



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK 528
Supersedes Date: 01-Nov-2023

Revision date 01-Feb-2024
Revision Number 4

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK 528

Other means of identification

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Industries Limited
Newtown, Swords
Co. Dublin Ireland
Tel: +353 (1) 8624900
Fax: +353 (1) 8402186

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

Emergency Telephone
Ireland

NPIC - National Poison Information Centre

Members of the Public: +353 (01) 8092166 (8.00 am to 10.00 pm - 7 days a week)

Healthcare Professionals: +353 (01) 8092566 (24 hour service)

United Kingdom
Europe

Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to
Regulation (EC) No. 1272/2008
[CLP]

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Specific target organ toxicity — single exposure	Category 3 - (H336)
Category 3 Narcotic effects	
Chronic aquatic toxicity	Category 2 - (H411)
Flammable liquids	Category 2 - (H225)

2.2. Label elements

Contains Acetone; Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics; Ethyl acetate; Formaldehyde, polymer with 4-(1,1-di-meth-ylethyl)phenol and phenol; Rosin

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Signal word
Danger

Hazard statements

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H336 - May cause drowsiness or dizziness
H411 - Toxic to aquatic life with long lasting effects
H225 - Highly flammable liquid and vapour

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
P271 - Use only outdoors or in a well-ventilated area
P273 - Avoid release to the environment
P370 + P378 - In case of fire: Use dry chemical, CO₂, water spray or alcohol-resistant foam to extinguish
P391 - Collect spillage
P405 - Store locked up
P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

In use, may form flammable/explosive vapour-air mixture.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No (EU Index No).	CAS No..	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	REACH registration number
Acetone 10 - <20 %	200-662-2 (606-001-00-8)	67-64-1	Eye Irrit. 2 (H319) (EUH066) STOT SE 3 (H336)	-	-	-	01-2119471330-49-XXXX

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			Flam. Liq. 2 (H225)				
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 10 - <20 %	927-510-4	RR-100219-3	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam. Liq. 2 (H225)	-	-	-	01-2119475515-33-xxxx
Methyl ethyl ketone 10 - <20 %	201-159-0 (606-002-00-3)	78-93-3	Eye Irrit. 2 (H319) (EUH066) STOT SE 3 (H336) Flam. Liq. 2 (H225)	-	-	-	01-2119457290-43-XXXX
Ethyl acetate 10 - <20 %	205-500-4 (607-022-00-5)	141-78-6	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	01-2119475103-46-XXXX
Hydrocarbons, C6, isoalkanes, <5% n-hexane 5 - <10 %	931-254-9	RR-100242-2	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam Liq. 2 (H225) (EUH066)	-	-	-	01-2119484651-34-XXXX
Xylenes (o-, m-, p-isomers) 5 - <10 %	215-535-7 (601-022-00-9)	1330-20-7	STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam. Liq. 3 (H226) Aquatic Chronic 3 (H412)	-	-	-	01-2119488216-32-XXXX
Formaldehyde, polymer with 4-(1,1-di-meth-ylethyl)phenol and phenol 5 - <10 %	-	28453-20-5	Skin Sens. 1 (H317)	-	-	-	[7]
Ethylbenzene 1 - <2.5 %	202-849-4 (601-023-00-4)	100-41-4	STOT RE 2 (H373) Asp. Tox. 1 (H304) Acute Tox. 4 (H332) Flam. Liq. 2 (H225) Aquatic Chronic 3 (H412)	-	-	-	01-2119489370-35-XXXX
Rosin 0.1- <1 %	232-475-7 (650-015-00-7)	8050-09-7	Skin Sens. 1 (H317)	-	-	-	01-2119480418-32-XXXX
Xylene (reaction mass of ethylbenzene and xylene) 0.1 - <0.5 %	905-588-0	--	STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226)	-	-	-	01-2119488216-32-xxxx

Substances identified by a number starting "RR-" in the CAS-field are substances for which the CAS# is not adopted in EU and we use an internal numbering system to track within our SDS software

Full text of H- and EUH-phrases: see section 16

NOTE [7] - No registration number is given for this substance because it is a polymer exempted from registration according to the provisions of Article 2(9) of REACH. All monomers or other substances within the polymer are registered or exempt from registration

Acute Toxicity Estimate

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If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Acetone	200-662-2 (606-001-00-8)	67-64-1	5800	-	-	-	-
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	RR-100219-3	-	-	-	-	-
Methyl ethyl ketone	201-159-0 (606-002-00-3)	78-93-3	-	-	-	-	-
Ethyl acetate	205-500-4 (607-022-00-5)	141-78-6	-	-	-	14.4131	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane	931-254-9	RR-100242-2	-	-	-	-	-
Xylenes (o-, m-, p-isomers)	215-535-7 (601-022-00-9)	1330-20-7	2500	1990	4.8	-	-
Ethylbenzene	202-849-4 (601-023-00-4)	100-41-4	3500	15400	4.99	17.6	-
Rosin	232-475-7 (650-015-00-7)	8050-09-7	-	-	-	-	-
Xylene (reaction mass of ethylbenzene and xylene)	905-588-0	--	3523	1999	4	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Notes

See section 16 for more information

Chemical name	Notes
Xylenes (o-, m-, p-isomers) - 1330-20-7	C

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious

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person. Call a doctor.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitiser. May cause sensitisation by skin contact.

Hazardous combustion products Carbon oxides. Carbon monoxide. Carbon dioxide (CO₂).

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

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6.3. Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.
Recommended storage temperature	Keep at temperatures between 5 and 25 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesives.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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Exposure Limits

Chemical name	European Union	Ireland	United Kingdom
Acetone 67-64-1	TWA: 500 ppm TWA: 1210 mg/m ³	TWA: 500 ppm TWA: 1210 mg/m ³ STEL: 1500 ppm STEL: 3630 mg/m ³	TWA: 500 ppm TWA: 1210 mg/m ³ STEL: 1500 ppm STEL: 3620 mg/m ³
Methyl ethyl ketone 78-93-3	TWA: 200 ppm TWA: 600 mg/m ³ STEL: 300 ppm STEL: 900 mg/m ³	TWA: 200 ppm TWA: 600 mg/m ³ STEL: 300 ppm STEL: 900 mg/m ³ Sk*	TWA: 200 ppm TWA: 600 mg/m ³ STEL: 300 ppm STEL: 899 mg/m ³ Sk*
Ethyl acetate 141-78-6	TWA: 734 mg/m ³ TWA: 200 ppm STEL: 1468 mg/m ³ STEL: 400 ppm	TWA: 734 mg/m ³ TWA: 200 ppm STEL: 1468 mg/m ³ STEL: 400 ppm	TWA: 734 mg/m ³ TWA: 200 ppm STEL: 1468 mg/m ³ STEL: 400 ppm
Xylenes (o-, m-, p- isomers) 1330-20-7	TWA: 50 ppm TWA: 221 mg/m ³ STEL: 100 ppm STEL: 442 mg/m ³ *	TWA: 50 ppm TWA: 221 mg/m ³ STEL: 100 ppm STEL: 442 mg/m ³ Sk*	TWA: 50 ppm TWA: 220 mg/m ³ STEL: 100 ppm STEL: 441 mg/m ³ Sk*
Ethylbenzene 100-41-4	TWA: 100 ppm TWA: 442 mg/m ³ STEL: 200 ppm STEL: 884 mg/m ³ *	TWA: 100 ppm TWA: 442 mg/m ³ STEL: 200 ppm STEL: 884 mg/m ³ Sk*	TWA: 100 ppm TWA: 441 mg/m ³ STEL: 125 ppm STEL: 552 mg/m ³ Sk*
Rosin 8050-09-7	-	TWA: 0.05 mg/m ³ STEL: 0.15 mg/m ³ Sens+	TWA: 0.05 mg/m ³ STEL: 0.15 mg/m ³ Sens+
Magnesium oxide (MgO) 1309-48-4	-	TWA: 4 mg/m ³ TWA: 5 mg/m ³ TWA: 10 mg/m ³ STEL: 10 mg/m ³ STEL: 12 mg/m ³ STEL: 30 mg/m ³	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³
Xylene (reaction mass of ethylbenzene and xylene) --	TWA: 50 ppm TWA: 221 mg/m ³ STEL: 100 ppm STEL: 442 mg/m ³ S*	TWA: 50 ppm TWA: 221 mg/m ³ STEL: 100 ppm STEL: 442 mg/m ³ Skin	STEL: 100 ppm STEL: 441 mg/m ³ TWA: 50 ppm TWA: 220 mg/m ³ Skin

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Acetone (67-64-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term Systemic health effects worker	Dermal	186 mg/kg bw/d	
Short term Local health effects worker	Inhalation	2420 mg/m ³	
Long term Systemic health effects worker	Inhalation	1210 mg/m ³	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	2085 mg/m ³	
worker Long term	Dermal	300 mg/kg bw/d	

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Systemic health effects			
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Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	1161 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	600 mg/m ³	

Ethyl acetate (141-78-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	63 mg/kg bw/d	
worker Short term Systemic health effects	Inhalation	1468 mg/m ³	
worker Long term Local health effects	Inhalation	734 mg/m ³	
worker Short term Local health effects	Inhalation	1468 mg/m ³	
worker Long term Systemic health effects	Inhalation	734 mg/m ³	

Xylenes (o-, m-, p- isomers) (1330-20-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term Systemic health effects worker	Dermal	180 mg/kg bw/d	
Long term Systemic health effects worker	Inhalation	77 mg/m ³	
Short term Local health effects Systemic health effects worker	Inhalation	289 mg/m ³	

Rosin (8050-09-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Local health effects	Inhalation	10 mg/m ³	
worker Long term Systemic health effects	Dermal	2131 mg/kg bw/d	

Xylene (reaction mass of ethylbenzene and xylene) (--)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker	Inhalation	221 mg/m ³	

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Long term Systemic health effects			
worker Long term Local health effects	Inhalation	221 mg/m ³	
worker Short term Local health effects	Inhalation	442 mg/m ³	
worker Long term Systemic health effects	Dermal	212 mg/kg bw/d	

Derived No Effect Level (DNEL)			
Acetone (67-64-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	200 mg/m ³	
Consumer Long term Systemic health effects	Dermal	62 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	62 mg/kg bw/d	

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	447 mg/m ³	
Consumer Long term Systemic health effects	Dermal	149 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	149 mg/kg bw/d	

Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m ³	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	

Ethyl acetate (141-78-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Oral	4.5 mg/kg bw/d	
Consumer	Dermal	37 mg/kg bw/d	

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Long term Systemic health effects			
Consumer Short term Systemic health effects	Inhalation	734 mg/m ³	
Consumer Long term Local health effects	Inhalation	367 mg/m ³	
Consumer Short term Local health effects	Inhalation	734 mg/m ³	
Consumer Long term Systemic health effects	Inhalation	367 mg/m ³	

Rosin (8050-09-7)

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	1065 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	1065 mg/kg bw/d	

Xylene (reaction mass of ethylbenzene and xylene) (--)

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	65.3 mg/m ³	
Consumer Short term Systemic health effects	Inhalation	260 mg/m ³	
Consumer Long term Local health effects	Inhalation	65.3 mg/m ³	
Consumer Short term Local health effects	Inhalation	260 mg/m ³	
Consumer Long term Systemic health effects	Dermal	125 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	12.5 mg/kg bw/d	

Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)

Acetone (67-64-1)

Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10.6 mg/l
Freshwater - intermittent	21 mg/l
Marine water	1.06 mg/l
Microorganisms in sewage treatment	100 mg/l
Freshwater sediment	30.4 mg/kg dry weight
Marine water	3.04 mg/kg dry weight

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Soil	29.5 mg/kg dry weight
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Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

Ethyl acetate (141-78-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.24 mg/l
Marine water	0.024 mg/l
Freshwater sediment	1.15 mg/kg
Marine sediment	0.115 mg/kg
Soil	0.148 mg/kg
Microorganisms in sewage treatment	650 mg/l

Rosin (8050-09-7)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.002 mg/l
Marine water	0 mg/l
Sewage treatment plant	1000 mg/l
Freshwater sediment	0.007 mg/l
Marine sediment	0.001 mg/l

Xylene (reaction mass of ethylbenzene and xylene) (--)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.327 mg/l
Marine water	0.327 mg/l
Microorganisms in sewage treatment	6.58 mg/l
Freshwater sediment	12.46 mg/kg dry weight
Soil	2.31 mg/kg dry weight

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

Personal protective equipment

- Eye/face protection** Tight sealing safety goggles. Face protection shield. Eye protection must conform to standard EN 166
- Hand protection** Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.
- Skin and body protection** Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing.
- Respiratory protection** In case of inadequate ventilation wear respiratory protection. In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
- Recommended filter type:** Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous Liquid
Colour	Light yellow
Odour	Solvent.

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<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	
Initial boiling point and boiling range	56 °C	
Flammability	No data available	Flammable liquid
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	-20 °C	
Autoignition temperature	No data available	
Decomposition temperature		
pH	No data available	Not applicable. Insoluble in water.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	approx 4000 mm ² /s	@ 20 °C
Dynamic viscosity	approx 3500 mPa s	@ 23 °C
Water solubility	Insoluble in water.	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Vapour pressure	<110 kPa	kPa
Relative density	0.84	
Bulk Density	No data available	
Density	No data available	
Relative vapour density	No data available	
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	
9.2. Other information		
Solid content (%)	approx 23	
Softening point	Not relevant	
VOC content	640 g/L	Directive 2004/42/EC on the limitation of emissions of volatile organic compounds

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

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10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	>5000 mg/kg
ATEmix (dermal)	31,539.50 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	65.00 mg/l
ATEmix (inhalation-vapour)	174.30 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone	=5800 mg/kg (Rattus) 3000 mg/kg (mouse)	>15800 mg/Kg (Rattus)	=79 mg/l(Rattus) 4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rattus)	LC50 >23.3 mg/L (4h)(Rat, vapour) (OECD 403)
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus)	=11700 ppm (Rattus) 4 h

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		cuniculus)	
Ethyl acetate	=5620 mg/kg (Rattus)	> 18000 mg/kg (Oryctolagus cuniculus) > 20 mL/kg (Oryctolagus cuniculus)	LC0 29.3 mg/l air
Hydrocarbons, C6, isoalkanes, <5% n-hexane	>16750 mg/Kg (Rattus)	>3350 mg/Kg (Oryctolagus cuniculus) OECD 402	259354 mg/m ³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers)	=3500 mg/kg (Rattus)	> 1700 mg/kg (Oryctolagus cuniculus) > 4350 mg/kg (Oryctolagus cuniculus)	= 11 mg/L (ATE)
Ethylbenzene	=3500 mg/kg (Rattus)	= 15400 mg/kg (Oryctolagus cuniculus)	=17.6 mg/L (Rattus) 4 h
Rosin	>2000 mg/Kg (Rattus)	> 2500 mg/kg (Oryctolagus cuniculus)	=1.5 mg/L (Rattus) 4 h
Xylene (reaction mass of ethylbenzene and xylene)	=3500 mg/kg (Rattus)	>10000 mg/kg (Oryctolagus cuniculus)	=>47635 mg/L (Rattus) 4 h = >5000 ppm (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Acetone (67-64-1)

Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Methyl ethyl ketone (78-93-3)

Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Respiratory or skin sensitisation May cause an allergic skin reaction.

Acetone (67-64-1)

Method	Species	Exposure route	Results
OECD Test No. 406: Skin Sensitisation	Guinea pig	Dermal	Not a skin sensitiser

Methyl ethyl ketone (78-93-3)

Method	Species	Exposure route	Results
OECD Test No. 406: Skin Sensitisation	Guinea pig	Dermal	No sensitisation responses were observed

Ethyl acetate (141-78-6)

Method	Species	Exposure route	Results
OECD Test No. 406: Skin Sensitisation	Guinea pig	Dermal	No sensitisation responses were observed

Xylenes (o-, m-, p- isomers) (1330-20-7)

Method	Species	Exposure route	Results
OECD Test No. 429: Skin Sensitisation: Local Lymph Node Assay	Mouse	Dermal	No sensitisation responses were observed

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Germ cell mutagenicity Based on available data, the classification criteria are not met.

Component Information
Ethyl acetate (141-78-6)

Method	Species	Results
OECD Test No. 474: Mammalian Erythrocyte Micronucleus Test	in vivo Hamster	Negative
OECD Test No. 471: Bacterial Reverse Mutation Test	in vitro Salmonella typhimurium	Negative
OECD Test No. 473: In vitro Mammalian Chromosome Aberration Test	in vitro Hamster Ovary	Negative

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause drowsiness or dizziness.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Acetone 67-64-1	-	LC50 96 h 4.74 - 6.33 mL/L (Oncorhynchus mykiss)	EC50 = 14500 mg/L 15 min	EC50 48 h 10294 - 17704 mg/L (Daphnia magna Static)		
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics RR-100219-3	ErL50 (72h) = 10-30 mg/L (Pseudokirchneriella subcapitata)	LL50 (96h) >13.4 mg/L (Oncorhynchus mykiss) OECD 203	-	EL50 (48h) = 3.0 mg/L (Daphnia magna)		
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales	EC50 = 3403 mg/L 30 min EC50 = 3426	EC50 48 h > 308 mg/L (Daphnia magna)		

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		promelas)	mg/L 5 min			
Ethyl acetate 141-78-6	EC50: =3300mg/L (48h, Desmodesmus subspicatus)	LC50: =484mg/L (96h, Oncorhynchus mykiss) LC50: 352 - 500mg/L (96h, Oncorhynchus mykiss) LC50: 220 - 250mg/L (96h, Pimephales promelas)	EC50 = 1180 mg/L 5 min EC50 = 1500 mg/L 15 min EC50 = 5870 mg/L 15 min EC50 = 7400 mg/L 2 h	EC50: =560mg/L (48h, Daphnia magna)		
Hydrocarbons, C6, isoalkanes, <5% n-hexane RR-100242-2	EL50 (72h) = 13.6 mg/l (Pseudokirchner iella subcapitata)	LL50 (96h) = 18.27 mg/l (Oncorhynchus mykiss)	-	EL50 (48h)= 31.9 mg/l (Daphnia magna)		
Xylenes (o-, m-, p- isomers) 1330-20-7	-	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss) (OECD 203)	EC50 = 0.0084 mg/L 24 h	EC50 48 h = 3.4 mg/L (Daphnia magna)		
Ethylbenzene 100-41-4	EC50 72 h 2.6 - 11.3 mg/L (Pseudokirchner iella subcapitata)	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static)	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	EC50: 1.8 - 2.4mg/L (48h, Daphnia magna)		
Rosin 8050-09-7	EC50: =400mg/L (72h, Desmodesmus subspicatus)	LC50 (96h) >10mg/L (Danio rerio)	EC50 = 31.5 mg/L 30 min	EC50 48 h >100 mg/L (Daphnia magna)		
Xylene (reaction mass of ethylbenzene and xylene) --	EC50 (72hr) 2.2 mg/l (Selenastrum capricornutum)	LC50(96h) 2.6 mg/l (Oncorhynchus mykiss-OECD 203)	EC50 = 0.0084 mg/L 24 h	LC50(24h) 1 mg/l (Daphnia magna-OECD 202)		

12.2. Persistence and degradability

Persistence and degradability No information available.

Acetone (67-64-1)

Method	Exposure time	Value	Results
OECD Test No. 301B: Ready Biodegradability: CO2 Evolution Test (TG 301 B)	28 days	biodegradation	91 % Readily biodegradable

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)

Method	Exposure time	Value	Results
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	98%	Readily biodegradable

Methyl ethyl ketone (78-93-3)

Method	Exposure time	Value	Results
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

Xylenes (o-, m-, p- isomers) (1330-20-7)

Method	Exposure time	Value	Results
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OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	biodegradation	87.8 % Readily biodegradable
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12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Acetone	-0.24
Methyl ethyl ketone	0.3
Ethyl acetate	0.73
Hydrocarbons, C6, isoalkanes, <5% n-hexane	3.6
Xylenes (o-, m-, p- isomers)	3.15
Ethylbenzene	3.6
Rosin	7.7
Xylene (reaction mass of ethylbenzene and xylene)	3.15

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
Acetone	The substance is not PBT / vPvB
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	The substance is not PBT / vPvB
Methyl ethyl ketone	The substance is not PBT / vPvB
Ethyl acetate	The substance is not PBT / vPvB
Hydrocarbons, C6, isoalkanes, <5% n-hexane	The substance is not PBT / vPvB
Xylenes (o-, m-, p- isomers)	The substance is not PBT / vPvB
Ethylbenzene	The substance is not PBT / vPvB
Rosin	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
15 01 10*: Packaging containing residues of or contaminated by dangerous substances

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Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: The information shown here, may not always agree with the bill of lading shipping description for the material. The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition).

Land transport (ADR/RID)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
Labels	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (D/E), Environmentally Hazardous
14.5 Environmental hazards	Yes
14.6 Special precautions for user	
Special Provisions	640D
Classification code	F1
Tunnel restriction code	(D/E)
Limited quantity (LQ)	5 L
ADR Hazard Id (Kemmler Number)	33

IMDG

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (-20°C c.c.), Marine pollutant
14.5 Marine pollutant	P
14.6 Special precautions for user	
Special Provisions	None
Limited Quantity (LQ)	5 L
EmS-No.	F-E, S-D
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II
14.5 Environmental hazards	Yes
14.6 Special precautions for user	
Special Provisions	A3
Limited quantity (LQ)	1 L
ERG Code	3L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

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Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Dangerous substance category per Seveso Directive (2012/18/EU)

P5a - FLAMMABLE LIQUIDS

P5b - FLAMMABLE LIQUIDS

P5c - FLAMMABLE LIQUIDS

E2 - Hazardous to the Aquatic Environment in Category Chronic 2

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

This product contains

Chemical name	Reporting of suspicious transactions, disappearances and thefts	Restricted
Acetone - 67-64-1	X	

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

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Full text of H-Statements referred to under section 3

EUH066 - Repeated exposure may cause skin dryness or cracking
H225 - Highly flammable liquid and vapour
H226 - Flammable liquid and vapour
H304 - May be fatal if swallowed and enters airways
H312 - Harmful in contact with skin
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H373 - May cause damage to organs through prolonged or repeated exposure
H411 - Toxic to aquatic life with long lasting effects
H412 - Harmful to aquatic life with long lasting effects

Notes relating to the identification, classification and labelling of substances

Note C: Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers

SVHC: Substances of Very High Concern for Authorisation:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT RE: Specific target organ toxicity - Repeated exposure

STOT SE: Specific target organ toxicity - Single exposure

EWC: European Waste Catalogue

LOW: List of Wastes (see <http://ec.europa.eu/environment/waste/framework/list.htm>)

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA: International Air Transport Association

ICAO: ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air

IMDG: International Maritime Dangerous Goods

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

Legend SECTION 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
AGW	Occupational exposure limit value	BGW	Biological limit value
Ceiling	Maximum limit value	Sk*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

European Food Safety Authority (EFSA)

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European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
NIOSH (National Institute for Occupational Safety and Health)
Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications
Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
Organisation for Economic Co-operation and Development Screening Information Data Set

Prepared By Product Safety & Regulatory Affairs
Revision date 01-Feb-2024
Training Advice Provide adequate information, instruction, and training for operator
Further information No information available

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)
Regulation (EC) No. 1272/2008 and Regulation (EC) No. 1907/2006 as amended by Regulation (EU) No. 2020/878

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet