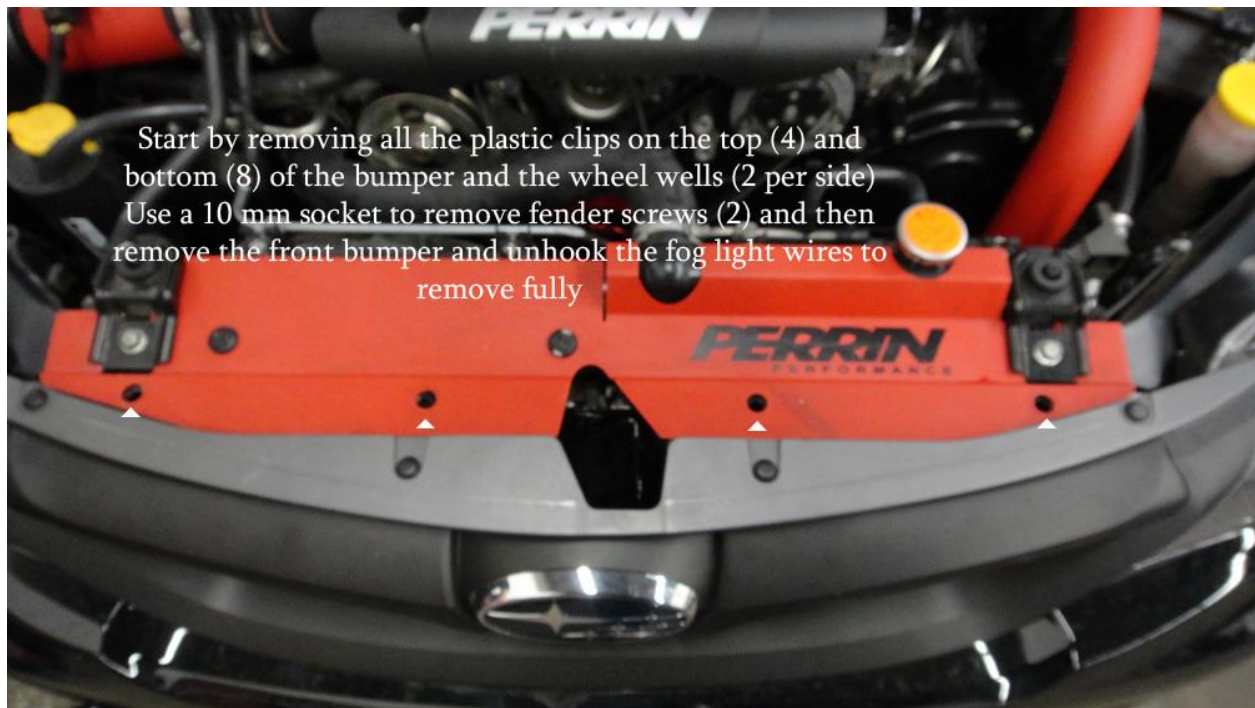


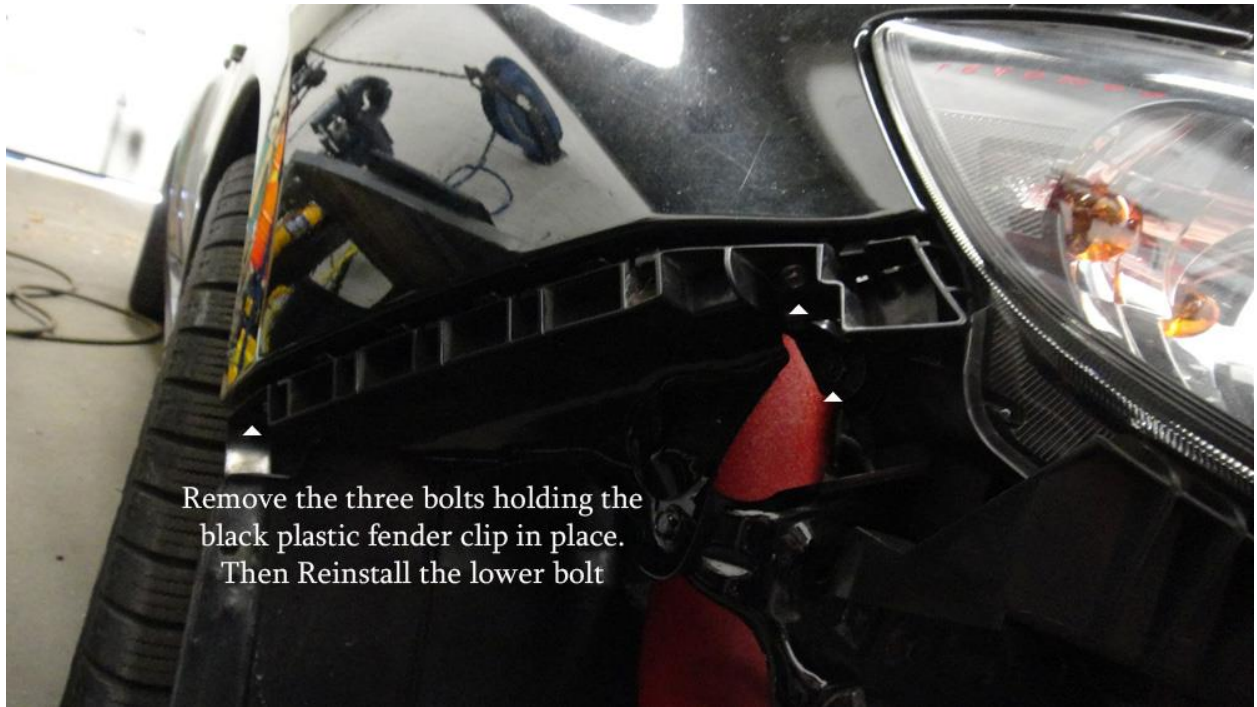
Thank you for purchasing the  
**MOVEOVER  
RACING**  
08+ STi Front Bumper Quick Release Kit



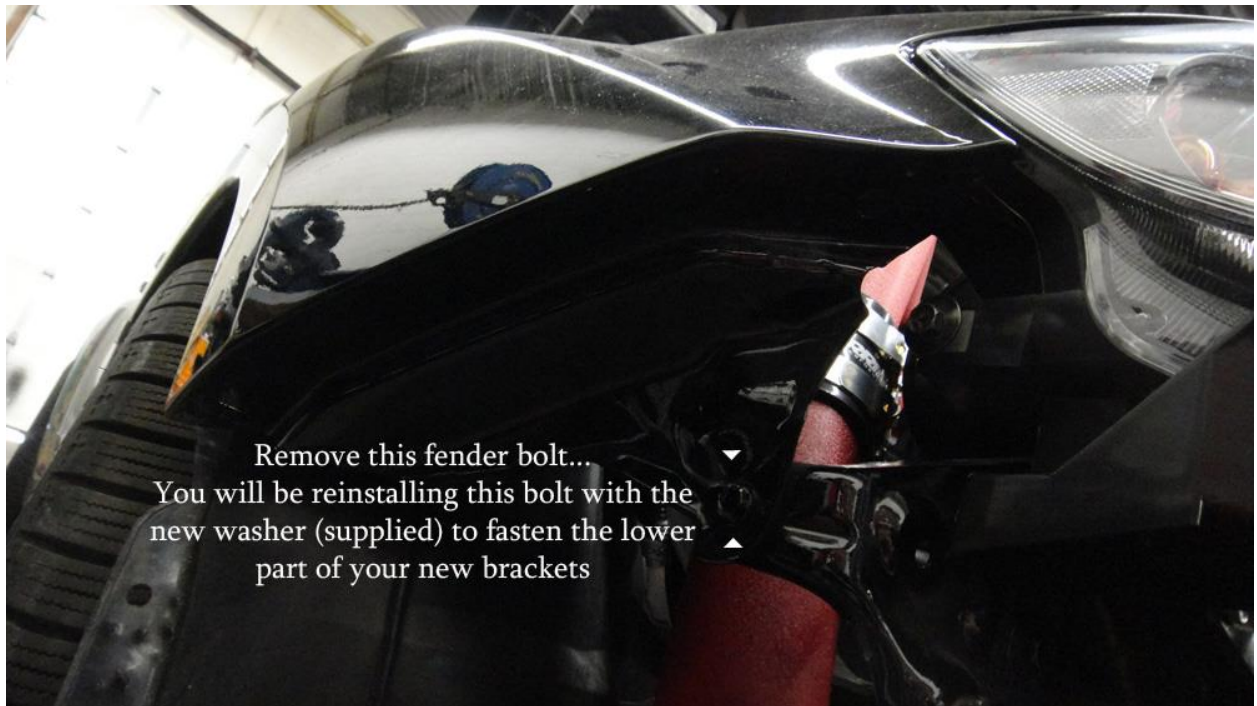
### INSTALLATION GUIDE



Start by removing all the plastic clips on the top (4) and bottom (8) of the bumper and the wheel wells (2 per side)  
Use a 10 mm socket to remove fender screws (2) and then remove the front bumper and unhook the fog light wires to remove fully



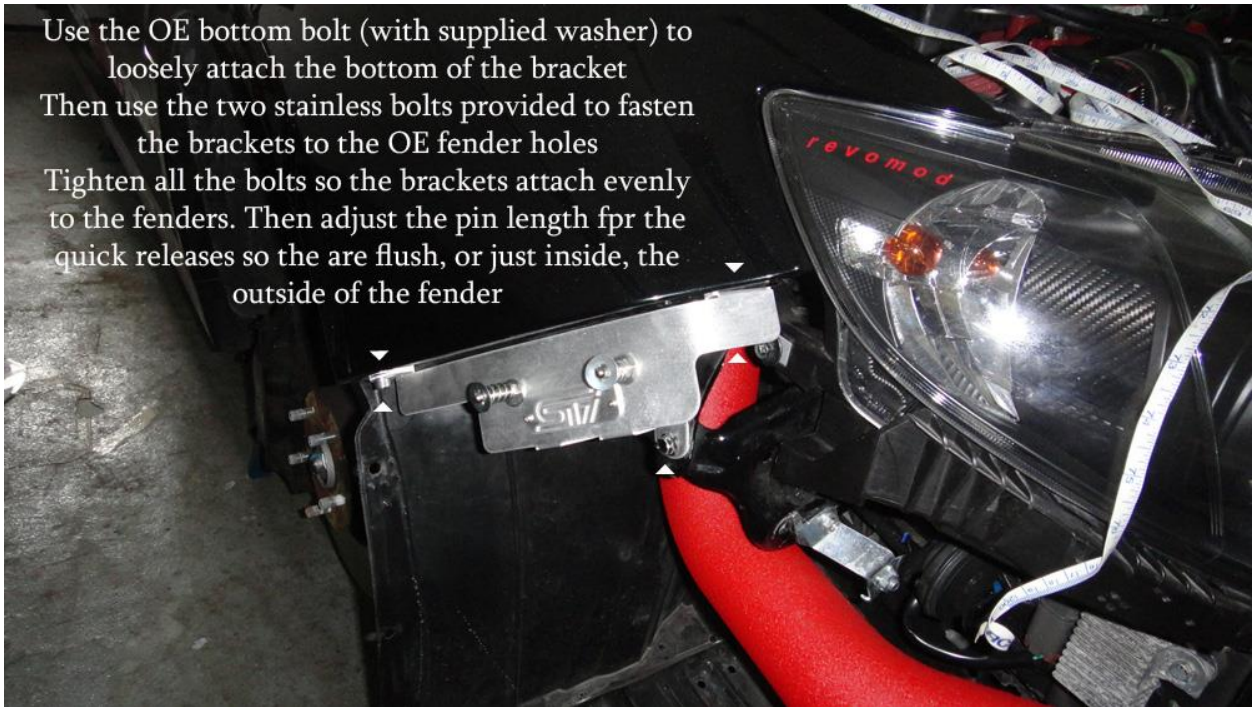
Remove the three bolts holding the black plastic fender clip in place. Then Reinstall the lower bolt



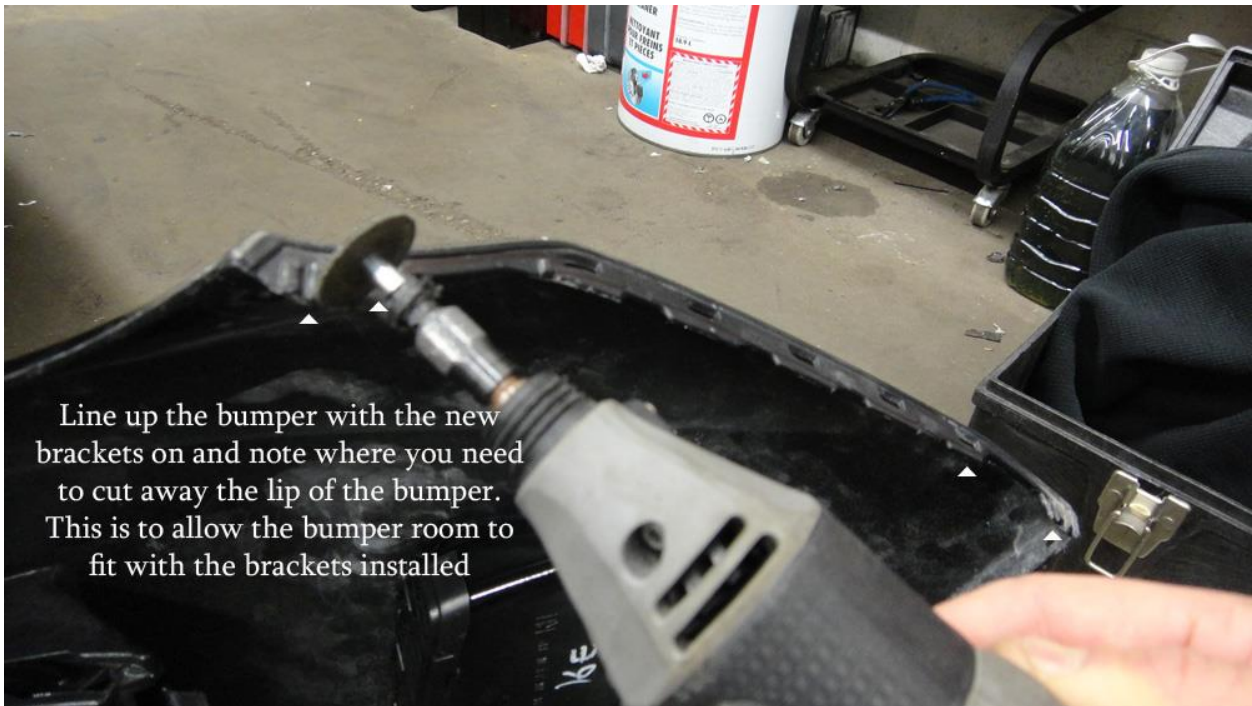
Remove this fender bolt... You will be reinstalling this bolt with the new washer (supplied) to fasten the lower part of your new brackets

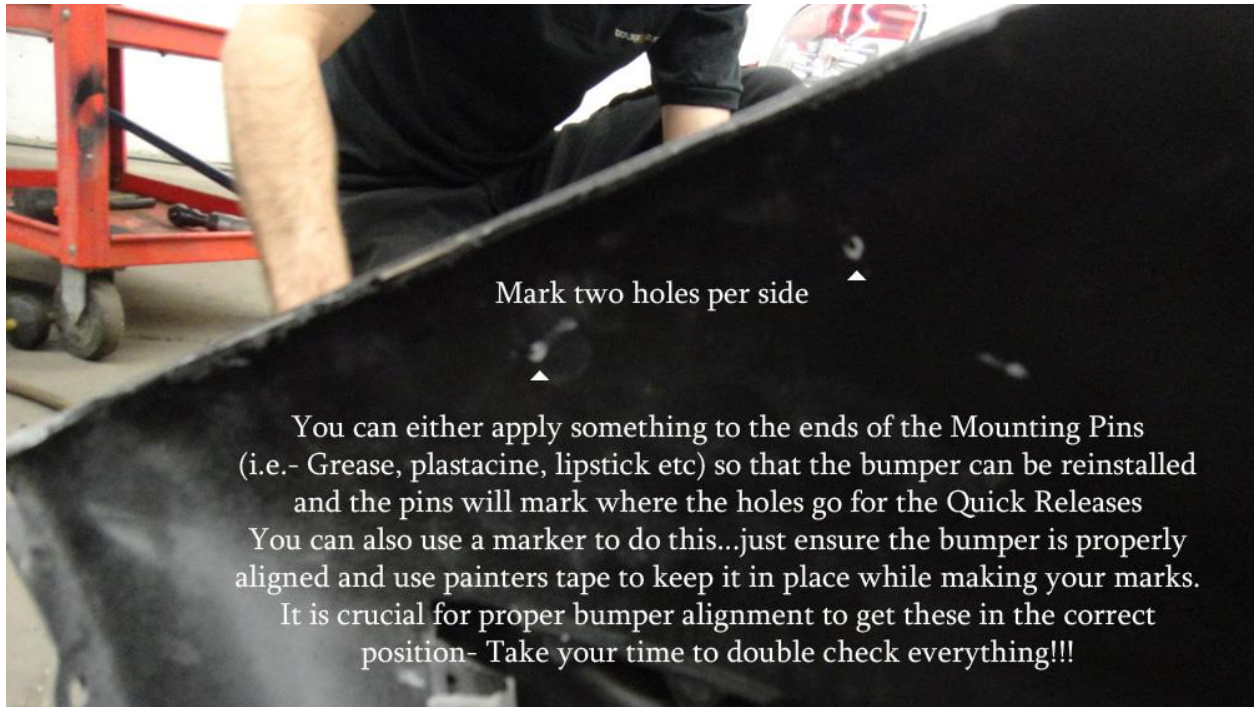


Use the OE bottom bolt (with supplied washer) to loosely attach the bottom of the bracket  
Then use the two stainless bolts provided to fasten the brackets to the OE fender holes  
Tighten all the bolts so the brackets attach evenly to the fenders. Then adjust the pin length for the quick releases so the are flush, or just inside, the outside of the fender



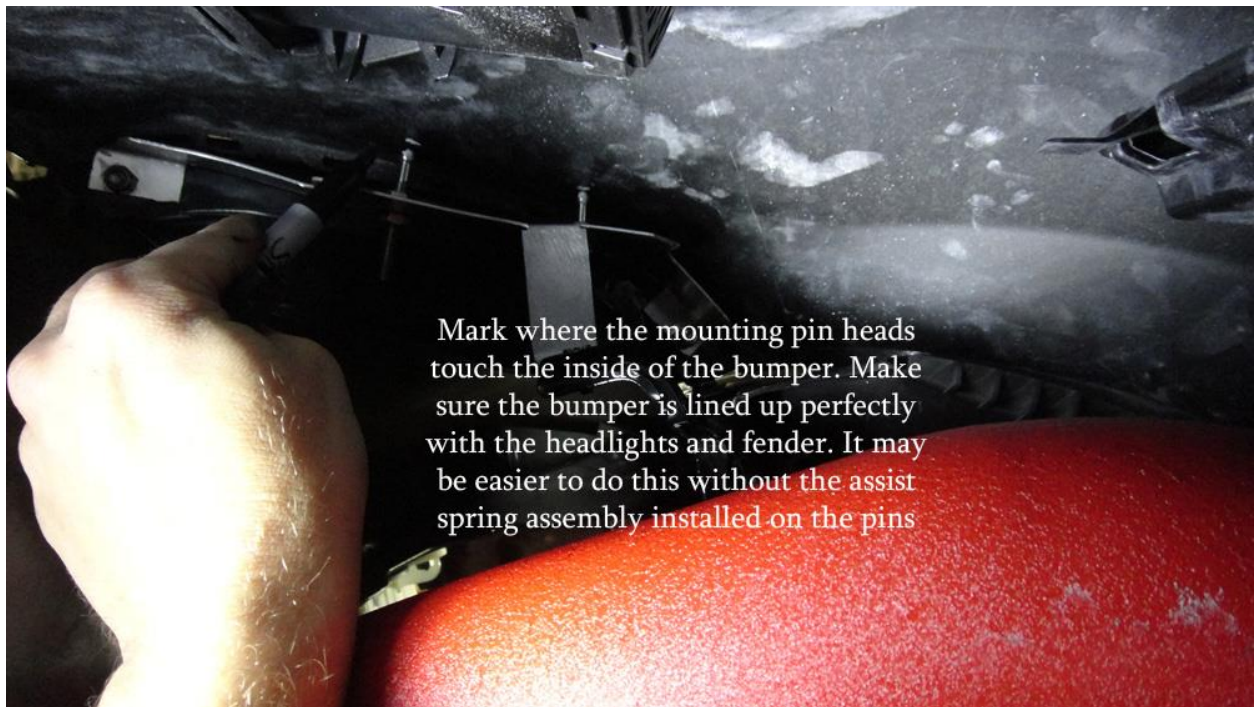
Line up the bumper with the new brackets on and note where you need to cut away the lip of the bumper. This is to allow the bumper room to fit with the brackets installed





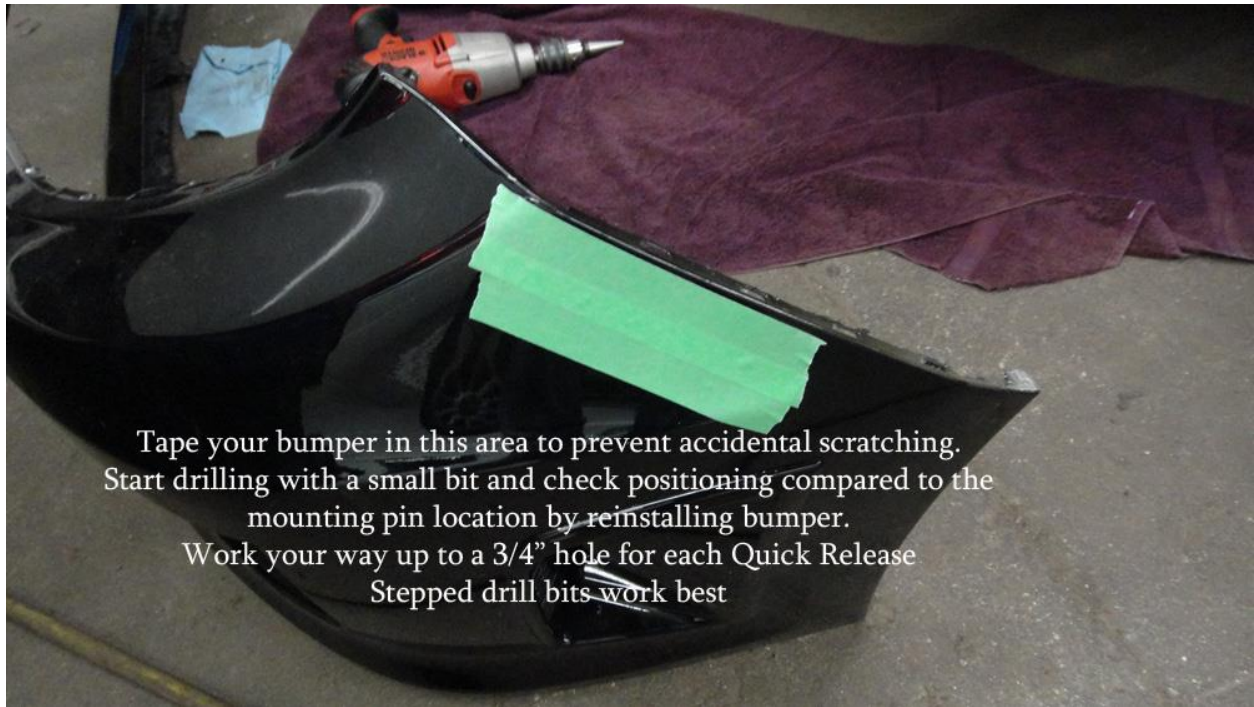
Mark two holes per side ▲

You can either apply something to the ends of the Mounting Pins (i.e.- Grease, plastacine, lipstick etc) so that the bumper can be reinstalled and the pins will mark where the holes go for the Quick Releases  
You can also use a marker to do this...just ensure the bumper is properly aligned and use painters tape to keep it in place while making your marks.  
It is crucial for proper bumper alignment to get these in the correct position- Take your time to double check everything!!!

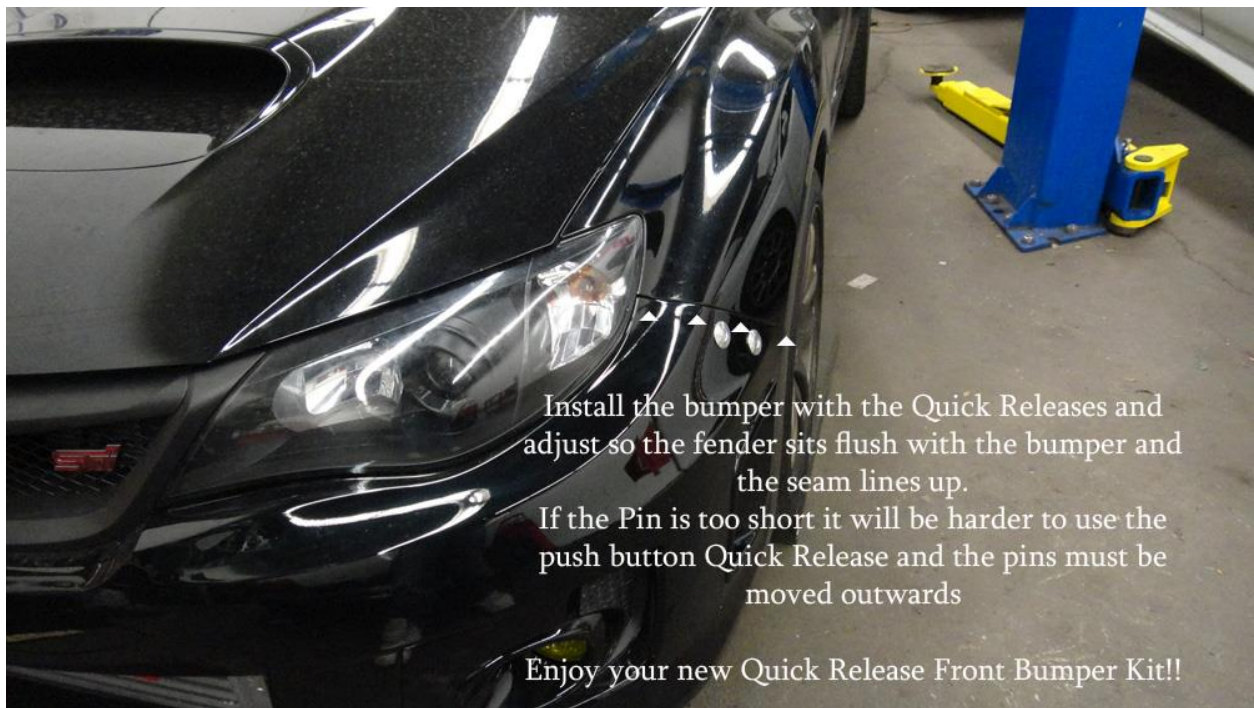


Mark where the mounting pin heads touch the inside of the bumper. Make sure the bumper is lined up perfectly with the headlights and fender. It may be easier to do this without the assist spring assembly installed on the pins





Tape your bumper in this area to prevent accidental scratching.  
Start drilling with a small bit and check positioning compared to the  
mounting pin location by reinstalling bumper.  
Work your way up to a 3/4" hole for each Quick Release  
Stepped drill bits work best



Install the bumper with the Quick Releases and  
adjust so the fender sits flush with the bumper and  
the seam lines up.

If the Pin is too short it will be harder to use the  
push button Quick Release and the pins must be  
moved outwards

Enjoy your new Quick Release Front Bumper Kit!!