Installation Manual

NORITZ AMERICA CORPORATION

TANKLESS GAS WATER HEATER

NC380-SV-ASMF (Indoor/Outdoor Installation)

Potential dangers from accidents during installation and use are divided into the following three

categories. Closely observe these warnings, they are critical to your safety.								
⚠ DANGER	DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.							
⚠ WARNING	WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.							
⚠ CAUTION	CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.							

WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or death.



Prohibited



Disconnect



Ground



Be sure to do



Requests to Installers

- In order to use the water heater safely, read this installation manual carefully, and follow the installation instructions.
- Failures and damage caused by erroneous work or work not as instructed in this manual are not covered by the warranty.
- · Check that the installation was done properly in accordance with this Installation Manual upon completion.
- After completing installation, either place this Installation Manual in a plastic pouch and attach it to the side of the Water Heater (or the inside of the pipe cover or recess box if applicable), or hand it to the customer to retain for future reference.













HLW

Complies with jurisdictions having 40 ng/J or 55 ppm NOx regulations (Natural Gas Only) Installation must conform with local codes, or in the absence of local codes, the National Fuel Gas Code, ANSI Z223.1/ NFPA 54- latest edition and/or CSA B149.1, Natural Gas and Propane Installation Code CSA B149.1 - latest edition.

Noritz America reserves the right to discontinue, or change at any time, the designs and/or specifications of its products without notice.

SBA8381-4 Rev. 11/20



1. Included Accessories

The following accessories are included with the unit. Check for any missing items before starting installation.

Part	Shape	Q'ty	Part	Shape	Q'ty
Anchoring Screw		5	Owner's Guide, Warranty, Installation Manual (this document)		1 each
Remote Controller (See p. 20)		1	Remote Controller Cord (10ft)		1
Heat Exchanger Inspection report		1			

2. Optional Accessories

The accessories listed below are not included with the units, but may be necessary for installation.

Part	Shape	Q'ty	Part	Shape	Q'ty		
System Controller		1	Outdoor Vent Cap (VC-132)		1		
			Quick Connect Cord		1		
Isolation Valves (includes pressure relief valve)	(includes pressure				Remote Controller Cord (26ft)		1
Remote Controller Outdoor Junction Box		1	Pipe Cover (PC-4S-SUS)		1		

3. Quick Connect Multi System Installation

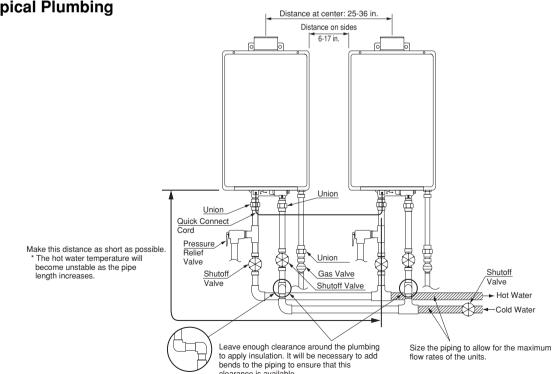
 The Quick Connect Multi System allows the installation of two units together utilizing only the Quick Connect Cord.

The Quick Connect Cord is 6 ft. long. Install the units 6-17" apart from each other to ensure the cord will be able to reach between the units. (See Typical Plumbing diagram).

(If the distance between the two units is too great, not only will the cord not be able to reach,

but the water temperature may also become unstable because of the difference in pipe length between the two units).

System Diagram When connecting two units, use only a single remote controller. Quick Connect Cord Connector Connector Terminal Block Note: Connect the remote controller to only one Remote Controller of the units. Remote Controller Cord Gas Supply Piping Cold Water Supply Hot Water **Typical Plumbing**



 Insulate the hot water piping to prevent heat loss. Insulate and apply heating materials to the cold water supply piping to prevent heat loss and freezing of pipes when exposed to excessively cold temperatures.

4. Before Installation



Checkup

· Check the fixing brackets and vent pipe yearly for damage or wear. Replace if necessary.

MARNING

Check the Gas

- Check that the rating plate indicates the correct type of gas.
- Check that the gas supply line is sized for 380,000 Btuh for this unit.

Model(Modelle): NC380-SV-ASME PatentNo. U.S. Pat. D483,844 Type of Gasr(Type de gaz): Natural Gas/Gaz Natural) Input Rating(Cebit calorifique): Max.380,000 Btu/n - Min.22,500 Btu/h Recovery Rating(Calibre de recouvrement): 78 Calorific Salvin (Salvin): Min. 5.0 °W.C. - Max.10.5 °W.C.

Check the Power

The power supply required is 120VAC, at 60Hz.
 Using the incorrect voltage may result in fire or electric shock.

Use Extreme Caution if Using With a Solar Pre-Heater

• Using this unit with a solar pre-heater can lead to unpredictable output temperatures and possibly scalding. If absolutely necessary, use mixing valves to ensure output temperatures do not get to scalding levels. Do not use a solar pre-heater with the quick-connect multi-system.



Do Not Use Equipment for Purposes Other Than Those Specified

• Do not use for other than increasing the temperature of the water supply, as unexpected accidents may occur as a result.

Check Water Supply Quality

• If the water supply is in excess of 12 grains per gallon (200 mg/L) of hardness, acidic or otherwise impure, treat the water with approved methods in order to ensure full warranty coverage.

5. Choosing Installation Site

* Locate the appliance in an area where leakage from the unit or connections will not result in damage to the area adjacent to the appliance or to the lower floors of the structure. When such locations cannot be avoided, it is recommended that a suitable drain pan, adequately drained, be installed under the appliance. The pan must not restrict combustion air flow.



• Install the exhaust vent so that there are no obstacles around the termination and so that exhaust can't accumulate. Do not enclose the termination with corrugated metal or other materials.

WARNING

- Avoid places where fires are common, such as those where gasoline, benzene and adhesives are handled, or places in which corrosive gases (ammonia, chlorine, sulfur, ethylene compounds, acids) are present.
 Using the incorrect voltage may result in fire or cracking.
- Avoid installation in places where dust or debris will accumulate.
 Dust may block the air-supply opening, causing the performance of the device fan to drop and incomplete combustion to occur as a result.
- Avoid installation in places where special chemical agents (e.g., hair spray or spray detergent) are used.
 Ignition failures and malfunction may occur as a result.
- Carbon Monoxide Poisoning Hazard. Do not install this water heater in a mobile home, recreation vehicle or on a boat.



<u>A</u> CAUTION

- Install the water heater in a location where it is free from obstacles and stagnant air.
- Consult with the customer concerning the location of installation.
- Do not install the water heater near staircases or emergency exits.
- Do not install the water heater where the exhaust will blow on outer walls or material not resistant to heat. Also consider the surrounding trees and animals.

The heat and moisture from the water heater may cause discoloration of walls and resinous materials, or corrosion of aluminum materials.

- Do not locate the vent termination directed towards a window or any other structure which has glass or wired glass facing the termination.
- If the unit is installed in a location with very high humidity, condensate may form inside the unit and/or cause incomplete combustion, damage to the electrical components, or electric leakage.

<u>A</u>CAUTION

- · Avoid installation above gas ranges or stoves.
- Avoid installation between the kitchen fan and stove. If oily fumes or a large amount of steam are present in the installation location, take measures to prevent the fumes and steam from entering in the equipment.
- Install in a location where the exhaust gas flow will not be affected by fans or range hoods.
- Take care that noise and exhaust gas will not affect neighbors.
 Avoid installation on common walls as the unit will make some operational noises while it is running.
- Make sure that the location allows installation of the exhaust vent as specified.
- For outdoor installation, use the outdoor vent cap.
 If it is necessary to vent above the roof line in an outdoor installation, use high temperature sealant around the flue collar for rain protection.
- Avoid installation where the unit will be exposed to excessive winds.
- Before installing, make sure that the vent termination (or the vent cap in an outdoor installation) will have the proper clearances according to the National Fuel Gas Code (ANSI Z223.1-latest edition) or the Natural Gas and Propane Installation Code (CSA B149.1).



State of California: The water heater must be braced, anchored or strapped to avoid moving during an earthquake. Contact local utilities for code requirements in your area or call: 1-866-766-7489 and request instructions.

The Commonwealth of Massachusetts: The water heater can be used for hot water only and not in a combination of domestic and space heating.

For Venting Manufacturers Requirements, see websites listed below:

Noritz N-Vent www.noritz.com

6. Installation Clearances

WARNING

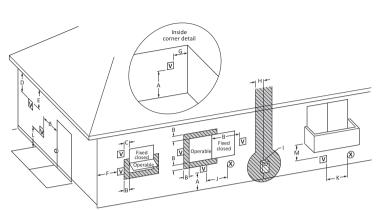
Before installing, check for the following:

Install in accordance with relevant building and mechanical codes, as well as any local, state or national regulations, or in the absence of local and state codes, to the National Fuel Gas Code ANSI Z223.1/NFPA 54 – latest edition. In Canada, see the National Fuel Gas Code (ANSI Z223.1-latest edition) or the Natural Gas and Propane Installation Code CSA B149.1 - latest edition for detailed requirements.

Item	Check	Illustration
Required Clearances From Heater	Maintain the following clearance from both combustible and non-combustible materials.	12" or more(Indoor) 36" or more(Outdoor) 4" or more(Indoor) 24" or more(Outdoor)
Cooking Equipment	 If the unit will be installed in the vicinity of a permanent kitchen range or stove that has the possibility of generating steam that contains fats or oils, use a dividing plate or other measure to ensure that the unit is not exposed to air containing such impurities. * The dividing plate should be of non-combustible material of a width greater than the water heater. 	Exhaust hood Dividing plate Water heater Range
Securing of space for repair/inspection	In order to facilitate inspection and repair it is recommended to leave: • 8" (200mm) or more on either side of the unit. • 24" (600mm) or more in front of the unit. • 3" (75mm) or more above and below the vent pipe.	3" or more 3" or more 24" or more (unit: inch)

Clearance Requirements from Vent Terminations to Building Openings

* All clearance requirements are in accordance with ANSI Z21.10.3 and the National Fuel Gas Code, ANSI Z223.1 and in Canada, in accordance with NSCNGPIC.



- Vent Terminal
- Air Supply Inlet
- Area Where Terminal is Not Permitted

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Ref	Description	Canadian Non-Direct Vent Installation 1	US Non-Direct Vent Installation 2
A=	Clearance above grade, veranda, porch, deck, or balcony	12 in (30 cm)	12 in (30 cm)
B=	Clearance to window or door that may be opened	6 in (15 cm) for appliances 1 0,000 Btuh (3kW), 12 in (30 cm) for appliances > 10,000 Btuh (3kW) and 100,000 Btuh (30 kW), 36 in (91 cm) for appliances > 100,000 Btuh (30 kW)	4 ft (1.2 m) below or to side of opening; 1 ft (300 mm) above opening
C=	Clearance to permanently closed window	*	*
D=	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (61 cm) from the center line of the terminal	*	*
E=	Clearance to unventilated soffit	*	*
F=	Clearance to outside corner	*	*
G=	Clearance to inside corner	*	*
H=	Clearance to each side of center line extended above meter/regulator assembly	*	*
 =	Clearance to service regulator vent outlet	Above a regulator within 3 ft (91 cm) horizontally of the vertical center line of the regulator vent outlet to a maximum vertical distance of 15 ft (4.5 m)	*
J=	Clearance to nonmechanical air supply inlet to building or the combustion air inlet to any other appliance	6 in (15 cm) for appliances 10,000 Btuh (3kW), 12 in (30 cm) for appliances > 10,000 Btuh (3kW) and 100,000 Btuh (30 kW), 36 in (91 cm) for appliances > 100,000 Btuh (30 kW)	4 ft (1.2 m) below or to side of opening; 1 ft (300 mm) above opening
K=	Clearance to a mechanical air supply inlet	6 ft (1.83 m)	3 ft (91 cm) above if within 10 ft (3 m) horizontally
L=	Clearance above paved sidewalk or paved driveway located on public property	7 ft (2.13 m)†	*
M=	Clearance under veranda, porch, deck, or balcony	12 in (30 cm)‡	*

 $^{^{\}rm 1}$ In accordance with the current CSA B149.1 Natural Gas and Propane Installation Code

² In accordance with the current ANSI Z223.1 / NFPA 54 National Fuel Gas Code

[†] A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.

[‡] Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.

^{*} Clearance in accordance with local installation codes and the requirements of the gas supplier. Clearance to opposite wall is 24 inches (60 cm).

7. Installation

Securing to the wall



- The weight of the device will be applied to the wall. If the strength of the wall is not sufficient, reinforcement must be done to prevent the transfer of vibration.
- Do not drop or apply unnecessary force to the device when installing. Internal parts may be damaged and may become highly dangerous.
- Install the unit on a vertical wall and ensure that it is level.

Item	Check	Illustration			
Locating Screw Holes	 CAUTION When installing with bare hands, take caution to not inflict injury. Be careful not to hit electrical wiring, gas, or water piping while drilling holes. 	Location of Screw Hole Mounting Bracket (upper)			
ating Scı	Drill a single screw hole, making sure to hit a stud. Insert and tighten the screw and hang the unit by				
Loce	the upper wall mounting bracket. 3. Determine the positions for the remaining four screws (two for the top bracket and two for the bottom), and remove the unit.	Locating Screw Holes			
	4. Drill holes for the remaining four screws.	Anchoring Screw \a			
Mounting	5. Hang the unit again by the first screw, and then insert and tighten the remaining four screws.6. Take waterproofing measures so that water does not enter the building from screws mounting the device.				
Structure	Make sure the unit is installed securely so that it will not fall or move due to vibrations or earthquakes.				

8. Vent Pipe Installation (Indoor Installation Only)

MARNING



CARBON MONOXIDE POISONING

Follow all vent system requirements in accordance with relevant local or state regulation, or, in the absence of local or state code, in the U.S. to the National Fuel Gas Code ANSI Z233.1/NFPA 54 – latest edition, and in Canada, in accordance with the Natural Gas and Propane Installation Code CSA B149.1 latest edition.

- Exhaust the exhaust air outdoors using the separately available member for exhaust.
- Be sure to install the exhaust vent top so that it leads to outdoors.

Vent Piping

- The venting system shall be installed in accordance with the water heater manufacturer's instructions and, if applicable, the venting system manufacturer's instructions.
- Noritz N-Vent is suggested for the vent system.
 If N-Vent is not used, a UL listed category III vent system must be used.
- Follow the vent pipe manufacturer's installation instructions.

Pipe diameter	5"
No. of Elbows	Max. Straight Vent Length*
3	15'
2	30'
1	45'

^{*} Not including the termination.

- Make the vertical section of the exhaust vent as short as possible.
- Maintain the same vent pipe diameter from the heater flue to the vent termination.

Clearances

Manufacturer and	Enc	losed	Unenclosed		
Product	Hor. Vert.		Hor.	Vert.	
Noritz N-Vent	10" (sides) 15"(top) 6"(bottom)	6"	3"	3"	

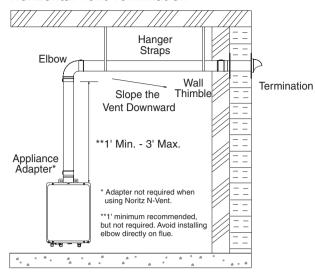
Clearances vary by manufacturer, refer to the UL approved clearances when using materials other than N-Vent.

- The first vertical run from the top of the heater should be no longer than 3'.
- Make sure vent pipe is gas tight and will not leak. Use silicon sealant wherever necessary.
- Do not common vent or connect more than one appliance to this venting system.
- Support the vent pipe with hangers at regular intervals as specified by these instructions or the instructions of the vent manufacturer.
- All piping must be fully supported. Use pipe hangers at a minimum of 12 ft (3.6 m) intervals.
 Do not use the Water Heater to support the vent piping.
- The total vent length including horizontal & vertical vent runs should be no less than 3'.
- Do not store hazardous or flammable substances near the vent termination and check that the termination is not blocked in any way.
- Steam or condensed water may come out from the vent termination. Select the location for the termination so as to prevent injury or property damage.
- If snow is expected to accumulate, take care the end of the pipe is not covered with snow or hit by falling lumps of snow.
- Consult the vent pipe manufacturer's installation instructions for chimney connections.

Appliance Adapters

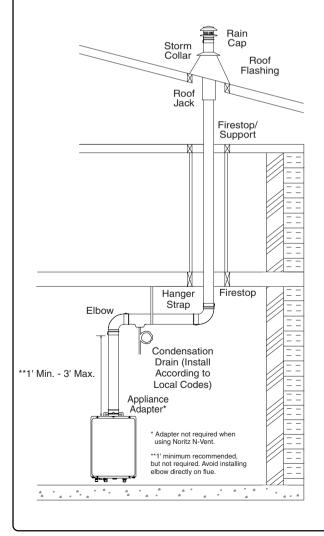
When using a vent system other than N-Vent, an appliance adapter will be required to properly connect the vent to this appliance. Consult the manufacturer's instructions for the proper appliance adapter.

Horizontal Vent Termination



- Terminate at least 12" above grade or above snow line.
- Slope the horizontal vent 1/4" downwards for every 12" toward the termination.
- · Use a condensation drain if necessary.
- In the Commonwealth of Massachusetts a carbon monoxide detector is required for all side wall horizontally vented gas fuel equipment. Please refer to Technical Bulletin TB 010606 for full installation instructions.

Vertical Vent Termination



- Terminate at least 6' from the combustion air intake of any appliance, and 3' from any other building opening, gas utility meter, service regulator etc.
- Enclose exterior vent systems below the roof line to limit condensation and protect against mechanical failure.
- When the vent penetrates a floor or ceiling and is not running in a fire rated shaft, a firestop and support is required.
- When the vent termination is located not less than 8' from a vertical wall or similar obstruction, terminate above the roof at least 2', but not more than 6', in accordance with the National Fuel Gas Code ANSI Z223.1/NFPA 54 or Natural Gas and Propane Installation Code CSA B149.1.
- Provide vertical support every 12' or as required by the vent pipe manufacturer's instructions.
- Slope the horizontal vent 1/4" for every 12" towards the drain tee.
- A short horizontal section is recommended to prevent debris from falling into the water heater.
- Install a condensation drain in the horizontal section of the venting. For installations in tight spaces where there is not enough room to install two elbows and a horizontal drain tee, a vertical drain tee may be substituted.

Combustion Air

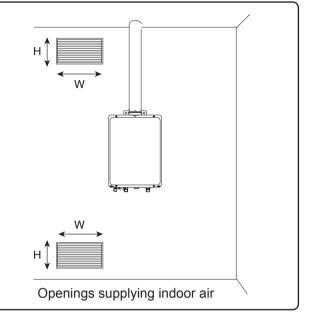
Supply combustion air to the units as per the National Fuel Gas Code, ANSI Z223.1-latest edition and in Canada, in accordance with the Natural Gas and Propane Installation Code CSA B149.1-latest edition.

Provide adequate combustion air so as to not create negative pressure within the building.

- Provide two permanent openings to allow circulation of combustion air.
- · A minimum free area of each openings

Indoor make up	Outdoor make up air is provided						
air is provided	Direct or Vertical ducts	Horizontal ducts					
380 in ² 20" (W) x 19" (H)	95 in ² 10" (W) x 9 1/2" (H)	190 in ² 20" (W) x 9 1/2" (H)					

- If the unit is installed in a mechanical closet, a minimum of permanent clearance of 4" or more in front of the unit is required. A 24" or more clearance is recommended in order to facilitate maintenance and repair.
- If combustion air will be provided through a duct, size the duct to provide 133 cubic feet of fresh air per minute.



9. Gas Piping

Follow the instructions from the gas supplier.

The appliance and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of ½ psig (3.5 kPa). The Appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve

during any pressure testing of the gas supply piping system at test pressures equal to or less than $\frac{1}{2}$ psig (3.5 kPa). The appliance and its gas connections must be leak tested before placing the appliance in operation.

The inlet gas pressure must be within the range specified. This is for the purposes of input adjustment. In order to choose the proper size for the gas line, consult local codes or the National Fuel Gas Code (NFPA54GC), ANSI Z223.1. In In Canada, use the latest edition of CSA B149.1, National Gas and Propane installation code.

Gas Pressure

Size the gas line according to total bruh demand of the building and length from the meter or regulator so that the following supply pressures are available even at maximum demand:

Natural Gas Supply Pressure

Min. 5" WC Max. 10.5" WC

LP Gas Supply Pressure

Min. 10.5" WC Max. 14" WC

Gas Meter

Select a gas meter capable of supplying the entire btuh demand of all gas appliances in the building.

Gas Connection

- Do not use piping with a diameter smaller than the inlet diameter of the water heater.
- Gas flex lines are not recommended unless they are rated for 380,000 btuh.
- Install a gas shutoff valve on the supply line.
- · Use only approved gas piping materials.

Measuring Gas Pressure

In order to check the gas supply pressure to the unit, a tap is provided on the gas inlet. Remove the hex head philips screw from the tap, and connect a manometer using a silicon tube.

In order to check the gas manifold pressure, a pair of taps are provided on the gas valve inside the unit. The pressure can be checked either by removing the hex head philips screw and connecting a manometer with a silicon tube, or by removing the 1/8" NPT screw with an allen wrench and connecting the appropriate pressure gauge.



Table 1. For Less than 8" WC initial supply pressure

Maximum Natural Gas Delivery Capacity (0.5" Pressure Drop) [Schedule 40 Metallic Pipe]

Dino					Length	(including	fittings)				
Pipe Size	10'	20'	30'	40'	50'	60'	70'	80'	90'	100'	125'
Size	(3m)	(6m)	(9m)	(12m)	(15m)	(18m)	(21m)	(24m)	(27m)	(30m)	(38m)
3/4"	360	247	199	170	151	137	126	117	110	104	92
1"	678	466	374	320	284	257	237	220	207	195	173
1 1/4"	1,390	957	768	657	583	528	486	452	424	400	355
1 1/2"	2,090	1,430	1,150	985	873	791	728	677	635	600	532
2"	4,020	2,760	2,220	1,900	1,680	1,520	1,400	1,300	1,220	1,160	1,020
2 1/2"	6,400	4,400	3,530	3,020	2,680	2,430	2,230	2,080	1,950	1,840	1,630
3"	11,300	7,780	6,250	5,350	4,740	4,290	3,950	3,670	3,450	3,260	2,890
4"	23,100	15,900	12,700	10,900	9,660	8,760	8,050	7,490	7,030	6,640	5,890

Values in Table are in Cubic Feet of Gas per Hour (0.60 Specific Gravity, 0.5" Pressure Drop, inlet pressure less than 2psi). Contact your gas supplier for BTU/Cubic Foot ratings. For simplification of your calculations, 1 Cubic Foot of Gas is approximately equivalent to 1000 BTU.

Noritz Tankless Gas Water Heater Barbecue (380,000 Btuh) (50.000 Btuh) Outlet A Clothes Dryer (35,000 Btuh) 10' (3m) 10' (3m) Outlet C (1.5m) Section 1 Section 4 __ 5' (1.5m) Section 3 Section 2 -5' (1.5m) - -5' (1.5m) -10' (3m) (1.5m) Outlet D Outlet B Gas Range Stove (25,000 Btuh) (65,000 Btuh) Natural Gas

Meter

Sample Gas Line

Instructions

- Size each outlet branch starting from the furthest using the Btuh required and the length from the meter.
- Size each section of the main line using the length to the furthest outlet and the Btuh required by everything after that section.

Sample Calculation - (Using 0.5" WC Pressure Drop Table)
Outlet A: 45' (13.5m) (Use 50' (15m)), 50.000 Btuh requires 1/2"
Outlet B: 40' (12m), 65,000 Btuh requires 1/2"
Section 1: 45' (13.5m) (Use 50' (15m)), 115,000 Btuh requires 3/4"
Outlet C: 30' (9m), 35,000 Btuh requires 1/2"
Section 2: 45' (13.5m) (Use 50' (15m)), 150,000 Btuh requires 3/4"
Outlet D: 25' (7.5m) (Use 30' (9m)), 25,000 Btuh requires 1/2"
Section 3: 45' (13.5m) (Use 50' (15m)), 175,000 Btuh requires 1"
Outlet E: 25' (7.5m) (Use 30' (9m)), 380,000 Btuh requires 1 1/4"
Section 4: 45' (13.5m) (Use 50' (15m)), 555,000 Btuh requires 1 1/4"

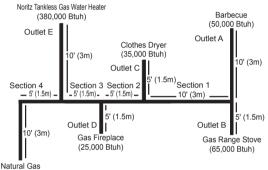
Table 2. For 8" WC - 10.5" WC initial supply pressure

Maximum Natural Gas Delivery Capacity (3.0" Pressure Drop) [Schedule 40 Metallic Pipe]

Dina		Length (including fittings)											
Pipe Size	10'	20'	30'	40'	50'	60'	70'	80'	90'	100'	125'		
Size	(3m)	(6m)	(9m)	(12m)	(15m)	(18m)	(21m)	(24m)	(27m)	(30m)	(38m)		
1/2"	454	312	250	214	190	172	158	147	138	131	116		
3/4"	949	652	524	448	397	360	331	308	289	273	242		
1"	1,787	1,228	986	844	748	678	624	580	544	514	456		
1 1/4"	3,669	2,522	2,025	1,733	1,536	1,392	1,280	1,191	1,118	1,056	936		
1 1/2"	5,497	3,778	3,034	2,597	2,302	2,085	1,919	1,785	1,675	1,582	1,402		
2"	10,588	7,277	5,844	5,001	4,433	4,016	3,695	3,437	3,225	3,046	2,700		
2 1/2"	16,875	11,598	9,314	7,971	7,065	6,401	5,889	5,479	5,140	4,856	4,303		
3"	29,832	20,503	16,465	14,092	12,489	11,316	10,411	9,685	9,087	8,584	7,608		
4"	43,678	30,020	24,107	20,632	18,286	16,569	15,243	14,181	13,305	12,568	11,139		

Values in Table are in Cubic Feet of Gas per Hour (0.60 Specific Gravity, 3.0" Pressure Drop, 8.0" WC or greater supply pressure, inlet pressure less than 2psi). Contact your gas supplier for BTU/Cubic Foot ratings. For simplification of your calculations, 1 Cubic Foot of Gas is approximately equivalent to 1000 BTU.

Sample Gas Line



Instructions

- 1. Size each outlet branch starting from the furthest using the Btuh required and the length from the meter.
- Size each section of the main line using the length to the furthest outlet and the Btuh required by everything after that section.

Sample Calculation (Using 3.0" WC Pressure Drop Table)

Outlet A: 45' (13.5m) (Use 50' (15m)), 50,000 Btuh requires 1/2" Outlet B: 40' (12m), 65,000 Btuh requires 1/2" Section 1: 45' (13.5m) (Use 50' (15m)), 115,000 Btuh requires 1/2" Outlet C: 30' (9m), 35,000 Btuh requires 1/2" Section 2: 45' (13.5m) (Use 50' (15m)), 150,000 Btuh requires 1/2" Outlet D: 25' (7.5m) (Use 30' (9m)), 25,000 Btuh requires 1/2" Section 3: 45' (13.5m) (Use 50' (15m)), 175,000 Btuh requires 1/2" Outlet E: 25' (7.5m) (Use 30' (9m)), 380,000 Btuh requires 3/4" Section 4: 45' (13.5m) (Use 50' (15m)), 555,000 Btuh requires 3/4"

Table 3. Maximum Undiluted Propane (LP) Delivery Capacity in Thousands of BtuH (0.5" WC Pressure Drop) [Schedule 40 Metallic Pipe]

Dina					Len	gth (inclu	uding fittir	ngs)				
Pipe	10'	20'	30'	40'	50'	60'	80'	100'	125'	150'	175'	200'
Size	(3m)	(6m)	(9m)	(12m)	(15m)	(18m)	(24m)	(30m)	(38m)	(45m)	(53m)	(60m)
1/2"	291	200	160	137	122	110	101	94	89	84	74	67
3/4"	608	418	336	287	255	231	212	197	185	175	155	140
1"	1,150	787	632	541	480	434	400	372	349	330	292	265
1 1/4"	2,350	1,620	1,300	1,110	985	892	821	763	716	677	600	543
1 1/2"	3,520	2,420	1,940	1,660	1,480	1,340	1,230	1,140	1,070	1,010	899	814
2"	6,790	4,660	3,750	3,210	2,840	2,570	2,370	2,200	2,070	1,950	1,730	1,570

For reference only. Please consult gas pipe manufacturer for actual pipe capacities.



Final Check

Meter

When the installation is complete, verify that inlet gas pressure for the entire gas system does not drop below 5" WC for NG or 8" WC for LP at all appliances. This can be tested by turning on all gas burning appliances including the water heater, then check the inlet pressure at each appliance to verify all appliances are receiving a minimum of 5" WC for NG or 8" WC for LP. If all appliances are not receiving the minimum inlet pressure the gas piping system may need to be changed.

10. Water Piping

Installation and service must be performed by a qualified plumber. In the Commonwealth of Massachusetts, this product must be installed by a licensed plumber or gas fitter in accordance with the Massachusetts Plumbing and Fuel Gas Code 248 CMR Sections 2.00 and 5.00. Observe all applicable codes.

This appliance is suitable for potable water and space heating applications. Do not use this appliance if any part has been underwater. Immediately call a qualified service technician to inspect the appliance and replace any part of the control system and gas control which has been under water.

If the water heater is installed in a closed water supply system, such as one having a backflow preventer in the cold water supply line, means shall be provided to control thermal expansion. Contact the water supplier or a local plumbing inspector on how to control this situation.

A pressure relief valve must be installed near the hot water outlet that is rated in accordance with and complying with either The Standard for Relief Valves and Automatic Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22, or The ANSI/ASME Boiler and Pressure Vessel Code, Section IV (Heating Boilers). This pressure relief valve must be capable of an hourly Btu rated temperature steam discharge of 380,000 Btuh. Multiple valves may be used. The pressure relief capacity must not exceed 150 psig. No valve shall be placed between the relief valve and the water heater. The relief valve must be installed such that the discharge will be conducted to a suitable place for disposal when relief occurs. No reducing coupling or other restriction may be installed in the discharge line. The discharge line must be installed to allow complete drainage of both the valve and the line. If this unit is installed with a separate storage vessel, the separate vessel must have its own temperature and pressure relief valve. This valve must also comply with The Standard for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22. (in the U.S. only). A temperature relief valve is not required, but if one is used, do not install the valve with the probe directly in the flow of water. This may cause unwarranted discharge of the valve.

Piping and components connected to the water heater shall be suitable for use with potable water.

Toxic chemicals, such as those used for boiler treatment, shall not be introduced into the potable water.

A water heater used to supply potable water may not be connected to any heating system or components previously used with a nonpotable water heating appliance.

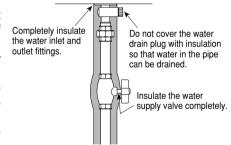
When water is required in one part of the system at a higher temperature than in the rest of the system, means such as a mixing valve shall be installed to temper the water to reduce the scald hazard.

- · Flush water through the pipe to clean out metal powder, sand and dirt before connecting it.
- Perform the following insulation measures for prevention of freezing.
 - Take appropriate heat insulation measures (e.g., wrapping with heat insulation materials, using electric heaters) according to the climate of the region to prevent the pipe from freezing.
 - Make sure that there are no water leaks from the cold and hot water supply pipes, then insulate the pipes completely.
 - Be sure to also completely insulate the water supply valve and the cold and hot water connections on the water heater (refer to the figure on the right).
 - Do not cover the water drain plug with insulation so that water in the pipe can be drained. (Refer to the figure in the right.)
- · Use a union coupling or flexible pipe for connecting the pipes to reduce the force applied to the piping.
- Do not use piping with a diameter smaller than the coupling.
- When feed water pressure is too high, insert a depressurizing valve, or take water hammer prevention measure.
- Avoid using joints as much as possible to keep the piping simple.
- · Avoid piping in which an air holdup can occur.
- · If installing the unit on a roof:
- About lower-level hot water supply

If the unit is installed on a roof to supply water to the levels below, make sure that the water pressure supplied to the unit does not drop below 29 psi. It may be necessary to install a pump system to ensure that the water pressure is maintained at this level.

Check the pressure before putting the unit into operation.

Failure to supply the proper pressure to the unit may result in noisy operation, shorter lifetime of the unit, and may cause the unit to shut down frequently.



Supply water piping

- Do not use PVC, iron, or any piping which has been treated with chromates, boiler seal or other chemicals.
- Mount a check valve and a shut off valve (near the inlet).
- In order for the client to use the water heater comfortably, 14 to 70 PSI (98.1 to 491 kPa) of pressure is needed from the water supply.
 Be sure to check the water pressure. If the water pressure is low, the water heater cannot perform to its full capability, and may become a source of trouble for the client.

Drain piping

 Expansion water may drop from the pressure relief valve and wet the floor.
 If necessary, provide drain piping or use a drain

Hot water piping

- Do not use lead, PVC, iron or any piping which has been treated with chromates, boiler seal or other chemicals.
- The longer the piping, the greater the heat loss. Try to make the piping as short as possible.
- Use mixing valves with low water resistance. Use shower heads with low pressure loss.
- If necessary, use a pump or other means to ensure that the supply water pressure to the inlet of the heater does not fall below 29 PSI when the maximum amount of water is being demanded. Also install a pressure meter on the inlet. If this is not done, local boiling will occur inside the water heater causing abnormal sounds and decreasing the durability of the heat exchanger.

Freeze Prevention

hose to remove the water.

- Freezing is prevented within the device automatically unless the outside temperature without wind is below -30°F (-35°C) (indoor installation) or -4°F (-20°C) (outdoor installation).
- If this model is installed in an area where the outside temperature can approach freezing conditions of -30°F (-35°C) (indoor installation) or -4°F (-20°C) (outdoor installation) or below, then additional freeze protection measures must be used. For temporary freeze protection measures, refer to the Owner's Guide.
- The freeze prevention heaters will not prevent the plumbing external to the unit from freezing. Protect this plumbing with insulation, heat tape or electric heaters, solenoids, or pipe covers.
- In order for the freeze prevention heaters to operate, the water heater must have power at all times.

Water Treatment

If this water heater will be installed in an application where the supply water is hard, the water must be treated with either the Noritz H2Flow or ScaleShield or a water softener. Refer to the below tables for suggested treatment and maintenance measures to be taken based on the water hardness level. Damage to the water heater as a result of water in excess of 12 gpg (200 mg/L) of hardness is not covered by the Noritz America Limited Warranty.

Note: Water softeners may be regulated by the local water jurisdiction, consult with the manufacturer for code, sizing, and installation guidelines; the below diagram is for reference only. For more information about H2Flow and ScaleShield, contact Noritz America at 866-766-7489.

Residential Use Treatment Guidelines

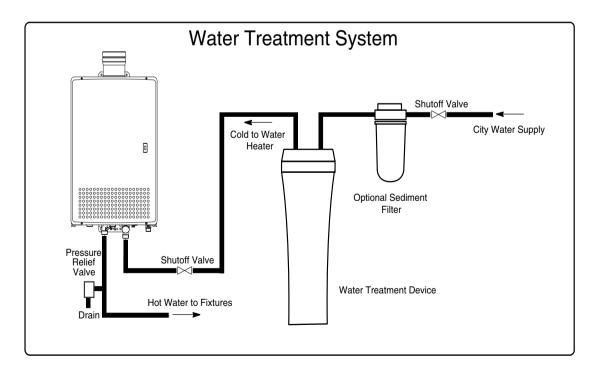
Type of Water	Hardness Level	Treatment Device	Flush Frequency*
Soft	0-1 gpg (0-17 mg/L)	None	None
Slightly Hard	1-3 gpg (17-51 mg/L)	None	None
Moderately Hard	3-7 gpg (51-120 mg/L)	H2Flow or ScaleShield	Once a Year**
Hard	7-10 gpg (120-171 mg/L)	H2Flow or ScaleShield	Once a Year**
Very Hard	10-14 gpg (171-239 mg/L)	H2Flow	Treatment Required
Extremely Hard	> 14 gpg (> 239 mg/L)	H2Flow	Treatment Required

^{*} Install Noritz Isolation Valves to allow for flushing.

Commercial Use Treatment Guidelines

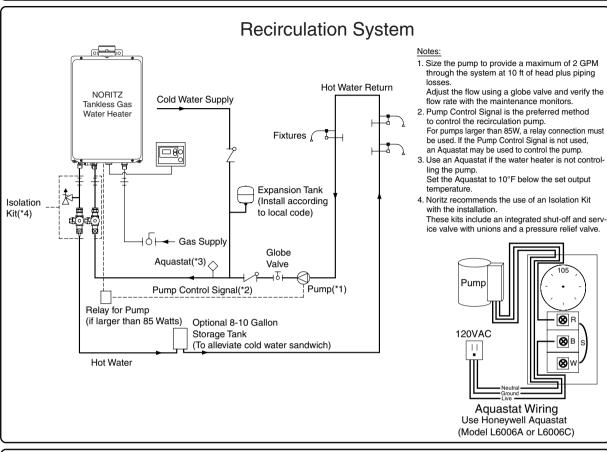
Type of Water	Hardness Level	Treatment Device	Flush Frequency*
Soft	0-1 gpg (0-17 mg/L)	None	None
Slightly Hard	1-3 gpg (17-51 mg/L)	None	None
Moderately Hard	3-7 gpg (51-120 mg/L)	H2Flow Suggested	Once a Year**
Hard	7-10 gpg (120-171 mg/L)	H2Flow Suggested	Twice a Year**
Very Hard 10-14 gpg (171-239 mg/L)		H2Flow	Treatment Required
Extremely Hard	> 14 gpg (> 239 mg/L)	H2Flow	Treatment Required

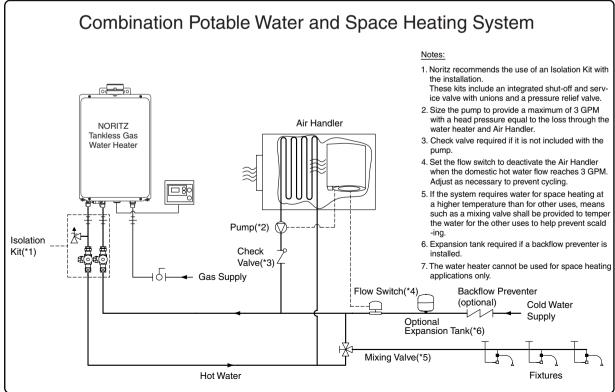
- * Install Noritz Isolation Valves to allow for flushing.
- ** Flushing is required if a water treatment device is not installed.



^{**} Flushing is required if a water treatment device is not installed.

11. Plumbing Applications





12. Electrical Wiring

Consult a qualified electrician for the electrical work.



Do not connect electrical power to the unit until all electrical wiring has been completed.

Disconnect Power

This appliance must be electrically grounded in accordance with local codes, or in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70. In Canada, the latest CSA C22.1 Electrical Code.

Caution: Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

Verify proper operation after servicing.

Field wiring to be performed at time of appliance installation.



Electrical Shock Hazard

Do not turn power on until electrical wiring is finished. Disconnect power before servicing. Failure to do so may result in death or serious injury from electrical shock.

- The electrical supply required by the water heater is 120VAC at 60 Hz.
 - The power consumption may be up to 355W or higher if using optional accessories.
 - Use an appropriate circuit.
- Do not disconnect the power supply when not in use. When the power is off, the freeze prevention in the water heater will not activate, resulting in possible freezing damage.
- Do not let the power cord contact the gas piping.

Tie the redundant power cord outside the water heater. Putting the redundant length of cord inside the water heater may cause electrical interference and faulty operation.

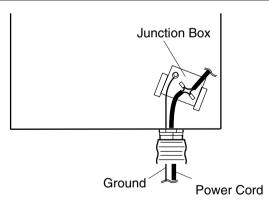
Ground

- To prevent electrical shock, provide a ground with resistance less than $100^{\,\Omega}$. An electrician should do this work.
- A grounding screw is provided on the back in the junction box.

Do not connect the ground to the city water or gas piping. Do not tie the ground to a telephone line.

Breaker Installation

 Mount a device which shuts off the electrical path automatically (leakage breaker) when electrical leakage is detected.



- 1. Unscrew the junction box and slide it out of the unit.
- 2. Push the power cord through the bottom of the unit.
- 3. Connect the live and neutral wires to the black and white wire in the junction box.
- Screw the ground wire to the ground screw on the back in the junction box and replace the junction box.



Electrostatic discharge can affect electronic components. Take precautions to prevent electrostatic discharges from personnel or hand tools during the water heater installation and servicing to protect product's electronic control.

Remote Controller

Applicable Model

Noritz Tankless Gas Water Heater				
Remote controller	RC-7649M			

Install the remote controller according to the instructions in the Installation Guide (p. 30).

- The Noritz Tankless Gas Water Heater can be programmed so that it will default to one of four temperatures if the remote controller is removed (180, 140, 130, 120°F). To change the default temperature, the remote controller must be initially installed, and removed after programming.
- * Changing the default temperature setting:
 - Within the first ten minutes of connecting electrical power to the unit, but before pressing the Power On/Off button, hit the up [▲] or down [▼] button on the remote controller. This will put the unit into maintenance writer mode. If pressing either of these buttons does not put the unit into maintenance writer mode, unplug the unit for sixty seconds and try again.
 - 2. The maintenance monitor item number will flash on the display. (the initial item number will be "99").
 - 3. The up $[\blacktriangle]$ and down $[\blacktriangledown]$ buttons can be used to change the maintenance writer item number.
 - 4. Choose a temperature from the chart below and set the 14 and 15 maintenance writers according to the chart. Pressing the Flow Meter Alarm Set button for 0.5 seconds will switch the indicated item number from "OFF" to "ON" or "ON" to "OFF". If the Priority lamp is flashing when an item number is displayed, this indicates an "ON" setting for that item number, and if the Priority lamp is off, the item number is off.
 - *Do not change the other item numbers. This may cause a fault in the water heater.
 - 5. After setting the 14 and 15 item numbers for the desired temperature, press and hold the up [▲] and down [▼] buttons together for five seconds to confirm the new settings. The remote controller will emit a tone when the settings are confirmed. If this is not done, the unit will not put the setting changes into effect. After confirming the setting, remove the remote controller to initiate the default temperature setting.

Note:The setting changes can be cancelled by pressing the Power On/Off button before confirming the settings, or if the unit is left alone for ten minutes without confirming the settings. If the default setting needs to be changed again, disconnect the electrical power to the unit, reconnect it and follow this procedure again.

Temp. Item No.	14	15
180°F	ON	ON
140°F	OFF	ON
130°F	ON	OFF
120°F*	OFF	OFF

^{*} Factory Default Setting



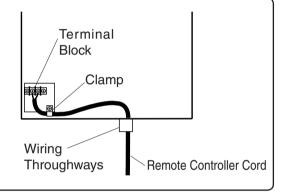
- When changing the temperature, make sure to confirm with the customer that the temperature of the hot water will be very high and that there is a risk of scalding.
- Hot water heater temperatures over 125°F can cause severe burns instantly or death from scalding.

Connecting Remote Controller Cord to Unit

- · Keep the remote controller cord away from the freeze prevention heaters in the unit.
- Tie the redundant cord outside the water heater. Do not put the extra length inside the equipment.
- The remote controller cord can be extended up to 300' with 18AWG wire.
- Use a Y type terminal with a resin sleeve. (Without the sleeve, the copper wire may corrode and cause problems).
- Be sure to hand tighten when screwing to the terminal block. Power tools may cause damage to the terminal block.

Remote controller cord

- For extensions, a 26' cord can be purchased (Part # RC-CORD26) or use 18AWG wire.
- Install according to the National Electrical Code and all applicable local codes.
- Leave enough slack so that the remote controller cord will not be damaged if the unit is removed from the wall.
- 2. Remove the front cover of the heater (4 screws).
- 3. Pass the remote controller cord through the wiring throughway and into the unit.
- 4. Connect the Y terminals at the end of the remote controller cord to the terminal block.
- 5. Secure the remote controller cord with a clamp.
- 6. Replace the front cover.

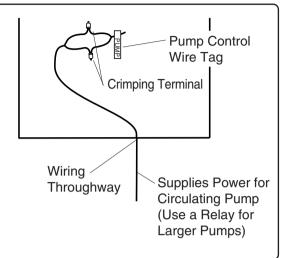


Pump Wiring

* This feature is not available when using the Quick Connect Multi System feature.

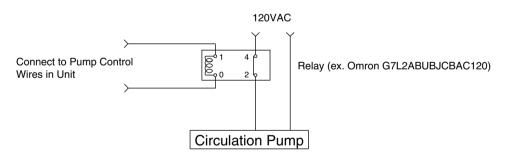
Connecting the pump control wire

- Leave enough slack so that the pump control wires will stay connected if the unit is removed from the wall.
- 2. Remove the front cover of the heater (4 screws).
- 3. Cut off the connector at the end of the pump control wires.
- 4. Wire the pump control wires through the wiring throughway and connect them to the wiring inside the pump (this will be the power supply for the pump, do not also connect 120VAC to the pump). If a large pump is being used (greater than 85W) use the voltage from these wires as the signal to close a normally open relay through which 120VAC will be supplied directly from a wall circuit to the pump.
- 5. Replace the front cover.



Relay connection with larger pumps (>85 W)

- 1. Locate and prepare the pump control wires as described above.
- 2. Choose a suitable installation location for the relay where it will be protected from moisture.
- 3. Connect the pump control wires from the heater to the signal input on the relay.
- 4. Cut one of the electrical supply leads and wire it across the open terminals of the relay.
- 5. Secure all connections and replace the front cover of the heater.

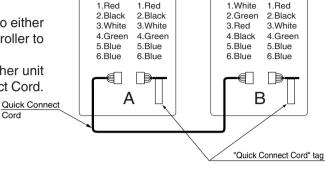


For Quick Connect Multi System Installation use a Quick Connect Cord (sold separately).

-- Caution

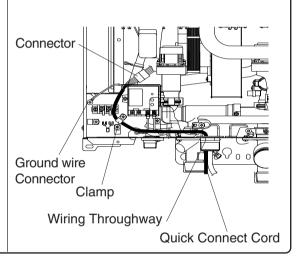
The wire coloring on the Quick Connect Cord will not be the same as the wire coloring of the connection plug inside the unit.

- * The remote controller can be connected to either unit A or B. Do not connect a remote controller to both units.
- * Disconnect the remote controller from either unit A or B prior to installing the Quick Connect Cord.



Connecting the Quick Connect Cord to the two units.

- 1. Turn off the power.
- 2. Remove the front cover of the heater (4 screws).
- 3. Pass the Quick Connect Cord through the wiring throughway and into the unit.
- 4. Plug the connector on the Quick Connect Cord to the receptacle inside the unit.
- Attach the ground wire of the Quick Connect Cord to the terminal block fixing plate. (If the ground wire is not attached, electrical noise may cause problems).
- 6. Secure the Quick Connect Cord with a clamp.
- 7. Replace the front cover.

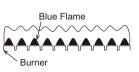


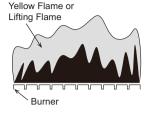
13. Maintenance

Periodically check the following to ensure proper operation of the water heater.

- The venting system must be examined periodically by a qualified service technician to check for any leaks or corrosion.
- The burner flame must be checked periodically for a proper blue color and consistency.
 Check the burner flame periodically for a proper blue color and consistency. The burner flame must be blue, clear and stable.
 The image of normal or abnormal flame is as shown figure right. If the flame does not appear normal, the burner may need to be

cleaned by qualified service technician.





e.g.) Normal Burner Flame

e.g.) Abnormal Burner Flame

- Do not obstruct the flow of combustion and ventilation air.
- The pressure relief valve must be operated once a year to ensure that it is functioning properly and there is no obstruction. Turn the power off to the unit before opening the relief valve, and make sure that water draining out of the valve will not cause any damage.
- If the relief valve discharges periodically, it may be due to thermal expansion in a closed water system.
 Contact the water supplier or a local plumbing inspector on how to correct this situation.
 Do not plug the relief valve.
- See Operation Manual for further maintenance.

Warning: There is a scald potential if the output temperature is set too high.

Should overheating occur, or the gas supply fail to shut off, turn off the manual gas control valve to the appliance. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

Periodically check and clean the filter inside the cold water inlet of the unit.

14. Trial Operation

The installer should test operate the unit, explain to the customer how to use the unit, and give the owner this manual before leaving the installation.

- Preparation (1) Open a hot water fixture to confirm that water is available, and then close the fixture.
 - (2) Open the gas supply valve.
 - (3) Turn on the power supply. Using the remote controller, turn on the Power On/Off button (the Operation lamp will turn on).
- (1) Open a hot water fixture and confirm that the Burner On lamp comes on, and that hot water is being produced. (If necessary, repeat until the air in the gas piping is bled out).
 - * White smoke may be noticed from the exhaust vent during cold weather. Tthis is not a malfunction of the unit.
 - * If an "11" error code appears on the remote controller, turn the unit off and then back on again, and then open a hot water fixture again.
- (2) Change the temperature setting on the remote controller and check that the water temperature changes.
- If the water heater does not operate normally, refer to "Troubleshooting" in the Operation Manual.
- * After the trial operation, clean the filter in the cold water inlet.
- <If installed with a quick connect multi-system>
- Turn the system power ON with the remote controller.
- Slowly open a hot water fixture and check that the units ignite sequentially. Check to see that the
 hot water temperature is the same as the temperature displayed on the remote controller (*1)

* If both units do not ignite, switch which unit will ignite first by pressing the Max. or Min. Mani-fold Pressure Set Button on the circuit board. (*2)

Unit A Ignites
Unit B Doesn't Ignite

Press Max. or Min. Manifold
Pressure Set Button on Unit B
Unit A Doesn't Ignite
Unit B Ignites

- * If an 11 or F11 error code flashes on the remote controller, hit the Power Button on the remote controller off and on 2 -3 times.
- * If (*1) and (*2) cannot be done, the Quick Connect Cord may not be properly connected. Check that the cord is properly connected.



Handling after trial operation

If the unit will not be used immediately, close off all gas and water shutoff valves, drain all of
the water out of the unit and the plumbing system to prevent the unit and system from freezing, and bleed the gas out of the gas line.

Freezing is not covered by the warranty.



A fire or explosion may result if these instructions are not followed, which may cause lose of life, personal injury or property damage.

Lighting Instructions

This water heater does not have a pilot. It is equipped with an ignition device that automatically lights the burner.

Do not try to light the burner by hand.

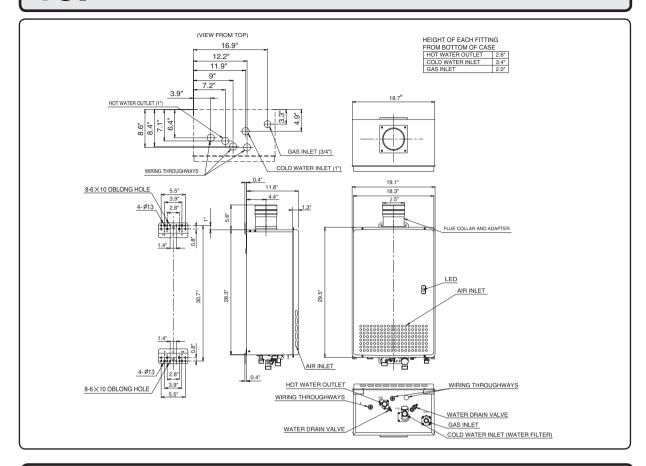
- 1. Read the safety information in the installation manual or on the front of the water heater.
- 2. Turn off all electrical power to the unit.
- 3. Do not attempt to light the burner by hand.
- 4. Turn the gas control manual valve (external to the unit) clockwise to the off position.
- 5. Wait five minutes to clear out any gas. If the smell of gas remains, stop, and follow the instructions on page 3 of Owner's Guide.
- 6. Turn the gas control manual valve counterclockwise to the on position.
- 7. Turn on electric power to the unit.
- 8. The unit will now operate whenever hot water is called for. If the unit will not operate, follow the shutdown instructions and call a service technician.

Shutdown Instructions

- 1. Stop any water demand.
- 2. Turn off electric power.
- 3. Turn the gas control manual valve clockwise to the off position.

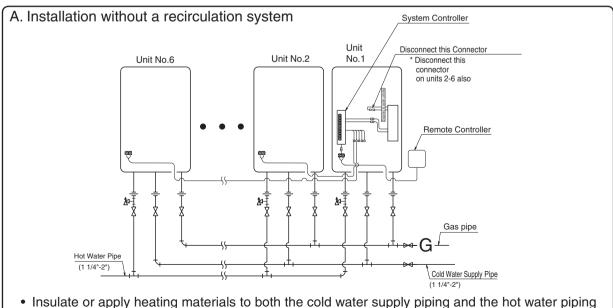
Should overheating occur, or the gas supply fail to shut off, turn off the manual control valve to the appliance.

15. Dimensions



16. Multi-System

Install one system controller for every six units.

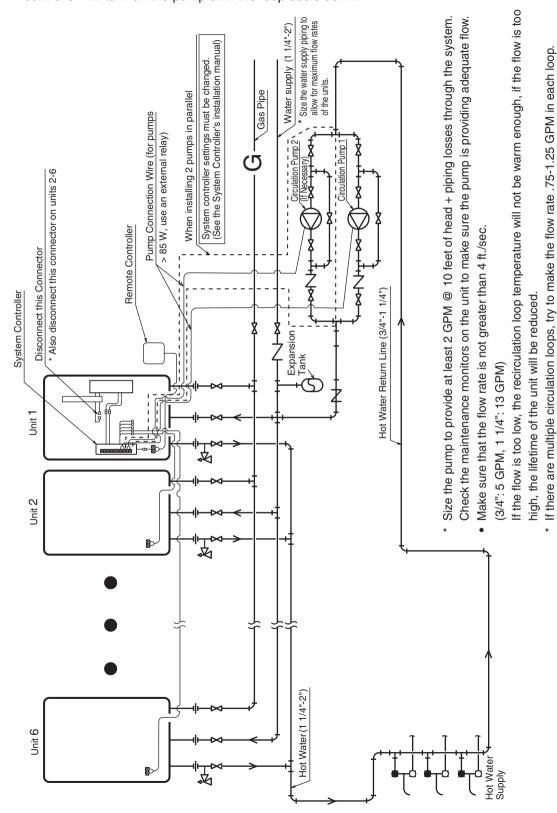


 Insulate or apply heating materials to both the cold water supply piping and the hot water piping to prevent freezing during cold weather and to prevent heat loss through the piping.



This system will make hot water more quickly available to remote fixtures.

The pump will circulate water through the loop until the entire loop is warm, and then the system controller will turn off the pump until the loop cools down.

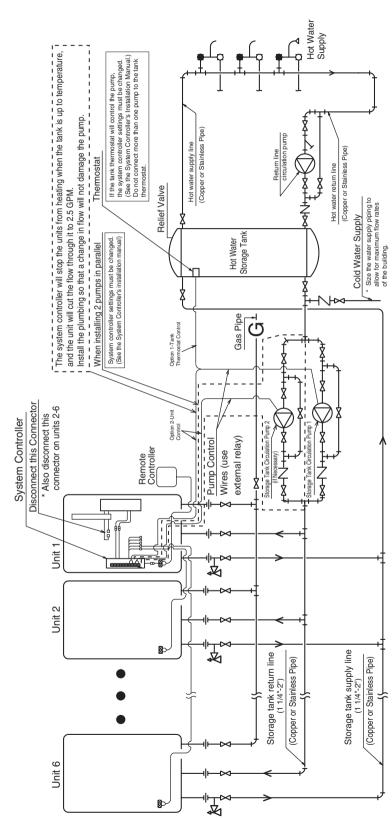


27

Use copper or stainless water piping for the entire system.

B-2. Example of Installation with a Storage Tank and Recirculation System

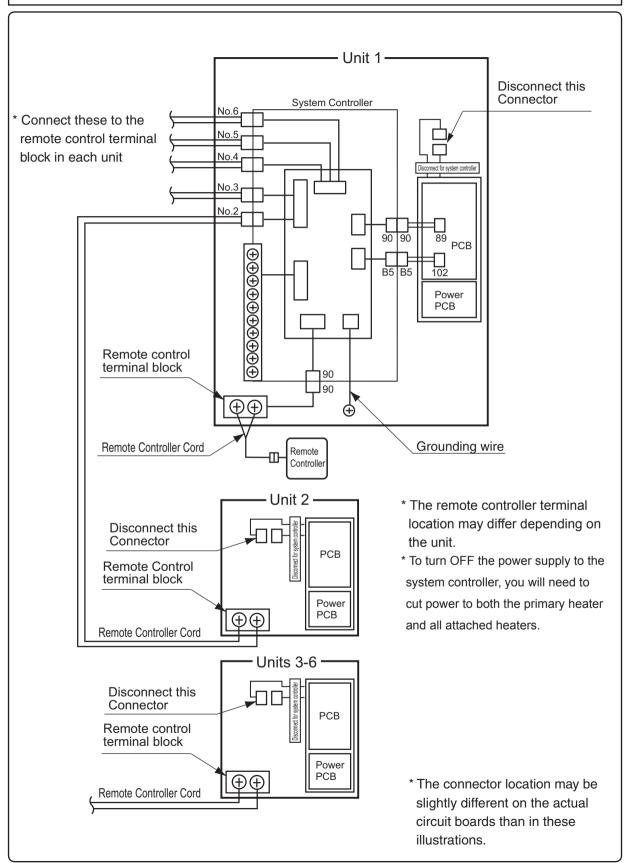
The pump will push water through the Multi-System to heat up the tank. When the return temperature is high, the flow within the device will be limited to 2.5 GPM*.



For the set temperature of the remote control, use the temperature (of the thermostat) + about 10°F.

¹² GPM (each) @ 50 ft. of head (160°F setting or less) + piping losses through the system). Verify the supply To achieve the highest recovery, size the storage tank circulation pump for maximum capacity, pressure to the units is at least 30 PSI.

Multi-System Wiring (Using System Controller)



Remote Controller RC-7649M

For Installers:

Read this installation guide carefully before carrying out installation.

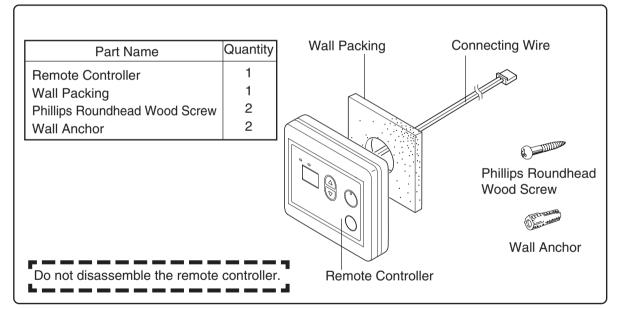
Installation Guide

NORITZ AMERICA CORPORATION

■ Note

Do not connect power to the water heater before the remote controller has been properly installed. Recommended installation location of the remote controller is in a bathroom.

Included Parts List



Notes on the Installation Location

- The remote should be installed in an easily accessible location.
- Avoid installing in a place where water or steam can come into contact with the controller.
- Avoid locations where special chemical agents (e.g., benzene, fatty and oily detergents) are used.
- Avoid outdoor installation, or installation in an indoor location where it will be exposed to direct sunlight.

Connection of Remote Controller Cord

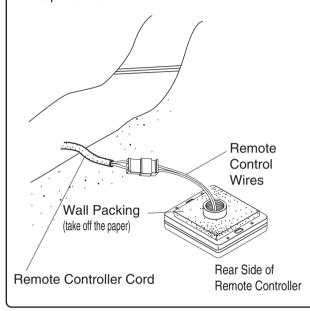
White Connector → To Remote controller

Y-shaped terminals → To Water heater
(two-core)

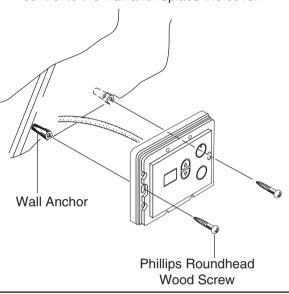
- * Confirm the connection with the labels at both ends of the remote controller cord.
- A 26' cord can be purchased separately (Part # RC-CORD26).
- The remote controller cord can be extended up to 300 ft. by splicing the cord and using 18 gauge wire to extend the cord to the appropriate length.

Installation

- 1. Apply Wall Packing to the rear side of the remote controller.
- 2. Connect the remote controller wires to the separate remote controller cord.

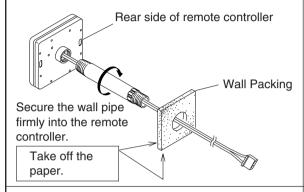


- 3. Remove the cover of the remote control, mark the location of the screw holes, and drill holes for the wall anchors.
- 4. Insert the wall anchors, screw the remote control to the wall and replace the cover.

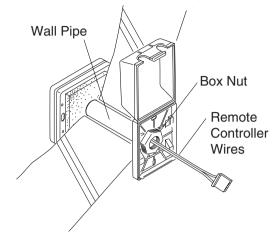


Installing the Remote Controller Outdoor Junction Box

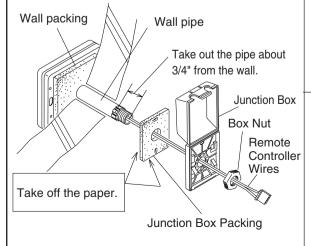
 Insert the remote controller wires through the wall pipe and secure the wall pipe to the remote controller. Locate the remote controller wall packing, slide it over the pipe and wires, and apply it to the rear side of the remote.



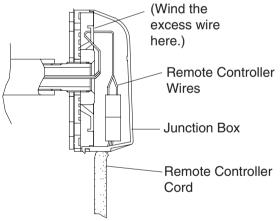
Slide the box nut over the remote controller wires and screw it onto the wall pipe.



- 2. Drill a Ø1-1/4" hole in the wall where the remote controller will be installed.
- * Do not install the remote controller in a location that is exposed to moisture, direct sunlight, or chemical agents. These can damage the remote controller.
- 3. Insert the wall pipe containing the remote controller wires through the hole.
- Slide the junction box packing and the junction box over the remote controller wires and wall pipe protruding from the outside wall.



 Connect the remote controller wires to the separate remote controller cord inside the box.
 Wind the excess remote controller wire on the provided hooks as illustrated below.



Tie the redundant length of the remote controller cord outside the junction box.

7. Close the junction box.