

E08 Installation Instructions

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Removal of Original Wheel

- 1. Point wheels straight and disconnect the battery or remove the horn fuse before removing your original wheel so that the horn will not short out and blow during installation.
- 2. Remove the horn mechanism. Usually done by:
 - Pressing down on horn cap or ring and turn
 - Removing emblem cap from its snapped-in condition by grasping it and pulling, or prying loose
 - Horn ring and emblem may be secured by screws which are hidden in the rear side of the spokes
- 3. Remove the shaft nut.
- 4. Mark the shaft so that you know where the top of the wheel is.
- 5. With a steering wheel puller, use the two tapped holes which you will find in the hub of the old wheel to pull off the steering shaft.
- If a puller is not available, you may drill two holes of the proper size in a short steel bar and using two screws of the proper length, you can tighten them and pull the old wheel very easily.

Preparation to Install New Wheel

NOTE: If your vehicle has a wire coming from the center of the steering shaft, follow Steps 6 & 7 and proceed to Step 9. If your vehicle does not have a wire, proceed to Step 8.

6. Remove turn signal cam parts from back of original steering wheel and reinstall on the bottom of adapter using the screws (8-32x1/4") provided in kit (original screws will not fit).

7. HORN WIRE MODIFICATION:

- Cut horn contactor from end of wire coming from shaft and strip insulation back approx. 3/8".
- Slip plastic terminal butt provided over end of wire and crimp securely with pliers.
- Cut connector from wire provided in kit and strip insulation back approx. 3/8". Insert this end into terminal butt and crimp securely with pliers. Proceed to Step 9.
- 8. 1971 and later models refer to instruction supplement for proper positioning of turn signal cam then proceed to Step 9. All other vehicles proceed as follows:
- Remove turn signal cam parts from back of original wheel and reinstall on back of adapter using screws provided in kit.
- Under the head of the screw located at 2 o'clock (when views from the front) ground wire provided in kit and tighten screws.
- 9. Position adapter on splined shaft observing the top of the adapter is located in accordance with mark of shaft (Step 4).
- 10. Tighten shaft nut and align wheel noting the top of the adapter is aligned with the top of the wheel.

- 11. Connect the lead wire coming from the adapter to the center terminal on back of horn button. If you have a ground lead from Step 8, connect this wire to the top terminal on back of horn button.
- 12. Install horn button to wheel with screws provided (10-32x7/8" or 10-32x5/8"). Reconnect battery or replace fuse.

TORQUE REQUIREMENTS SHOULDER BOLTS 10-12 FT/LBS STEERING SHAFT NUT 25-30 FT/LBS

E08 Instruction Supplement: 1971+ Volkswagen Car Models

- 1. Remove turn signal cam from original steering wheel.
- 2. Install turn signal cam with screws (8-32x1/4") provided in kit.
- The cam in its original position should be rotated 1/2" counter clockwise and reinstalled through adapter.
- 3. Position lead wire through adapter.
- 4. Continue with Step 9.

