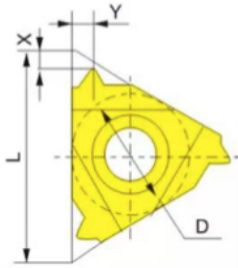
NAVOJNE STRUŽNE PLOŠČICE

ISO metrične



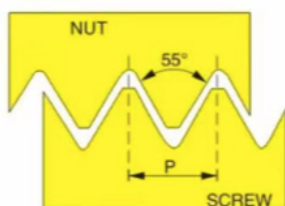
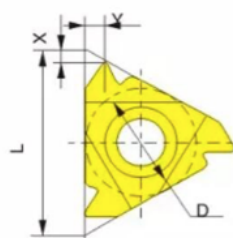
D	Korak	Orientacija		Dimenzije		
		mm	Desna roka	Leva roka	L	X
1/4"	0.50	11ER0.50 ISO	11EL0.50 ISO	11	0.6	0.6
	0.75	11ER0.75 ISO	11EL0.75 ISO		0.6	0.6
	1.00	11ER1.00 ISO	11EL1.00 ISO		0.7	0.7
	1.25	11ER1.25 ISO	11EL1.25 ISO		0.8	0.9
	1.50	11ER1.50 ISO	11EL1.50 ISO		0.8	1.0
	1.75	11ER1.75 ISO	11EL1.75 ISO		0.8	1.1
3/8"	0.50	16ER0.50 ISO	16EL0.50 ISO	16	0.6	0.6
	0.75	16ER0.75 ISO	16EL0.75 ISO		0.6	0.7
	1.00	16ER1.00 ISO	16EL1.00 ISO		0.7	0.8
	1.25	16ER1.25 ISO	16EL1.25 ISO		0.8	0.9
	1.50	16ER1.50 ISO	16EL1.50 ISO		0.8	1.0
	1.75	16ER1.75 ISO	16EL1.75 ISO		0.9	1.2
	2.00	16ER2.00 ISO	16EL2.00 ISO		1.0	1.3
	2.50	16ER2.50 ISO	16EL2.50 ISO		1.1	1.5
	3.00	16ER3.00 ISO	16EL3.00 ISO		1.2	1.6
1/2"	3.50	22ER3.50 ISO	22EL3.50 ISO	22	1.6	2.3
	4.00	22ER4.00 ISO	22EL4.00 ISO		1.6	2.3
	4.50	22ER4.50 ISO	22EL4.50 ISO		1.7	2.4
	5.00	22ER5.00 ISO	22EL5.00 ISO		1.7	2.5
5/8"	5.50	27ER5.50 ISO	27EL5.50 ISO	27	1.9	2.7
	6.00	27ER6.00 ISO	27EL6.00 ISO		2.0	2.9

Zunanje



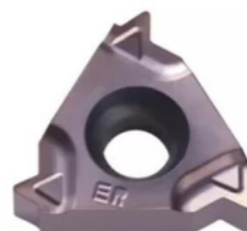
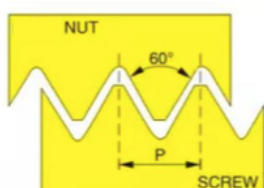
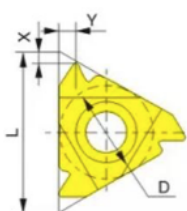
	D	Korak mm	Orientacija		Dimenzije		
			Desna roka	Leva roka	L	X	Y
Notranje	1/4"	0.50	11IR0.50 ISO	11IL0.50 ISO	11	0.6	0.6
		0.75	11IR0.75 ISO	11IL0.75 ISO		0.6	0.6
		1.00	11IR1.00 ISO	11IL1.00 ISO		0.6	0.7
		1.25	11IR1.25 ISO	11IL1.25 ISO		0.8	0.9
		1.50	11IR1.50 ISO	11IL1.50 ISO		0.8	1.0
		1.75	11IR1.75 ISO	11IL1.75 ISO		0.9	1.1
		2.00	11IR2.00 ISO	11IL2.00 ISO		1.0	1.3
	3/8"	0.50	16IR0.50 ISO	16IL0.50 ISO	16	0.6	0.6
		0.75	16IR0.75 ISO	16IL0.75 ISO		0.6	0.6
		1.00	16IR1.00 ISO	16IL1.00 ISO		0.6	0.7
		1.25	16IR1.25 ISO	16IL1.25 ISO		0.8	0.9
		1.50	16IR1.50 ISO	16IL1.50 ISO		0.8	1.0
		1.75	16IR1.75 ISO	16IL1.75 ISO		0.9	1.2
		2.00	16IR2.00 ISO	16IL2.00 ISO		1.0	1.3
		2.50	16IR2.50 ISO	16IL2.50 ISO		1.1	1.5
		3.00	16IR3.00 ISO	16IL3.00 ISO		1.1	1.5
	1/2"	3.50	22IR3.50 ISO	22IL3.50 ISO	22	1.6	2.3
		4.00	22IR4.00 ISO	22IL4.00 ISO		1.6	2.3
		4.50	22IR4.50 ISO	22IL4.50 ISO		1.6	2.4
		5.00	22IR5.00 ISO	22IL5.00 ISO		1.6	2.5
	5/8"	5.50	27IR5.50 ISO	27IL5.50 ISO	27	1.9	2.7
		6.00	27IR6.00 ISO	27IL6.00 ISO		2.0	2.9

55° delni profil



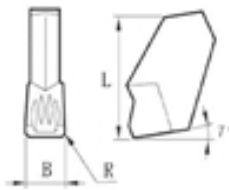
	D	Korak mm	Orientacija		Dimenzije			
			Desna roka	Leva roka	L	X	Y	
Zunanje	3/8"	0.5~1.5	48~16	16ER A55	16EL A55	16	0.8	0.9
		0.5~3.0	48~8	16ER AG55	16EL AG55		1.2	1.7
		1.75~3.0	14~8	16ER G55	16EL G55		1.2	1.7
Notranje	3/8"	0.5~1.5	48~16	16IR A55	16IL A55	16	0.8	0.9
		0.5~3.0	48~8	16IR AG55	16IL AG55		1.2	1.7
		1.75~3.0	14~8	16IR G55	16IL G55		1.2	1.7

60° delni profil



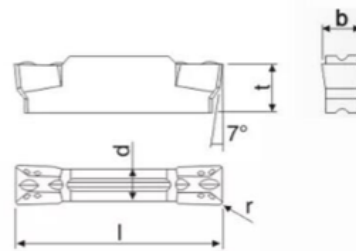
	D	Korak mm	Orientacija		Dimenzije			
			Desna roka	Leva roka	L	X	Y	
Zunanje	3/8"	0.5~1.5	48~16	16ER A60	16EL A60	16	0.8	0.9
		0.5~3.0	48~8	16ER AG60	16EL AG60		1.2	1.7
		1.75~3.0	14~8	16ER G60	16EL G60		1.2	1.7
Notranje	3/8"	0.5~1.5	48~16	16IR A60	16IL A60	16	0.8	0.9
		0.5~3.0	48~8	16IR AG60	16IL AG60		1.2	1.7
		1.75~3.0	14~8	16IR G60	16IL G60		1.2	1.7

SP



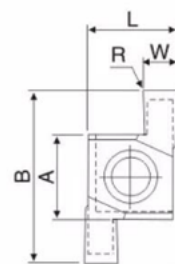
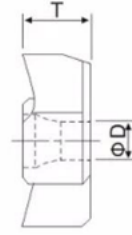
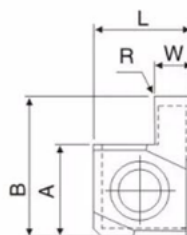
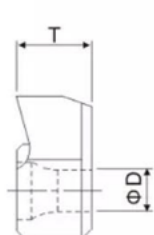
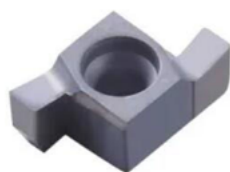
Model	Dimenzije			P	M			K
	B	R	L		YRF901	YRF908	YRF235	
SP200	2.2	0.20	9.30		▲	▲	▲	
SP300	3.1	0.20	11.3		▲	▲	▲	
SP400	4.1	0.25	11.3		▲	▲	▲	

MGMN

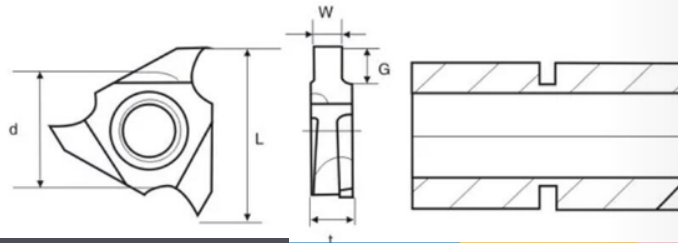
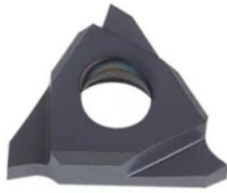


Model	Dimenzije (mm)					P			M			K	LDA	
	b	r	l	d	t	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018		LF3028
MGMN200-M	2	0.2	16	1.6	3.5		▲		▲	▲				▲
MGMN250-M	2.5	0.2	18.5	2	3.85		▲		▲	▲				▲
MGMN300-M	3	0.4	21	2.35	4.8		▲		▲	▲				▲
MGMN400-M	4	0.4	21	3.3	4.8		▲		▲	▲				▲
MGMN500-M	5	0.4	26	4.1	5.8		▲		▲	▲				▲
MGMN600-M	6	0.8	26	5	5.8		○		○	○				○

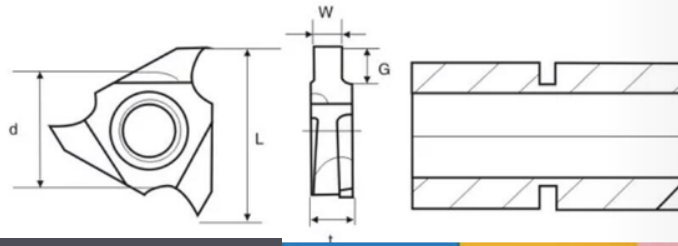
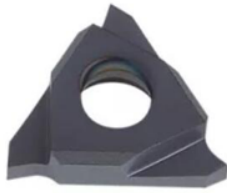
Ploščice za struženje utorov



Model	Največja globina utora	Dimenzije							Materjal		
		W	A	B	T	ϕD	L	R	LF6018	LF90	LDA
8ER/L100	2	1	5.56	10.16	3.87	2.58	6.15	0.2			▲
8ER/L150		1.5									
8ER/L200		2									
8ER/L250		2.5									
8ER/L300		3									
8ER/L350		3.5									
9ER/L100	1.5	1	6.35	12.95	4.66	2.86	7.74			▲	
9ER/L150	2	1.5									
9ER/L200	3	2									
9ER/L250		2.5									
9ER/L300		3									
9ER/L350		3.5									



Model	Dimenzije					P		M		K			
	L	W	G	d	t	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018	LF3028
TGF32R/L 030	16	0.30	0.9	3/8	3.18				▲				
TGF32R/L 040		0.40	1.3			▲							
TGF32R/L 050		0.50	1.3			▲							
TGF32R/L 060		0.60	1.9			▲							
TGF32R/L 065		0.65	1.9			▲							
TGF32R/L 070		0.70	1.9			▲							
TGF32R/L 075		0.75	1.9			▲							
TGF32R/L 080		0.80	1.9			▲							
TGF32R/L 085		0.85	1.9			▲							
TGF32R/L 090	16	0.9	1.9	3/8	3.18				▲				
TGF32R/L 095		0.95	1.9			▲							
TGF32R/L 100		1.00	2.3			▲							
TGF32R/L 110	16	1.10	2.3	3/8	3.18				▲				
TGF32R/L 115		1.15	2.3			▲							
TGF32R/L 120		1.20	2.3			▲							
TGF32R/L 125		1.25	2.3			▲							
TGF32R/L 130		1.30	2.3			▲							
TGF32R/L 135		1.35	2.3			▲							
TGF32R/L 140		1.40	2.3			▲							
TGF32R/L 145		1.45	2.3			▲							
TGF32R/L 150		1.50	2.3			▲							
TGF32R/L 155		1.55	2.3			▲							
TGF32R/L 160	1.60	2.3	▲										



Model		Dimenzije				P		M		K			
		L	W	G	d	t	LF9008	LF9018	LF9028	LF6008	LF6018	LF6028	LF3018
TGF32R/L	165	16	1.65	2.3	3/8	3.18				▲			
TGF32R/L	170		1.70	2.3			▲						
TGF32R/L	175		1.75	2.3			▲						
TGF32R/L	180		1.80	2.3			▲						
TGF32R/L	190	16	1.90	2.8	3/8	3.18				▲			
TGF32R/L	195		1.95	2.8			▲						
TGF32R/L	200		2.00	2.8			▲						
TGF32R/L	210		2.10	2.8			▲						
TGF32R/L	215		2.15	2.8			▲						
TGF32R/L	220		2.20	2.8			▲						
TGF32R/L	225		2.25	2.8			▲						
TGF32R/L	230		2.30	2.8			▲						
TGF32R/L	240		2.40	2.8			▲						
TGF32R/L	245		2.45	2.8			▲						
TGF32R/L	250		2.50	2.8			▲						
TGF32R/L	260		2.60	2.8			▲						
TGF32R/L	270		2.70	2.8			▲						
TGF32R/L	275		2.75	2.8			▲						
TGF32R/L	280		2.80	2.8			▲						
TGF32R/L	290		2.90	2.8			▲						
TGF32R/L	300	3.00	2.8	▲									

Kontakt

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