



**BRACKET
INSTALLATION
GUIDE**

This booklet should serve as a guide on how to install metal brackets for attaching roof awnings and various accessories.

Please don't hesitate to contact us if you have any questions. We are here to help.

Contact:
Total Composites
Direct line: 250-477-0375
Email: support@totalcomposites.com

Total Composites will not be responsible for injuries, defects, road testing and modifications that are not authorized. Common sense and manufacturing skills are required.

Step 1: Mark out where the brackets will be installed on the extrusion.



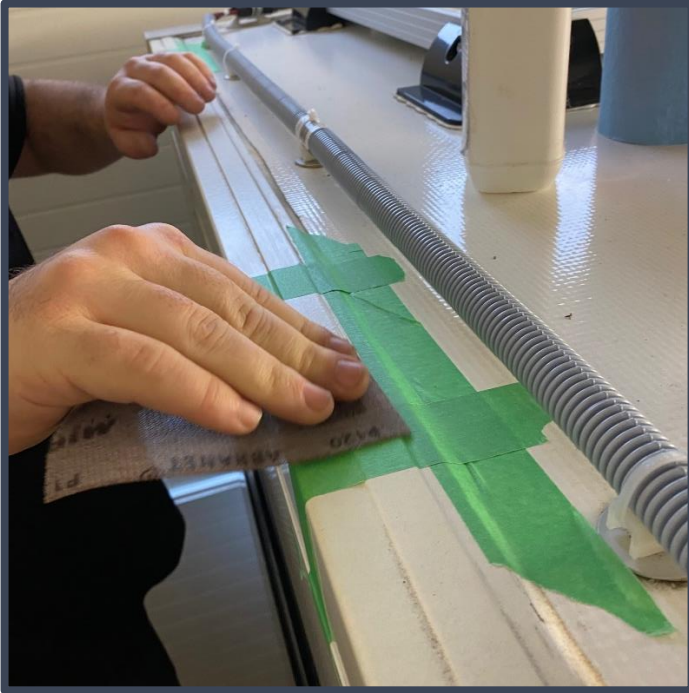
Step 2: Tape the traced outline of the where the brackets will be installed.



Step 3: Clean the surface with Solvable Methyl Hydrate and rag. We recommend the use of gloves and a well-ventilated area.



Step 4: Sand the area where the bracket will be mounted using 80-120 grit. The use of a dust mask is highly recommended.



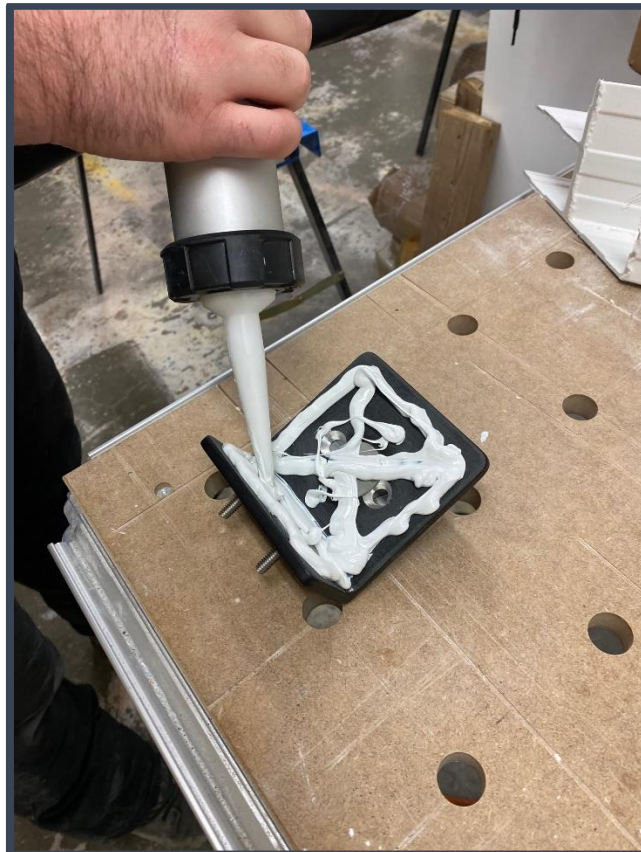
Step 5: Wipe down the sanded area with Solvable Methyl Hydrate to remove any leftover dust.



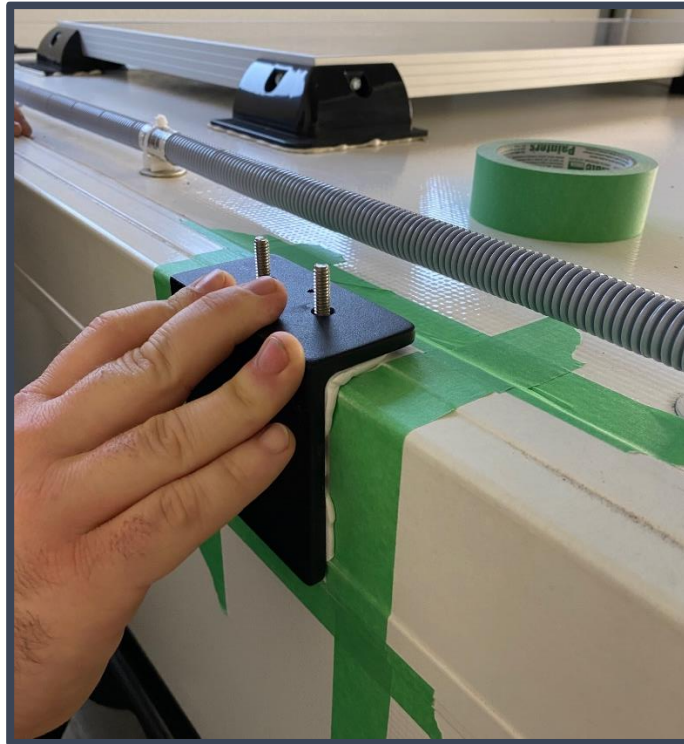
Step 6: Sand the surface of the metal bracket that will be glued using 80-120grit.



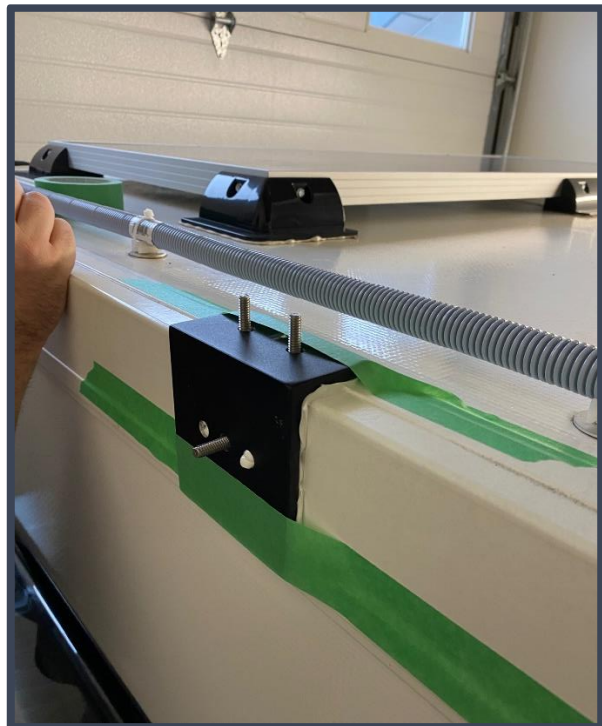
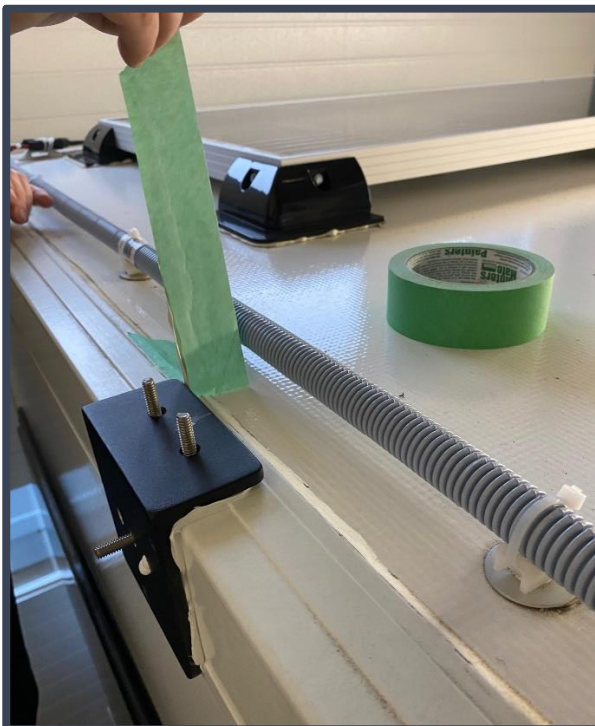
Step 7: Apply Koemmerling Adhesive. Adhesive is PU based and will cure through air moisture. Higher Humidity means faster curing times.



Step 8: Firmly Press Bracket into place. Glue should squeeze out.



Step 9: Remove tape boarder and then apply tape over top of bracket to secure in place.



Step 10: After roughly 2 hours clean up excess adhesive. Use dish soap/water solution to smoothen and clean. Wait 24hrs for adhesive to fully cure before putting any loads on the brackets.