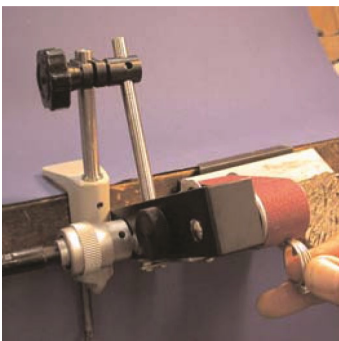




# BELT SANDER

***Designed to  
Revolutionize  
Your Finishing  
Processes.***



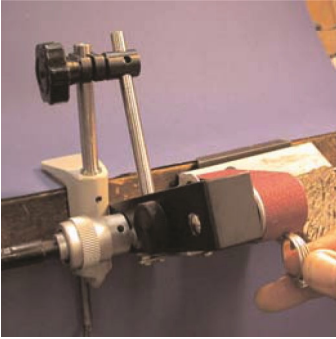
Wear safety glasses and NIOSH approved dust mask when using this Belt Sander. Tie back long hair and tuck it into your shirt when using, keep fingers, hair, loose clothing, children and pets away from sanding belt. Let pieces that are being sanded cool off, so you don't burn your fingers.

Assembly: With the flexshaft unplugged – loosen post bolt, Insert clamp rod or BenchMate™ adapter all the way into the hole then tighten well. Loosen Clamp knob to adjust angle, then tighten well.

Hook the Belt Sander up to the flexshaft before putting on Sanding belt. Keep hands away from rollers. With flexshaft running at slow speed, gently insert tip of flexshaft into collar. When the rollers are spinning, take foot off pedal and push the flexshaft into collar.

Unplug the flexshaft when adjusting or changing belts or adjusting the angle of the Sander. To put a belt on – loosen nut on side of Sander allowing middle roller to pivot up. Slide belt on, put pressure on middle roller and tighten nut.

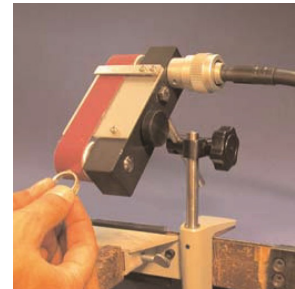
To remove the flexshaft from the Belt Sander turn off the flexshaft. Pull back the retractable collar on the Belt Sander and pull the flexshaft out .



The Ikohe Belt Sander can be worked at any position that makes sense for your desired task, including on the end, on the flat plate on the top or in between the wheels on the back. The Ikohe Belt Sander is ideal for sprue removal, bench work, graver/chisel sharpening; tool making modification and more.

The optional GRS Adapter (23-1152 not included)

fits into the GRS pivoting BenchMate™ collar (also not included). this allows for the easiest, infinite angle positioning, including upside down positioning- to work in between the rollers. This Ikohe Belt Sander 23-1151 comes complete with five assorted ruby belts 80, 120, 180, 240 and 320 grit. A full selection of Imperial Micro-finishing, Diamond Micro-finishing, Trizact® and Regal®XO Dust Belts by 3M™ -- ranging from 80 to 30,000 grit are also available.



A shop vac may be attached to the plastic tube to remove dust particles. To keep the pieces you are sanding from being sucked into the vacuum put a piece of plastic screening, available from

hardware stores, over the end of the tube, before attaching the hose. Light pressure on the belt while sanding, will give the quickest results and longer belt life.

Manufactured by Ikohe

*For more info and other fine tools Call 201-529-3611*

