

Industrial, Heavy Insulated Mono-Tape[™] and Duo-Tape[®]



Description:

HTS/Amptek AWD and AWM Heating Tapes are Single and Double Duo-Tapes[®] designed for use in high

temperature applications. AWD and AWM Heating Tapes are ideal for Industrial Applications where temperature requirements are beyond the capabilities of elastomer insulated cables and tapes.

High Temperature Capability	1200°F AMOX™ Yarn Insulation	Heating tapes may be operated to 1200°F (650°C), with de-energized exposures to 1400°F (760°C).
High Watt Density Design	8.67 Watts/ Inch ²	Industrial style heating at 120 or 240 Volts.
Power Leads on One End	® Duo-Tape Design	A unique, dual element circuit design allows the lead wires to exit from one end of the tape.
Knitted, Serpentine Construction	Minimized Expansion, Vibration and Thermal Stress Longer Life	HTS/Amptek heating tapes are knitted into a sine wave configuration. The element is cushioned and supported by knitted warp fabric as it expands evenly in all directions. Knitting puts more element length into a given area, providing longer life through better distribution of heat (lower watts per inch of wire).
	Flexibility	Knitting yields maximum flexibility.
Multi-Strand Wire Element	High Temperature and Flexible	All HTS/Amptek tape elements are bundled, fine strand, resistance wire, covered with a minimum of two layers of braided AMOX™ yarn.
Heavy Braided Outer Cover	Heavy AMOX™ Yarn	The heavy braided outer cover provides added abrasion and dielectric protection for the element. Duo-Tapes® are designed for use on conductive as well as non-conductive surfaces.
High Temperature Lead Wires	48 inch (1.2M) Leads on One End	The multiple-strand, nickel alloy conductor is covered with two layers of braided AMOX™ yarn, impregnated with a high temperature binder and protected by HO sleeving.

R Industrial, Heavy Insulated Mono-Tape and Duo-Tape

Heating Tape Basic Construction:

HTS/Amptek[®] tape construction begins by double braiding high temperature AMOX[™] yarn over multiple strands of fine resistance wire, then knitting the assembly in a tight, serpentine configuration, forming a flat, flexible tape.

Duo-Tape[®] Heavy Insulated Tapes Feature the element construction of other tapes, except it incorporates two elements knitted side by side. This improved arrangement allows the two elements to be connected in series at one end of the tape and the power leads to exit the other. The tape element is covered by an AMOX[™], braided outer jacket.





1/2" Wide Industrial AWD or AWM Tapes These standard sizes are available from stock or short turn around. Special Configurations are available:	LENGTH	WATTS	120V MODEL NO.	AMPS	240V MODEL NO.	AMPS
	04 ft (1.2m)	208	AWD-051-040	1.7	AWD-052-040	0.9
	06 ft (1.8m)	312	AWD-051-060	2.6	AWD-052-060	1.3
 Specific tape lengths Specific wattage or voltage 	08 ft (2.4m)	416	AWD-051-080	3.5	AWD-052-080	1.7
 Specific length power leads Addition of power connector 	10ft (3.0m)	520	AWD-051-100	4.3	AWD-052-100	2.2
Addition of temperature sensor	12ft (3.6m)	624	AWM-051-120*	5.2	AWD-052-120	2.6
NOTE: Lead Wires on these tapes are on EACH end, not on one end. NOTE: 240V tapes may be operated on 208 (75% rated output) to 277 (133% rated output) volts.	16ft (4.8m)	832	AWM-051-160	6.9	AWD-052-160	3.5
	20ft (6.0m)	1040	AWM-051-200*	8.7	AWD-052-200	4.3
	24ft (7.2m)	1248			AWM-052-240*	5.2
	32ft (9.6m)	1664			AWM-052-320*	6.9
1" Wide Industrial AWD or AWM Tapes	LENGTH	WATTS	120V MODEL NO.	AMPS	240V MODEL NO.	AMPS
 These standard sizes are available from stock or short turn around. Special Configurations are available: Specific tape lengths Specific wattage or voltage Specific length power leads Addition of power connector Addition of temperature sensor 	04 ft (1.2m)	416	AWD-551-040	3.5	AWD-552-040	1.7
	06 ft (1.8m)	624	AWD-551-060	5.2	AWD-552-060	2.6
	08 ft (2.4m)	832	AWD-551-080	6.9	AWD-552-080	3.5
	10ft (3.0m)	1040	AWD-551-100	8.7	AWD-552-100	4.3
	12ft (3.6m)	1248	AWM-551-120*	10.4	AWD-552-120	5.2
NOTE: Lead Wires on these tapes are on EACH	16ft (4.8m)	1664	AWM-551-160	13.9	AWD-552-160	6.9
end, not on one end. NOTE: 240V tapes may be operated on 208 (75%	20ft (6.0m)	2080	AWM-551-200*	17.3	AWD-552-200	8.7
rated output) to 277 (133% rated output) volts.	0.444 (7.0m)	2406			AVAINA 552 240*	10.4
······································	2411 (7.2m)	2490			AVVIVI-332-240	10.4

HTS/Amptek Company

P.O. Box 1381 Stafford, TX 77497 USA Phone: 281.340.9800 Fax: 281.340.9811



HTS/Amptek

Industrial, Silicone Rubber Duo-Tape®

Description:

HTS/Amptek SRD, Silicone Rubber Extruded Duo-Tapes[®] are ideal for industrial applications that require continuous heat for process temperature maintenance. SRD Tapes can be employed where temperature requirements are beyond the capabilities of elastomer



insulated cables and tapes. SRD Duo-Tapes® have a constant output of 15 watts per foot in 1/2" wide, and 30 watts per foot in 1" wide configuration.

High Temperature Capability	450°F Continuous Silicone Rubber Extrusion	Heating tapes may be operated to 450°F (232°C), with exposure temperatures to 482°F (250°C).
Medium Watt Density Design	2.5 Watts/ Inch ²	Industrial style heating at 120 or 240 Volts.
Power Leads on One End	Duo-Tape [®] Design	A unique, dual element circuit design allows the lead wires to exit from one end of the tape.
Knitted, Serpentine Construction	Minimized Expansion, Vibration and Thermal Stress Longer Life Flexibility	HTS/Amptek heating tapes are knitted into a sine wave configuration. The element is cushioned and supported by knitted warp fabric as it expands evenly in all directions. Knitting puts more element length into a given area, providing longer life through better distribution of heat (lower watts per inch of wire). Knitting yields maximum flexibility.
Multi-Strand Wire Element	High Temperature and Flexible	All HTS/Amptek tape elements are bundled, fine strand, resistance wire, covered with a minimum of two layers of braided AMOX™ yarn.
Rugged Outer Cover	Rubber Extrusion	The heavy silicone extruded outer cover provides abrasion and dielectric protection for the element. Duo-Tapes® are designed for use in applications where moisture, chemical and abrasion resistance is required.
High Temperature Lead Wires	48 inch (1.2M) Leads on One End	The multiple strand conductors are covered with 600 volt silicone rubber insulation and protected by HO sleeving.

Industrial, Silicone Rubber Duo-Tape[®]

Heating Tape Basic Construction:

HTS/Amptek® tape construction begins by double braiding high temperature AMOX[™] yarn over multiple strands of fine resistance wire, then knitting the assembly into a tight, serpentine configuration, forming a flat, flexible tape.

Duo-Tape® Heavy Insulated Tapes Feature the element construction of other tapes, except it incorporates two elements knitted side by side. This improved arrangement allows the two elements to be connected in series at one end of the tape and the power leads to exit the other. The tape element is covered by an AMOXTM, braided outer jacket.



SRD, 1" WIDE TAPE CONFIGURATION

1/2" Wide Industrial AWD or AWM Tapes	LENGTH	WATTS	120V MODEL NO.	AMPS	240V MODEL NO.	AMPS
These standard sizes are available from stock or short turn around. Special Configurations are available:	06 ft (1.8m)	90	SRD-051-060	0.8	SRD-052-060	0.4
	08 ft (2.4m)	120	SRD-051-080	1	SRD-052-080	0.5
Specific tape lengths Specific wattage or voltage	10ft (3.0m)	150	SRD-051-100	1.3	SRD-052-100	0.6
 Specific length power leads 	12ft (3.6m)	180	SRD-051-120	1.5	SRD-052-120	0.8
 Addition of power connector Addition of temperature sensor 	16ft (4.8m)	240	SRD-051-160	2	SRD-052-160	1
*NOTE: Load Wires on those tapes are on	20ft (6.0m)	300	SRD-051-200	2.5	SRD-052-200	1.3
EACH end, not on one end.	24ft (7.2m)	360	SRD-051-240	3	SRD-052-240	1.5
NOTE: 240V tapes may be operated on 208 (75% rated output) to 277 (133% rated output) volt.	32ft (9.6m)	480	SRD-051-320	4	SRD-052-320	2
	42ft (15.6m)	630	SRD-051-420	5.3	SRD-052-420	2.6
	52ft (21.6m)	780	SRD-051-520	6.5	SRD-052-520	3.3
1" Wide Industrial AWD or AWM Tapes	LENGTH	WATTS	120V MODEL NO.	AMPS	240V MODEL NO.	AMPS
These standard sizes are available from stock	06 ft (1.8m)	180	SRD-101-060	1.6	SRD-102-060	0.8
These standard sizes are available from stock or short turn around. Special Configurations are available:	06 ft (1.8m) 08 ft (2.4m)	180 240	SRD-101-060 SRD-101-080	1.6 2	SRD-102-060 SRD-102-080	0.8 1
These standard sizes are available from stock or short turn around. Special Configurations are available: • Specific tape lengths	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m)	180 240 300	SRD-101-060 SRD-101-080 SRD-101-100	1.6 2 2.5	SRD-102-060 SRD-102-080 SRD-102-100	0.8 1 1.3
 These standard sizes are available from stock or short turn around. Special Configurations are available: Specific tape lengths Specific wattage or voltage Specific length power leads 	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m) 12ft (3.6m)	180 240 300 360	SRD-101-060 SRD-101-080 SRD-101-100 SRD-101-120	1.6 2 2.5 3	SRD-102-060 SRD-102-080 SRD-102-100 SRD-102-120	0.8 1 1.3 1.5
These standard sizes are available from stock or short turn around. Special Configurations are available: • Specific tape lengths • Specific wattage or voltage • Specific length power leads • Addition of power connector • Addition of temperature sensor	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m) 12ft (3.6m) 16ft (4.8m)	180 240 300 360 480	SRD-101-060 SRD-101-080 SRD-101-100 SRD-101-120 SRD-101-160	1.6 2 2.5 3 4	SRD-102-060 SRD-102-080 SRD-102-100 SRD-102-120 SRD-102-160	0.8 1 1.3 1.5 2
These standard sizes are available from stock or short turn around. Special Configurations are available: • Specific tape lengths • Specific wattage or voltage • Specific length power leads • Addition of power connector • Addition of temperature sensor	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m) 12ft (3.6m) 16ft (4.8m) 20ft (6.0m)	180 240 300 360 480 600	SRD-101-060 SRD-101-080 SRD-101-100 SRD-101-120 SRD-101-160 SRD-101-200	1.6 2 2.5 3 4 5	SRD-102-060 SRD-102-080 SRD-102-100 SRD-102-120 SRD-102-160 SRD-102-200	0.8 1 1.3 1.5 2 2.5
These standard sizes are available from stock or short turn around. Special Configurations are available: • Specific tape lengths • Specific wattage or voltage • Specific length power leads • Addition of power connector • Addition of temperature sensor *NOTE: Lead Wires on these tapes are on EACH end, not on one end.	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m) 12ft (3.6m) 16ft (4.8m) 20ft (6.0m) 24ft (7.2m)	180 240 300 360 480 600 720	SRD-101-060 SRD-101-080 SRD-101-100 SRD-101-120 SRD-101-160 SRD-101-200 SRD-101-240	1.6 2 2.5 3 4 5 6	SRD-102-060 SRD-102-080 SRD-102-100 SRD-102-120 SRD-102-160 SRD-102-200 SRD-102-240	0.8 1 1.3 1.5 2 2.5 3
These standard sizes are available from stock or short turn around. Special Configurations are available: • Specific tape lengths • Specific wattage or voltage • Specific length power leads • Addition of power connector • Addition of temperature sensor *NOTE: Lead Wires on these tapes are on EACH end, not on one end.	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m) 12ft (3.6m) 16ft (4.8m) 20ft (6.0m) 24ft (7.2m) 32ft (9.6m)	180 240 300 360 480 600 720 960	SRD-101-060 SRD-101-080 SRD-101-100 SRD-101-120 SRD-101-160 SRD-101-200 SRD-101-240 SRD-101-320	1.6 2 2.5 3 4 5 6 8	SRD-102-060 SRD-102-080 SRD-102-100 SRD-102-120 SRD-102-160 SRD-102-200 SRD-102-240 SRD-102-320	0.8 1 1.3 1.5 2 2.5 3 4
These standard sizes are available from stock or short turn around. Special Configurations are available: • Specific tape lengths • Specific wattage or voltage • Specific length power leads • Addition of power connector • Addition of temperature sensor *NOTE: Lead Wires on these tapes are on EACH end, not on one end. NOTE: 240V tapes may be operated on 208 (75% rated output) to 277 (133% rated output)	06 ft (1.8m) 08 ft (2.4m) 10ft (3.0m) 12ft (3.6m) 16ft (4.8m) 20ft (6.0m) 24ft (7.2m) 32ft (9.6m) 42ft (15.6m)	180 240 300 360 480 600 720 960 1260	SRD-101-060 SRD-101-080 SRD-101-100 SRD-101-120 SRD-101-160 SRD-101-200 SRD-101-240 SRD-101-320 SRD-101-420	1.6 2 2.5 3 4 5 6 8 8 10.5	SRD-102-060 SRD-102-080 SRD-102-100 SRD-102-120 SRD-102-200 SRD-102-240 SRD-102-320 SRD-102-320 SRD-102-420	0.8 1 1.3 1.5 2 2.5 3 4 5.3

HTS/Amptek Company P.O. Box 1381 Stafford, TX 77497 USA

Stafford, TX 77497 USA Phone: 281.340.9800 Fax: 281.340.9811





Industrial, Trace Heating Cable

Description:

HTS/Amptek AC8 Heating Cables are self-regulating trace cable designed for use in temperature maintenance and freeze-protection applications. AC8 Heating Cables are ideal for Industrial Applications where temperature requirements are below those of traditional flexible heating tapes.



Temperature Capability	Modified Fluoropolymer conductive core	Heating cables may be operated to 150°F (65°C), with intermittent exposures to 185°F (85°C).
Low Watt Density Design	8.0 Watts/ linear foot @ 50°F	Industrial style heating at 120 or 240 Volts.
Flexible Length	Cable can be overlapped	If required, cables can be cut to length and terminated in the field.
Multi-layer Construction	Rugged	HTS/Amptek heating cables utilize twin,
	Longer Life	Core.
	Flexibility	jacket and woven metal shield.
Heavy Outer Cover	Tinned copper sheathing with fluoropolymer outer jacket	The metal sheathing provides earth grounding protection and added abrasion protection for the element. Heating cables are designed for use in moisture prone and corrosive locations.
Protected Lead Wires	72 inch (1.8m) Leads	The heating cable element is terminated within a moisture resistant condulet with flexible conduit protecting the lead wiring.

Industrial, Trace Heating Cable

Heating Cable Basic Construction:

HTS/Amptek® Trace Heating Cables are constructed with a flexible, rugged design to maximize ease of installation. The heating element is a conductive core which can be cut to any length without affecting the heating circuitry. If required, cables can be terminated on-site using moisture resistant end caps. The cable can be overlapped without concern for overheating or burnout.

The cable material is designed to UL and CSA standards for industrial usage. Output energy will vary with vessel temperature. See the following chart.





1/2" Wide Industrial AC8 Cables

These standard sizes are available from stock or short turn around. Special Configurations are available:

- Specific tape lengths
- Specific length power leads
- Addition of power connector
- Addition of temperature sensor

LENGTH	WATTS	120V MODEL NO.	AMPS	240V MODEL NO.	AMPS
06 ft (1.8m)	48	AC8-051-060-6FLEX	0.4	AC8-052-060-6FLEX	0.2
12ft (3.6m)	96	AC8-051-120-6FLEX	0.8	AC8-052-120-6FLEX	0.4
18ft (5.4m)	144	AC8-051-180-6FLEX	1.2	AC8-052-180-6FLEX	0.6
24ft (7.2m)	192	AC8-051-240-6FLEX	1.6	AC8-052-240-6FLEX	0.8
30ft (9.0m)	240	AC8-051-300-6FLEX	2.0	AC8-052-300-6FLEX	1.0
36ft (11.0m)	288	AC8-051-360-6FLEX	2.4	AC8-052-360-6FLEX	1.2
42ft (12.6m)	366	AC8-051-420-6FLEX	3.1	AC8-052-420-6FLEX	1.5
48ft (14.4m)	384	AC8-051-480-6FLEX	3.2	AC8-052-480-6FLEX	1.6
54ft (16.2m)	432	AC8-051-540-6FLEX	3.6	AC8-052-540-6FLEX	1.8
60ft (18.0m)	480	AC8-051-600-6FLEX	4.0	AC8-052-600-6FLEX	2.0





P.O. Box 1381 Stafford, TX 77497 USA Phone: 281.340.9800 Fax: 281.340.9811

