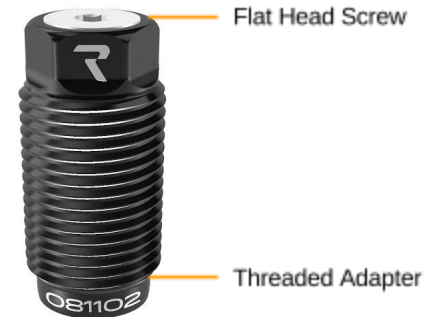


**Tools Required |**

15mm Wrench  
4mm Allen Wrench  
Blue Loctite

**Threaded Adapter |**

- 1 Remove your shift knob.
- 2 Put blue Loctite on the threads of the shifter arm.
- 3 Use a 15mm wrench to install the threaded adapter and tighten it onto the shifter arm. **Make sure the adapter is tight!** Let the blue Loctite set-up 10-15 minutes, then proceed to step 4.
- 4 Use a 4mm allen wrench to remove the flat head screw and place blue Loctite on the threads. Install the flat head screw back into the threaded adapter until it bottoms out, then unscrew it one full turn.
- 5 Install the shift knob by screwing it onto the adapter till it is snug.
- 6 If your shift knob has engraving, proceed to the shift knob orientation steps below.
- 7 If your shift knob does not have engraving, see notes below for tightening the shift knob:

**Hybrid Series**

If you have a Hybrid Series shift knob (screw-on type cover), remove the cover prior to tightening the core. When the core is tightened onto the adapter, then you can install the cover.

**Circuit Series**

If you have a Circuit Series shift knob, grab as much of the stainless steel handle section as possible when tightening.

**Mass Series**

If you have a Mass Series shift knob, grab the whole shift knob and tighten.

- 8 Your installation is complete. Test drive and enjoy your new shifting experience.

### **Shift Knob Orientation**

The shift knob bottoms out on the top of the flat head screw. Turning the screw clockwise or counterclockwise will rotate the shift gate pattern the same amount and direction the screw was turned. Follow the steps below to adjust the shift gate pattern.

- 1** Take note of how many degrees clockwise or counterclockwise the shift knob orientation is off.
- 2** Unscrew the shift knob. Use a 4mm allen wrench and turn the flat head screw the same amount of degrees and direction the orientation is off by. When making this adjustment, allow for 5 degrees of clockwise tightening rotation.
- 3** Check your orientation adjustment by threading the shift knob onto the adapter. See notes below for tightening the shift knob:

### **Hybrid Series**

If you have a Hybrid Series shift knob (screw-on type cover), remove the cover prior to tightening the core. When the core is tightened onto the adapter, then you can install the cover.

### **Circuit Series**

If you have a Circuit Series shift knob, grab as much of the stainless steel handle section as possible when tightening.

### **Mass Series**

If you have a Mass Series shift knob, grab the whole shift knob and tighten.

- 4** Check your shift knob orientation. Repeat step 1 if further adjustment is needed.
- 5** Test drive and enjoy your new shifting experience!