

## **HOW TO INSTALL THE ATN THOR RISER BLOCK**

(1) Using a 1/8" hex bit, remove the two screws from the bottom of the QD Picatinny Mount. Note: the screws might have been installed using LOCTITE®, so if they feel as though extra force is needed to remove them, stop immediately, as heat may be necessary to soften up the LOCTITE®. Details on how to do so. is listed below.

(2) After removal, clean the threaded holes in the ATN Thor and the surfaces of the Mount with a Q-Tip dipped in acetone or a similar solvent. Follow the manufacturer's instructions for its use.

(3) Position the Riser Block on the top of the Mount. Before putting them together, spread a thin layer of the enclosed LOCKITE® on the mating surfaces. Then install the two longer screws in the bottom of the Mount and through the Riser Block. Place a drop of LOCTITE® on the exposed threaded ends of the screws.

(4) Before assembly, spread a thin layer of LOCTITE® on the top of the Riser Block and the mating underside surface of the ATN Thor. Then put them together and finger-tighten the two screws. Note: At this point, the heads of the screws should be close to bottoming out in the recesses of the Mount. If they stick up more than 1/16", the threaded hole might not have been properly cleaned.

(5) Tighten the two screws alternately, to 35 INCH POUNDS using the 1/8" hex bit. Note: do not over tighten as the hole threads might strip.

(6) Allow the LOCTITE® to dry for 24 hours before mounting the ATN Thor to a firearm.

NOTE: To soften the LOCTITE®, locate a disposable a 1/8" allen wrench. Place the end of the wrench in the hex hole of the screw and apply heat to the allen shaft only, using a controlled flame. This allows for heat to be transferred through the shaft to the screw, which should make for easier screw removal. **WARNING... DO NOT APPLY HEAT DIRECTLY TO THE QD MOUNT OR ATN THOR AS PERMANENT DAMAGE MIGHT OCCUR.**

NOTE: Installing our ATN Thor Riser Block is very easy. If however, you are having difficulty or are uncomfortable installing it, please contact us for assistance.

**REPACKBOX**

P.O. BOX 263

PEGRAM, TN 37143

info@repackbox.com