HTSAmptek

Duo-Tape[®] Heavy Insulated Tape

Description:

HTS/Amptek Duo-Tape[®] heaters are high temperature, flexible electric heating elements. <u>A unique dual element</u> circuit design allows the convenience of power leads on one end. Duo-Tapes[®] may be used on conductive surfaces as well as ceramic or glass.



High Temperature Capability	1400°F AMOX® Yarn Insulation:	AWH style heating tapes may be operated to 1400°F, with de-energized exposures to 1600°F.
High, Medium and Low Watt Density, Standard Designs	13 Watts/Inch ² 8.67 Watts/Inch ² 3.25 Watts/Inch ²	Duo-Tape [®] laboratory style heating tapes are offered in three standard watt densities; <i>'D' high @ 13 WSI 'DM' medium @ 8.67 WSI 'DL' low @ 3.25 WSI</i>
Power Leads on One End	Duo-Tape [®]	The unique, dual element circuit design allows the leadwires to exit from one end. (see reverse side)
Knitted, Serpentine, Construction	Minimized Expansion, Vibration and Thermal Stress:	Unlike other straight element tapes, HTS/Amptek tapes are knitted into sine wave configurations. The element is cushioned and supported by knitted warp fabric as it expands evenly in all direc- tions rather than one.
	Longer Life: Flexible:	Knitting puts more element length into a given area, providing longer life through better distribution of heat. (lower watts per inch of wire) Knitting yields ultimate flexibility.
Multi-Strand Wire Element	High Temperature and Flexible:	All HTS/Amptek tape elements are bundled fine strand resistance wire, 36 to 40 gauge, covered with a minimum of two layers of braided AMOX [®] yarn.
Heavy Braided Outer Cover	Heavy Amox® Yarn:	The heavy braided outer cover provides added abrasion and dielectric protection for the element. Duo-Tapes [®] may be used on conductive surfaces, such as metal tubing etc., in addition to noncon- ducting ceramic and glassware.
Lead Wires, High Temperature	2 Ft. Leads on One End:	The multiple strand, 'A' Nickel conductor is covered with two layers of AMOX [®] yarn and impregnated with a high temperature binder.

Duo-Tape[®] (leads on the same end) **Heavy Insulated Heating Tapes**



Heating Tape Basic Construction: HTS/Amptek® tape construction begins by first: double braiding high temperature AMOXtm varn over multiple strands of fine resistance wire, then second: knitting the assembly into a tight, serpentine configuration, forming a flat tape.

Duo-Tape® Heavy Insulated Tapes

Feature the element construction of other tapes, except that two elements are knitted side by side as shown. This improved arrangement allows the two elements to be connected in series at one end and the leads to exit the other. The tape element is covered

by an AMOXtm, braided outer jacket. All 120v tapes offer an optional plug.





surface to be heated.

High Temperature mechanical connector.

24" A-Nickel Leadwire, with double $\textbf{AMOX}^{\text{TM}}$ cover and binder coat.

'D', High Watt Density 13 W/in², 1400°F (760°C) Max			'DM', Medium Wa 8.66 W/in², 1400°F ('DL', Low Wat 3.25 W/in², 1400°F						
Catalog Number	Watts	s Volts	Catalog Number	Watts	Volts	Catalog Number	Watts	Volts	Size (US)	Metric (cm)
AWH-051-020D	156	120	AWH-051-020DM	104	120	AWH-051-020DL	39	120	.5" X 2'	1.3 X 060
AWH-051-040D	312	120	AWH-051-040DM	208	120	AWH-051-040DL	78	120	.5" X 4'	1.3 X 120
AWH-051-060D	468	120	AWH-051-060DM	312	120	AWH-051-060DL	117	120	.5" X 6'	1.3 X 180
AWH-051-080D	624	120	AWH-051-080DM	416	120	AWH-051-080DL	156	120	.5" X 8'	1.3 X 240
AWH-052-100D	780	240	AWH-051-100DM	520	120	AWH-051-100DL	195	120	.5" X 10'	1.3 X 300
AWH-052-120D	936	240	AWH-052-120DM	624	240	AWH-051-120DL	234	120	.5" X 12'	1.3 X 360
AWH-052-160D	832	240	AWH-052-160DM	832	240	AWH-051-160DL	312	120	.5" X 16'	1.3 X 480
AWH-101-020D	312	120	AWH-101-020DM	208	120	AWH-101-020DL	78	120	1" X 2'	2.5 X 060
AWH-101-040D	624	120	AWH-101-040DM	416	120	AWH-101-040DL	156	120	1" X 4'	2.5 X 120
AWH-102-060D	936	240	AWH-102-060DM	624	240	AWH-101-060DL	234	120	1" X 6'	2.5 X 180
AWH-102-080D	1248	240	AWH-102-080DM	832	240	AWH-101-080DL	312	120	1" X 8'	2.5 X 240
			AWH-102-100DM	986	240	AWH-102-100DL	385	240	1" X 10'	2.5 X 300
					_ / •	AWH-102-120DL	468	240	1" X 12'	2.5 X 360
						AWH-102-160DL	624	240	1" X 16'	2.5 X 480

Plugs are not standard. (optional on 120 Volt tapes) Most sizes are available in 240V... see pricelist for complete listing.

To Order or Additional Information: Contact your local HTS/Amptek® Representative or Distributor or call us direct.

Special Designs Available:

Contact HTS/Amptek® for custom configurations. Typical modifications are length, width, watts, volts, ohms, lead length, plugs and insulation type.

Accessories Available From HTS/Amptek[®]:

High temperature accessories such as additional lead wire, crimp connectors, insulating tape and temperature controls provide the convenient pieces to guickly perform your task.

www.heatingtapes.com



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Duo-Tape[®] Silicone Extruded Heating Tape

Description:

HTS/Amptek[®] ASR style silicone extruded heaters are high temperature, flexible electric heating elements. <u>The</u> <u>unique dual element design allows the</u> <u>convenience of power leads on one end.</u>



Temperature Capability	400°F ASR Construction:	ASR style heating tapes may be operated to 400°F, with de-energized exposures to 500°F.
Low Watt Density, Standard Design	4.3 Watts/Inch ²	Duo-Tape [®] laboratory style silicone extruded heating tapes are offered in <i>4.3 WSI watt density.</i>
Power Leads on One End	Duo-Tape®	The unique, dual element circuit design allows the standard 2 foot leadwires to exit from one end. <i>(see picture above)</i>
Knitted, Serpentine, Construction	Minimized Expansion, Vibration and Thermal Stress:	Unlike other straight element tapes, HTS/Amptek [®] tapes are knitted into sine wave configurations. The element is cushioned and supported by knitted warp fabric as it expands evenly in all direc- tions rather than one.
	Longer Life: Flexible:	Knitting puts more element length into a given area, providing longer life through better distribution of heat. (lower watts per inch of wire) Knitting yields ultimate flexibility.
Multi-Strand Wire Element	High Temperature and Flexible:	All HTS/Amptek [®] tape elements are bundled fine strand resistance wire, 36 to 40 gauge, covered with a minimum of two layers of braided AMOX [™] yarn.
Silicone Extruded Outer Cover	ASR Extrusion:	The heavy silicone extruded outer cover provides abrasion and dielectric protec- tion for the element. Duo-Tapes [®] may be used on conductive surfaces, and in applications where moisture, chemical and abrasion resistance is required.
Lead Wires, High Temperature	2 Ft. Leads on One End:	18 AWG high temperature, multiple stranded, 600 volt silicone rubber insu- lated leads on the same end with molded one piece plug.

ASR Silicone Rubber Insulated Laboratory & Industrial Heating Tapes



End Caps-Vulcanized fiber / reinforced / silicone rubber Duo-Tape Element-Double, knitted multi-strand Alloy, and two braided layers of $AMOX^{\text{M}}$ yarn



Silicone Rubber Extruded Outer Cover High Temp. / Cu-Nickel Leadwire, mechanical connector with Silicone Rubber Jacket Heating Tape Basic Construction: HTS/Amptek[®] tape construction begins by first: double braiding high temperature AMOXtm yarn over multiple strands of fine resistance wire, then second: knitting the assembly into a tight, serpentine configuration, forming a flat tape.

Silicone Rubber Extruded Features:

The heavy silicone extrusion provides encapsulation, while maintaining flexibility. The heavy wall extrusion increases durability and dielectric strength, while adding moisture resistance.

Plug, single piece molded design:

All standard 120 volt ASR Duo-Tapes[®] are provided with a molded plug. 240 volt tapes do not a plug.



Lead Wires on one end:

Standard lead wire length is 2'. Longer a lead wires may be requested as a special option.

SILICONE RUBBER EXTRUDED DUO-TAPE WITH LEAD WIRES ON <u>ONE</u> END									
MAX TEMP	WATT DENSITY	SIZ US	ZE CM	WATTS	120v PLUG	CATALOG 120 VOLTS	NUMBER 240 VOLTS		
400°F 204°C	4.33 w/in² .67 w/cm²	$.5" \times 2'$ $.5" \times 4'$ $.5" \times 6'$ $.5" \times 8'$ $.5" \times 10'$ $.5" \times 12'$ $.5" \times 14'$ $.5" \times 16'$ $.5" \times 20'$ $.5" \times 24'$ $1" \times 20'$ $1" \times 8'$ $1" \times 10'$ $1" \times 12'$ $1" \times 14'$ $1" \times 10'$ $1" \times 10'$	$\begin{array}{c} 1.3 \times 060 \\ 1.3 \times 120 \\ 1.3 \times 120 \\ 1.3 \times 130 \\ 1.3 \times 240 \\ 1.3 \times 300 \\ 1.3 \times 360 \\ 1.3 \times 420 \\$	52 104 156 208 260 312 364 416 468 520 624 104 208 312 416 520 624 728 832 936 1040	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	ASR-051-020D ASR-051-040D ASR-051-060D ASR-051-080D ASR-051-100D ASR-051-120D ASR-051-140D ASR-051-140D ASR-051-140D ASR-051-200D ASR-051-240D ASR-101-020D ASR-101-060D ASR-101-060D ASR-101-120D ASR-101-120D ASR-101-120D ASR-101-160D ASR-101-160D ASR-101-160D	ASR-052-040D ASR-052-060D ASR-052-080D ASR-052-100D ASR-052-120D ASR-052-140D ASR-052-140D ASR-052-160D ASR-052-240D ASR-052-240D ASR-102-040D ASR-102-040D ASR-102-060D ASR-102-060D ASR-102-000D ASR-102-120D ASR-102-120D ASR-102-140D ASR-102-180D ASR-102-200D		

Armored Lead Wire Option:

ASR Duo-Tapes $^{\mbox{\tiny B}}$ may have custom lengths of SS flex-armor leadwires for

increased robustness. Contact us with your custom specification.



Thermocouple Sensor Option:

Thermocouples may be added to measure process temperature or element surface temperature.



To Order or Additional Information: Contact your local HTS/Amptek[®] Representative or Distributor or call us direct.



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HTSAmptek

Standard Insulated Heating Tape

Description:

HTS/Amptek Standard Insulated Heating Tapes are low watt density, high temperature electric heaters in tape form. They are very flexible and may be used on nonconductive surfaces such as glassware or ceramic. This product is not for use on metal.



High Temperature Capability	1400°FAMOX™ Yarn Insulation: 900° F Fiberglass Yarn Insulation:	AWO style tapes may be operated to 1400°F, with de-energized exposures to 1600°F. AOO laboratory style tapes may be operated to 900° F, with de-energized exposures to 1000° F.
Low Watt Density Design	13 Watts/In ² : 8.67 Watts/In ² :	AWO AMOX™ laboratory style tapes are rated at 13 watts/in². AOO Fiberglass laboratory style tapes are rated at 8.67 watts/in².
Knitted, Serpentine, Construction	Minimized Expansion, Vibration and Thermal Stress: Longer Life: Flexible:	Unlike other straight element tapes, HTS/Amptek tapes are knitted into sine wave configurations. The element is cushioned and supported by knitted warp fabric as it expands evenly in all directions rather than one. Knitting puts more element length into a given area, providing longer life through better distribution of heat. (lower watts per inch of wire) Knitting yields ultimate flexibility.
Multi-Strand Wire Element	High Temperature and Flexible:	All HTS/Amptek tape elements are bundled fine strand resistance wire, 36 to 40 gauge, covered with a minimum of two layers of braided AMOX [™] yarn.
Lead Wires, High Temperature	2 Ft. Leads on Each End:	The multi-strand, 'A' Nickel conductor is covered with two layers of AMOX [®] yarn and impregnated with a high temperature binder.

Standard Insulated Laboratory Heating Tapes



secure the tape to the

surface to be heated.

Heating Tape Basic Construction: HTS/Amptek tape construction begins by first: double braiding high temperature AMOX[™] yarn over multiple strands of fine resistance wire, then second: knitting the assembly into a tight, serpentine configuration, forming a flat tape.

Standard Insulated Tapes Feature

basic construction without the overbraid. Lead wires are attached to each end. These tapes are recommended for use on non-conductive surfaces such as glass or ceramic, <u>not directly on metal</u>.

Plug, separable, two piece design:

All laboratory tapes are provided with plug, except as noted below. The unique HTS/Amptek

unique HTS/Amptek design precludes accidental separation of plug halves while being removed from a recepticle.



24" A-Nickel Leadwire on each end, with double **AMOX™** cover and binder coat.

AMOX Standard Insulated AWH Style 1400°F (760°F) Maxin

AIH	Style 90	0°F (482	2°F) Maximu	m	AWH Style 1400°F (760°F) Maximum						
Catalog Numbe	r Watts	Volts	Size (US)	Metric (cm)	Catalog Number	Watts	Volts	Size (US)	Metric (cm)		
AIO-051-020 AIO-051-040 AIO-051-060 AIO-051-080 AIO-051-100 AIO-101-020	104 208 312 416 520 208	120 120 120 120 120 120 120	.5" X 2' .5" X 4' .5" X 6' .5" X 8' .5" X 10' 1" X 2'	1.3 X 60 1.3 X 120 1.3 X 180 1.3 X 240 1.3 X 200 2.5 X 060	AWO-051-020 AWO-051-040 AWO-051-060 AWO-051-080 AWO-052-100* AWO-052-120*	156 312 468 624 780 936	120 120 120 120 240 240	.5" X 2' .5" X 4' .5" X 6' .5" X 8' .5" X 10' .5" X 12'	1.3 X 60 1.3 X 120 1.3 X 180 1.3 X 240 1.3 X 300 1.3 X 360		
AIO-101-020 AIO-101-040 AIO-102-060* AIO-102-080* AIO-102-100*	416 624 832 1040	120 240 240 240	1" X 4' 1" X 6' 1" X 6' 1" X 8' 1" X 10'	2.5 X 120 2.5 X 120 2.5 X 180 2.5 X 240 2.5 X 300	AWO-032-120 AWO-101-020 AWO-101-040 AWO-102-060* AWO-102-080*	312 624 936 1248	120 120 240 240	.5" X 2' 1" X 4' 1" X 6' 1" X 8'	2.5 X 60 2.5 X 120 2.5 X 180 2.5 X 240		

*No plug supplied on 240 volt tapes. Most sizes are available in 240V... see pricelist for complete listing.

To Order or Additional Information:

Fiberglass Standard Insulated

Contact your local HTS/Amptek® Representative or Distributor or call us direct.

Special Designs Available:

Contact HTS/Amptek for custom configurations. Typical modifications are length, width, watts, volts, ohms, lead length, plugs and insulation type. *For leads on the same end see our Duo-Tape*[®] *brochure.* Part numbers and specifications may be changed without notice.

Accessories Available From HTS/Amptek[®]:

High temperature accessories such as additional lead wire, crimp connectors, insulating tape and temperature controls provide the convenient pieces to quickly perform your task.



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HTS/Amptek

Heavy Insulated Heating Tape

Description:

HTS/Amptek® Heavy Insulated Heating Tapes are low watt density, high temperature electric heaters in tape form. They are very flexible and are covered with an outer heavy braid for mechanical and dielectric protection. Use on glass, ceramic or metal.



High Temperature Capability	1400°F AMOX® Yarn Insulation: 900°F Fiberglass Yarn Insulation:	AWH style tapes may be operated to 1400°F, with de-energized exposures to 1600°F. AIH laboratory style tapes may be operated to 900° F, with de-energized exposures to 1000° F.
Low Watt Density Design	13 Watts/In²: 8.67 Watts/In²:	AWH AMOX [®] laboratory style tapes are rated at 13 watts/in ² . AIH Fiberglass laboratory style tapes are rated at 8.67 watts/in ² .
Knitted, Serpentine, Construction	Minimized Expansion, Vibration and Thermal Stress: Longer Life: Flexible:	Unlike other straight element tapes, HTS/Amptek tapes are knitted into sine wave configurations. The element is cushioned and supported by knitted warp fabric as it expands evenly in all directions rather than one. Knitting puts more element length into a given area, providing longer life through better distribution of heat. (lower watts per inch of wire) Knitting yields ultimate flexibility.
Multi-Strand Wire Element	High Temperature and Flexible:	All HTS/Amptek tape elements are bundled fine strand resistance wire, 36 to 40 gauge, covered with a minimum of two layers of braided AMOX [®] yarn.
Heavy Braided Outer Cover	Heavy Amox® Yarn:	The heavy braided outer cover provides added abrasion and dielectric protection for the element. Heavy insulated tapes may be used on conductive surfaces, such as metal tubing etc., in addition to ceramic and glassware.
Lead Wires, High Temperature	2 Ft. Leads on Each End:	The multi-strand, 'A' Nickel conductor is covered with two layers of AMOX [®] yarn and impregnated with a high temperature binder.

Heavy Insulated Laboratory Heating Tapes



*No plug supplied on 240 volt tapes. Most sizes are available in 240V... see pricelist for complete listing.

AWH-101-040

AWH-102-060*

AWH-102-080*

To Order or Additional Information:

AIH-102-060*

AIH-102-080*

AIH-102-100*

Contact your local HTS/Amptek Representative or Distributor or call us direct.

624

832

1040

240

240

240

Special Designs Available:

2.5 X 180

2.5 X 240

2.5 X 300

1" X 6'

1" X 8'

1" X 10'

Contact HTS/Amptek for custom configurations. Typical modifications are length, width, watts, volts, ohms, lead length, plugs and insulation type. *For leads on the same end see our Duo-Tape*[®] *brochure.* Part numbers and specifications may be changed without notice.

Accessories Available From

120

240

240

624

936

1248

HTS/Amptek: High temperature accessories such as additional lead wire, crimp connectors, insulating tape and temperature controls provide the convenient pieces to quickly perform your task.

1" X 4'

1" X 6'

1" X 8

2.5 X 120

2.5 X 180

2.5 X 240

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HTS/Amptek

Wide Heavy Insulated Heating Tape

Description:

Wide Heavy heaters are made of two or more standard tapes sewn between layers of heavy fiberglass, or AMOXtm cloth. They are very flexible, and may be used on conductive surfaces such as metal as well as glassware and ceramic.



High Temperature Capability	1400°F AMOX tm Yarn Insulation: 900°F Fiberglass Yarn Insulation:	AWH Wide Heavy Tapes may be operated to 1400°F, with de-energized exposures to 1600°F. AIH Wide Heavy Tapes may be operated to 900° F, with de-energized exposures to 1000° F.
Low Watt Density Design	13 Watts/In ² :	AWH AMOX tm Wide Heavy Tapes are rated at 13 watts/in ² of internal element.
	8.67 Watts/In ² :	AIH Fiberglass Wide Heavy Tapes are 8.67 watts/in ² of internal element.
Knitted, Serpentine, Construction	Minimized Expansion, Vibration and Thermal Stress: Longer Life: Flexible:	Unlike other straight element tapes, HTS/Amptek [®] tapes are knitted into sine wave configurations. The element is cushioned and supported by knitted warp fabric as it expands evenly in all directions rather than one. Knitting puts more element length into a given area, providing longer life through better distribution of heat. (lower watts per inch of wire) Knitting yields ultimate flexibility.
Multi-Strand Wire Element	High Temperature and Flexible:	All HTS/Amptek [®] tape elements are bundled fine strand resistance wire, 36 to 40 gauge, covered with a minimumof two layers of braided AMOX tm yarn.
Heavy Cloth Outer Cover	AWH, Amox tm Cloth or AlH, F/G Cloth.	The heavy cloth outer cover provides blanket type abrasion and dielectric protection for the element. This feature allows wide heavy tapes to be used on conductive surfaces.
Lead Wires, High Temperature	2 Ft. Leads on Each End:	The multi-strand, 'A' Nickel conductor is covered with two layers of AMOX tm yarn and impregnated with a high temperature binder.

Wide Heavy Insulated Laboratory Heating Tapes



Fiberglass Wide Heavy Insulated AIH Style 900°F (482°F) Maximum

Heating Tape Basic Construction: HTS/Amptek[®] tape construction begins by first: double braiding high temperature AMOXtm yarn over multiple strands of fine resistance wire, then second: knitting

the assembly into a tight, serpentine configuration, forming a flat tape.

Wide Heavy Insulated Tapes Feature:

Similar element construction of other HTS/Amptek® tapes, except that two or more flat tape elements are configured side by side as shown. The multiple elements are internally wired to allow the leads to exit from one end. An additional overbraid of high temperature AMOX^{Im}

yarn for abraision and dielectric strength. An optional molded plug may be added to



Wide Heavy tapes except as noted below.

AMOX[™] Wide Heavy Insulated AWH Style 1400°F (760°F) Maximum

Catalog Number	Watts	Volts	Size (US)	Metric (cm)	Catalog Number	Watts	Volts	Size (US)	Metric (cm)
AlH-171-020	208	120	1.25" X 2	3.1 X 60	AWH-171-020	312	120	1.25" X 2'	3.1 X 60
AIH-171-040	416	120	1.25" X 4 '	3.1 X 120	AWH-171-040	624	120	1.25" X 4 '	3.1 X 120
AIH-171-060	624	120	1.25" X 6'	3.1 X 180	AWH-171-060	936	120	1.25" X 6'	3.1 X 180
AIH-171-080	832	120	1.25" X 8'	3.1 X 240	AWH-171-080*	1248	120	1.25" X 8'	3.1 X 240
AlH-172-100	1040	240	1.25" X 10	3.1 X 300	AWH-172-100*	1560	240	1.25" X 10'	3.1 X 300
AIH-251-020	312	120	2.00" X 2'	5.0 X 060	AWH-251-020	468	120	2.00" X 2'	5.0 X 060
AIH-251-040	624	120	2.00" X 4'	5.0 X 120	AWH-251-040	936	120	2.00" X 4'	5.0 X 120
AIH-251-060	936	120	2.00" X 6'	5.0 X 180	AWH-251-060*	1404	120	2.00" X 6'	5.0 X 180
AIH-251-080*	1248	120	2.00" X 8'	5.0 X 240	AWH-251-080*	1872	120	2.00" X 8'	5.0 X 240
AIH-252-100*	1560	240	2.00" X 10'	5.0 X 300	AWH-252-100*	2340	240	2.00" X 10'	5.0 X 300
AIH-321-020	416	120	2.75" X 2'	6.2 X 60	AWH-321-020	624	120	2.5" X 2'	6.2 X 60
AIH-321-040	832	120	2.75" X 4'	6.2 X 120	AWH-321-040*	1248	120	2.5" X 4'	6.2 X 120
AIH-321-060*	1248	120	2.75" X 6'	6.2 X 180	AWH-321-060*	1878	120	2.5" X 6'	6.2 X 180
AIH-321-080*1	1664	120	2.75" X 8'	6.2 X 240	AWH-321-080*1	2496	120	2.5" X 8'	6.2 X 240
AIH-322-100*1	2080	240	2.75" X 10'	6.2 X 300	AWH-322-100*1	3120	240	2.5" X 10'	6.2 X 300
				••					

*No Optional plug may be supplied due to voltage,or amps. 1 These have 2 sets of leadwires on one end, due to amps.

To Order or Additional Information:

Contact your local HTS/Amptek Representative or Distributor or call us direct.

Special Designs Available:

Contact HTS/Amptek for custom configurations. Typical modifications are length, width, watts, volts, ohms, lead length, plugs and insulation type. Part numbers and specifications may be changed without notice.

Accessories Available From HTS/Amptek:

High temperature accessories such as additional lead wire, crimp connectors, insulating tape and temperature controls provide the convenient pieces to quickly perform your task.



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Made in U.S.A.