Fichas Técnicas Pigmentos de baja Temperatura 550° a 620°

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AMARILLO

550° a 620°

Impresores

Technical Data

13 440· Range: 30

Description: glass color

Color shade: Yellow

Further description: low fusing glass color

Use for: Soda-Lime glass

Application: Tumblers, lightning fixtures, promotional items

Storage: Powder colors should be stored in a dry place. We recommend to dry the color at 130 °C prior to mixing with an oil-based screen printing medium. Moisture in the color powder can result in an emulsion in the paste which makes it difficult to process.

Color description:

Lab	
NCS	
RAL	5005
Surface	glossy

For description of the color the nearest color index was chosen.

Firing conditions:

Normal firing/°C:	520 - 580°C
Shock firing/°C:	

Chemical characteristics:

Glaze frit system	Pb-B-Si
PbO */ weight-%	40 - 70
CdO/CdS/CdSe* / weigt-%	5 - 10
Stain system	Co-Al

*The values for the oxides are given in ranges. If there is no value written, the oxide is not added to the recipe. However, small amounts may be present as an impurity.

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05.02.2010

Technical Data

FERRO

Dinnerware Systems

Resistance:

Acid resistance:	10%ige Zitronensäure	7
Alcali resistance:	10%ige NAOH (4h/88°C)	7
Pb release (EN 1388.1) /mg/dm²		
Cd release (EN 1388.1) /mg/dm²		

Physical characteristics:

Lin. coeff. of thermal expansion/10-7/K	
Transformation temperature / °C	
Softening temperature / °C	
Softening intervall / °C	
Half ball temperature / °C	

Particle size distribution:

Fineness D50:	
Fineness D90:	11

The above mentioned values are the values of the standard product. The production batches can vary slightly from the standard product.

(1) No attack
(2) Iridescence or visible stain on the exposed surface when viewed at a 45 angle but not apparent at angles <30.
(3) Definite staining which does not blur reflected images and is visible at angles < 30.
(4) Definite stain with gross color change or strongly irridescent surface visible at angles < 30 and which may blur reflected images
(5) Surface dull or matt with chalking possible
(6) Significant removal of enamel with pinholing evident
(7) Complete removal of enamel in the exposed area

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AZUL

550° a 620°

Impresores

12 602 · Range: 30

Description: glass color

Color shade: blue

Further description: low fusing glass color

Use for: Soda-Lime glass

Application: Tumblers, lightning fixtures, promotional items

Storage: Powder colors should be stored in a dry place. We recommend to dry the color at 130 °C prior to mixing with an oil-based screen printing medium. Moisture in the color powder can result in an emulsion in the paste which makes it difficult to process.

Color description:

Lab	
NCS	
RAL	5005
Surface	glossy

For description of the color the nearest color index was chosen.

Firing conditions:

Normal firing/°C:	520 - 580°C
Shock firing/°C:	

Chemical characteristics:

Glaze frit system	Pb-B-Si
PbO */ weight-%	40 - 70
CdO/CdS/CdSe* / weigt-%	5 - 10
Stain system	Co-Al

*The values for the oxides are given in ranges. If there is no value written, the oxide is not added to the recipe. However, small amounts may be present as an impurity.

Technical Data

FERRO

Dinnerware Systems

Resistance:

Acid resistance:	10%ige Zitronensäure	7
Alcali resistance:	10%ige NAOH (4h/88°C)	7
Pb release (EN 1388.1) /mg/dm²		
Cd release (EN 1388.1) /mg/dm²		

Physical characteristics:

Lin. coeff. of thermal expansion/10-7/K	
Transformation temperature / °C	
Softening temperature / °C	
Softening intervall / °C	
Half ball temperature / °C	

Particle size distribution:

Fineness D50:	
Fineness D90:	11

The above mentioned values are the values of the standard product. The production batches can vary slightly from the standard product.

(1) No attack
(2) Iridescence or visible stain on the exposed surface when viewed at a 45 angle but not apparent at angles <30.
(3) Definite staining which does not blur reflected images and is visible at angles < 30.
(4) Definite stain with gross color change or strongly irridescent surface visible at angles < 30 and which may blur reflected images
(5) Surface dull or matt with chalking possible
(6) Significant removal of enamel with pinholing evident
(7) Complete removal of enamel in the exposed area

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BLANCO

550° a 620°

19 130· Range: 30

Description: glass color

Color shade: White

Further description: low fusing glass color

Use for: Soda-Lime glass

Application: Tumblers, lightning fixtures, promotional items

Storage: Powder colors should be stored in a dry place. We recommend to dry the color at 130 °C prior to mixing with an oil-based screen printing medium. Moisture in the color powder can result in an emulsion in the paste which makes it difficult to process.

Color description:

Lab	
NCS	
RAL	5005
Surface	glossy

For description of the color the nearest color index was chosen.

Firing conditions:

Normal firing/°C:	520 - 580°C
Shock firing/°C:	

Chemical characteristics:

Glaze frit system	Pb-B-Si
PbO */ weight-%	40 - 70
CdO/CdS/CdSe* / weigt-%	5 - 10
Stain system	Co-Al

*The values for the oxides are given in ranges. If there is no value written, the oxide is not added to the recipe. However, small amounts may be present as an impurity.

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Technical Data

FERRO

Dinnerware Systems

Resistance:

Acid resistance:	10%ige Zitronensäure	7
Alcali resistance:	10%ige NAOH (4h/88°C)	7
Pb release (EN 1388.1) /mg/dm²		
Cd release (EN 1388.1) /mg/dm²		

Physical characteristics:

Lin. coeff. of thermal expansion/10-7/K	
Transformation temperature / °C	
Softening temperature / °C	
Softening intervall / °C	
Half ball temperature / °C	

Particle size distribution:

Fineness D50:	
Fineness D90:	11

The above mentioned values are the values of the standard product. The production batches can vary slightly from the standard product.

(1) No attack
(2) Iridescence or visible stain on the exposed surface when viewed at a 45 angle but not apparent at angles <30.
(3) Definite staining which does not blur reflected images and is visible at angles < 30.
(4) Definite stain with gross color change or strongly irridescent surface visible at angles < 30 and which may blur reflected images
(5) Surface dull or matt with chalking possible
(6) Significant removal of enamel with pinholing evident
(7) Complete removal of enamel in the exposed area

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NEGRO

550° a 620°

Technical Data

14 171 · Range: 30

Description: glass color

Color shade: black

Further description: low fusing glass color

Use for: Soda-Lime glass

Application: Tumblers, lightning fixtures, promotional items

Storage: Powder colors should be stored in a dry place. We recommend to dry the color at 130 °C prior to mixing with an oil-based screen printing medium. Moisture in the color powder can result in an emulsion in the paste which makes it difficult to process.

Color description:

Lab	
Pantone	3 C
NCS	
RAL	5005
Surface	glossy

For description of the color the nearest color index was chosen.

Firing conditions:

Normal firing/°C:	520 - 580°C
Shock firing/°C:	

Chemical characteristics:

Glaze frit system	Pb-B-Si
PbO */ weight-%	40 - 70
CdO/CdS/CdSe* / weigt-%	5 - 10
Stain system	Co-Al

*The values for the oxides are given in ranges. If there is no value written, the oxide is not added to the recipe. However, small amounts may be present as an impurity.

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Technical Data

FERRO

Dinnerware Systems

Resistance:

Acid resistance:	0%ige Zitronensäure (15min/Raumte	7
Alcali resistance:	10%ige NAOH (4h/88°C)	7
Pb release (EN 1388.1) /mg/dm²		
Cd release (EN 1388.1) /mg/dm²		

Physical characteristics:

Lin. coeff. of thermal expansion/10-7/K	
Transformation temperature / °C	
Softening temperature / °C	
Softening intervall / °C	
Half ball temperature / °C	

Particle size distribution:

Fineness D50:	
Fineness D90:	11

The above mentioned values are the values of the standard product. The production batches can vary slightly from the standard product.

(1) No attack
(2) Iridescence or visible stain on the exposed surface when viewed at a 45 angle but not apparent at angles <30.
(3) Definite staining which does not blur reflected images and is visible at angles < 30.
(4) Definite stain with gross color change or strongly irridescent surface visible at angles < 30 and which may blur reflected images
(5) Surface dull or matt with chalking possible
(6) Significant removal of enamel with pinholing evident
(7) Complete removal of enamel in the exposed area

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ROJO

550° a 620°

Impresores

Technical Data

17 395 · Range: 30

Description: glass color

Color shade: Red

Further description: low fusing glass color

Use for: Soda-Lime glass

Application: Tumblers, lightning fixtures, promotional items

Storage: Powder colors should be stored in a dry place. We recommend to dry the color at 130 °C prior to mixing with an oil-based screen printing medium. Moisture in the color powder can result in an emulsion in the paste which makes it difficult to process.

Color description:

Lab	
NCS	
RAL	5005
Surface	glossy

For description of the color the nearest color index was chosen.

Firing conditions:

Normal firing/°C:	520 - 580°C
Shock firing/°C:	

Chemical characteristics:

Glaze frit system	Pb-B-Si
PbO */ weight-%	40 - 70
CdO/CdS/CdSe* / weigt-%	5 - 10
Stain system	Co-Al

*The values for the oxides are given in ranges. If there is no value written, the oxide is not added to the recipe. However, small amounts may be present as an impurity.

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Technical Data

FERRO®

Dinnerware Systems

Resistance:

Acid resistance:	10%ige Zitronensäure	7
Alcali resistance:	10%ige NAOH (4h/88°C)	7
Pb release (EN 1388.1) /mg/dm²		
Cd release (EN 1388.1) /mg/dm²		

Physical characteristics:

Lin. coeff. of thermal expansion/10-7/K	
Transformation temperature / °C	
Softening temperature / °C	
Softening intervall / °C	
Half ball temperature / °C	

Particle size distribution:

Fineness D50:	
Fineness D90:	11

The above mentioned values are the values of the standard product. The production batches can vary slightly from the standard product.

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(2) Iridescence or visible stain on the exposed surface when viewed at a 45 angle but not apparent at angles <30.
(3) Definite staining which does not blur reflected images and is visible at angles < 30.
(4) Definite stain with gross color change or strongly irridescent surface visible at angles < 30 and which may blur reflected images
(5) Surface dull or matt with chalking possible
(6) Significant removal of enamel with pinholing evident
(7) Complete removal of enamel in the exposed area

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VERDE

550° a 620°

Impresores

Technical Data

11 641· Range: 30

Description: glass color

Color shade: Green

Further description: low fusing glass color

Use for: Soda-Lime glass

Application: Tumblers, lightning fixtures, promotional items

Storage: Powder colors should be stored in a dry place. We recommend to dry the color at 130 °C prior to mixing with an oil-based screen printing medium. Moisture in the color powder can result in an emulsion in the paste which makes it difficult to process.

Color description:

Lab	
NCS	
RAL	5005
Surface	glossy

For description of the color the nearest color index was chosen.

Firing conditions:

Normal firing/°C:	520 - 580°C
Shock firing/°C:	

Chemical characteristics:

Glaze frit system	Pb-B-Si
PbO */ weight-%	40 - 70
CdO/CdS/CdSe* / weigt-%	5 - 10
Stain system	Co-Al

*The values for the oxides are given in ranges. If there is no value written, the oxide is not added to the recipe. However, small amounts may be present as an impurity.

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Technical Data

FERRO

Dinnerware Systems

Resistance:

Acid resistance:	10%ige Zitronensäure	7
Alcali resistance:	10%ige NAOH (4h/88°C)	7
Pb release (EN 1388.1) /mg/dm²		
Cd release (EN 1388.1) /mg/dm²		

Physical characteristics:

Lin. coeff. of thermal expansion/10-7/K	
Transformation temperature / °C	
Softening temperature / °C	
Softening intervall / °C	
Half ball temperature / °C	

Particle size distribution:

Fineness D50:	
Fineness D90:	11

The above mentioned values are the values of the standard product. The production batches can vary slightly from the standard product.

(1) No attack
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(3) Definite staining which does not blur reflected images and is visible at angles < 30.
(4) Definite stain with gross color change or strongly irridescent surface visible at angles < 30 and which may blur reflected images
(5) Surface dull or matt with chalking possible
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