



**TOTAL
COMPOSITES**

TRUCK BOX

WINDOW INSTALL GUIDE

Guidelines for Installing Windows

The following instructions demonstrate how to install windows in your Total Composites Truck Box.

Please don't hesitate to contact us if you have any questions. We are here to help.

Contact:

Total Composites

Direct line: 250-477-0375

Email: support@totalcomposites.com

Total Composites will not be responsible for injuries, defects, road testing and modifications that are not authorized. Common sense and manufacturing skills are required.

Recommended Tools:

Fein Multimaster

Olfa Utility Knife

Drill with guide for straight hole cutting

Holesaw (5.5" or 140mm diameter)

Solvent

Rags

Step by Step guide:

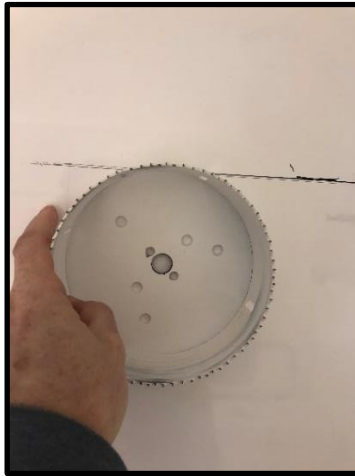
1. Confirm location of window and then tape frame to wall. Ensure window is level.



2. Trace inner trim with permanent marker.



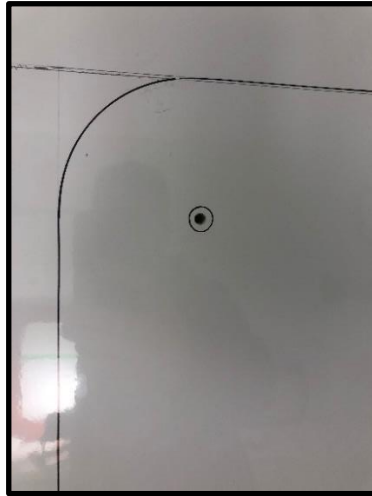
3. Use hole saw to mark out where pilot hole needs to be drilled.



4. Drill pilot hole through wall to other side of panel. We recommend using a guide to ensure hole drilling is done perfectly straight.



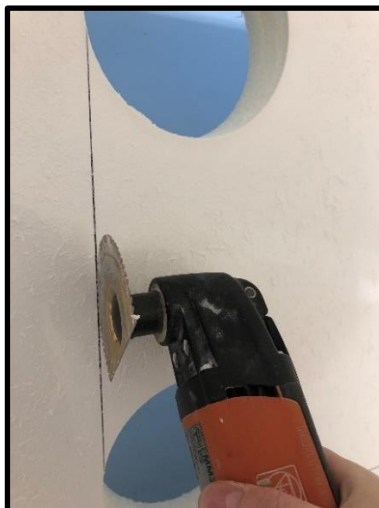
5. Center hole through panel.



6. Cut each radius corner with hole saw. Drill from inside and outside of truck box body.



7. Use a multitool, like the Fein multimaster with a composite blade, to cut along the lines on inside and outside.



8. Use knife to cut through foam and remove panel.



9. Test fit frame from inside of the truck box. Sometimes it is tight and additional cutting may be necessary.



10. Remove all dust and dirt from surfaces using brush and rag with denatured alcohol (other cleaners can damage fiberglass). If dust gets on window seal it can lead to potential leaks in the future.



11. With 1 person holding the window from inside the other person then screws the window together from the inside. A useful trick is taping the screws to the screwdriver so that they do not fall into the frame. DO NOT overtighten as this will compress the fiber reinforced panel. Tighten by hand and DO NOT use an impact driver.



12. Install clips facing upwards. The rail on back of blinds fits into the clips.



13. Pre drill all four corners for mounting screws.



14. Fasten blind with 4 included screws.



15. We recommend installing the privacy screen on the bottom.

