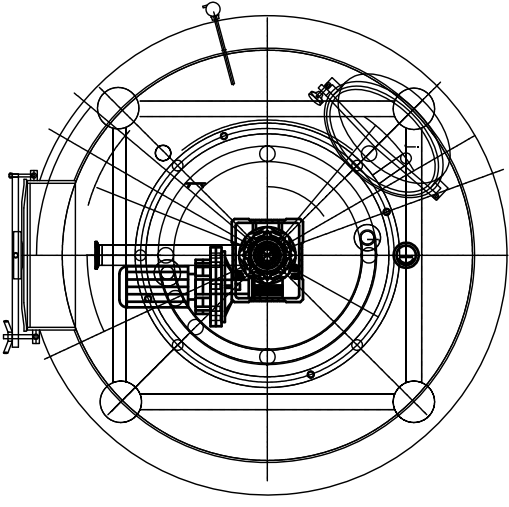
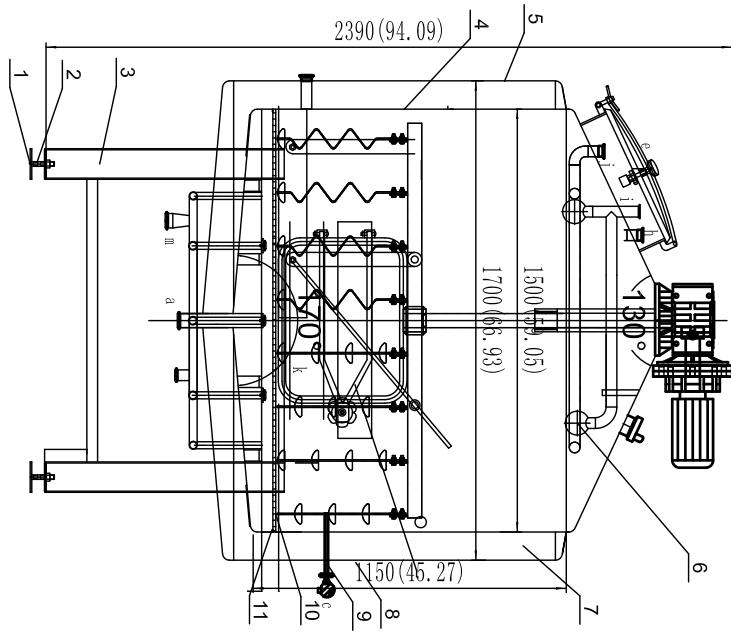


- Claim
1. Effective volume: 15BBL
  2. Conical head, internal and external polishing accuracy, polishing degree  $\leq 0.4\mu\text{m}$ .
  3. argon arc welding process, 304 plate, stainless steel 308L welding wire, full welding
  4. After completion, test leak test pressure, jacket pressure 0.4Mpa



Orifice table

Symbol	Nominal size	Connection	Use
a	φ51	Clamp	Material port
b	G1	Thread	Steam outlet
c	NP120-φ12.7	Thread	Temperature
d	G1	Thread	Argon inlet
e	φ450	Manhole	Manhole door
f	φ38	Clamp	Material port
g	1.5'(φ38)	Clamp	Hot water inlet
h	1.5'(φ38)	Clamp	Washing port
i	1.5'(φ38)	Clamp	Return hole
j	430×530	Clamp	Vinasse door
k	L	Clamp	Backwash hole
l	1.5'(φ38)	Clamp	Backwash hole

11	Stove support φ3 width 20	1	066-cr18V10			
10	Stove plate	1	066-cr18V10			
9	Thermometer blind tube φ2.1 L=220	1	066-cr18V10			
8	Steam jacket T1.5	1	066-cr18V10			
7	Insulation materials	1.5kg	Rock wool			
6	Cleaning ball φ32	1	066-cr18V10			
5	Other tank φ2	1	066-cr18V10			
4	Inter tank φ3	1	066-cr18V10			
3	Supporting leg φ108×3	4	066-cr18V10			
2	Adjusting bolt 120×80	4	066-cr18V10			
1	Foot gasket 110φ6	4	066-cr18V10			
No.	Code number	Name	Quantity	Material	Single or dual	Note

15BBL lauter tank		Stage remark	Wight	scale
Design				
Check				
Audit				
Approve		Total page		