



**GRACE**  
**OPTICS**





## WARNINGS & CAUTIONS

- ⚠ Before installation or maintenance of your M1 optic, ensure your firearm is UNLOADED with the SAFETY ON!
- ⚠ Be sure to blow away any dust or debris before cleaning/ wiping the lens surface to prevent damage to the lens!
- ⚠ Be sure the optic is properly mounted before use. Improper or loose mounting could result in inaccurate shot placement and also cause injury to yourself or others!

## PRODUCT INTRODUCTION

The M1 Micro reflex sight is designed for the quickest target acquisition possible. With the M1's topless design your sight picture is never obstructed throughout your draw, maximizing your field of view and target awareness. Windage and elevation adjustments allow for absolute accuracy with a housing fully machined from aircraft-grade aluminum for a lightweight and rugged optic. The low profile M1 is the ideal optical solution for concealed carry and law enforcement use on handguns and AR-style rifles along with a variety of other applications.

## OPERATION

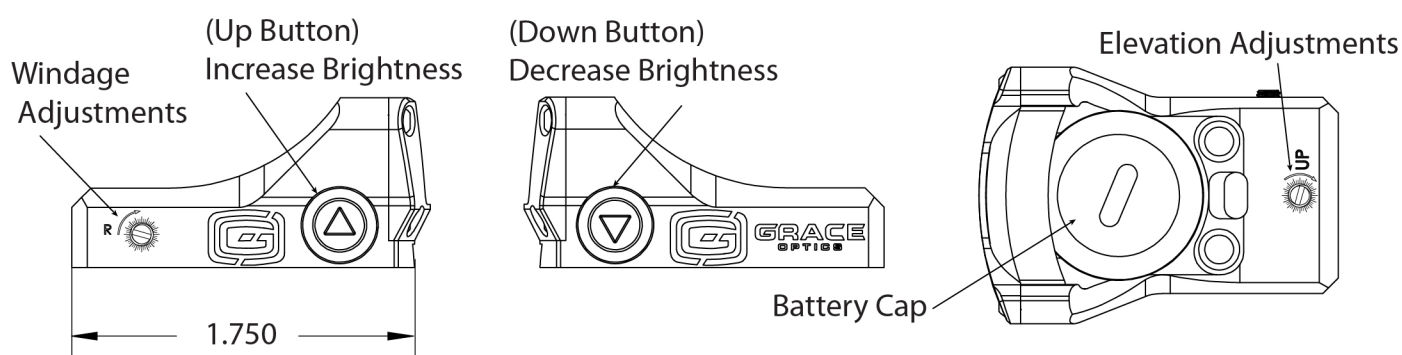
**Turn on** the M1 Micro reflex sight by pressing the up button.

**Turn off** the M1 Micro reflex sight by holding down the down button for 3 seconds. **Automatic turn off** will happen after 4 hrs of non-use.

**Brightness adjustments** feature 8 daylight settings and 2 night settings, Default setting is the fifth daylight setting.

**Elevation adjustments** are located on the top rear of the housing. To raise the reticle position, using the screwdriver end of the provided multitool tool turn the dial clockwise and counter-clockwise to lower the reticle placement.

**Windage adjustments** are located on the right side of the housing. To move the reticle position right, using the screwdriver end of the provided multitool tool turn the dial clockwise and counter-clockwise to move the reticle placement left.



## INSTALLATION

### Installing the battery

To install the battery, remove the battery cap located on the top side of the housing. Use the provided adjustment tool, or properly sized flat head screwdriver in the counter-clockwise direction. Place the (CR 1632) battery in the center of the battery housing, negative side (-) down so you can see the positive side (+) facing up. Re-install the battery cap, turning the cap in a clockwise direction until tight.

\* Use caution during this operation to prevent damage to the sight\*

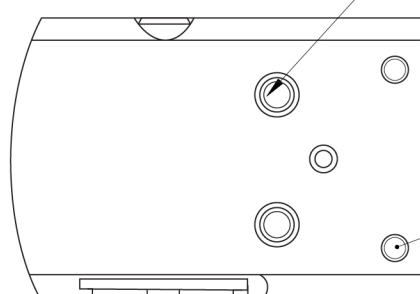
### Installing the optic (Picatinny mount)

Place the optic on top of the Picatinny mount. Line up the alignment post to the opposing female features on the housing. Use the provided T10 Torx L-key and the 6-48 Torx head socket screws to secure the housing to the Picatinny mount. Make sure the connection is tightly secure with 12-in/lb, turning the screws in the clockwise direction. Place the mount and optic assembly onto the desired location on the Picatinny rail, using the Torx key turn the mounting screw located on the side of the mount clockwise until tightly secured with 20-in/lb.

\* Make sure all connections are tight, loose or unsecured connections can result in inaccurate shot placement and also cause injury to yourself or others!\*

Tapped mounting screw holes

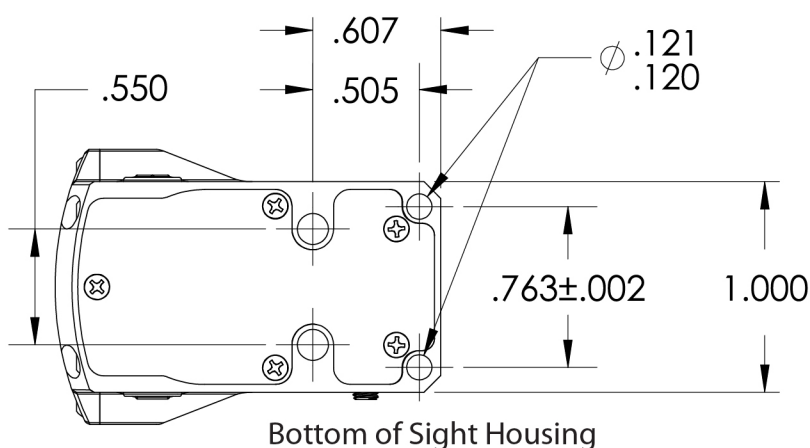
Alignment posts



Top of Picatinny Mount

### Installing the optic (modified slide)

Place the optic in the slot on the slide lining up the screw holes of the housing to the screw holes on the slide. Use the provided T10 Torx L-key and the 6-48 Torx head socket screws to secure the housing to the slide. Make sure the connection is tightly secure with 12-in/lb turning the screws in the clockwise direction. If the holes do not align you may need an adapter plate.



Bottom of Sight Housing

## WARRANTY

If you ever have a problem, no matter the cause, we promise to take care of you.

We will repair or replace your Grace Optics® product in the event it becomes damaged or defective—at no charge to you. If we cannot repair your product, we will replace it with a product in perfect working order of equal or better physical condition. UNLIMITED LIFETIME WARRANTY - FULLY TRANSFERABLE - NO RECEIPT NEEDED

The Warranty does not cover loss, theft, deliberate damage or cosmetic damage that does not hinder the performance of the product.

Visit [www.Grace-Optics.com/Warranty](http://www.Grace-Optics.com/Warranty) for more details.