



DIRECTIONS 414

NOTE: IF YOUR CAR ALREADY HAS A REAR BAR, ONLY REMOVE THE BAR, THE MID-SECTION BUSHING AND THE RETAINING BRACKET. USE OUR BRACKET AND MID-SECTION BUSHING TO MOUNT THE NEW BAR.

- STEP #1.** Pass the 3/8" bolt through the angle bracket from inside it and into the lower of the two existing holes in the outer side of the frame structure forward of the axle. Secure to 25 ft./lb. Make sure that the projecting surface is horizontal in the front to rear orientation.
- STEP #2.** With the bar mid-section tied up to the axle with string (dip down and arms forward), assemble the end-links as illustrated so as to connect the angle bracket and the bar eye (the lock-nut may be at the top of the end-link if it is easier for you to keep the assembly snug.)
- STEP #3.** Hang the U-bolt over the axle, slipping it under the brake line next to the arm bend. Bring up the base plate and the bar bracket (around the bar) under the U-bolt. Start the lock-nuts.
- STEP #4.** Slip the mid-section bushing onto the bar and slide it into the bar bracket. Place the locking device on the base plate, legs up.
- STEP #5.** With the car resting on its springs, tighten the U-bolt lock-nuts until the assembly is secure (20 ft./lb.)
- STEP #6.** Have someone bounce the rear of the vehicle so you can check that all parts clear throughout the suspension travel distance. Road test the car to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

HARDWARE

2 RH 509	Bushings
2 RH 043	Brackets
2 RH 031	Plates
2 RH 054	Brackets
2 RH 405	U-Bolts
6 RH 304	Lock-Nuts
2 RH 214	Bolts
2 RH 022	Angle Brackets
2 RH 015	End-Links